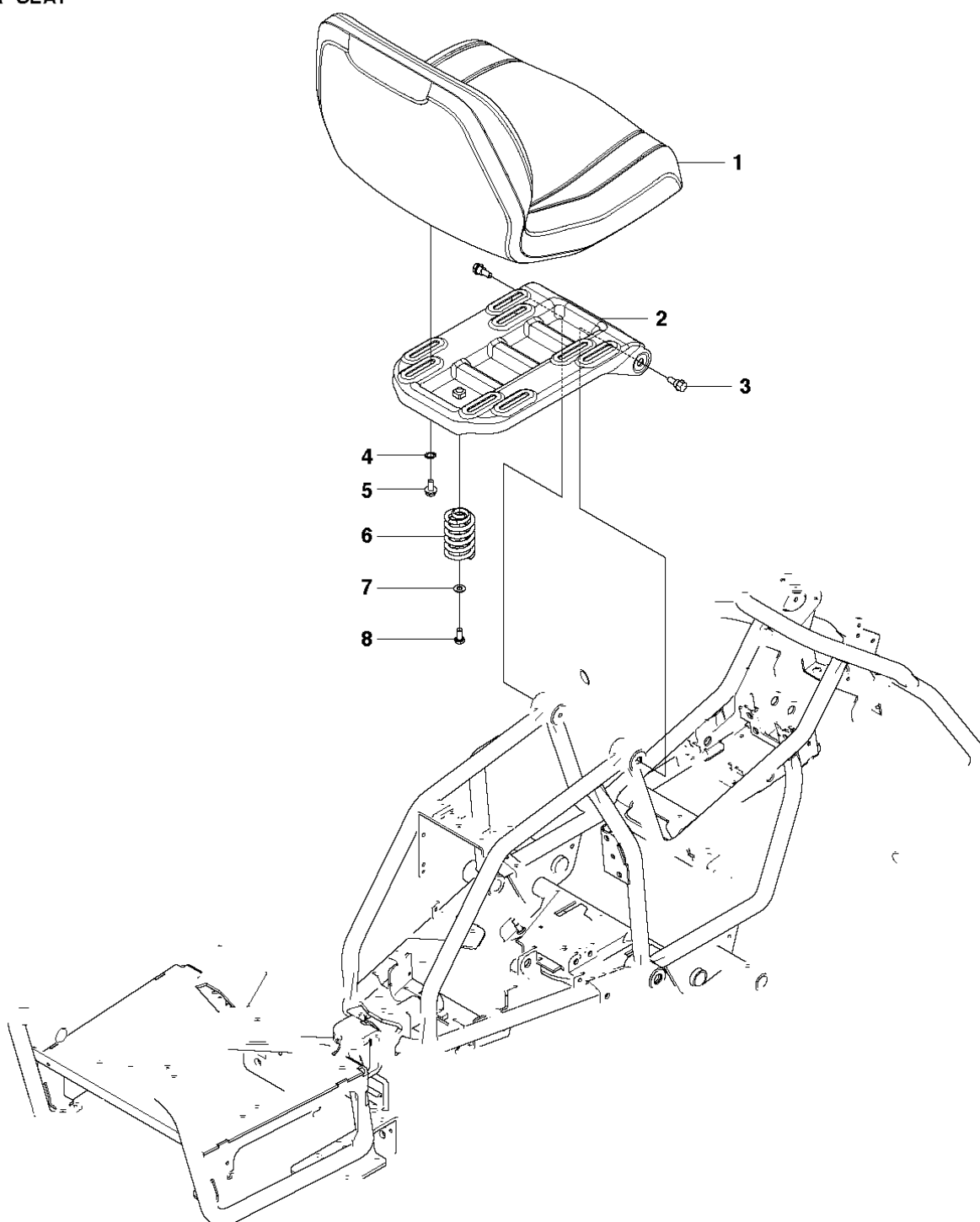




SPARE PARTS LIST

FRONTRIDERS

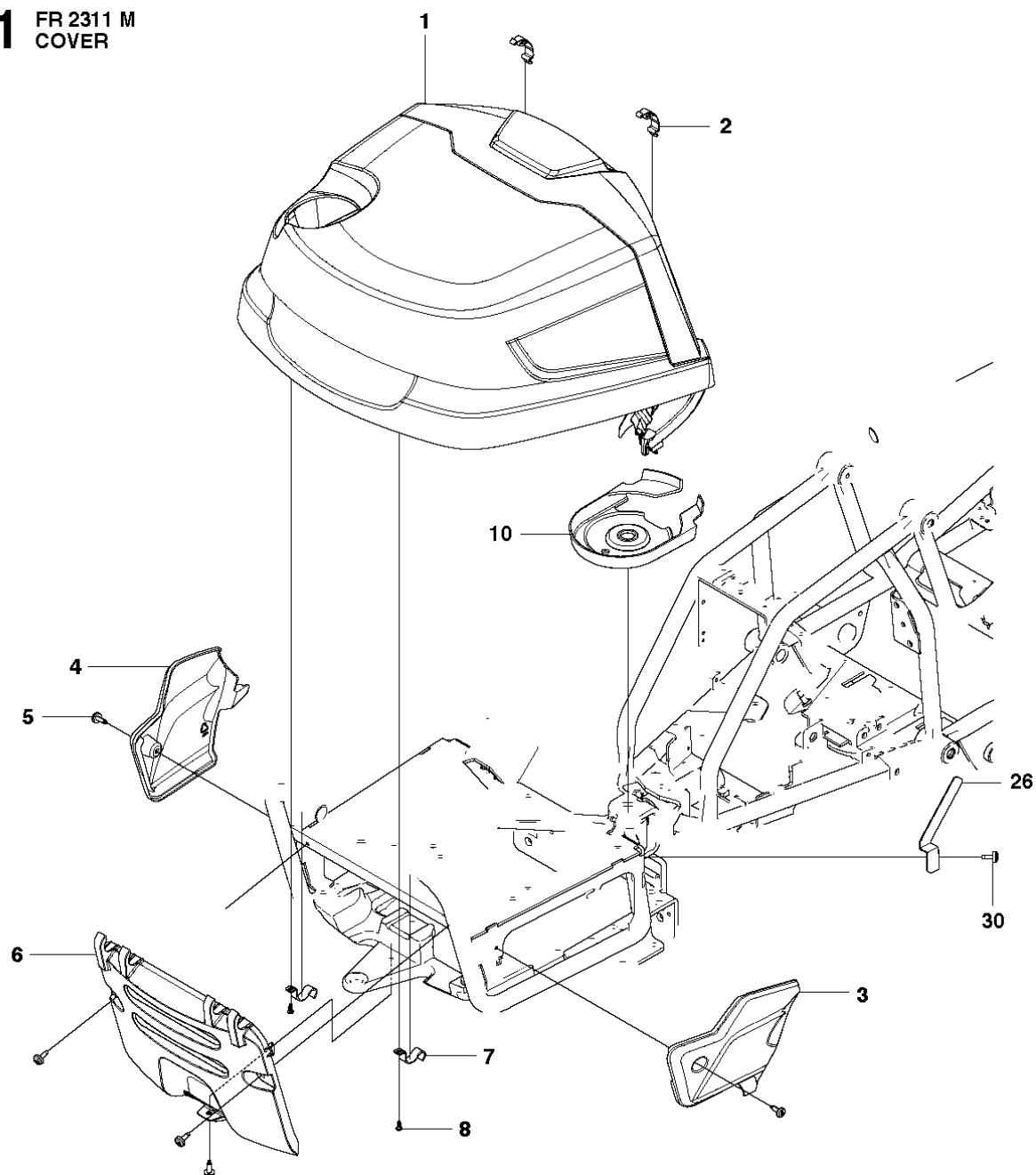
FR2311 M, 966639701, 966639785,
2011-02

A FR 2311 M
SEAT

SEAT

FR2311 M, 966639701, 966639785, 2011-02

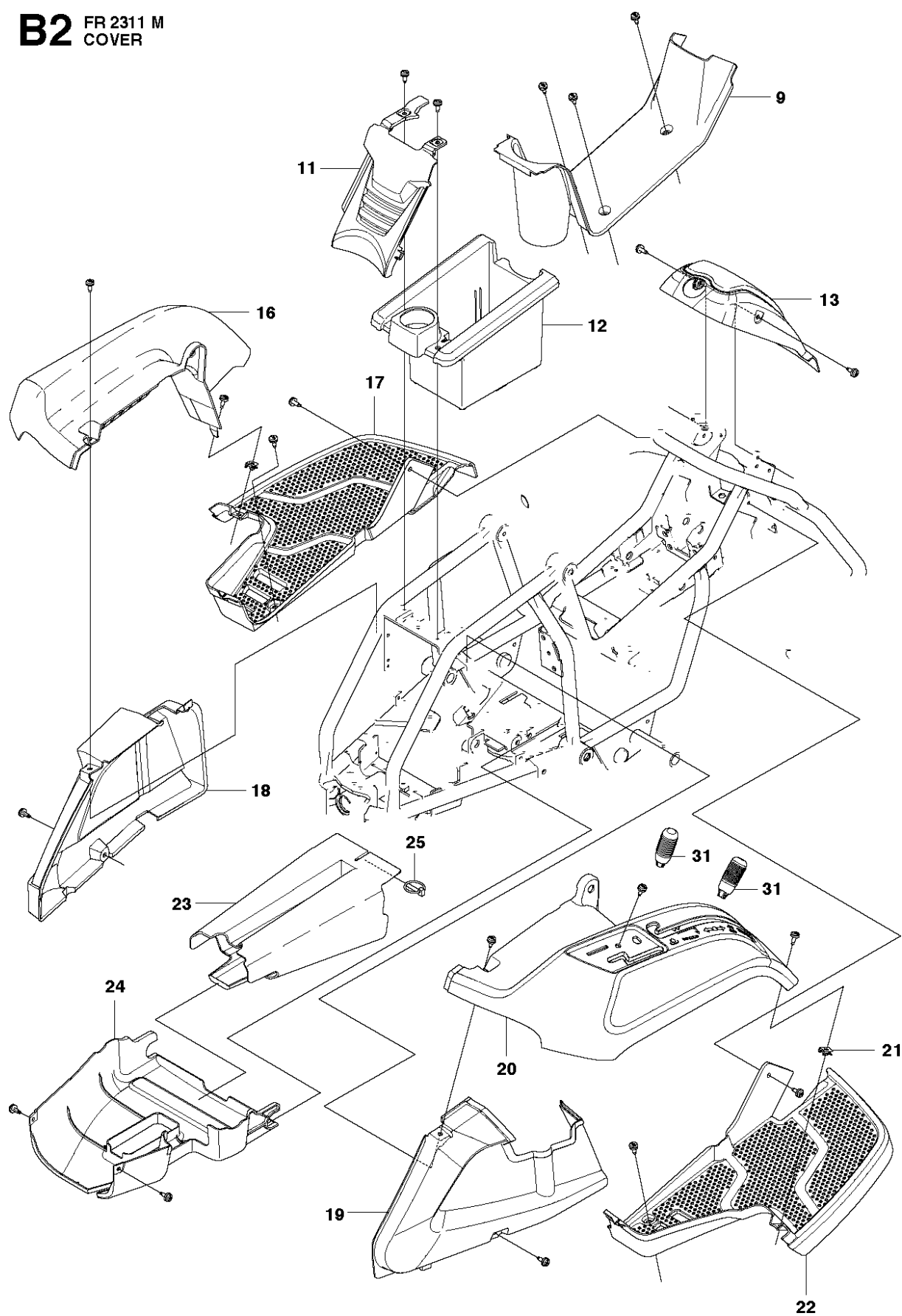
Ref	Part No	Description	Remark	QTY KIT
1	576 37 64-01	SEAT Expired		1
2	522 77 51-02	SEAT BRACKET		1
3	506 59 74-01	SCREW EHHFM		2
4	735 21 64-00	LOCKWASHER		4
5	506 57 01-03	SCREW EHHFM		4
6	506 91 53-01	COMPRESSION SPRING		1
7	734 11 74-41	WASHER		1
8	725 24 93-71	SCREW EHHM		1

B1 FR 2311 M
COVER

COVER

FR2311 M, 966639701, 966639785, 2011-02

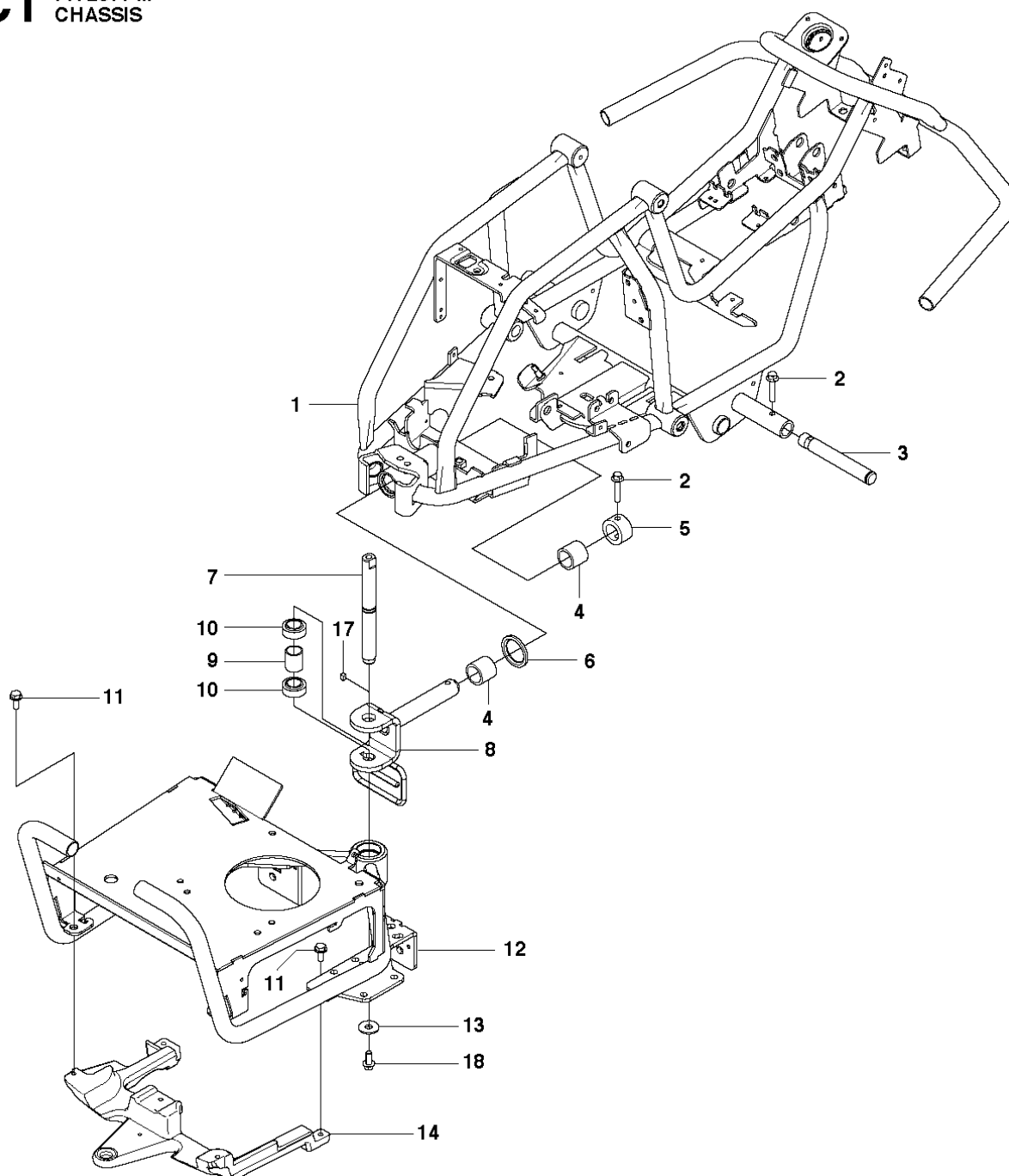
Ref	Part No	Description	Remark	QTY KIT
1	577 55 18-01	ENGINE HOOD ASSY		1
2	503 89 47-04	SNAP LOCKING		2
3	525 49 78-02	COVER Expired		1
4	525 49 79-02	COVER		1
5	544 40 05-01	SCREW Expired		25
6	576 37 58-01	COVER Expired		1
7	525 88 11-01	SHEET		2
8	503 21 74-16	SCREW IHSCT		2
10	522 50 81-02	COVER Expired		1
26	575 35 49-01	BRACKET		1
30	544 40 05-01	SCREW		1

B2 FR 2311 M
COVER

COVER

FR2311 M, 966639701, 966639785, 2011-02

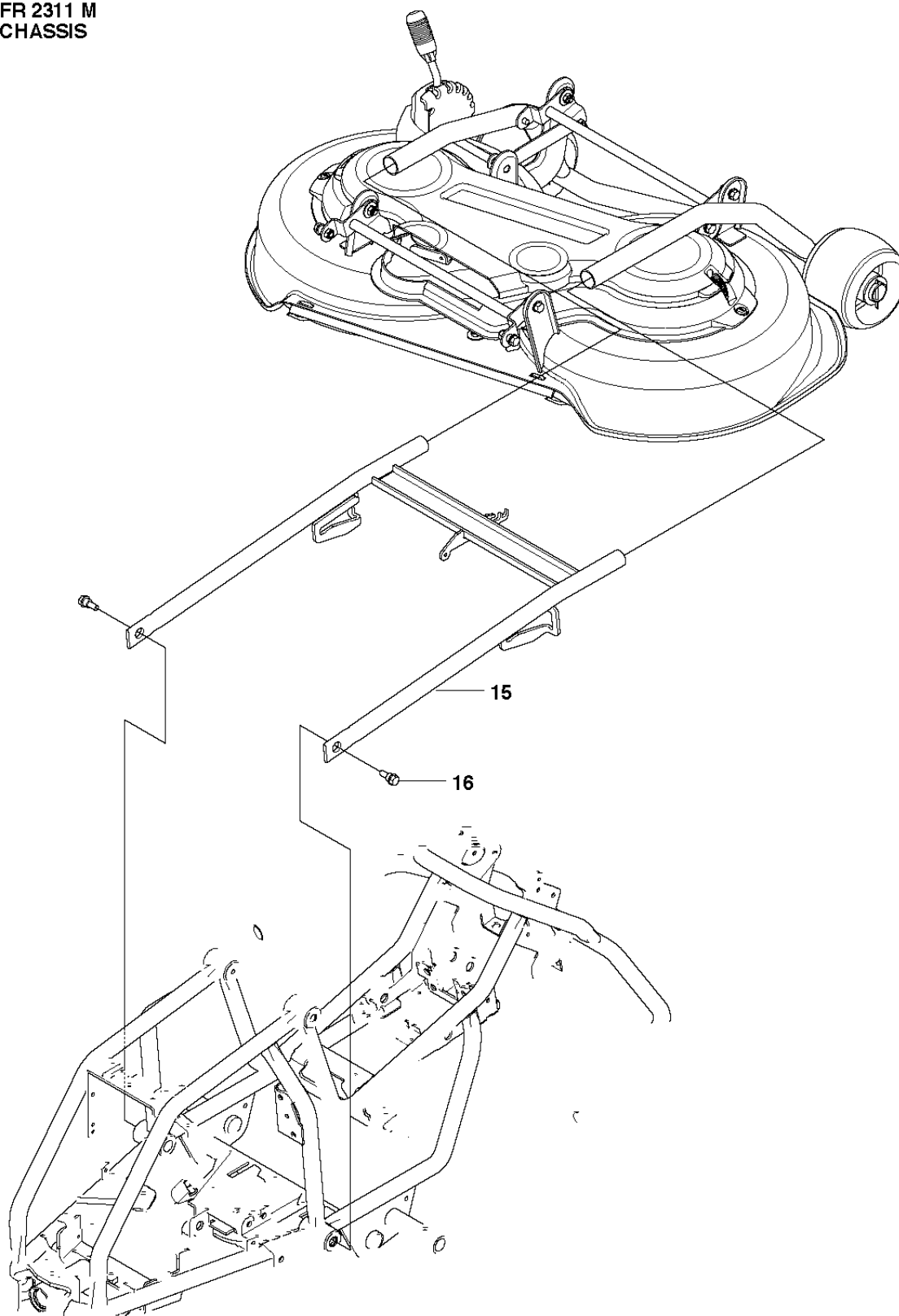
Ref	Part No	Description	Remark	QTY KIT
9	522 60 18-02	COVER	Expired	1
11	525 47 79-02	COVER		1
12	525 47 78-02	BATTERY BOX		1
13	576 37 67-01	COVER	Expired	1
16	576 37 61-01	COVER		1
17	521 88 91-02	FOOT PLATE	Replaced: 5856198-02	1
18	522 60 19-02	COVER	Replaced: 5856201-02	1
19	522 60 20-02	COVER	Expired	1
20	576 37 60-02	COVER		1
21	535 42 91-01	SPRING NUT		2
22	521 88 92-04	FOOT PLATE		1
23	525 39 61-02	COVER		1
24	575 75 14-02	COVER		1
25	574 60 08-01	SPRINT	Replaced: 5881641-02	1
31	506 54 20-02	HANDLE		2

C1 FR 2311 M
CHASSIS

CHASSIS & ENCLOSURES

FR2311 M, 966639701, 966639785, 2011-02

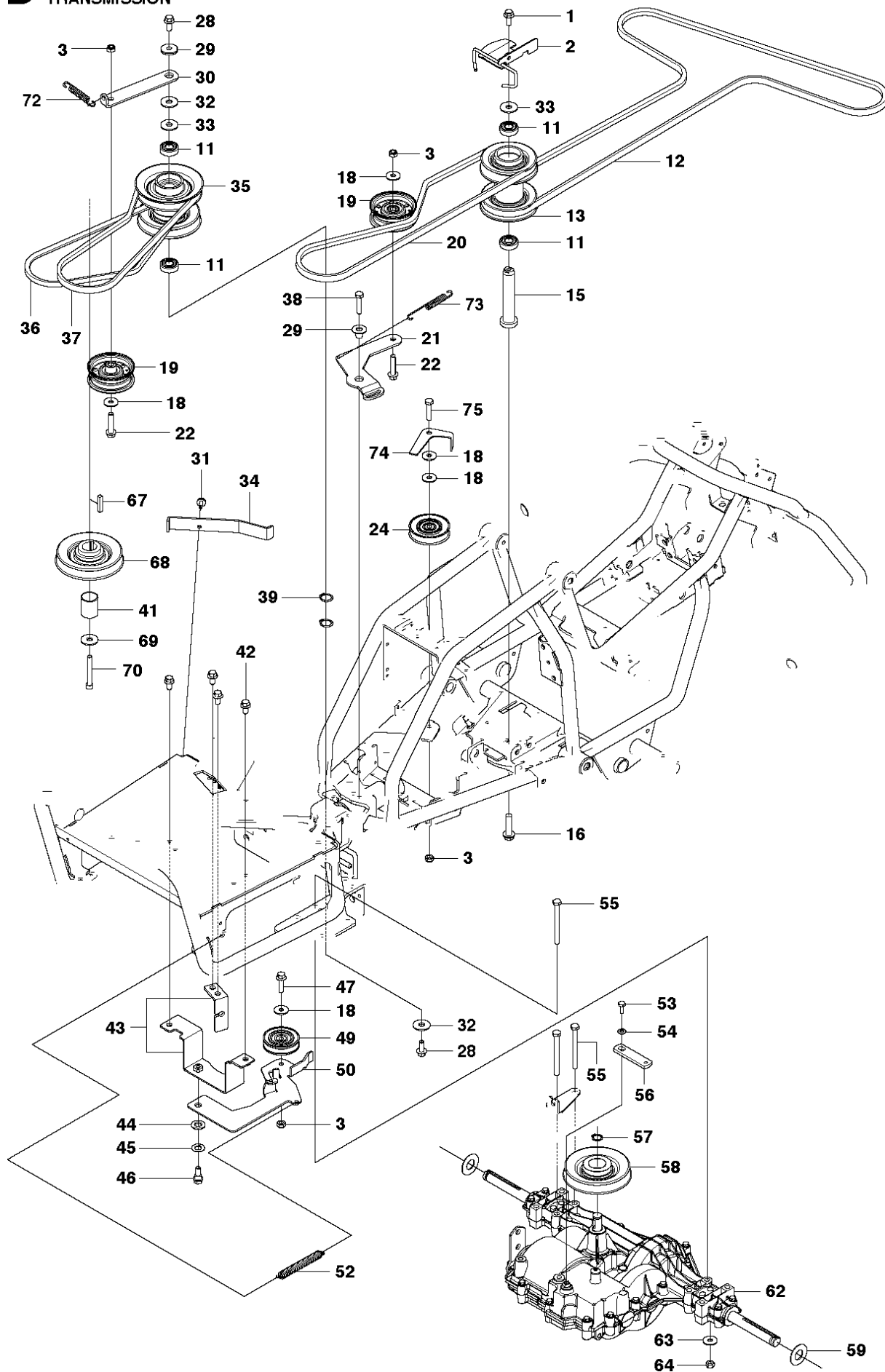
Ref	Part No	Description	Remark	QTY KIT
1	522 41 61-02	FRAME		1
2	725 24 59-61	SCREW EHHET		3
3	535 47 08-01	WHEEL AXLE	Replaced: 5974654-01	2
4	506 98 61-01	GLIDLAGER		2
5	522 42 52-01	STOP SLEEVE		1
6	522 42 53-01	SPACER	Replaced: 5844098-01	1
7	577 67 48-01	SHAFT	Replaced: 5844098-01	1
8	577 70 50-01	SWING AXLE		1
9	522 42 45-01	SLEEVE		1
10	574 36 85-01	BEARING		2
11	506 57 01-04	SCREW EHHFM		4
12	522 42 31-02	FRAME		1
13	544 22 16-01	WASHER		1
14	525 35 23-02	COUNTERWEIGHT		1
17	577 70 89-01	KEY		1
18	577 21 65-01	SCREW		1

C2 FR 2311 M
CHASSIS

CHASSIS & ENCLOSURES

FR2311 M, 966639701, 966639785, 2011-02

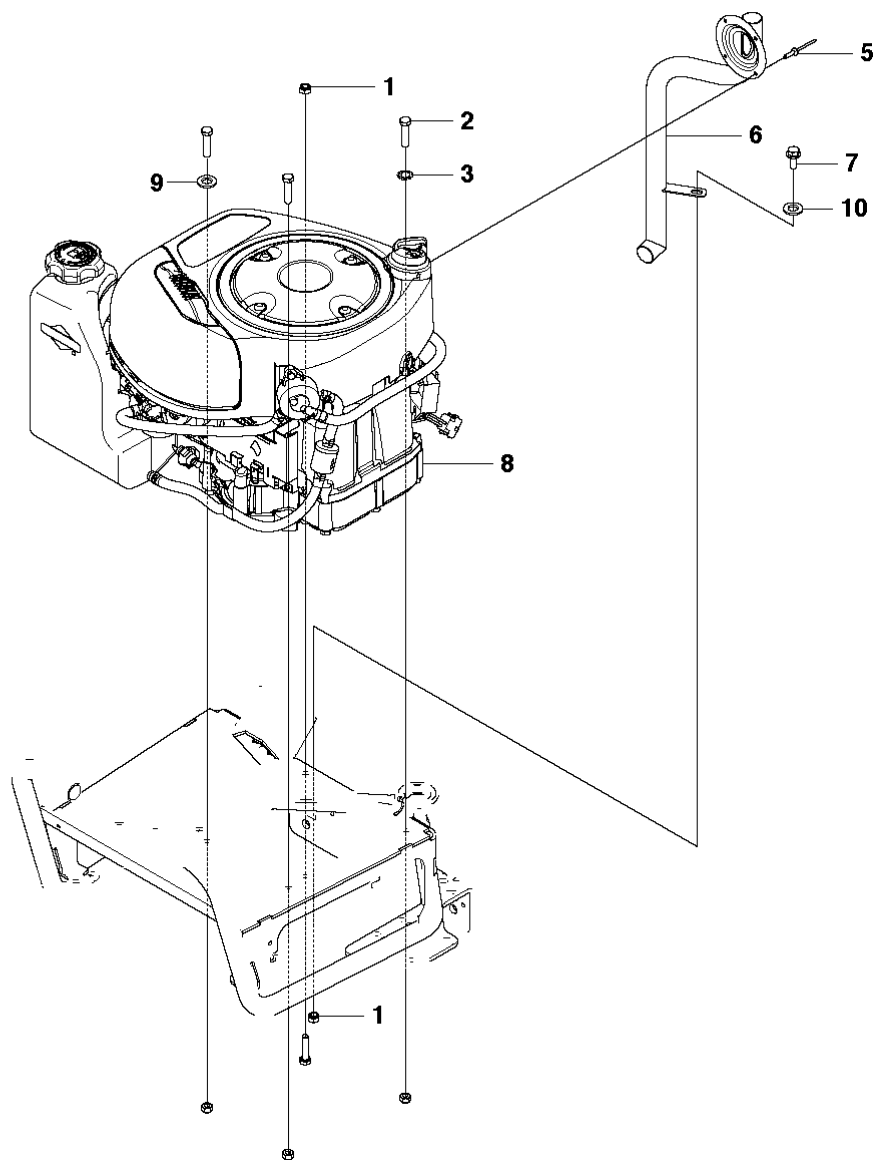
Ref	Part No	Description	Remark	QTY KIT
15	522 45 15-02	EQUIPMENT FRAME		1
16	506 89 58-01	COLLAR SCREW		2

D FR 2311 M
TRANSMISSION

TRANSMISSION

FR2311 M, 966639701, 966639785, 2011-02

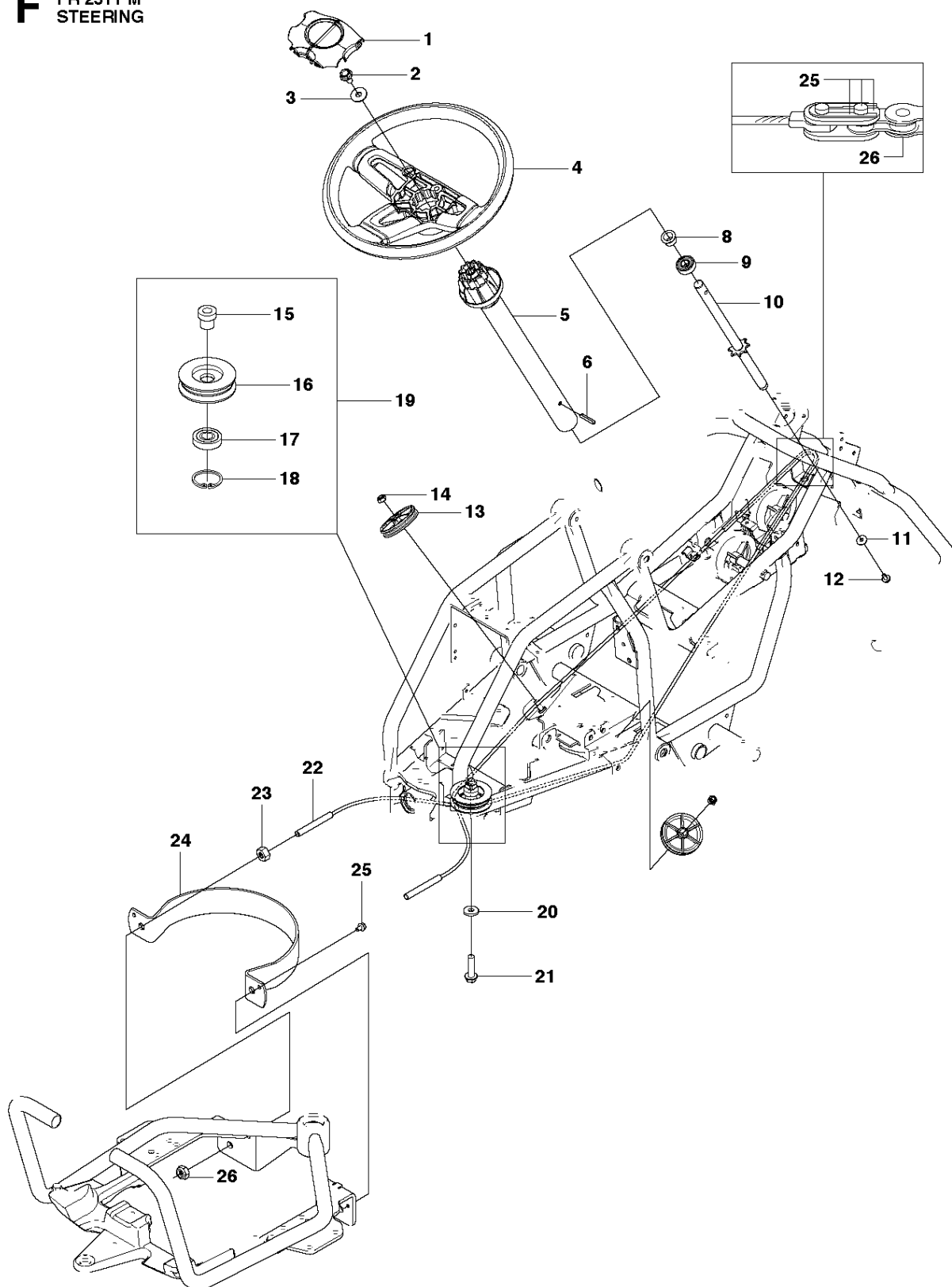
Ref	Part No	Description	Remark	QTY KIT
1	506 57 01-03	SCREW EHHFM		1
2	577 59 21-01	BRACKET		1
3	732 21 18-01	LOCK NUT		4
11	738 21 04-04	BALL BEARING		4
12	589 53 14-01	BELT		1
13	574 25 95-01	PULLEY		1
15	574 25 98-01	SHAFT		1
16	506 67 54-02	SCREW EHHFM		1
18	734 11 64-41	WASHER		5
19	539 91 90-78	PULLEY		3
20	589 53 28-01	BELT		1
21	522 60 29-01	BELT TENSIONER		1
22	725 24 59-51	SCREW EHHM		3
24	506 94 69-01	BELT TENS WHEEL ASSY		1
28	506 57 01-05	SCREW EHHFM		2
29	574 87 41-01	WASHER	Replaced: 5842886-01	2
30	522 83 16-01	BRACKET		1
31	544 40 05-01	SCREW		2
32	734 11 74-41	WASHER		2
33	506 50 48-05	WASHER	Expired	2
34	575 58 03-01	SHEET	Expired	1
35	525 60 45-01	PULLEY		1
36	589 53 41-01	BELT		1
37	589 53 33-01	BELT		1
38	506 57 01-05	SCREW EHHFM		1
39	735 31 22-00	CIRCLIP		2
41	574 41 20-01	TUBE		1
42	506 57 01-04	SCREW EHHFM	Expired	6
43	575 54 56-01	BRACKET		1
44	734 11 78-01	WASHER		1
45	506 83 94-01	SPRING WASHER		1
46	506 59 74-01	SCREW EHHFM		1
47	725 24 55-51	SCREW		1
49	506 79 34-01	BELT TENS WHEEL ASSY		1
50	575 55 81-01	BELT TENSIONER		1
52	506 98 86-01	SPRING	Replaced: 5949241-01	1
53	506 55 78-01	U6S-UNF1/4"x28 L=16		1
54	734 11 56-01	WASHER	Replaced: 5051984-01	1
55	725 24 66-51	SCREW		4
56	525 32 05-01	BRACKET		1
57	735 31 18-00	CIRCLIP		1
58	525 32 06-01	PULLEY		1
59	506 50 48-05	WASHER		1
62	506 95 55-01	GEAR CASE MST 205		1
63	734 11 64-01	WASHER		4
64	731 23 18-01	HEXAGON NUT		4
67	506 55 59-02	WEDGE		1
68	522 82 76-01	PULLEY		1
69	506 59 75-01	WASHER		1
70	506 55 60-02	SCREW UNC		1
72	574 50 61-01	SPRING	Replaced: 5755672-02	1
73	575 56 72-01	SPRING		1
74	577 41 85-01	BRACKET		1
75	725 24 57-51	SCREW		1

E FR 2311 M
ENGINE

ENGINE

FR2311 M, 966639701, 966639785, 2011-02

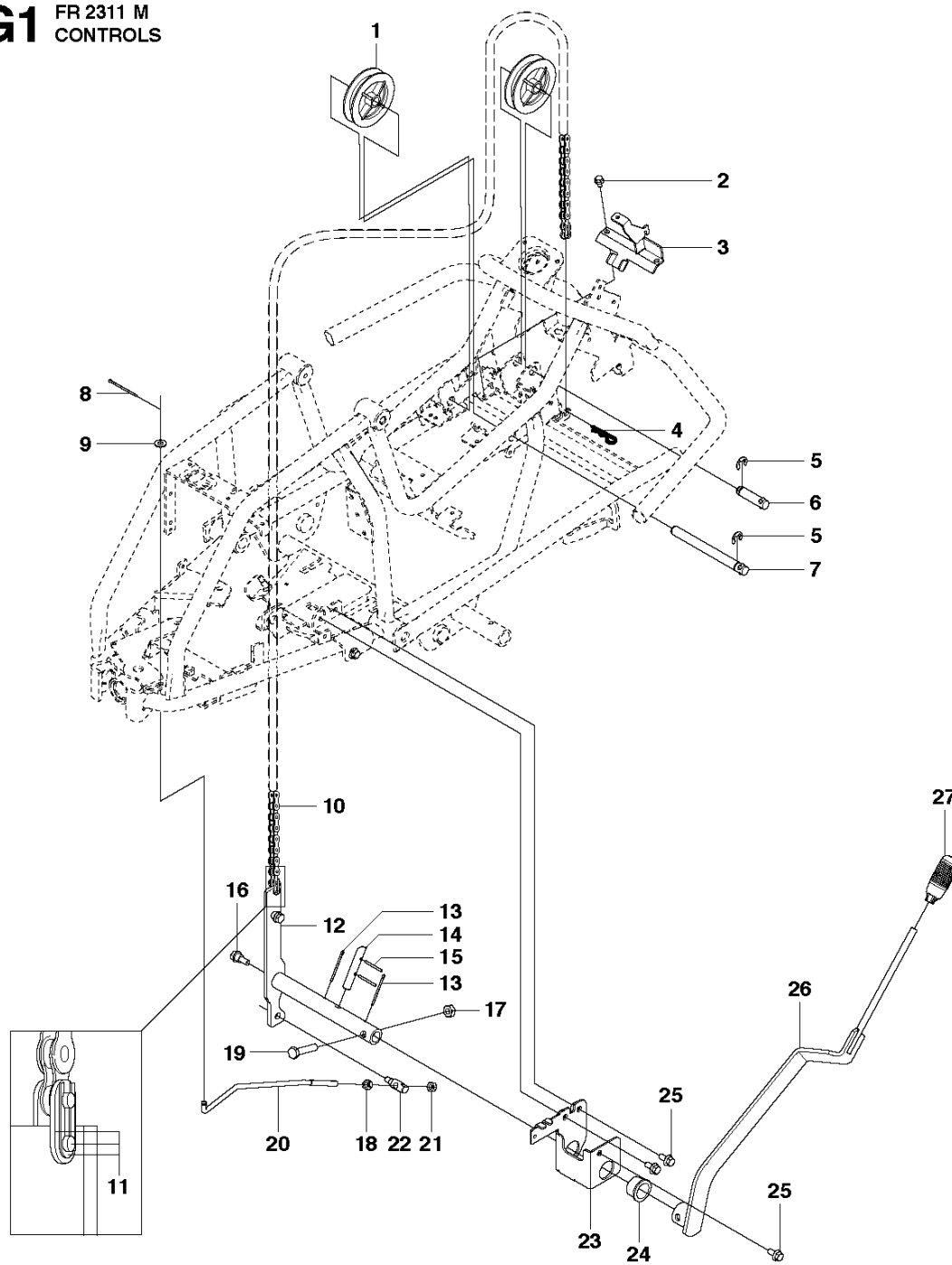
Ref	Part No	Description	Remark	QTY KIT
1	732 21 18-01	LOCK NUT		5
2	725 24 57-51	SCREW		4
3	735 21 64-00	LOCKWASHER		1
5	722 79 23-09	RIVET		4
6	522 60 34-01	EXHAUST PIPE ASSY		1
7	506 57 01-04	SCREW EHHFM	Expired	1
8	577 44 56-01	ENGINE		1
9	734 11 64-01	WASHER		3
10	734 11 64-41	WASHER		1

F FR 2311 M
STEERING

STEERING

FR2311 M, 966639701, 966639785, 2011-02

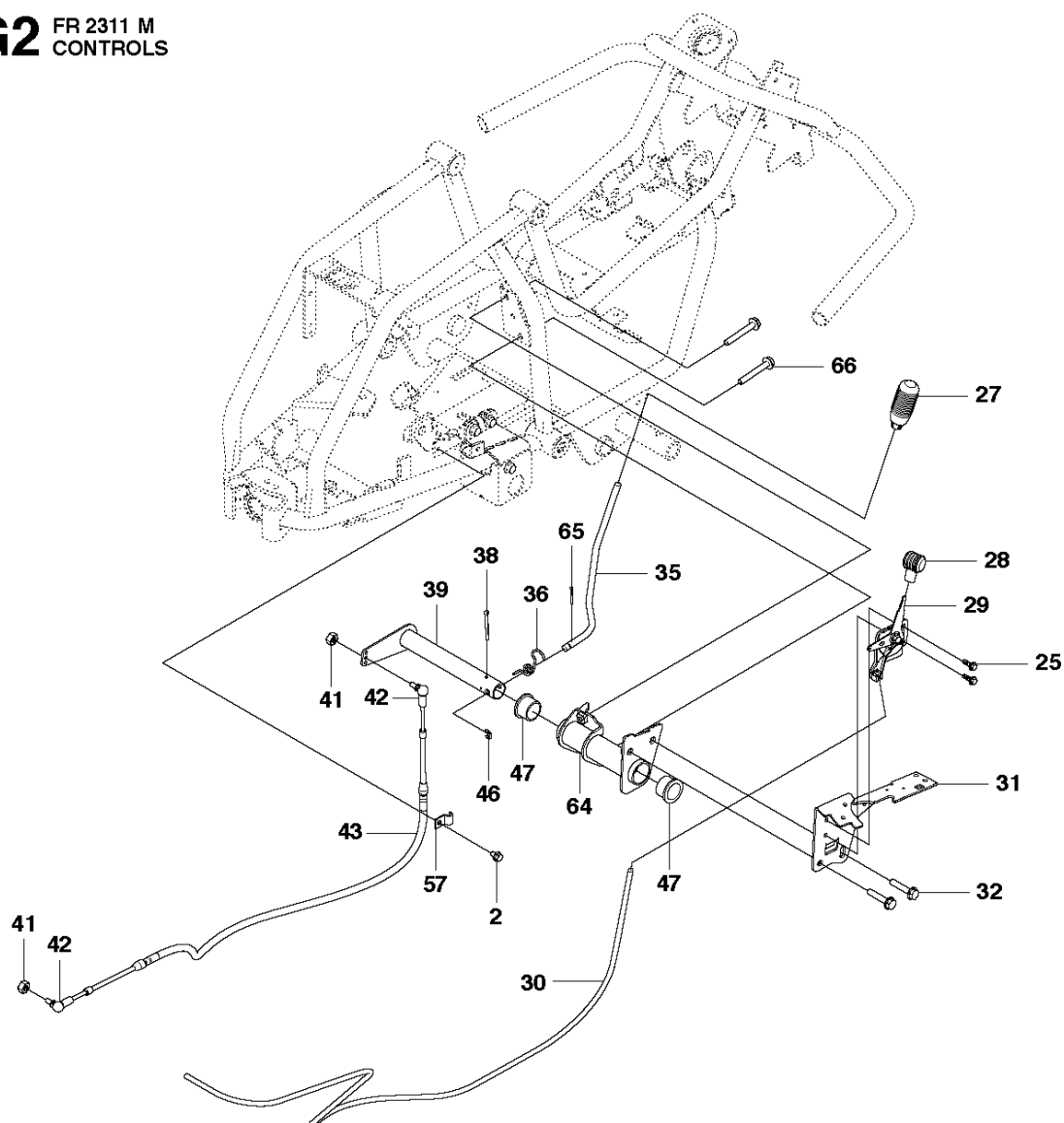
Ref	Part No	Description	Remark	QTY KIT
1	577 36 54-01	HUB CAP		1
2	725 24 97-51	SCREW		1
3	574 37 92-01	WASHER		1
4	577 36 53-01	STEERING WHEEL		1
5	525 39 80-02	STEERING SYSTEM		1
6	721 43 47-01	SPRING PIN		1
8	506 88 78-01	SPACER		1
9	738 21 04-04	BALL BEARING	Replaced: 5815667-01	1
10	575 63 24-01	STEERING ROD		1
11	734 11 54-41	WASHER		1
12	535 47 52-12	SCREW EHHM	Replaced: 5755858-02	1
13	575 58 58-01	WHEEL		2
14	732 21 16-01	LOCK NUT		2
15	506 50 08-02	BUSHING		1
16	506 50 07-01	BARRING WHEEL		1
17	738 22 04-19	BALL BEARING		1
18	735 31 40-10	CIRCLIP	Replaced: 5764925-02	1
19	506 50 09-02	BARRING WHEEL		1
20	734 11 74-41	WASHER		1
21	506 67 54-02	SCREW EHHM	Replaced: 5016048-01	1
22	577 19 99-01	WIRE ASSY	Replaced: 7312320-01	2
23	731 23 20-51	HEXAGON NUT		2
24	525 40 43-01	GUIDE RAIL		1
25	506 55 47-01	LINKAGE		2
25	725 23 68-61	SCREW EHHFT		2
26	506 55 46-01	CHAIN	Replaced: 7322120-01	1
26	732 21 20-51	NUT		2

G1 FR 2311 M
CONTROLS

CONTROLS

FR2311 M, 966639701, 966639785, 2011-02

Ref	Part No	Description	Remark	QTY KIT
1	506 90 56-01	OFFSET PULLEY		2
2	725 23 64-61	SCREW EHHFT		8
3	574 31 58-01	BRACKET		1
4	721 68 02-51	SPRING COTTER		1
5	735 31 18-20	E-CLIP		2
6	525 40 45-01	SHAFT		1
7	525 40 44-01	SHAFT		1
8	721 61 83-01	SPLIT PIN		1
9	734 11 64-01	WASHER		4
10	506 55 46-11	CHAIN		1
11	506 55 47-01	LINKAGE		1
12	522 56 02-02	LEVER ASSY		1
13	721 61 87-01	SPLIT PIN	Replaced: 5254066-01	1
14	506 90 53-01	PEN		1
15	721 12 59-30	GROOVED PIN		1
16	506 59 74-01	SCREW EHHM	Replaced: 7322120-01	1
17	732 21 20-51	NUT		1
18	731 23 18-01	HEXAGON NUT		1
19	725 25 00-51	SCREW EHHM		1
20	522 56 01-01	ROD		1
21	732 21 18-01	LOCK NUT	Expired	1
22	525 49 13-01	JOINT	Expired	1
23	525 40 47-01	BRACKET	Replaced: 5848713-01	1
24	506 55 65-01	BEARING		1
25	506 57 01-03	SCREW EHHM	Replaced: 5225083-02	10
26	522 50 83-01	LEVER	Replaced: 5881641-02	1
27	506 54 20-02	HANDLE		2

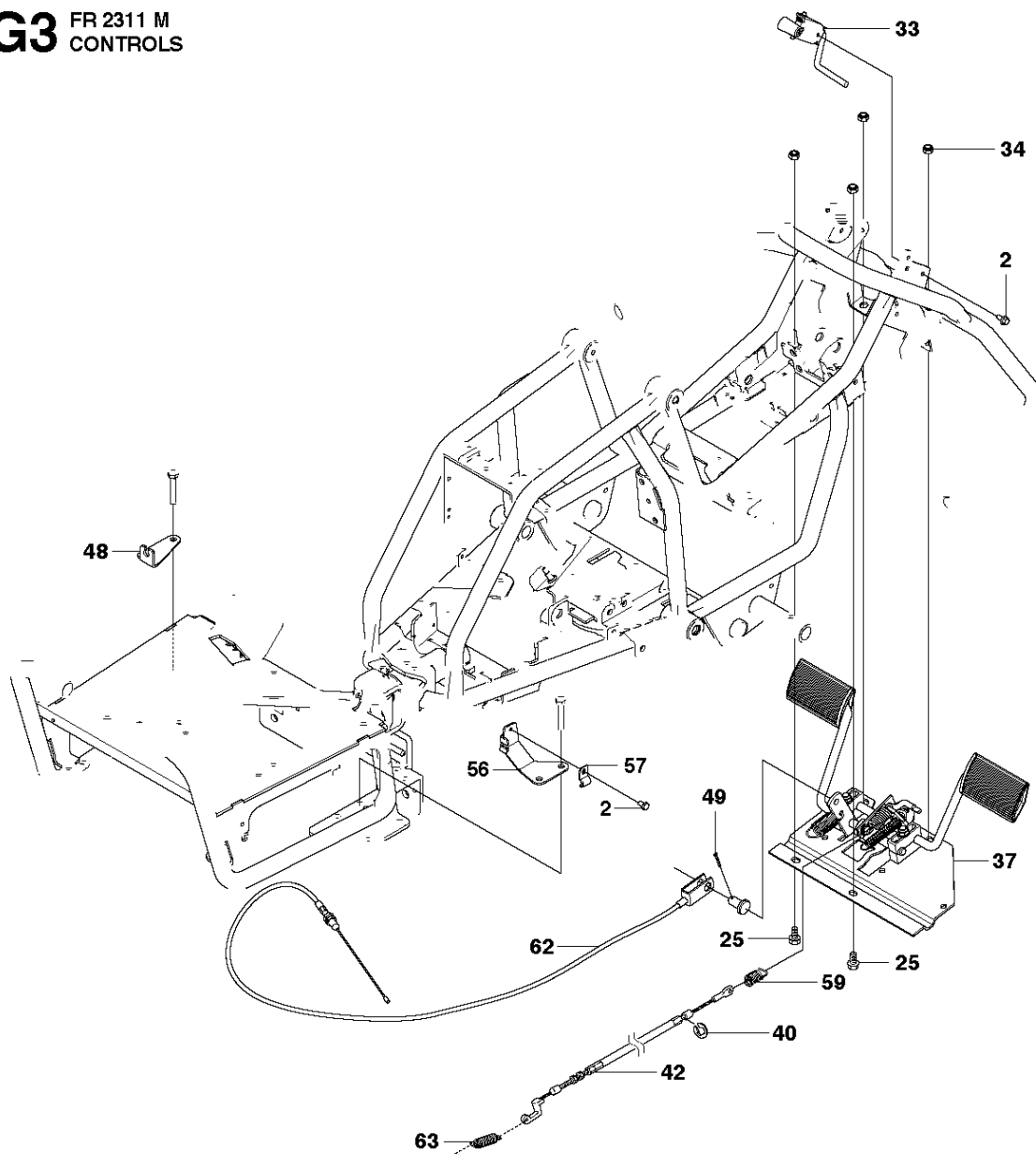
G2 FR 2311 M
CONTROLS

CONTROLS

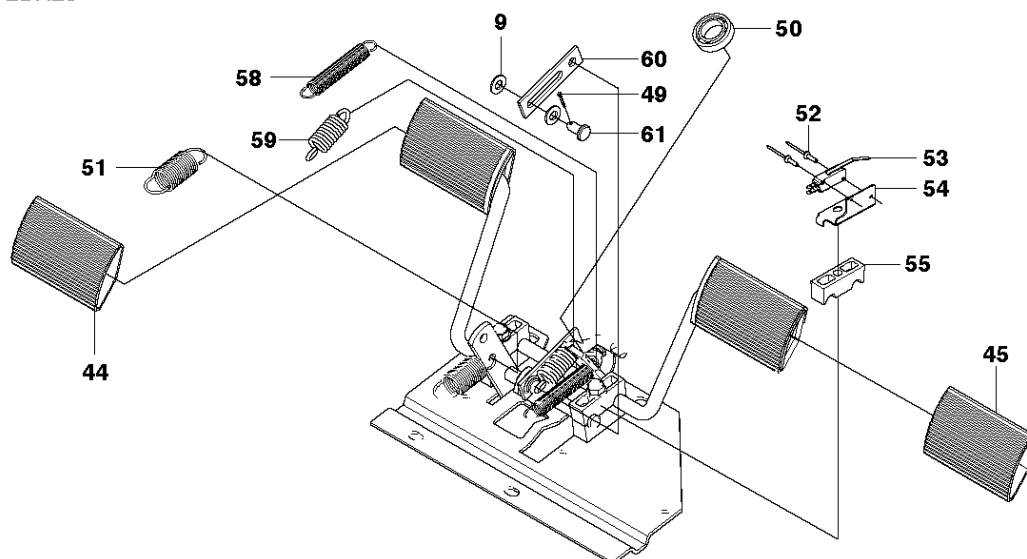
FR2311 M, 966639701, 966639785, 2011-02

Ref	Part No	Description	Remark	QTY KIT
2	725 23 64-61	SCREW EHHFT		8
25	506 57 01-03	SCREW EHHFM	Replaced: 5881641-02	10
27	506 54 20-02	HANDLE		2
28	506 88 91-01	KNOB		1
29	522 50 59-01	THROTTLE CONTROL		1
30	544 30 17-04	WIRE		1
31	575 24 03-01	SHEET		1
32	506 57 01-04	SCREW EHHFM		2
35	525 31 65-01	ROD		1
36	574 37 78-01	SPRING		1
38	721 62 01-01	SPLIT PIN		1
39	574 37 77-01	GEARSHIFT LEVER		1
41	732 21 14-01	LOCK NUT		2
42	506 55 73-01	VINKELLAS8 DIN71802		2
43	574 41 11-04	CONTROL CABLE		1
46	735 31 12-20	E-CLIP	Replaced: 5848713-01	1
47	506 55 65-01	BEARING		2
57	506 56 65-01	CLIP		2
64	574 36 97-02	BRACKET		1
65	721 61 52-01	SPLIT PIN	Replaced: 7252463-51	1
66	725 24 60-71	SCREW EHHM		1

G3 FR 2311 M
CONTROLS



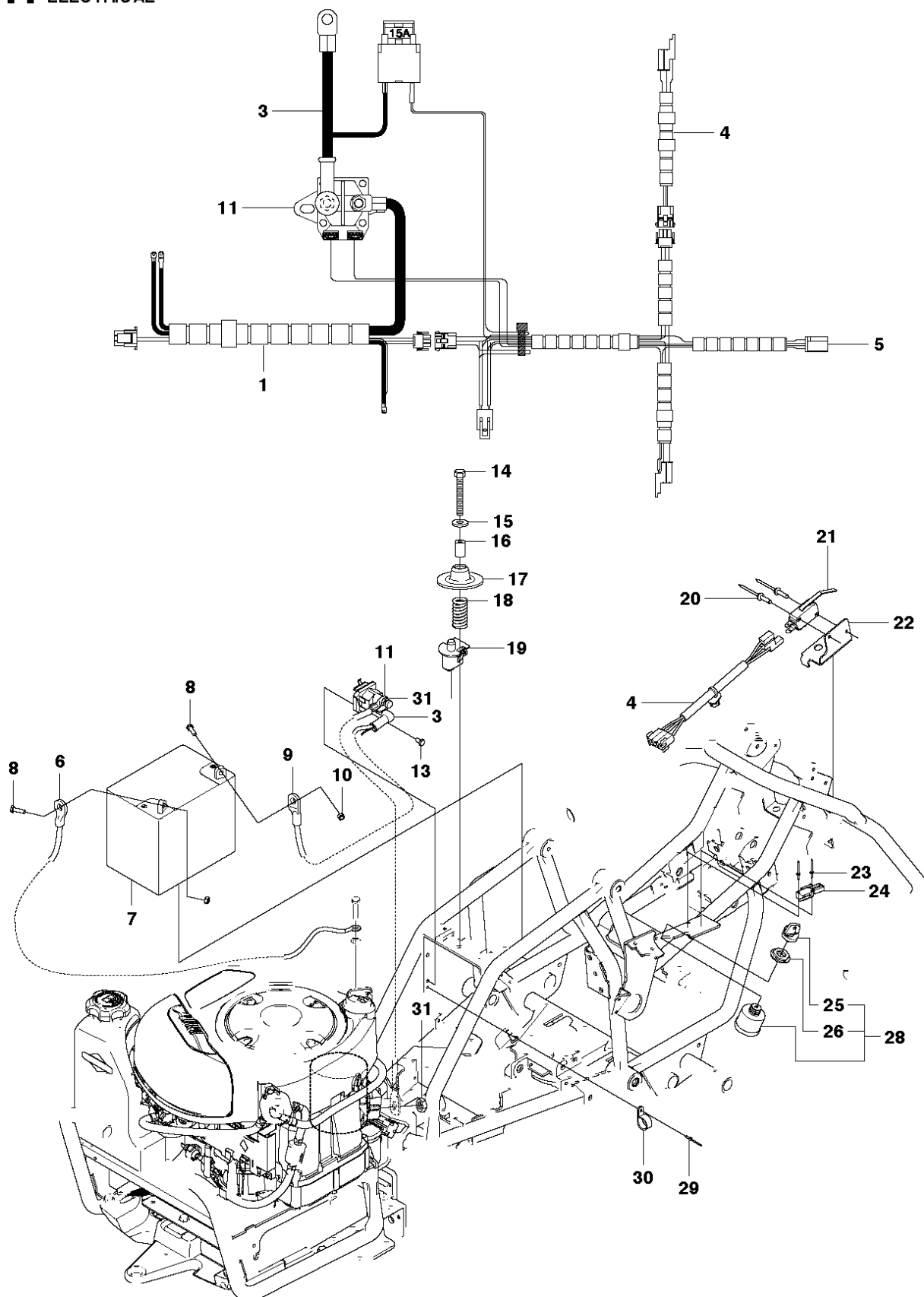
PEDALS



CONTROLS

FR2311 M, 966639701, 966639785, 2011-02

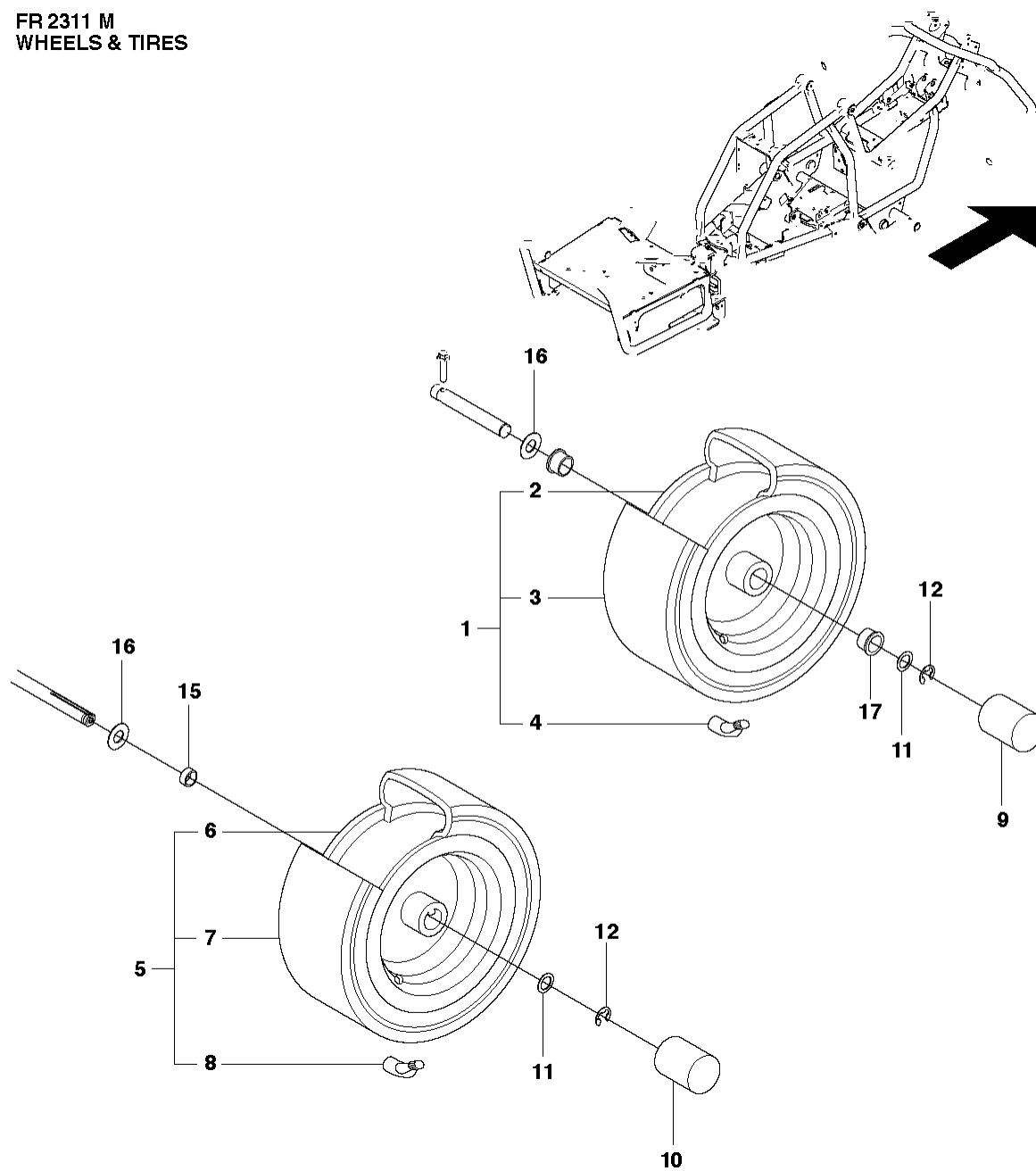
Ref	Part No	Description	Remark	QTY KIT
2	725 23 64-61	SCREW EHHFT		8
9	734 11 64-01	WASHER		4
25	506 57 01-03	SCREW EHHFM	Expired	10
33	523 34 60-02	LOCKING LEVER		1
34	506 91 62-01	BLIND RIVET NUT	Replaced: 5869694-01	4
37	574 40 66-01	PEDAL PLATE ASSY		1
40	735 31 09-20	E-CLIP		1
42	574 40 76-02	WIRE	Replaced: 5065062-02	1
44	535 47 88-02	PEDAL RUBBER	Replaced: 5065062-01	1
45	535 47 88-01	PEDAL RUBBER	Expired	1
48	525 29 22-01	BRACKET		1
49	721 61 52-01	SPLIT PIN		2
50	738 21 02-04	BALL BEARING	Replaced: 5065425-01	1
51	544 13 34-01	DRAW SPRING		1
52	544 44 07-01	RIVET		2
53	574 31 61-01	SWITCH		1
54	544 41 57-01	BRACKET	Replaced: 5065065-01	1
55	535 48 08-01	BEARING SUPPORT	Expired	4
56	525 31 46-01	BRACKET		1
57	506 56 65-01	CLIP		2
58	544 13 36-01	DRAW SPRING		1
59	575 35 52-01	SPRING		1
60	544 12 79-01	LINK		1
61	721 83 99-01	CLEVIS PIN		2
62	506 95 25-02	WIRE ASSY		1
63	506 53 56-03	DRAW SPRING		1

H FR 2311 M
ELECTRICAL

ELECTRICAL

FR2311 M, 966639701, 966639785, 2011-02

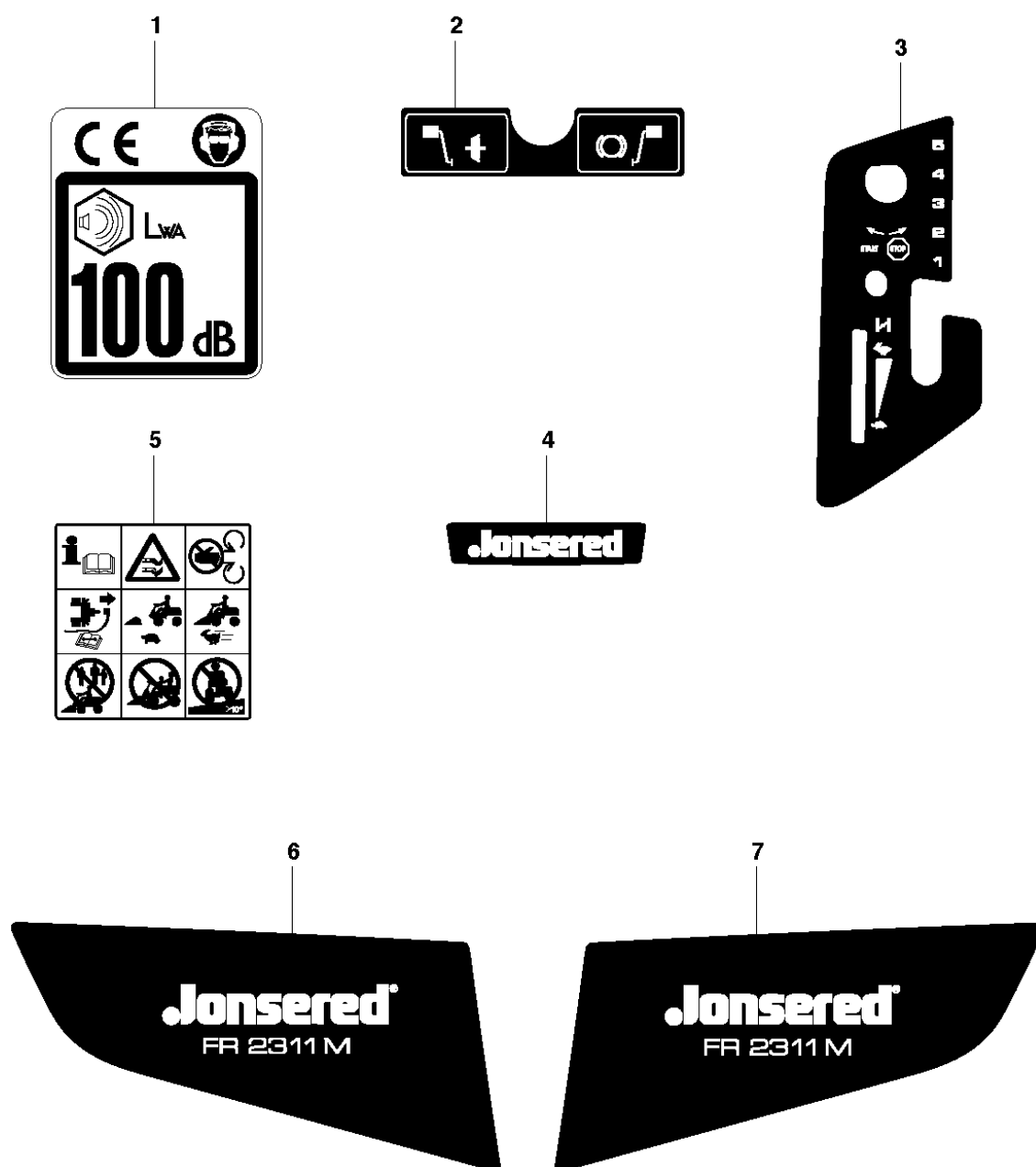
Ref	Part No	Description	Remark	QTY KIT
1	574 26 97-01	WIRING	Replaced: 5862488-01	1
3	574 26 98-01	CABLE		1
4	574 26 96-01	WIRING		1
5	574 26 95-01	WIRING	Replaced: 5770416-01	1
7	510 13 85-01	BATTERY		1
8	522 62 21-01	SCREW EHHM		2
10	522 62 43-01	NUT		2
11	544 43 98-01	RELAY		1
13	725 23 64-61	SCREW EHHFT		1
14	725 24 60-51	SCREW EHHM	Expired	1
16	506 90 99-02	SPACING TUBE		1
17	506 90 97-01	SPRING WASHER		1
18	544 44 12-01	SPRING		1
19	506 90 96-01	SWITCH		1
20	544 44 07-01	RIVET		2
21	574 31 61-01	SWITCH		1
22	544 41 57-01	BRACKET		1
23	544 44 07-01	RIVET		2
24	574 31 61-01	SWITCH		1
25	544 44 24-01	IGNITION KEY		1
26	544 44 23-01	NUT		1
28	544 44 21-01	IGNITION SWITCH		1
29	722 79 54-02	RIVET	Expired	1
30	575 26 99-01	CABLE CLAMP		1
31	506 89 98-01	NUT		3

J FR 2311 M
WHEELS & TIRES

WHEELS & TIRES

FR2311 M, 966639701, 966639785, 2011-02

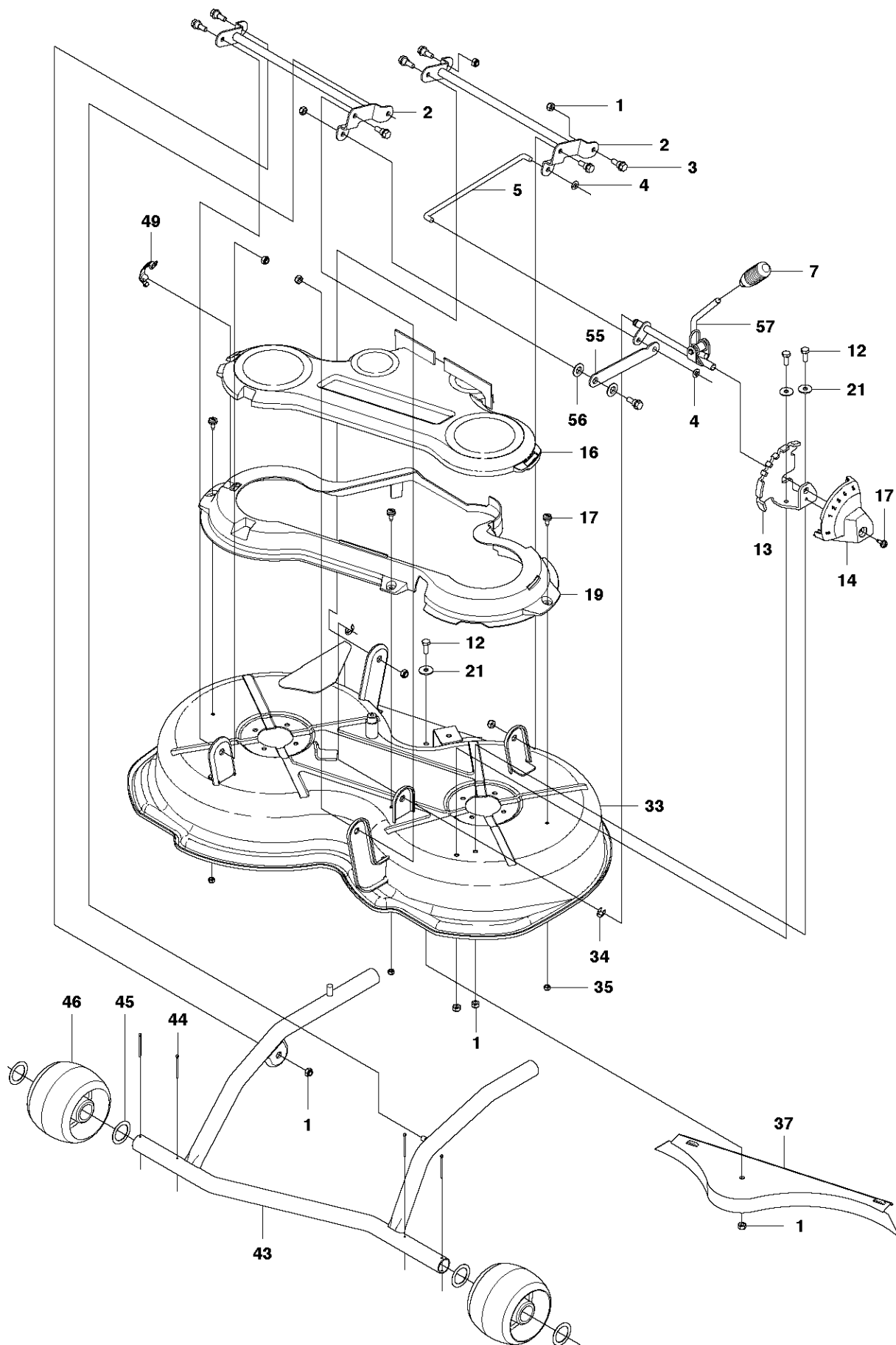
Ref	Part No	Description	Remark	QTY KIT
1	576 88 50-01	WHEEL	Expired	2
2	573 98 16-01	RIM		1
3	576 94 93-01	TIRE	Replaced: 5065743-01	1
4	523 03 47-01	VALVE	Expired	1
5	576 88 51-01	WHEEL		2
6	573 98 15-01	RIM		1
7	576 94 93-01	TIRE	Replaced: 5065743-01	1
8	523 03 47-01	VALVE	Replaced: 5777729-01	1
9	506 92 30-01	RUND FOT UKB 30 S		2
10	577 77 29-01	HUB CAP		2
11	506 50 48-03	WASHER		2
12	506 89 90-01	E-CLIP		4
15	506 59 62-01	SPACING SLEEVE		1
16	506 50 48-05	WASHER		4
17	574 67 17-01	BEARING		2

K FR 2311 M
DECALS

DECALS

FR2311 M, 966639701, 966639785, 2011-02

Ref	Part No	Description	Replaced: 5817840-06	Remark	QTY KIT
1	505 21 77-01	LABEL	Expired		1
2	575 22 13-01	DECAL			1
3	576 95 19-02	DECAL			1
4	576 95 18-01	DECAL	Expired		1
5	574 85 48-01	DECAL			1
6	576 95 23-01	DECAL			1
7	576 95 23-02	DECAL			1

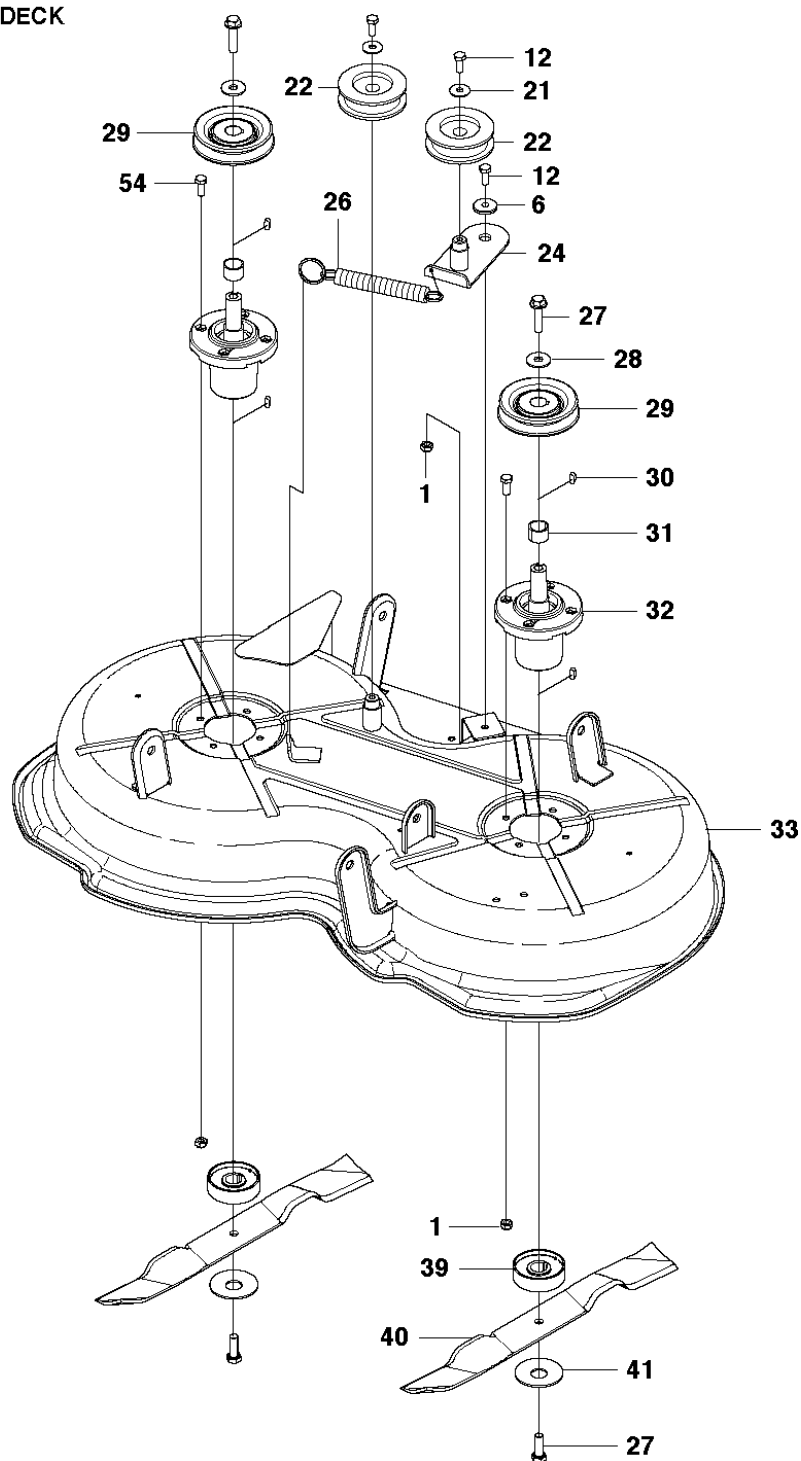
L1 FR 2311 M
CUTTING DECK

MOWER DECK / CUTTING DECK

FR2311 M, 966639701, 966639785, 2011-02

Ref	Part No	Description	Remark	QTY KIT
1	732 21 18-01	LOCK NUT		16
2	522 45 09-01	CROSS BAR		2
3	506 59 74-01	SCREW EHHFM		8
4	735 58 52-00	WASHER		2
5	522 60 23-01	ROD		1
7	574 32 88-02	HANDLE		1
12	725 24 53-71	SCREW EHHM	Expired	7
13	522 52 32-01	BRACKET	Expired	1
14	573 97 18-02	COVER		1
16	574 17 21-02	COVER		1
17	544 40 05-01	SCREW		4
19	574 17 20-02	COVER		1
21	734 11 64-41	WASHER		5
33	586 14 70-02	CUTTING DECK		1 Assy
34	735 31 15-20	E-CLIP		2
35	732 21 16-01	LOCK NUT		3
37	574 04 17-02	PLUG		1
43	522 45 19-02	EQUIPMENT FRAME		1
44	721 61 87-01	SPLIT PIN		4
45	574 26 45-01	WASHER		4
46	522 73 59-01	WHEEL		2
49	503 89 47-04	SNAP LOCKING		1
55	525 85 57-01	ARM		1
56	734 11 65-41	WASHER	Replaced: 5844092-01	2
57	575 80 21-01	LEVER ASSY		1

L2 FR 2311 M
CUTTING DECK



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BioClip® 85

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MOWER DECK / CUTTING DECK

FR2311 M, 966639701, 966639785, 2011-02

Ref	Part No	Description	Remark	QTY KIT
1	732 21 18-01	LOCK NUT		16
6	734 11 74-41	WASHER		1
12	725 24 53-71	SCREW EHHM	Expired	7
20	574 84 97-01	DECAL		1
21	734 11 64-41	WASHER	Replaced: 5861043-02	5
22	506 79 32-02	BELT TENSIONER WHEEL		2
23	574 51 00-01	DECAL		2
24	573 96 95-01	BELT TENSIONER		1
26	584 29 88-01	SPRING		1
27	506 67 54-02	SCREW EHHFM		4
28	734 11 77-71	WASHER		2
29	574 46 07-01	PULLEY		2
30	506 53 35-01	PARALLEL KEY		4
31	573 96 65-01	TUBE	Replaced: 5739686-02	2
32	573 96 86-01	BEARING HOUSING ASSY		2
33	522 45 00-02	CUTTING DECK		1
39	577 79 11-01	ADAPTER		2
40	581 08 35-01	BLADE		2
41	506 79 23-03	KNIFE PLATE		2
54	725 24 51-71	SCREW EHHM		8