

# GTH250 XP

**Spare parts**

**Ersatzteile**

**Pièces détachées**

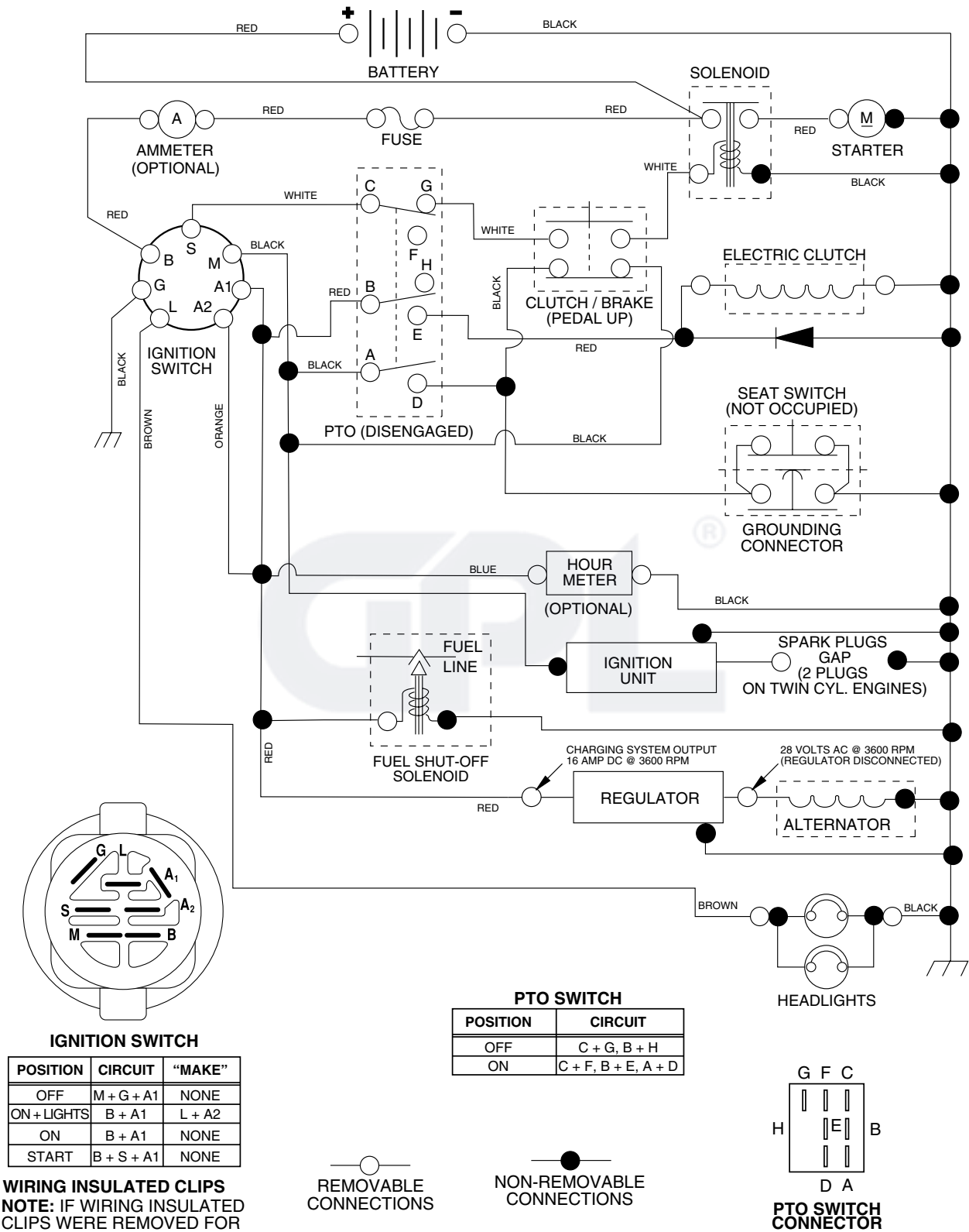
**Reserve onderdelen**

**Repuestos**

**Reservdelar**

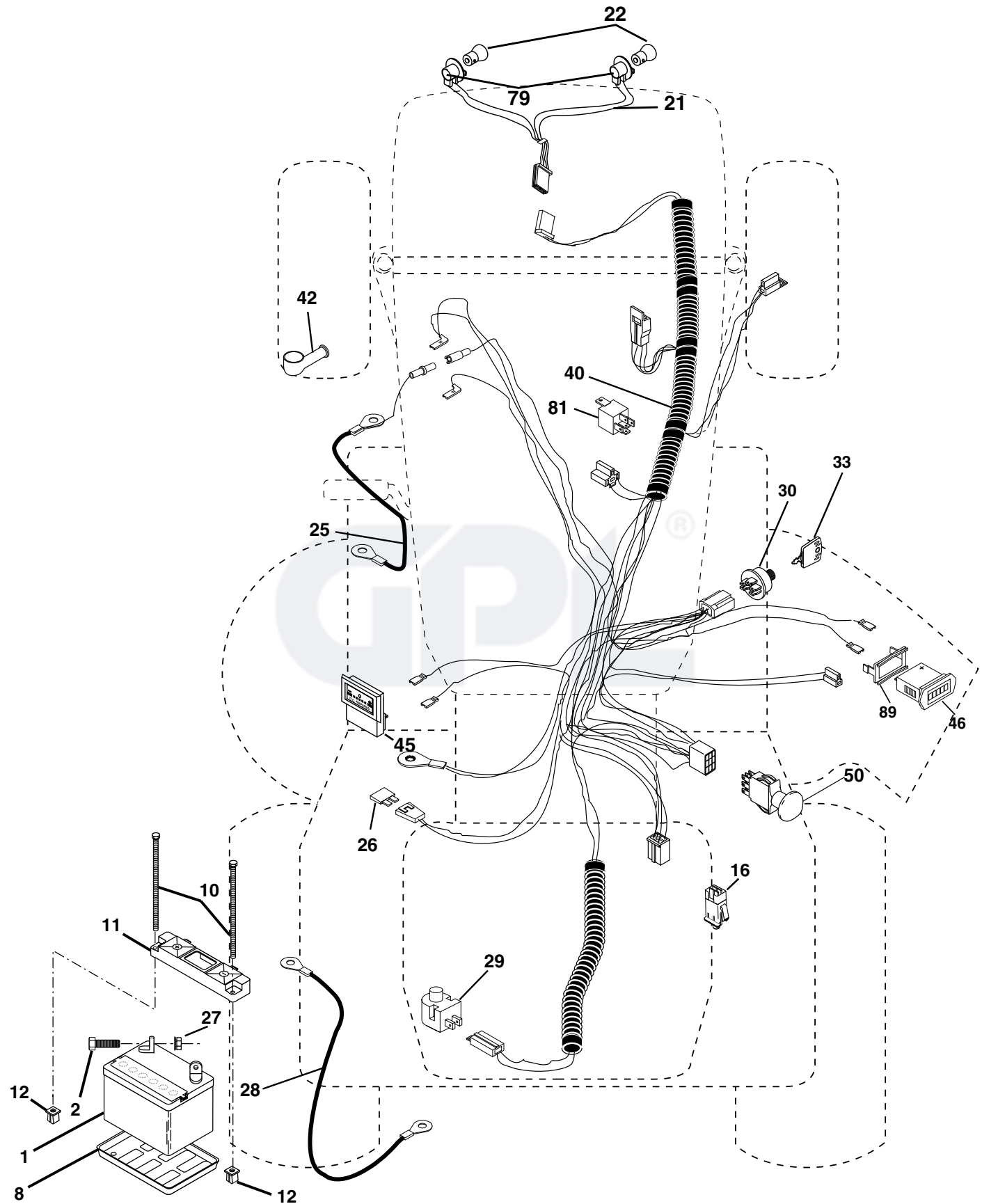
**GPL®**

TRACTOR - - MODEL NO. GTH250XP (HEGTH250KD) PRODUCT NO. 954 17 02-14  
SCHEMATIC



# REPAIR PARTS

TRACTOR - - MODEL NO. GTH250XP (HEGTH250KD) PRODUCT NO. 954 17 02-14  
ELECTRICAL



# REPAIR PARTS

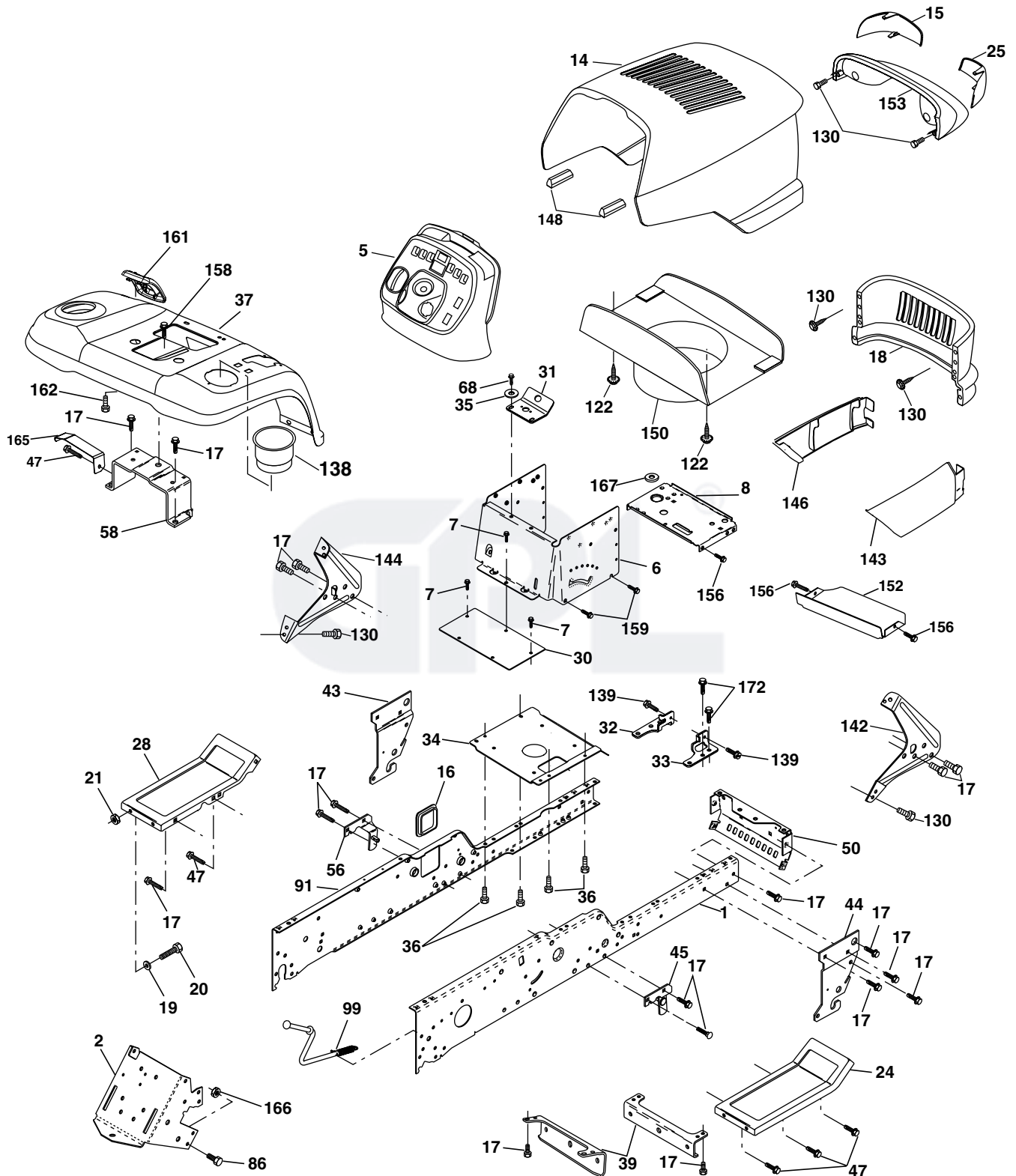
TRACTOR - - MODEL NO. GTH250XP (HEGTH250KD) PRODUCT NO. 954 17 02-14  
ELECTRICAL

| KEY<br>NO. | PART<br>NO.  | DESCRIPTION                           |
|------------|--------------|---------------------------------------|
| 1          | 532 14 49-27 | Battery                               |
| 2          | 874 76 04-12 | Bolt Hex Head 1/4-20 x 3/4            |
| 8          | 532 12 48-86 | Tray, Battery                         |
| 10         | 532 14 52-11 | Bolt, Battery Front 1/4-20 x 7.5 Zinc |
| 11         | 532 15 01-09 | Holddown Battery Front Mount          |
| 12         | 532 14 57-69 | Nut, Push Nylon 1.4" Battery Front    |
| 16         | 532 17 61-38 | Switch Interlock Push-In              |
| 21         | 532 17 56-88 | Harness Socket Light w/4152J          |
| 22         | 532 00 41-52 | Bulb Light                            |
| 25         | 532 18 54-61 | Cable                                 |
| 26         | 532 10 88-24 | Fuse                                  |
| 27         | 873 51 04-00 | Nut Keps Hex 1/4-20                   |
| 28         | 532 17 06-97 | Cable Bolt Ground                     |
| 29         | 532 12 13-05 | Switch, Plunger NC Gray               |
| 30         | 532 17 55-66 | Switch, Ign                           |
| 33         | 532 14 04-01 | Key                                   |
| 40         | 532 18 80-32 | Harness Ign.                          |
| 42         | 532 15 43-36 | Cover, Terminal Red                   |
| 45         | 532 12 28-22 | Ammeter                               |
| 46         | 532 16 96-35 | Hourmeter Snap-In                     |
| 50         | 532 17 46-51 | Switch, PTO                           |
| 79         | 532 17 52-42 | Bulbholder Asm                        |
| 81         | 532 10 97-48 | Relay Asm.                            |
| 89         | 532 16 96-39 | Bracket Snap-In Hourmeter             |

**NOTE:** All component dimensions given in U.S. inches  
1 inch = 25.4 mm

# REPAIR PARTS

TRACTOR - - MODEL NO. GTH250XP (HEGTH250KD) PRODUCT NO. 954 17 02-14  
CHASSIS AND ENCLOSURES



chassis-stealth\_44

# REPAIR PARTS

## TRACTOR - - MODEL NO. GTH250XP (HEGTH250KD) PRODUCT NO. 954 17 02-14 CHASSIS AND ENCLOSURES

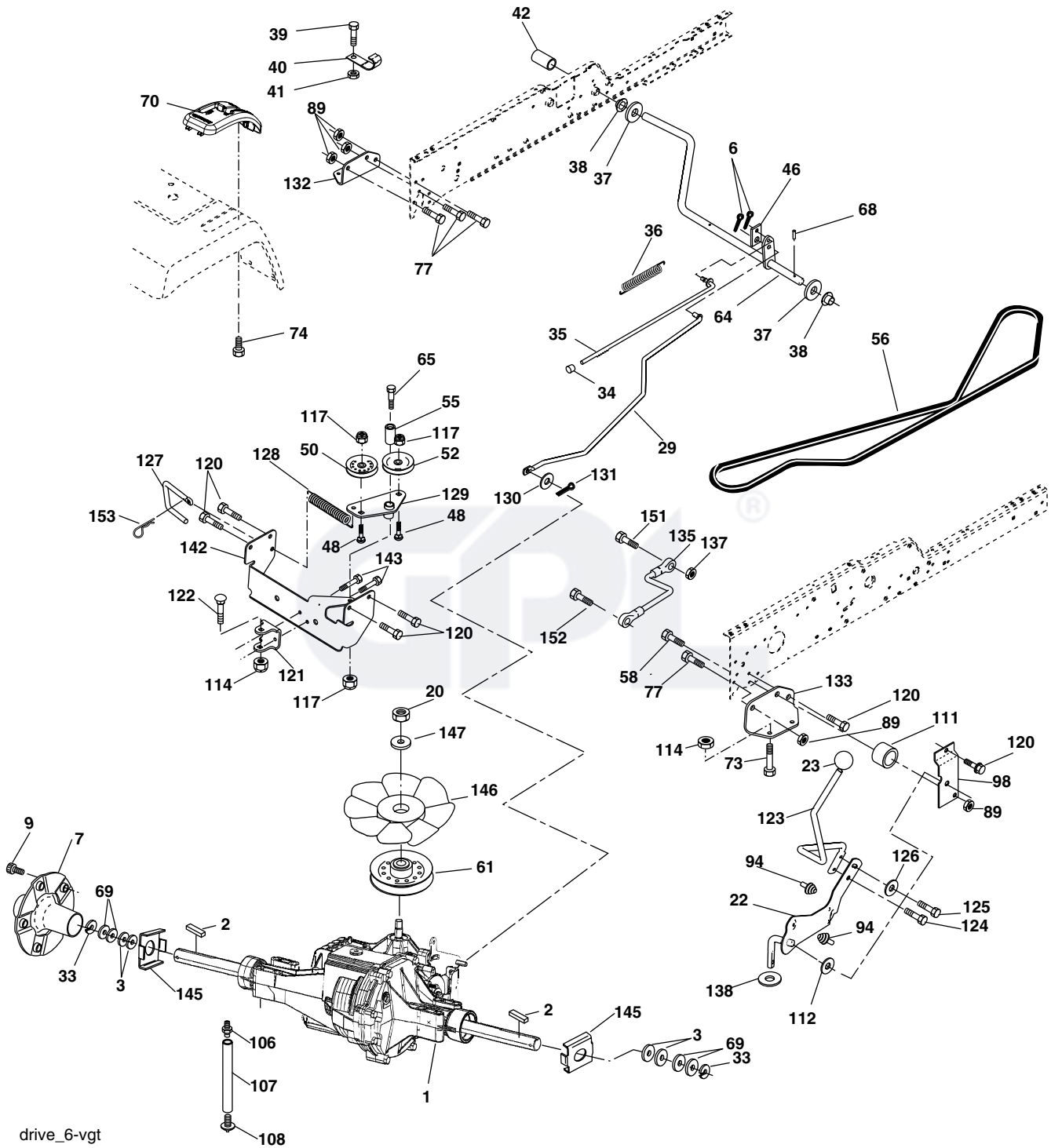
| KEY NO. | PART NO.            | DESCRIPTION                    |
|---------|---------------------|--------------------------------|
| 1       | 532 18 03-75        | Rail, Kit RH                   |
| 2       | 532 17 52-82        | Drawbar, Gt                    |
| 5       | <b>532 18 95-42</b> | Dash, Plastic                  |
| 6       | 532 15 78-82        | Dash, 1PCS, Lower              |
| 7       | 817 72 04-08        | Screw, Thd Cut 1/4-20 x 1/2    |
| 8       | 532 18 46-68        | Support, Battery               |
| 14      | 532 19 00-55        | Hood Asm., Pnt                 |
| 15      | 532 16 18-41        | Lens LH                        |
| 16      | 532 12 17-94        | Cover, Access                  |
| 17      | 817 00 06-12        | Screw, 3/8-16 x 3/4            |
| 18      | 532 18 28-73        | Grille                         |
| 19      | 819 13 13-12        | Washer 13/32 x 13/16 x 12 Ga.  |
| 20      | 874 78 06-16        | Bolt, Fin Hex 3/8-16 x 1       |
| 21      | 873 80 06-00        | Nut, Crownlock 3/8-16          |
| 24      | 532 18 10-58        | Footrest, RH                   |
| 25      | 532 16 18-42        | Lens RH                        |
| 28      | 532 18 10-57        | Footrest, LH                   |
| 30      | 532 14 50-52        | Saddle                         |
| 31      | 532 16 14-19        | Bracket Supt 1-pc Vgt Steering |
| 32      | 532 16 13-27        | Bracket, Frame Pivot Lh        |
| 33      | 532 16 13-26        | Bracket, Frame Pivot Rh        |
| 34      | 532 17 70-18        | Plate Asm Engine Chassis       |
| 35      | 819 11 11-16        | Washer 11/32 x 11/16 x 16 Ga.  |
| 36      | 817 06 05-12        | Screw 5/16-18 x 3/4            |
| 37      | 532 18 17-20        | Fender, Pnt.                   |
| 39      | 532 17 52-78        | Bracket, Axle Front            |
| 43      | 532 13 69-39        | Bracket, Spnsn Front Lh        |
| 44      | 532 13 69-40        | Bracket, Spnsn Front Rh        |
| 45      | 532 17 60-18        | Bracket Asm., Susp Chassis Rh  |
| 47      | 817 49 06-08        | Screw Thdrol 3/8-16 x 1/2      |

| KEY NO. | PART NO.            | DESCRIPTION                     |
|---------|---------------------|---------------------------------|
| 50      | 532 17 54-76        | Bracket, Chassis Front          |
| 56      | 532 17 60-16        | Bracket Asm., Susp Chassis Lh   |
| 58      | 532 18 35-69        | Bracket Asm., Fender            |
| 68      | 817 49 05-08        | Screw, 5/16-18 x 1/2            |
| 86      | 874 78 07-16        | Bolt, Fin Hex 7/16-14 unc       |
| 91      | 532 18 03-74        | Rail, Kit Lh                    |
| 99      | 532 17 71-43        | Rod Asm. Bypass                 |
| 122     | 532 16 14-64        | Screw Hex WSHD 8-18 x 7/8       |
| 130     | 532 17 18-75        | Screw Hw Hd Hi-Lo #13-16 x 3/4  |
| 138     | 532 18 17-98        | Cupholder                       |
| 139     | 532 17 18-73        | Bolt Shoulder 5/16-18           |
| 142     | 532 16 18-97        | Bracket Dash Stealth RH         |
| 143     | 532 17 75-86        | Skirt Grille RH                 |
| 144     | 532 16 19-00        | Bracket Dash Stealth LH         |
| 146     | 532 17 75-87        | Skirt Grille LH                 |
| 148     | 532 16 46-55        | Extrusion Bumper                |
| 150     | 532 19 03-09        | Duct Heat Hood                  |
| 152     | 532 17 79-56        | Shield, Browning                |
| 153     | 532 18 82-12        | Lens, Headlight Bar             |
| 156     | 817 00 05-12        | Screw 5/16-18 x 3/4             |
| 158     | 817 67 06-08        | Screw 3/8-16 x 1/2              |
| 159     | 817 00 06-12        | Screw Hexwsh Thdr. 3/8-16 x 3/4 |
| 161     | 532 18 17-87        | Cosole Fuel Window              |
| 162     | 532 14 24-32        | Screw 1/4-1/2 Unc               |
| 165     | 532 18 35-54        | Bracket Support Tank            |
| 166     | 873 68 07-00        | Nut, Lock Hex 7/16-14 unc       |
| 167     | 532 18 46-72        | Bushing Snap Nylon 1.250        |
| 172     | <b>817 12 06-14</b> | Screw 3/8-16 x .875             |

**NOTE:** All component dimensions given in U.S. inches  
1 inch = 25.4 mm

# REPAIR PARTS

TRACTOR - - MODEL NO. GTH250XP (HEGTH250KD) PRODUCT NO. 954 17 02-14  
GROUND DRIVE



# REPAIR PARTS

**TRACTOR - - MODEL NO. GTH250XP (HEGTH250KD) PRODUCT NO. 954 17 02-14**  
**GROUND DRIVE**

| KEY NO. | PART NO.     | DESCRIPTION                                                                     |
|---------|--------------|---------------------------------------------------------------------------------|
| 1       | -----        | Transaxle Hydro Gear<br>331-3000 (Order Parts From Trans-<br>axle Manufacturer) |
| 2       | 532 00 70-70 | Key Sq. 1/4 x 1/4 x 2.5                                                         |
| 3       | 532 00 75-63 | Washer Thrust                                                                   |
| 6       | 876 02 04-12 | Pin, Cotter                                                                     |
| 7       | 532 14 05-07 | Wheel, Hub Assembly                                                             |
| 9       | 532 14 00-80 | Bolt, Hub                                                                       |
| 20      | 873 94 08-00 | Nut                                                                             |
| 22      | 532 18 02-35 | Lever Asm Shift                                                                 |
| 23      | 532 14 08-45 | Knob                                                                            |
| 29      | 532 17 66-00 | Brake, Rod                                                                      |
| 33      | 812 00 00-53 | Ring E                                                                          |
| 34      | 532 07 16-73 | Cap, Parking Brake                                                              |
| 35      | 532 13 76-48 | Rod, Parking Brake                                                              |
| 36      | 532 14 94-12 | Spring, Drive Ground                                                            |
| 37      | 532 12 17-49 | Washer 25/32 x 1-1/4 x 16 Ga.                                                   |
| 38      | 532 15 00-35 | Nyliner                                                                         |
| 39      | 874 32 10-16 | Screw, Fin. #10-24 x 1                                                          |
| 40      | 532 17 85-75 | Actuator, Interlock VGT                                                         |
| 41      | 873 93 10-00 | Nut Centerlock 10-24 unc                                                        |
| 42      | 532 00 88-83 | Cover, Pedal                                                                    |
| 46      | 532 14 51-70 | Retainer, Spring                                                                |
| 48      | 872 11 06-14 | Bolt Rdhd 3/8-16 x 1.3/4 Gr. 5                                                  |
| 50      | 532 13 14-94 | Pulley, Idler, Flat                                                             |
| 52      | 532 12 77-83 | Pulley, Idler, Grooved                                                          |
| 55      | 532 10 57-06 | Bearing, Idler                                                                  |
| 56      | 532 16 15-97 | V-Belt                                                                          |
| 58      | 874 76 07-24 | Bolt Fin Hex 7/16-14 x 1-1/2                                                    |
| 61      | 532 14 39-95 | Pulley, Transaxle                                                               |
| 64      | 532 17 66-01 | Shaft, Brake Pedal                                                              |
| 65      | 532 17 96-13 | Bolt, Shoulder                                                                  |
| 68      | 532 00 51-42 | Pin, Roll                                                                       |
| 69      | 532 12 38-00 | Washer                                                                          |
| 70      | 532 18 17-88 | Console Automatic YT/GT                                                         |
| 73      | 874 49 05-48 | Bolt Hex Flghd 5/16-18 x 3 Gr5                                                  |
| 74      | 532 14 24-32 | Screw Hex Wsh. Hi-Lo 1/4-1/2                                                    |
| 77      | 874 78 07-16 | Bolt Fin Hex 7/16-14 x 1                                                        |
| 89      | 873 68 07-00 | Nut Crownlock 7/16-14 unc                                                       |

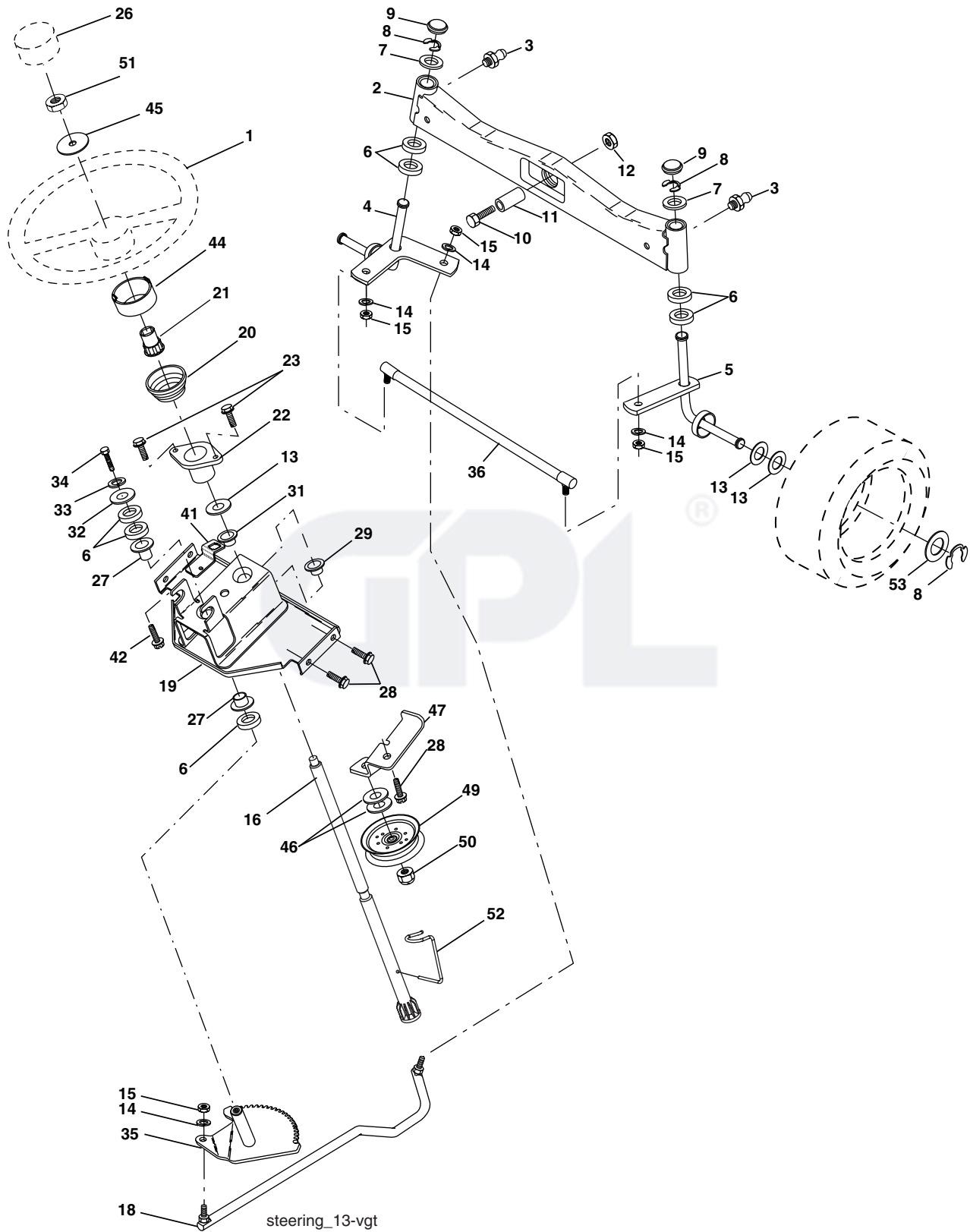
| KEY NO. | PART NO.     | DESCRIPTION                          |
|---------|--------------|--------------------------------------|
| 94      | 532 13 38-35 | Fastener Christmas Tree              |
| 98      | 532 14 10-04 | Bracket Shift                        |
| 106     | 532 14 29-18 | O-Ring Asm Hydro Gear                |
| 107     | 532 15 47-39 | Line Fuel Hydro 15" VGT              |
| 108     | 532 14 29-17 | Cap Asm Vent Hydro Gear              |
| 111     | 532 15 62-40 | Spacer Shift Lever VGTH              |
| 112     | 532 17 85-58 | Washer Nylon High Temp               |
| 114     | 873 80 05-00 | Nut Lock Hex W/Ins 5/16-18 unc       |
| 117     | 873 90 06-00 | Nut, Lock Flg. 3/8-16                |
| 120     | 817 00 06-12 | Screw 3/8-16 x .75                   |
| 121     | 532 17 56-11 | Bracket Strap Torque                 |
| 122     | 872 01 05-20 | Bolt RDHDSQ 5/16-18 unc x 2-1/2      |
| 123     | 532 18 32-54 | Rod Shift                            |
| 124     | 532 16 54-92 | Bolt Shoulder 5/16-18 x .561         |
| 125     | 817 49 05-10 | Screw 5/16-18 x 5/8                  |
| 126     | 532 16 60-02 | Washer SRRTD<br>5/16 ID x 1.0 x .125 |
| 127     | 532 17 73-62 | Link Control Clutch                  |
| 128     | 532 17 66-24 | Spring Drive GRND                    |
| 129     | 532 17 94-73 | Bracket Asm Idler Tensioning         |
| 130     | 819 13 10-16 | Washer 13/32 x 5/8 x 16 Ga.          |
| 131     | 876 02 03-12 | Pin Cotter 3/32 x 3/4                |
| 132     | 532 17 54-67 | Bracket Mtg Hydro 3500 LH VGT        |
| 133     | 532 17 54-68 | Bracket Mtg Hydro 3500 RH VGT        |
| 135     | 532 17 73-64 | Link Asm Control Hydro 3500          |
| 137     | 532 00 16-85 | Nut Lock 5/16-18 NC Thd.             |
| 138     | 532 00 13-70 | Washer Thrust 5/8 x 1.10 x 1/32      |
| 142     | 532 17 54-69 | Strap Torque HG-3500                 |
| 143     | 817 06 05-12 | Screw Thdrol 5/16-18 x 3/4           |
| 145     | 532 16 31-68 | Washer Axle Flange HG-3000           |
| 146     | 532 14 04-62 | Fan 7" Hydro                         |
| 147     | 532 14 13-22 | Washer                               |
| 151     | 874 76 05-14 | Bolt Hex 5/16-18 x 7/8               |
| 152     | 532 17 87-05 | Bolt Hex 5/16 x 1 W/Patch            |
| 153     | 532 12 47-88 | Spring, Retainer                     |

**NOTE:** All component dimensions given in U. S.  
inches 1 inch = 25.4 mm



# REPAIR PARTS

TRACTOR - - MODEL NO. GTH250XP (HEGTH250KD) PRODUCT NO. 954 17 02-14  
STEERING ASSEMBLY



# REPAIR PARTS

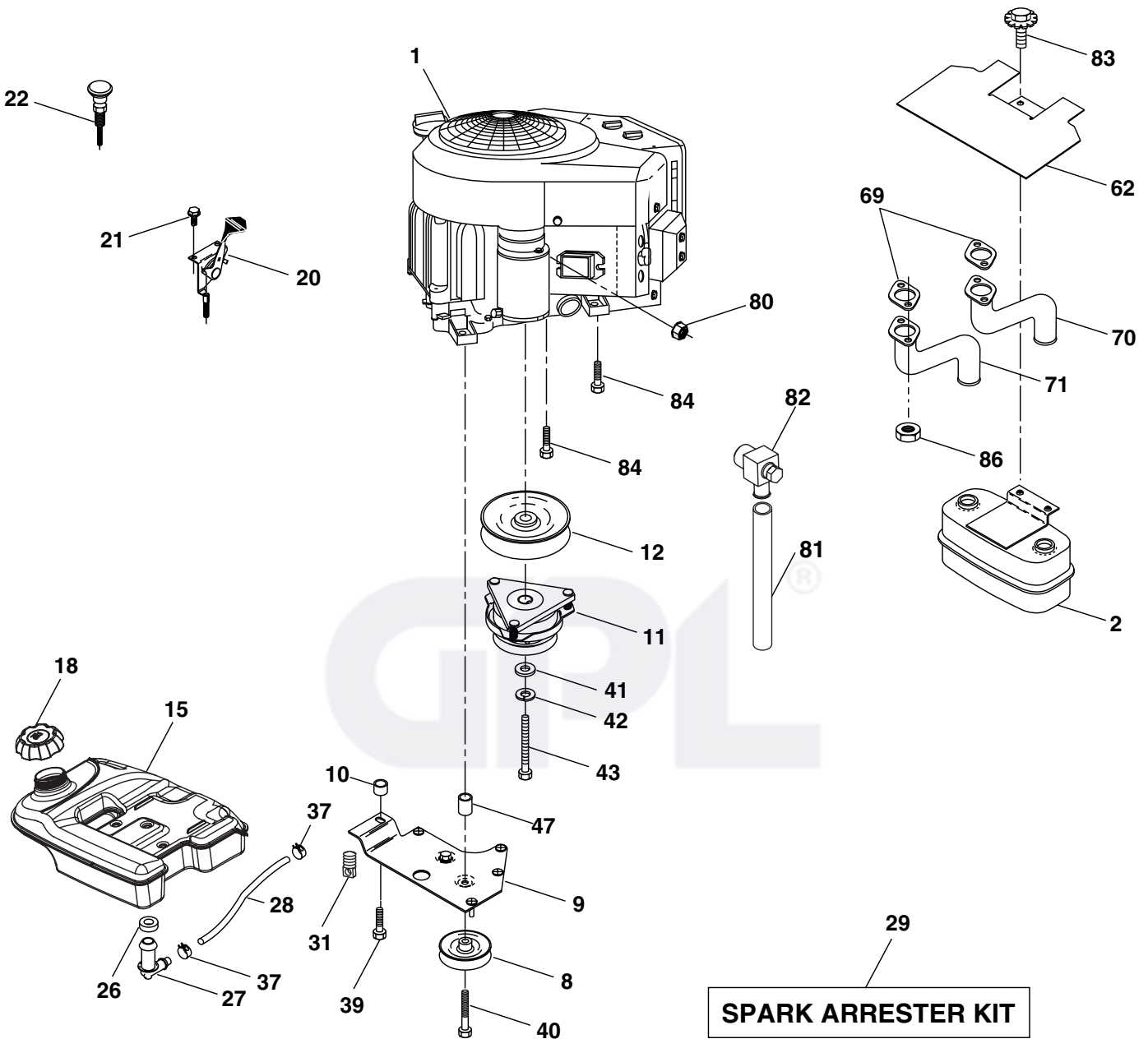
TRACTOR - - MODEL NO. GTH250XP (HEGTH250KD) PRODUCT NO. 954 17 02-14  
STEERING ASSEMBLY

| KEY<br>NO. | PART<br>NO.  | DESCRIPTION                          |
|------------|--------------|--------------------------------------|
| 1          | 532 16 66-27 | Wheel, Steering                      |
| 2          | 532 17 85-57 | Axle Asm., Front                     |
| 3          | 532 18 32-26 | Fitting, Grease                      |
| 4          | 532 16 18-49 | Spindle Asm, LH                      |
| 5          | 532 16 18-48 | Spindle Asm., RH                     |
| 6          | 532 12 49-31 | Bearing, Race Thrust Harden          |
| 7          | 532 12 17-48 | Washer 25/32 x 1-5/8 x 16 Ga.        |
| 8          | 812 00 00-29 | Ring, Klip #T5304-75                 |
| 9          | 532 12 12-32 | Cap, Spindle                         |
| 10         | 874 78 10-44 | Bolt, Fin Hex 5/8-11 x 2-3/4         |
| 11         | 532 13 65-18 | Spacer Brg Axle Front 1.570          |
| 12         | 873 90 10-00 | Nut, Lock Flange 5/8-11 unc          |
| 13         | 532 12 17-49 | Washer 25/32 x 1-1/4 x 16 Ga.        |
| 14         | 810 04 06-00 | Washer, Lock Hvy Hlcl Spr 3/8        |
| 15         | 873 54 06-00 | Nut Crownlock 3/8-24                 |
| 16         | 532 18 68-14 | Shaft Asm., Steering                 |
| 18         | 532 17 55-72 | Draglink, Ball Joint Solid Vgt       |
| 19         | 532 15 60-11 | Support Asm., Steering Vgt           |
| 20         | 532 17 75-92 | Boot Steering                        |
| 21         | 532 15 99-45 | Adapter, Wheel Steering ®            |
| 22         | 532 15 51-05 | Bushing, Strg.                       |
| 23         | 532 15 29-27 | Screw                                |
| 26         | 532 16 66-26 | Cap , Wheel Steering                 |
| 27         | 532 12 49-37 | Bearing, Col. Strg.                  |
| 28         | 817 00 06-12 | Screw 3/8-16 x 3/4                   |
| 29         | 532 10 42-39 | Bearing, Flange                      |
| 31         | 532 13 81-36 | Bushing, Nyliner Snap                |
| 32         | 819 11 16-10 | Washer 11/32 x 1 x 10 Ga.            |
| 33         | 810 04 05-00 | Washer, Lock Hvy Hlcl Spr 5/16       |
| 34         | 874 78 05-12 | Bolt, Hex Hd 5/16-18 x 3/4           |
| 35         | 532 13 80-59 | Gear, Sector Steering                |
| 36         | 532 18 67-99 | Tie Rod                              |
| 41         | 532 15 52-46 | Bracket Switch Inerlock VGT97        |
| 42         | 817 49 05-08 | Screw 5/16-18 x 1/2                  |
| 44         | 532 17 75-93 | Extension Steering Premium           |
| 45         | 819 18 24-11 | Washer 9/16 ID x 1 1/2 OD 11 Ga. Zin |
| 46         | 819 13 16-10 | Washer 13/32 x 1 x 10 Ga.            |
| 47         | 532 17 94-71 | Bracket Asm. Idler                   |
| 49         | 532 17 58-20 | Pulley Idler Flat                    |
| 50         | 873 90 06-00 | Nut Lock Flg 3/8-16 unc              |
| 51         | 873 94 08-00 | Nut Hex Jam Toplock 1/2-20 unf       |
| 52         | 532 17 55-53 | Clip Steering .750                   |
| 53         | 532 18 89-67 | Washer Harden .793 x 1.63 x .060     |

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# REPAIR PARTS

TRACTOR - - MODEL NO. GTH250XP (HEGTH250KD) PRODUCT NO. 954 17 02-14  
ENGINE



engine-kawasaki\_3 vgt

# REPAIR PARTS

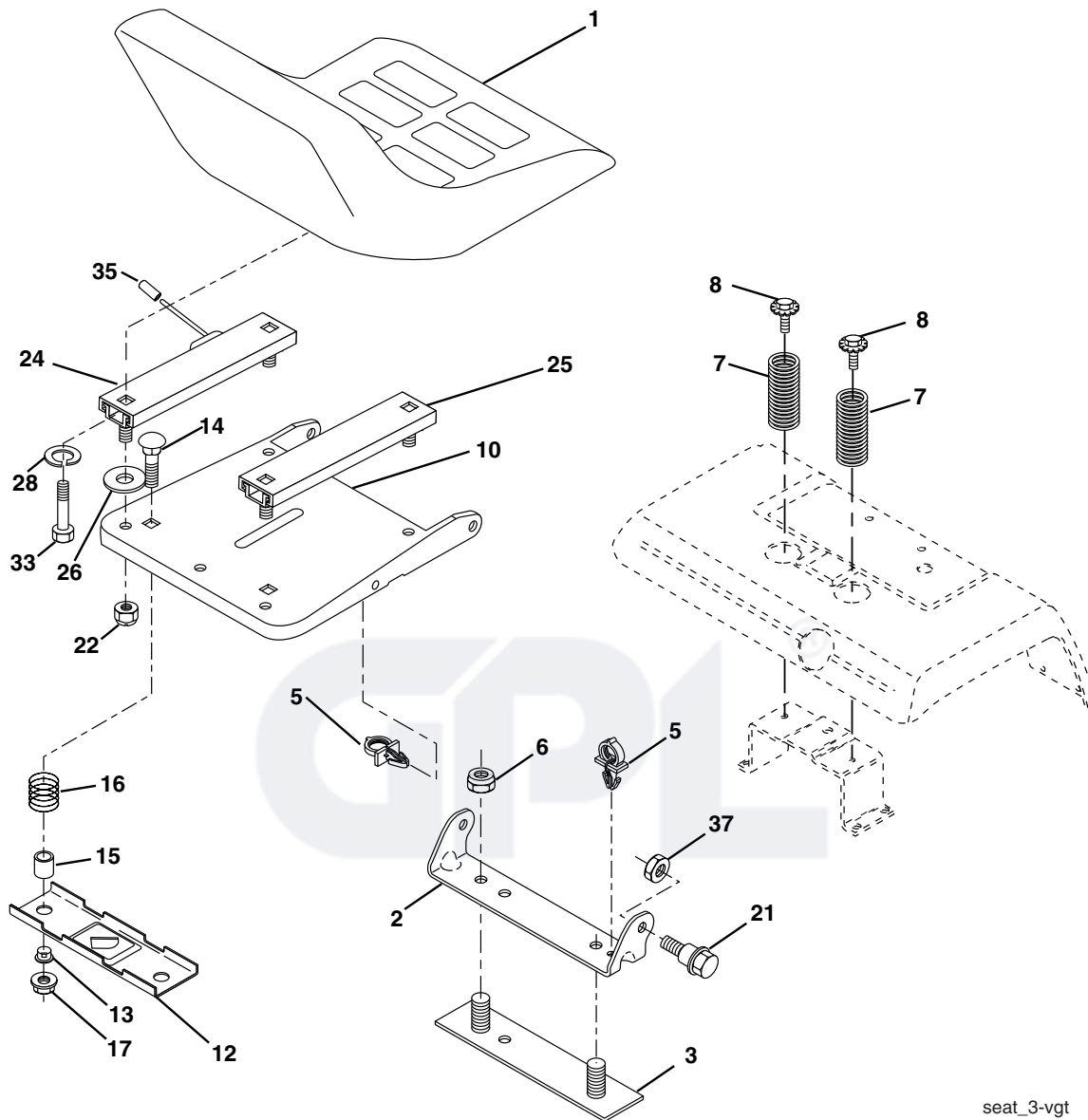
TRACTOR - - MODEL NO. GTH250XP (HEGTH250KD) PRODUCT NO. 954 17 02-14  
ENGINE

| KEY<br>NO. | PART<br>NO.         | DESCRIPTION                                                              |
|------------|---------------------|--------------------------------------------------------------------------|
| 1          | -----               | Engine Kawasaki, Model No. FH721V (Order parts from engine manufacturer) |
| 2          | 532 14 97-23        | Muffler Side                                                             |
| 8          | 532 12 13-61        | Pulley V-Idler                                                           |
| 9          | 532 17 77-48        | Keeper Asm. Belt Engine VGT                                              |
| 10         | 532 17 52-88        | Bushing                                                                  |
| 11         | 532 17 93-35        | Clutch Electric                                                          |
| 12         | 532 14 39-96        | Pulley Engine VGT Elect Clutch                                           |
| 15         | 532 17 91-15        | Tank Fuel Rear 5.0                                                       |
| 18         | 532 18 18-03        | Cap Fuel                                                                 |
| 20         | 532 17 81-47        | Control Throttle                                                         |
| 21         | 532 17 18-75        | Screw Hwhd Hi-Lo #13-16 x 3/4                                            |
| 22         | <b>532 18 95-41</b> | Control Choke                                                            |
| 26         | <b>532 12 49-52</b> | Bushing                                                                  |
| 27         | 532 13 92-77        | Stem Tank Fuel                                                           |
| 28         | <b>532 12 47-03</b> | Fuel Line                                                                |
| 29         | 532 13 71-80        | Spark Arrester Kit                                                       |
| 31         | 532 14 50-06        | Clip Push-In Hinged                                                      |
| 37         | 532 12 34-87        | Clamp Hose                                                               |
| 39         | 817 49 06-36        | Screw TT 3/8-16 x 2-1/4 unc                                              |
| 40         | 817 49 06-64        | Screw TT 3/8-16 x 4 unc                                                  |
| 41         | 532 12 61-97        | Washer 1-1/2 OD X 15/32 ID x .250                                        |
| 42         | 810 04 07-00        | Washer Lock 7/16                                                         |
| 43         | 532 17 99-53        | Bolt Hex 7/16-20 x 3.75 Ga. 5                                            |
| 47         | 532 17 52-87        | Bushing                                                                  |
| 62         | 532 17 62-52        | Shield Heat Muffler                                                      |
| 69         | 532 17 81-51        | Gasket                                                                   |
| 70         | 532 17 57-67        | Tube Exhaust RH                                                          |
| 71         | 532 17 57-66        | Tube Exhaust LH                                                          |
| 80         | 532 16 33-05        | Nut Flange M8-1.25                                                       |
| 81         | 532 14 84-56        | Oil Drain Tube                                                           |
| 82         | -----               | Plug, Oil Drain (Order from Engine Manufacturer)                         |
| 83         | 532 17 18-77        | Bolt 5/16-18 unc x 1-3/4 W/Sems                                          |
| 84         | 817 06 06-24        | Screw 3/8-16 x 1-1/2                                                     |
| 86         | 532 18 43-62        | Nut Hex Flange Toplock M8-1.25                                           |

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# REPAIR PARTS

TRACTOR - - MODEL NO. GTH250XP (HEGTH250KD) PRODUCT NO. 954 17 02-14  
SEAT ASSEMBLY



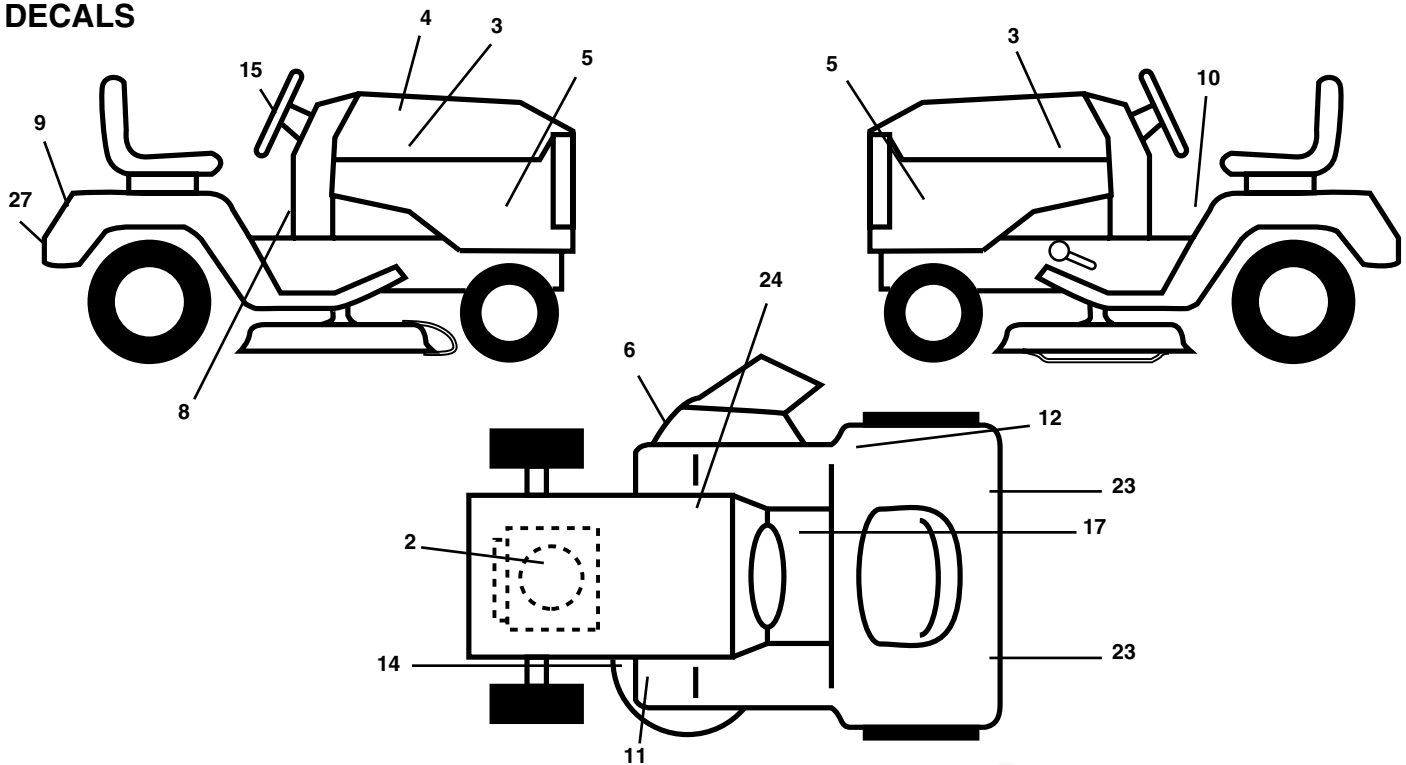
| KEY NO. | PART NO.     | DESCRIPTION                   |
|---------|--------------|-------------------------------|
| 1       | 532 18 49-95 | Seat                          |
| 2       | 532 14 05-51 | Bracket, Pivot Seat           |
| 3       | 532 14 06-75 | Strap Asm Fender              |
| 5       | 532 14 50-06 | Clip, Push In Hinged          |
| 6       | 873 80 06-00 | Nut, Crownlock 3/8-16         |
| 7       | 532 12 41-81 | Spring, Seat Cprsn            |
| 8       | 532 17 18-77 | Bolt 5/16-18 Unc x 3/4        |
| 10      | 532 18 24-93 | Pan, Seat                     |
| 12      | 532 12 12-46 | Bracket, Mounting Switch      |
| 13      | 532 12 12-48 | Bushing, Snap                 |
| 14      | 872 05 04-12 | Bolt, Carriage 1/4-20 x 1-1/2 |
| 15      | 532 12 12-49 | Spacer, Split                 |
| 16      | 532 12 37-40 | Spring, Cprsn                 |

| KEY NO. | PART NO.     | DESCRIPTION                 |
|---------|--------------|-----------------------------|
| 17      | 532 12 39-76 | Nut, Lock 1/4 Lge Flg Gr. 5 |
| 21      | 532 17 18-52 | Bolt, Shoulder 5/16-18      |
| 22      | 873 68 05-00 | Nut Crown Lock 5/16-18      |
| 24      | 532 17 79-46 | Track Slide Seat LH         |
| 25      | 532 17 79-47 | Track Slide Seat RH         |
| 26      | 819 11 10-12 | Washer 11/32 x 5/8 x 12 Ga. |
| 28      | 810 01 05-00 | Washer Split                |
| 33      | 874 78 05-12 | Bolt Fin Hex 5/16-18 x 3/4  |
| 35      | 532 17 84-26 | Cap Vinyl                   |
| 37      | 873 80 05-00 | Nut, Crownlock 5/16-18      |

**NOTE:** All component dimensions given in U.S. inches  
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# REPAIR PARTS

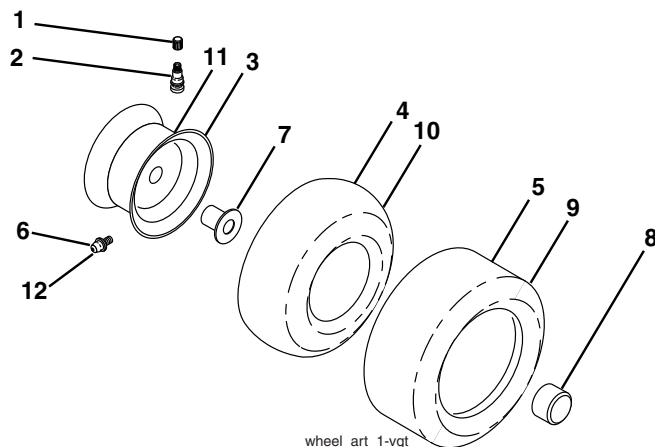
TRACTOR - - MODEL NO. GTH250XP (HEGTH250KD) PRODUCT NO. 954 17 02-14  
DECALS



| KEY NO. | PART NO.            | DESCRIPTION                      |
|---------|---------------------|----------------------------------|
| 2       | 532 18 56-93        | Decal, Engine                    |
| 3       | 532 18 89-21        | Decal, Hood                      |
| 4       | 532 18 91-42        | Decal, RPL.INT                   |
| 5       | <b>532 19 11-56</b> | Decal, Side Panel                |
| 6       | 532 18 21-66        | Decal, Warning                   |
| 8       | 532 18 11-89        | Decal, Dash                      |
| 9       | 532 18 88-92        | Decal, Fender                    |
| 10      | 532 14 54-98        | Decal, Read Owner's Manual Syms. |
| 11      | 532 17 78-73        | Decal, Foot Rest                 |
| 12      | 532 18 04-33        | Decal, Fender 105 DB/CE          |
| 14      | 532 17 52-91        | Decal, V-Belt Schematic          |

| KEY NO. | PART NO.            | DESCRIPTION                 |
|---------|---------------------|-----------------------------|
| 15      | 532 18 89-25        | Decal, Ins. Strg Whl        |
| 17      | 532 14 08-37        | Decal, Saddle Brake Parking |
| 23      | 532 10 62-02        | Reflector, Taillight LH/RH  |
| 24      | 532 14 50-05        | Decal, Btry Dngr/Psn        |
| 27      | 532 16 69-60        | Decal, Drawbar              |
| --      | 532 16 25-98        | Decal Draw Bar Load Limit   |
| --      | 532 18 19-17        | Pad Footrest RH             |
| --      | 532 15 97-36        | Decal, Chassis Hot Muffler  |
| --      | 532 18 19-16        | Pad Footrest LH             |
| --      | <b>532 19 16-13</b> | Manual, Operator's (Euro)   |
| --      | <b>532 19 16-14</b> | Manual, Operator's (Scan)   |

## WHEELS & TIRES

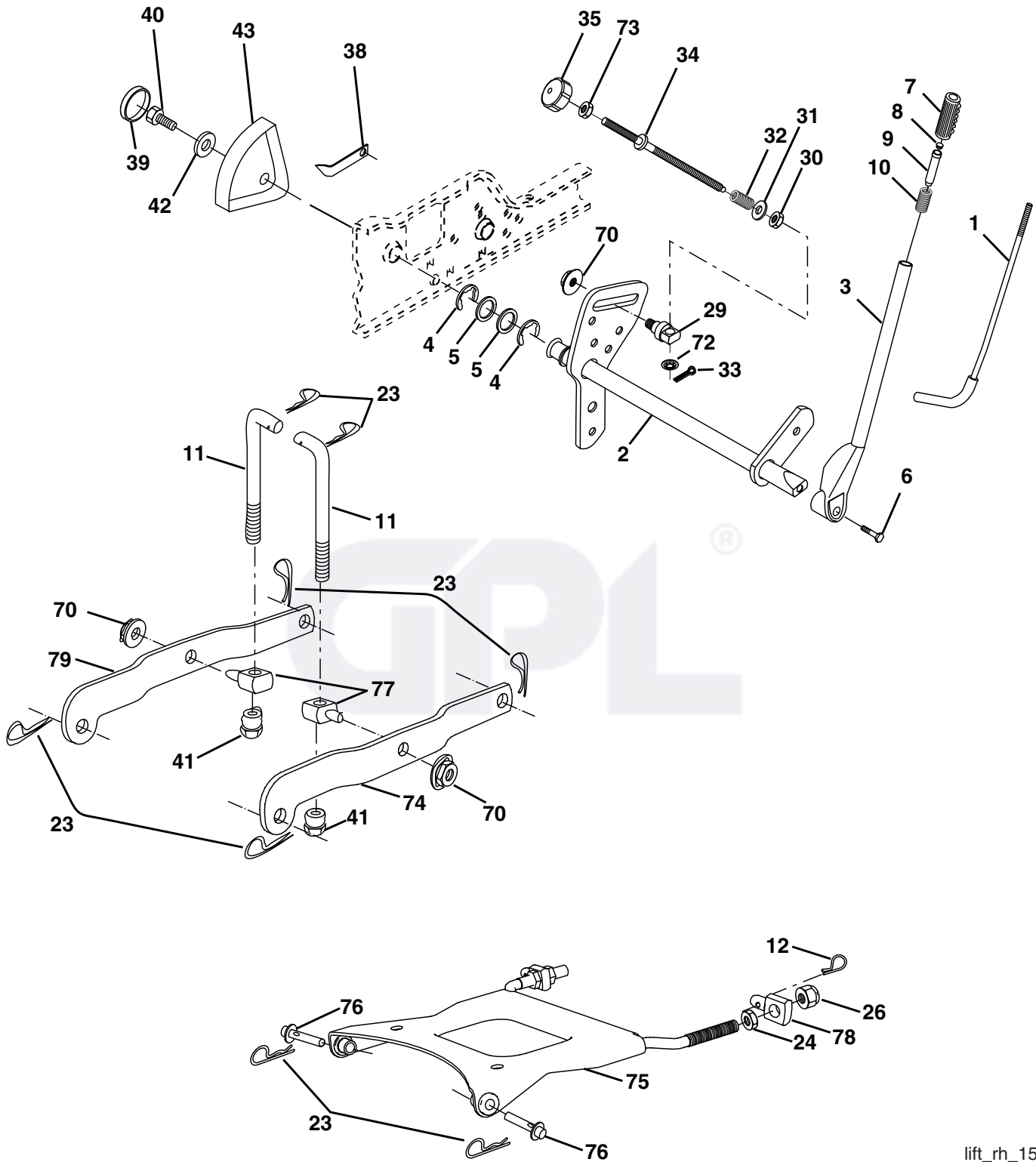


| KEY NO. | PART NO.     | DESCRIPTION                        |
|---------|--------------|------------------------------------|
| 1       | 532 05 91-92 | Cap, Valve, Tire                   |
| 2       | 532 06 51-39 | Stem, Valve                        |
| 3       | 532 14 45-09 | Rim Assembly, Front                |
| 4       | 532 00 81-34 | Tube, Front (Service Item Only)    |
| 5       | 532 10 62-30 | Tire, Front                        |
| 6       | 532 12 49-57 | Fitting, Grease                    |
| 7       | 532 12 49-59 | Bearing, Flange (Front Wheel Only) |
| 8       | 532 17 50-39 | Cap, Hub                           |
| 9       | 532 10 55-88 | Tire, Rear                         |
| 10      | 532 00 71-54 | Tube, Rear (Service Item Only)     |
| 11      | 532 14 45-10 | Rim Assembly, Rear                 |
| 12      | 532 12 48-60 | Fitting, Grease                    |
| --      | 532 14 43-34 | Sealant, Tire (10 oz. Tube)        |

**NOTE:** All component dimensions given in U.S. inches  
1 inch = 25.4 mm

# REPAIR PARTS

TRACTOR - - MODEL NO. GTH250XP (HEGTH250KD) PRODUCT NO. 954 17 02-14  
LIFT ASSEMBLY



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# REPAIR PARTS

TRACTOR - - MODEL NO. GTH250XP (HEGTH250KD) PRODUCT NO. 954 17 02-14  
LIFT ASSEMBLY

| KEY NO. | PART NO.     | DESCRIPTION                      |
|---------|--------------|----------------------------------|
| 1       | 532 12 10-06 | Rod Asm., Lever                  |
| 2       | 532 18 00-45 | Shaft Asm., Lift Vgt             |
| 3       | 532 15 91-89 | Lever Asm., Lift Rh              |
| 4       | 812 00 00-22 | E-Ring Truarc #5133-87           |
| 5       | 819 29 20-16 | Washer 29/32 x 1-1/4 x 16 Ga.    |
| 6       | 871 11 06-24 | Bolt, Fin Hex 3/8-16 x 1-1/2     |
| 7       | 532 12 56-31 | Grip, Handle                     |
| 8       | 532 12 45-26 | Button, Plunger                  |
| 9       | 532 12 23-64 | Plunger, Lever Lift              |
| 10      | 532 18 38-94 | Spring 0.62 OD x 2.125           |
| 11      | 532 17 53-75 | Link Lift                        |
| 12      | 532 16 35-52 | Retainer, Spring                 |
| 23      | 532 12 46-70 | Retainer, Spring                 |
| 24      | 873 35 08-00 | Nut, Jam Hex 1/2-13 unc          |
| 26      | 873 68 08-00 | Nut, Lock W/Wsh 1/2-13 unc       |
| 29      | 532 15 02-33 | Trunnion Infin Height            |
| 30      | 532 11 08-07 | Nut, Special                     |
| 31      | 819 13 10-16 | Washer 13/32 x 5/8 x 16 Ga.      |
| 32      | 532 13 71-50 | Spring, Compression Inf Hgt      |
| 33      | 876 02 03-08 | Pin, Cotter 3/32 x 1/2           |
| 34      | 532 13 71-67 | Rod, Adj Lift                    |
| 35      | 532 13 80-57 | Knob, Inf 3/8-16 unc             |
| 38      | 532 15 50-97 | Pointer Height Indicator         |
| 39      | 532 12 39-35 | Plug, Hole Blk. 1.485/1.515 Dia. |
| 40      | 817 06 05-16 | Screw 5/16-18 x 1                |
| 41      | 532 17 59-94 | Nut, Crownlock 3/8-24            |
| 42      | 819 11 24-10 | Washer 11/32 x 1-1/2 x 10 Ga.    |
| 43      | 532 12 39-34 | Scale, Indicator Height          |
| 70      | 532 14 52-12 | Nut Hex Flange Lock              |
| 72      | 532 11 04-52 | Nut Push Phos & Oil              |
| 73      | 873 35 06-00 | Nut, Hex Jam 3/8-16 unc          |
| 74      | 532 17 58-02 | Arm Suspension Rear RH           |
| 75      | 532 17 58-05 | Plate, Asm, Susp, Front          |
| 76      | 532 17 55-60 | Pin Flange                       |
| 77      | 532 17 62-05 | Trunnion                         |
| 78      | 532 17 56-89 | Trunnion, Front, Susp            |
| 79      | 532 17 53-78 | Arm, Suspension Rear LH          |

**NOTE:** All component dimensions given in U.S. inches  
1 inch = 25.4 mm



**TRACTOR - - MODEL NO. GTH250XP (HEGTH250KD) PRODUCT NO. 954 17 02-14**  
**MOWER DECK**



# REPAIR PARTS

TRACTOR - - MODEL NO. GTH250XP (HEGTH250KD) PRODUCT NO. 954 17 02-14  
MOWER DECK

| KEY NO. | PART NO.            | DESCRIPTION                      | KEY NO. | PART NO.     | DESCRIPTION                                                                                                                        |
|---------|---------------------|----------------------------------|---------|--------------|------------------------------------------------------------------------------------------------------------------------------------|
| 1       | 532 18 03-58        | Deck Weldment Mower 48           | 56      | 532 15 59-86 | Bar Pnt Adj.                                                                                                                       |
| 3       | 532 17 89-15        | Bracket Asm., Sway Bar           | 57      | 532 15 69-41 | Pin Head Rivet                                                                                                                     |
| 5       | 532 12 46-70        | Retainer Spring                  | 90      | 874 76 05-16 | Bolt Hex Hd 5/16-18 unc x 1                                                                                                        |
| 6       | 532 17 80-24        | Bar Sway Deck                    | 91      | 532 18 05-35 | Bracket Asm N Roller RH                                                                                                            |
| 8       | 532 17 43-65        | Bolt 7/16 Asm. Blade             | 94      | 532 17 60-66 | Roller Nose 48"                                                                                                                    |
| 11      | 532 18 00-54        | Blade                            | 95      | 532 18 05-34 | Bracket Asm N Roller LH                                                                                                            |
| 13      | 532 17 43-60        | Shaft Asm. w/Lower Bearing       | 97      | 532 17 85-15 | Washer Hardened                                                                                                                    |
| 14      | 532 17 43-58        | Mandrel Asm.                     | 98      | 532 17 94-79 | Spring Primary Drive                                                                                                               |
| 15      | 532 11 04-85        | Bearing, Ball, Mandrel           | 99      | 532 18 40-58 | Pulley Idler"V"                                                                                                                    |
| 16      | 532 17 44-93        | Stripper Mandrel Deck            | 100     | 872 11 06-16 | Bolt RDHD Sqnrk 3/8-16 unc x 2                                                                                                     |
| 17      | 872 11 06-10        | Bolt RDHD Sq Neck 3/8-16 x 1.25  | 110     | 532 17 50-16 | Arm Spring Secondary                                                                                                               |
| 18      | 872 14 05-05        | Bolt, Carriage 5/16-18 x 5/8     | 112     | 532 17 43-87 | Link Tension Relief Lever                                                                                                          |
| 19      | 532 13 28-27        | Bolt, Hex Hd, Shoulder 5/16-18   | 113     | 872 11 05-06 | Bolt Carr. 5/16-18 x 3/4                                                                                                           |
| 20      | 532 17 43-78        | Baffle, Vortex Mower             | 114     | 532 17 43-84 | Tension Asm. Relief Lever                                                                                                          |
| 21      | 873 68 05-00        | Nut, Crownlock 5/16-18 unc       | 115     | 532 17 46-09 | Arm Spring Tension Relief                                                                                                          |
| 24      | 532 10 53-04        | Cap, Sleeve                      | 116     | 532 18 42-19 | Bolt Shoulder                                                                                                                      |
| 25      | 532 17 81-02        | Spring, Torsion                  | 117     | 532 17 48-73 | Gauge Wheel                                                                                                                        |
| 26      | 532 11 04-52        | Nut, Push                        | 118     | 873 93 06-00 | Nut, Centerlock 3/8-16 unc                                                                                                         |
| 27      | 532 18 17-07        | Deflector Shield                 | 119     | 819 12 14-14 | Washer 3/8 x 7/8 x 14 Ga.                                                                                                          |
| 28      | 819 11 10-16        | Washer 11/32 x 5/8 x 16 Ga.      | 121     | 532 17 43-71 | Spring Secondary Drive                                                                                                             |
| 29      | 532 13 14-91        | Rod, Hinge                       | 122     | 532 17 46-06 | Bushing Pivot Tension Relief                                                                                                       |
| 30      | 532 17 39-84        | Screw, Thdroll Washer Head       | 126     | 532 17 43-72 | Arm, Idler, Primary Deck                                                                                                           |
| 31      | 532 18 76-90        | Washer, Spacer                   | 130     | 817 00 06-16 | Screw 3/8-16 x 1.0                                                                                                                 |
| 32      | <b>532 17 34-36</b> | Pulley, Mandrel                  | 180     | 873 80 05-00 | Nut Lock Hx w/Ins 5/16-18 unc                                                                                                      |
| 33      | 532 17 83-42        | Nut, Flg. Top Lock Cntr. 9/16    | 182     | 532 17 91-27 | Rod Roller Nose                                                                                                                    |
| 37      | 532 17 79-68        | Pulley, Idler, Flat              | 183     | 532 16 35-52 | Retainer Spring                                                                                                                    |
| 39      | 532 17 43-75        | Pulley, Idler, Driven            | 184     | 532 17 39-79 | Keeper Belt Idler                                                                                                                  |
| 42      | 532 16 57-23        | Spacer, Retainer                 | - -     | 532 17 43-56 | Mandrel Asm. Service<br>(Includes Key Nos. 13-15 and 33)                                                                           |
| 43      | 532 17 43-73        | Arm, Idler Secondary             | - -     | 532 18 15-79 | Replacement Mower, Complete<br>(Std. Deck-Order separately nose<br>roller components key nos. 90, 91,<br>94, 95, 180, 182 and 183) |
| 45      | 532 18 08-06        | Cover, Mandrel Deck              |         |              |                                                                                                                                    |
| 46      | 532 13 77-29        | Screw, Thdroll. 1/4-20 x 5/8     |         |              |                                                                                                                                    |
| 47      | 532 18 08-08        | V-Belt, Mower, Secondary         |         |              |                                                                                                                                    |
| 48      | 532 17 43-68        | V-Belt, Mower, Primary           |         |              |                                                                                                                                    |
| 49      | <b>873 90 06-00</b> | Nut, Lock 3/8-16 unc             |         |              |                                                                                                                                    |
| 50      | 872 11 06-12        | Bolt, Carr. 3/8-16 x 1-1/2 Gr. 5 |         |              |                                                                                                                                    |
| 52      | 532 17 58-20        | Pulley Idler Flat                |         |              |                                                                                                                                    |

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1 inch = 25.4 mm