

# LT2216 CM

Spare parts

Ersatzteile

Pièces détachées

Reserve onderdelen

Repuestos

Reservdelar

GPL®

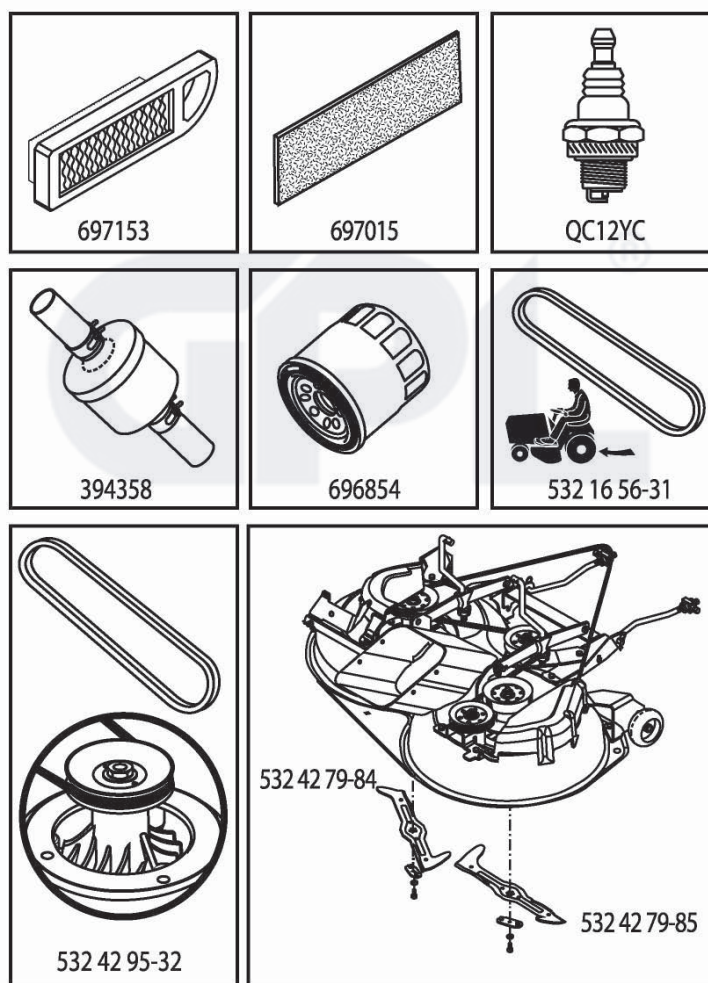
# ILLUSTRATED PARTS LIST

**MFG. ID NO. 96061027101**

**CUSTOMER CATALOG NO. LT2216CM**

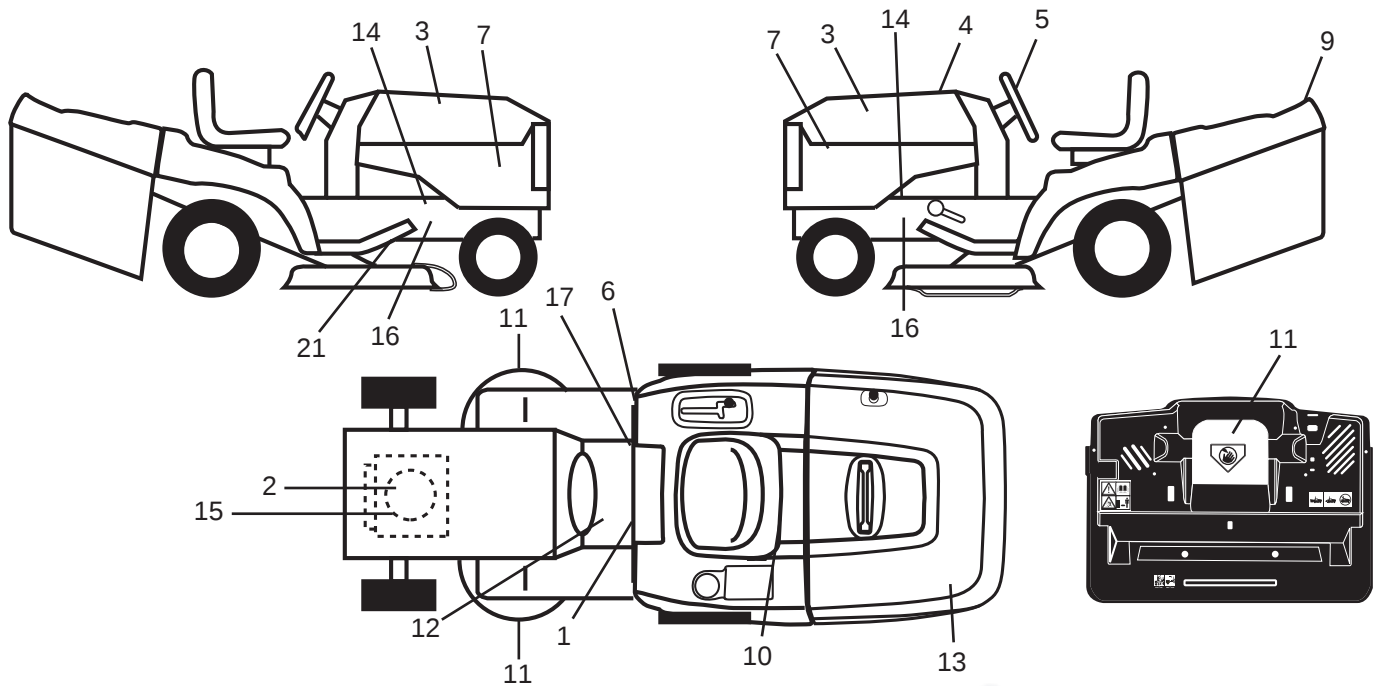
**PRODUCT NO. 960 61 02-71**

**47**



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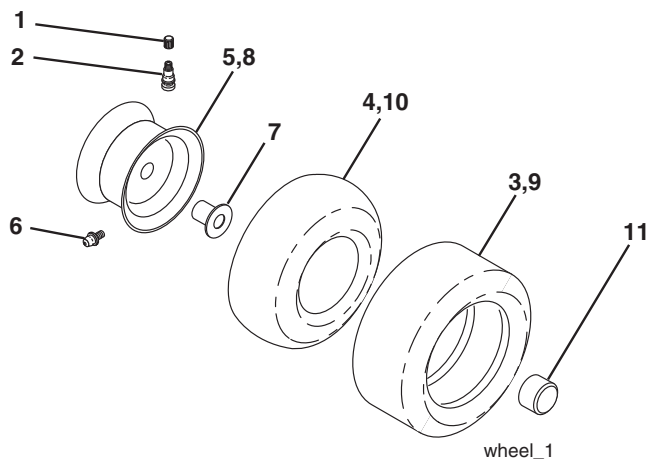
**TRACTOR - - MODEL NO. LT2216CM (96061027101), PRODUCT NO. 960 61 02-71**  
**DECALS 27**



| KEY NO. | PART NO.     | DESCRIPTION                    |
|---------|--------------|--------------------------------|
| 1       | 532 40 03-89 | Decal, Warning Sym. CE         |
| 2       | 532 19 68-41 | Decal, Warning Eng. Sym.       |
| 3       | 532 42 28-49 | Decal, Hood                    |
| 4       | 532 43 11-07 | Decal, Replacement             |
| 5       | 532 42 26-85 | Decal, Wheel Steering          |
| 6       | 532 18 04-32 | Decal, 100 DBA                 |
| 7       | 532 42 29-91 | Decal, Side Panel              |
| 9       | 532 18 39-30 | Decal, Fender Logo             |
| 10      | 532 14 50-05 | Decal, Bat Dan/Poi P/L Sym Wpn |
| 11      | 532 18 21-66 | Decal, Mower Cutting Symbol    |
| 12      | 532 15 97-37 | Decal, Brake/Clutch Symbol Lt  |

| KEY NO. | PART NO.     | DESCRIPTION                 |
|---------|--------------|-----------------------------|
| 13      | 532 18 39-31 | Decal, Bagger               |
| 14      | 532 15 97-36 | Decal, Chassis Hot Muffler  |
| 15      | 532 40 91-50 | Decal, Engine HP            |
| 16      | 532 40 11-46 | Decal, Warning Cutfinger    |
| 17      | 532 14 08-37 | Decal, Saddle Brake Parking |
| 21      | 532 16 62-86 | Decal, Hex Belt Sch 92 CRD  |
| --      | 532 13 83-11 | Decal, Lift Handle          |
| --      | 532 18 10-90 | Pad Footrest RH             |
| --      | 532 18 10-91 | Pad Footrest LH             |
| --      | 532 43 31-93 | Manual Operator's (Euro)    |

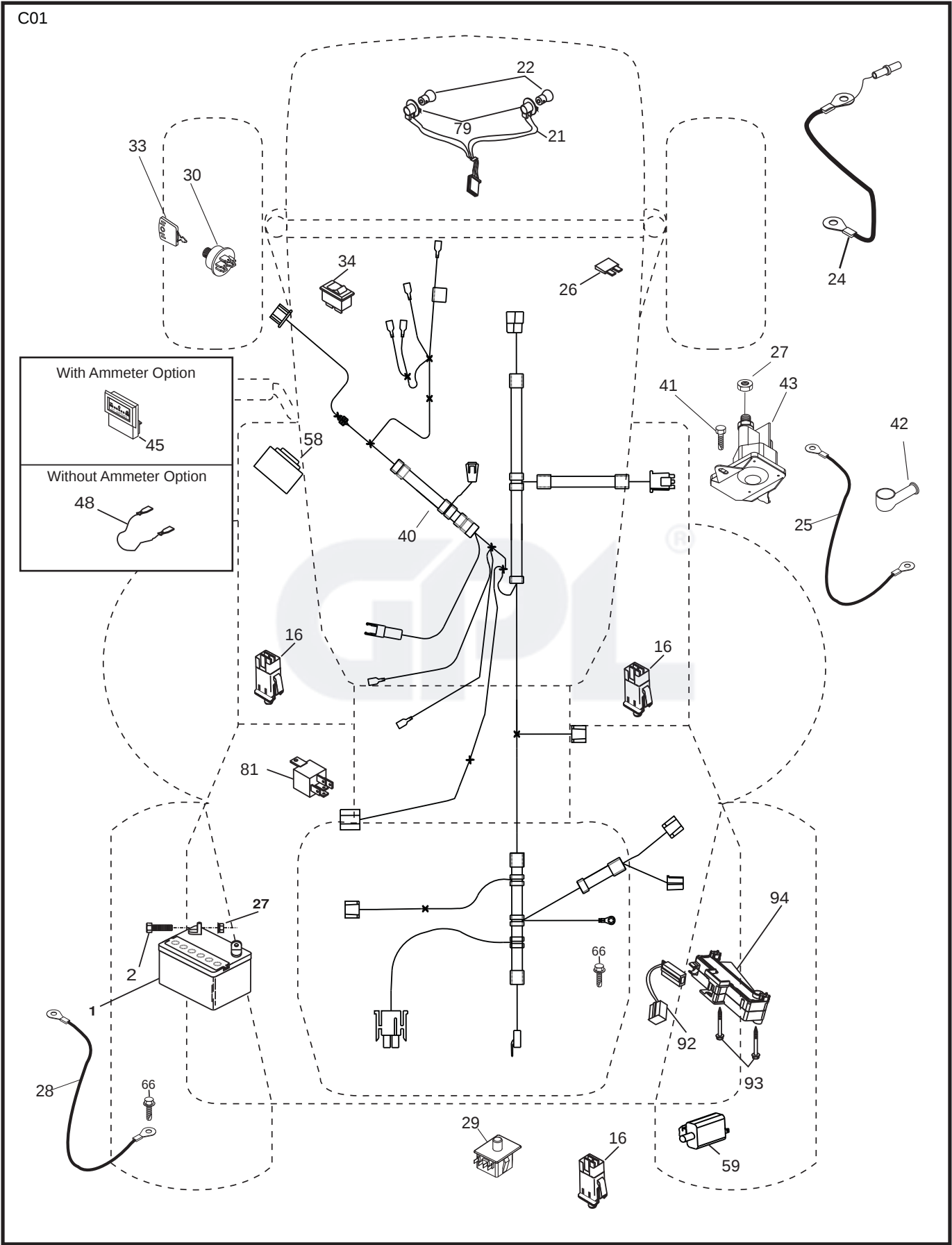
**WHEELS & TIRES**



| KEY NO. | PART NO.     | DESCRIPTION                        |
|---------|--------------|------------------------------------|
| 1       | 532 05 91-92 | Cap Valve Tire                     |
| 2       | 532 06 51-39 | Stem Valve                         |
| 3       | 532 10 62-22 | Tire F Ts 15 x 6 0 - 6             |
| 4       | 532 05 99-04 | Tube Inner Front #35060            |
| 5       | 532 13 83-36 | Rim Asm 6" Front                   |
| 6       | 532 12 49-57 | Fitting Grease                     |
| 7       | 532 12 49-59 | Bearing Flange                     |
| 8       | 532 13 83-37 | Rim Asm 8" Rear                    |
| 9       | 532 42 05-31 | Tire R Ts 18 x 9.5-8 Turf Saver LT |
| 10      | 532 12 49-26 | Tube Rear 9 5 x 8                  |
| 11      | 532 17 50-39 | Cap Axle Blk 1 50 x 1 00           |
| --      | 532 14 43-34 | Sealant, Tire (10 oz. tube)        |

**NOTE:** All component dimensions given in U.S. inches  
1 inch = 25.4 mm



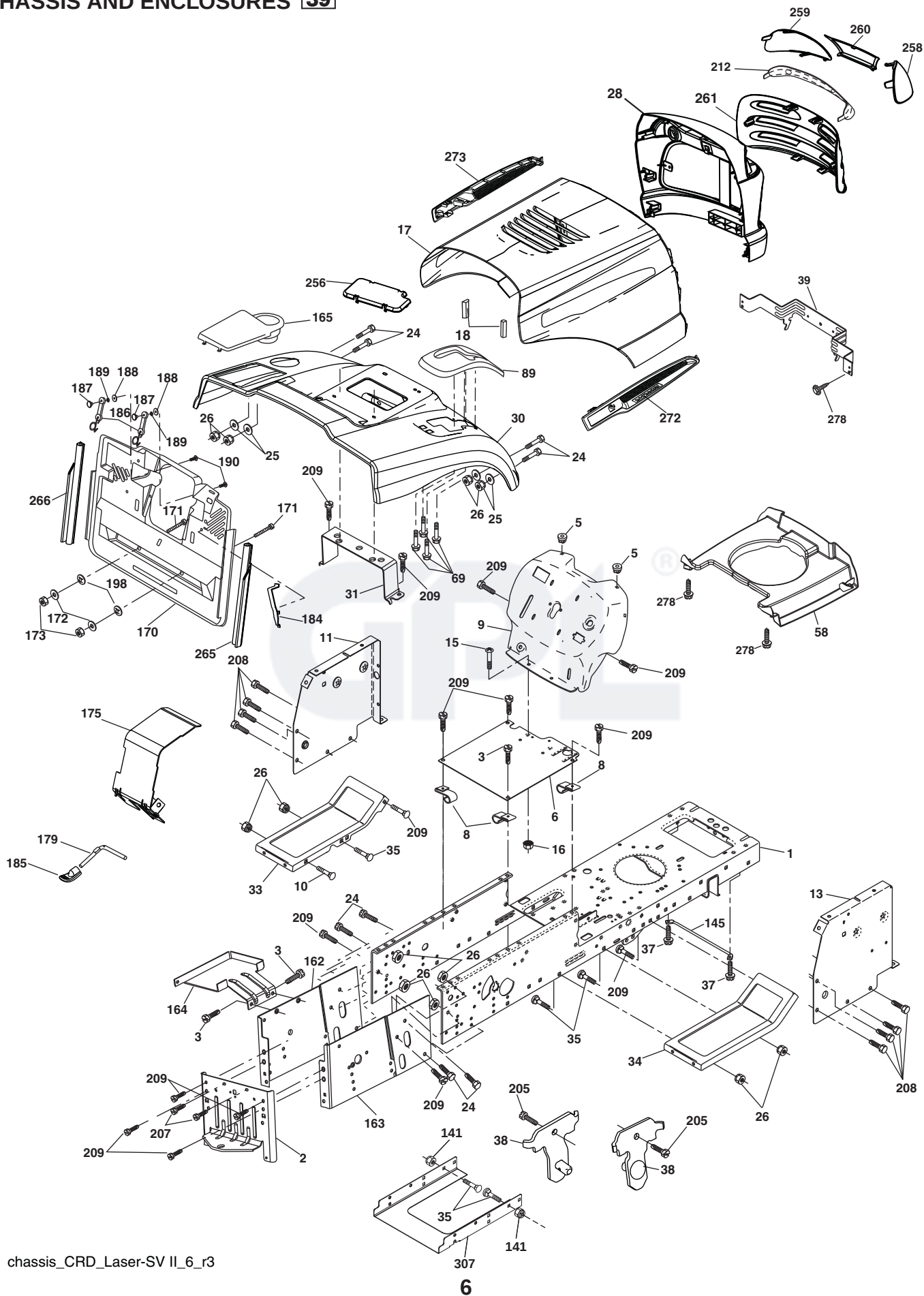


**TRACTOR - - MODEL NO. LT2216CM (96061027101), PRODUCT NO. 960 61 02-71**  
**ELECTRICAL 32**

| KEY<br>NO. | PART<br>NO.  | DESCRIPTION                       |
|------------|--------------|-----------------------------------|
| 1          | 532 16 34-65 | Battery                           |
| 2          | 874 76 04-12 | Bolt Hex Hd 1/4-20 unc x 3/4      |
| 16         | 532 17 61-38 | Switch Interlock                  |
| 21         | 532 18 37-59 | Light Harness                     |
| 22         | 532 00 41-52 | Bulb                              |
| 24         | 532 16 59-87 | Cable Battery CRD 56" Red         |
| 25         | 532 42 12-99 | Cable Starter 6 Ga. 11" Red       |
| 26         | 532 17 51-58 | Fuse                              |
| 27         | 873 51 04-00 | Nut Keps Hex 1/4-20 unc           |
| 28         | 532 12 77-25 | Cable Ground 6 Ga. 18" Black      |
| 29         | 532 19 27-49 | Switch Seat                       |
| 30         | 532 19 33-50 | Switch Ignition                   |
| 33         | 532 41 19-35 | Key/Chain                         |
| 34         | 532 11 07-12 | Switch Light                      |
| 40         | 532 19 74-36 | Harness Ign                       |
| 41         | 871 11 04-08 | Bolt Flk Fin Hex 1/4-20 unc x 1/2 |
| 42         | 532 13 15-63 | Cover Terminal Red                |
| 43         | 532 19 25-07 | Solenoid                          |
| 48         | 532 14 08-44 | Adapter Ammeter Rectangular       |
| 58         | 532 16 94-19 | Buzzer CRD                        |
| 59         | 532 18 03-79 | Switch FBI CRD                    |
| 66         | 817 49 06-08 | Screw Thdrol 3/8-16 x 1/2 Ty-Tt   |
| 79         | 532 17 52-42 | Socket Asm. Bulb Twistlock        |
| 81         | 532 10 97-48 | Relay Asm                         |
| 92         | 532 19 66-15 | Harness Pigtail                   |
| 93         | 532 19 25-40 | Screw Plastite 10-14 x 2.0        |
| 94         | 532 19 18-34 | Module Reverse                    |

**NOTE:** All component dimensions given in U.S. inches.  
1 inch = 25.4 mm.

TRACTOR - - MODEL NO. LT2216CM (96061027101), PRODUCT NO. 960 61 02-71  
CHASSIS AND ENCLOSURES **39**



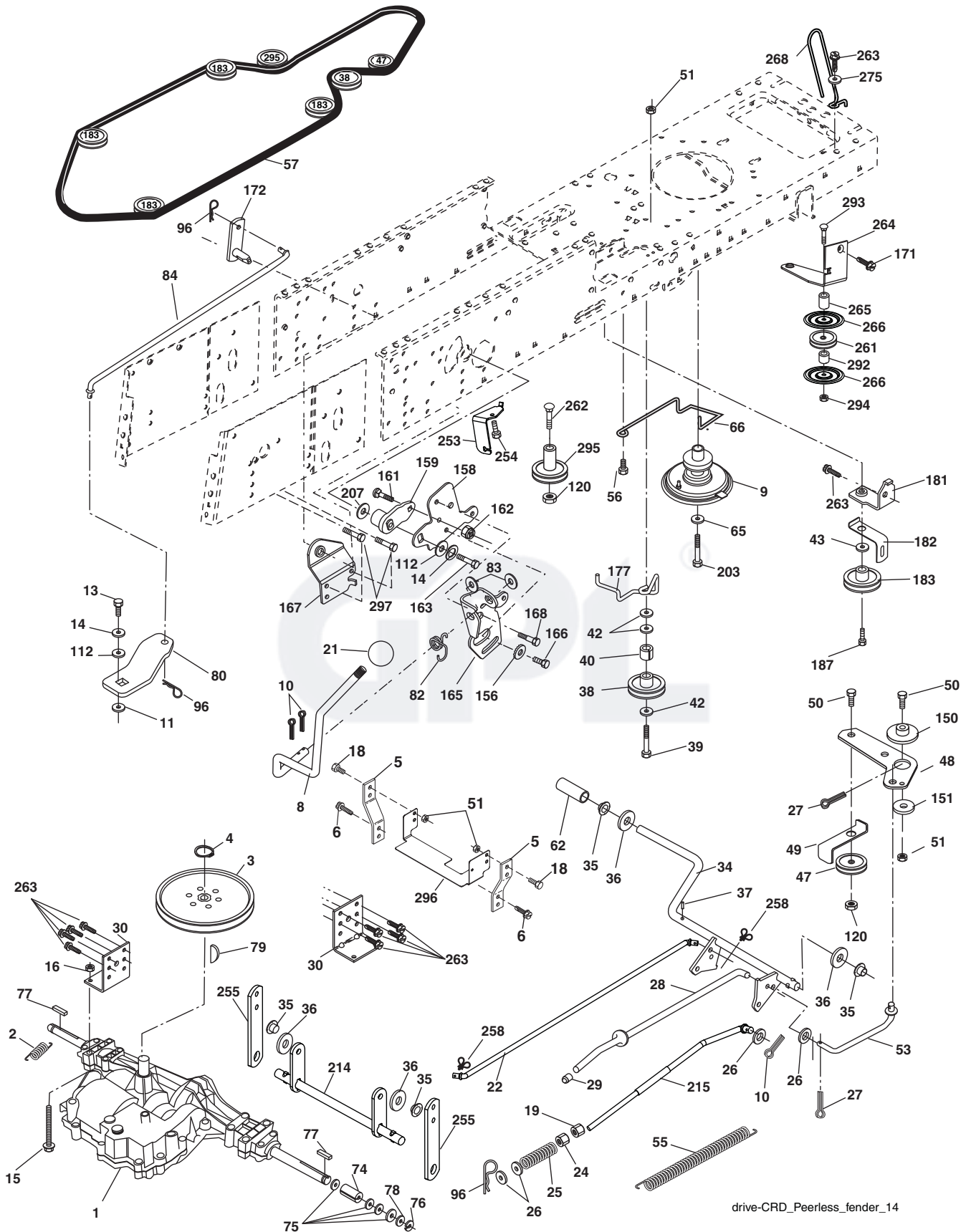
**TRACTOR - - MODEL NO. LT2216CM (96061027101), PRODUCT NO. 960 61 02-71  
CHASSIS AND ENCLOSURES **39****

| KEY NO. | PART NO.     | DESCRIPTION                                     |
|---------|--------------|-------------------------------------------------|
| 1       | 532 17 46-20 | Chassis                                         |
| 2       | 532 18 03-84 | Drawbar                                         |
| 3       | 817 06 06-12 | Screw 3/8-16 x 3/4                              |
| 5       | 532 15 52-72 | Bumper Hood/Dash                                |
| 6       | 532 18 44-19 | Saddle                                          |
| 8       | 532 12 64-71 | Clip Insulator 13/32 Mtg. Hole                  |
| 9       | 532 19 46-88 | Dash                                            |
| 10      | 872 14 06-08 | Bolt, Carriage 3/8-16 x 3/4                     |
| 11      | 532 17 49-96 | Panel, Dash, LH                                 |
| 13      | 532 17 21-06 | Panel, Asm. Dash RH                             |
| 15      | 874 18 05-12 | Screw, Machine, Truss Head<br>5/16-18 unc x 3/4 |
| 16      | 873 51 05-00 | Nut                                             |
| 17      | 532 42 43-21 | Hood                                            |
| 18      | 532 18 49-21 | Bumper Hood                                     |
| 24      | 874 78 06-16 | Bolt                                            |
| 25      | 819 13 13-12 | Washer 13/32 x 13/16 x 12 Ga.                   |
| 26      | 873 80 06-00 | Nut                                             |
| 28      | 532 42 68-19 | Grille                                          |
| 30      | 532 19 73-44 | Fender                                          |
| 31      | 532 16 51-56 | Bracket, Fender Support                         |
| 33      | 532 18 11-93 | Footrest, LH                                    |
| 34      | 532 18 11-94 | Footrest, RH                                    |
| 35      | 872 11 06-06 | Bolt                                            |
| 37      | 817 49 05-08 | Screw Thdrol 5/16-18 x 1/2 TYT                  |
| 38      | 532 18 17-48 | Bracket Asm Pivot Mower Rear                    |
| 39      | 532 40 78-07 | Bracket Pivot                                   |
| 58      | 532 18 42-70 | Duct Air                                        |
| 69      | 532 14 24-32 | Screw Hex 1/4-1/2 unc                           |
| 89      | 532 19 73-39 | Console                                         |
| 141     | 873 90 06-00 | Nut                                             |
| 145     | 532 40 91-67 | Rod Pivot Hood                                  |
| 162     | 532 18 03-82 | Bracket Exten Chassis LH CRD                    |
| 163     | 532 18 03-83 | Bracket Exten Chassis RH CRD                    |
| 164     | 532 16 56-05 | Support Battery CRD                             |

| KEY NO. | PART NO.     | DESCRIPTION                         |
|---------|--------------|-------------------------------------|
| 165     | 532 18 13-56 | Cover Battery                       |
| 170     | 532 19 94-88 | Backplate Asm CRD                   |
| 171     | 872 14 06-20 | Bolt Rdhd Sqnk 3/8-16 x 2-1/2 Gr. 5 |
| 172     | 819 13 20-16 | Washer 13/32 x 1-1/4 x 16 Ga.       |
| 173     | 873 51 06-00 | Nut, Keps Hex 3/8-16 unc            |
| 175     | 532 18 82-03 | Guard Trap                          |
| 179     | 532 18 82-02 | Rod Pivot FBI CRD                   |
| 184     | 532 17 46-62 | Bracket Actuator Bagger CRD         |
| 185     | 532 18 11-01 | Knob Rod Brake Parking              |
| 186     | 532 16 07-93 | Latch Asm Mulch/Bagger              |
| 187     | 532 12 50-04 | Nut Weld                            |
| 188     | 819 06 12-16 | Washer #10                          |
| 189     | 810 07 10-00 | Washer Lock #10                     |
| 190     | 871 08 10-10 | Screw Pan Hd Phillip 10-24 x 5/8    |
| 198     | 532 16 89-37 | Nut, Push                           |
| 205     | 817 49 06-08 | Screw Thdrol 3/8-16 x 1/2           |
| 207     | 817 67 05-08 | Screw 5/16-18 x 1/2                 |
| 208     | 817 67 06-08 | Screw Thdrol 3/8-16 x 1/2           |
| 209     | 817 00 06-12 | Screw Hex Wsh Thdrol 3/8-16         |
| 212     | 532 18 42-48 | Insert Lens Reflective              |
| 256     | 532 18 13-61 | Cover Fender                        |
| 258     | 532 19 05-07 | Lens RH                             |
| 259     | 532 19 05-08 | Lens LH                             |
| 260     | 532 40 83-82 | Cover Lens                          |
| 261     | 532 42 43-24 | Insert Grille                       |
| 265     | 532 18 57-04 | Seal RH Side Bagger                 |
| 266     | 532 18 57-03 | Seal LH Side Bagger                 |
| 272     | 532 42 52-00 | Vent Side Hood RH                   |
| 273     | 532 42 51-98 | Vent Side Hood LH                   |
| 278     | 532 41 63-58 | Screw #10 x 0.75 BOS Thread         |
| 307     | 532 42 09-19 | Shield Chassis Front                |

**NOTE:** All component dimensions given in U.S. inches.  
1 inch = 25.4 mm.

TRACTOR - - MODEL NO. LT2216CM (96061027101), PRODUCT NO. 960 61 02-71  
 DRIVE **40**

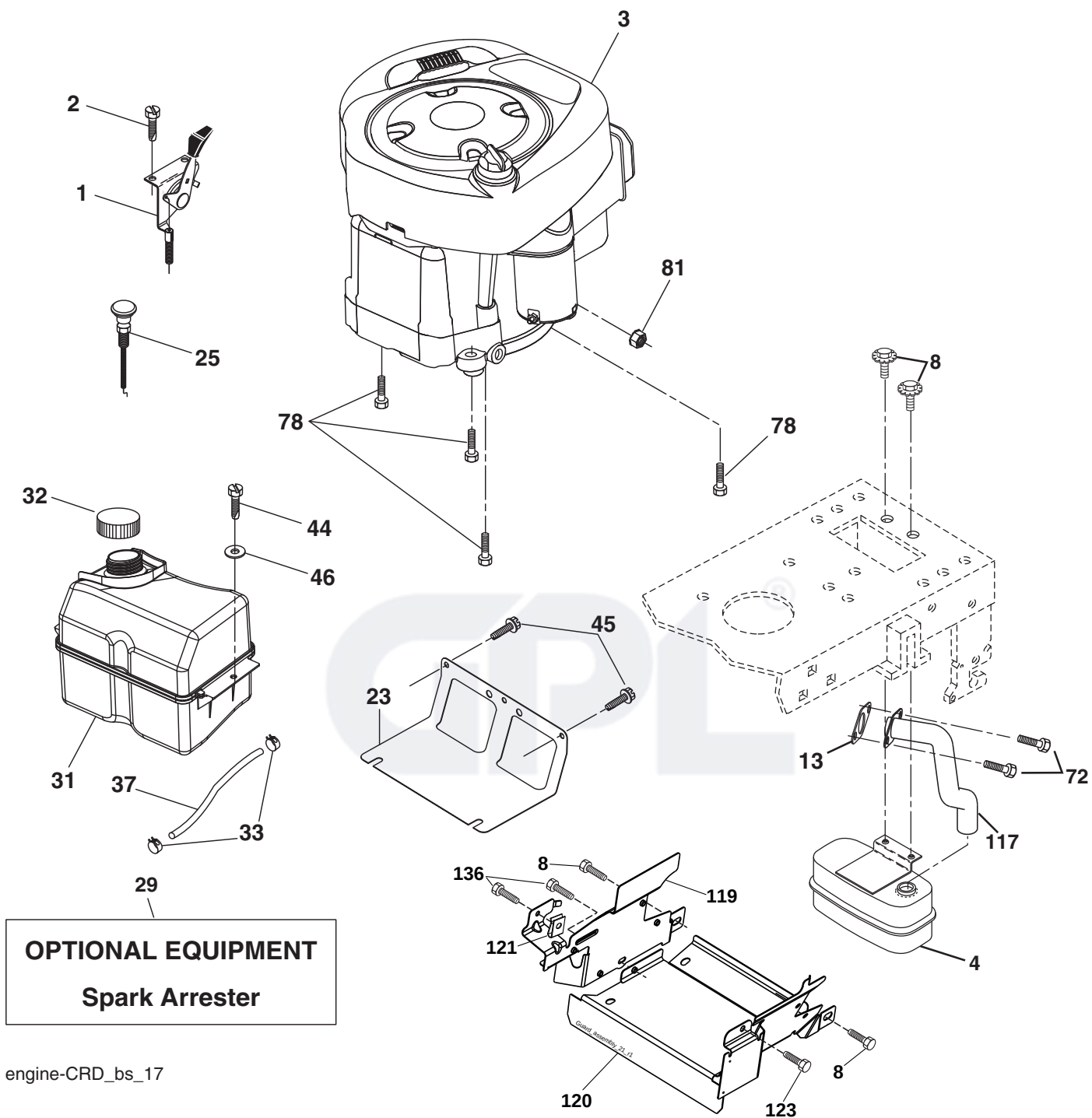


drive-CRD\_Peerless\_fender\_14

**TRACTOR - - MODEL NO. LT2216CM (96061027101), PRODUCT NO. 960 61 02-71**  
**DRIVE 40**

| KEY NO. | PART NO.     | DESCRIPTION                       | KEY NO. | PART NO.     | DESCRIPTION                        |
|---------|--------------|-----------------------------------|---------|--------------|------------------------------------|
| 1       | -----        | Transaxle Peerless PMST 206-546   | 80      | 532 14 50-90 | Arm Shift PMST 20" Tires           |
| 2       | 532 14 66-82 | Spring Brake Return               | 82      | 532 16 57-11 | Spring, Torsion                    |
| 3       | 532 16 59-99 | Pulley Transaxle                  | 83      | 819 17 12-16 | Washer 17/32 x 3/4 x 16 Ga.        |
| 4       | 812 00 00-28 | Ring Retainer #5100-62            | 84      | 532 16 56-21 | Link Shift                         |
| 5       | 532 12 15-20 | Strap Torque 30 Degrees           | 96      | 532 12 47-88 | Spring, Retainer 1"                |
| 6       | 817 06 05-12 | Screw 5/16-18 x 3/4               | 112     | 819 09 12-10 | Washer 9/32 x 3/4 x 10 Ga.         |
| 8       | 532 19 27-06 | Rod Shift Fender                  | 120     | 873 90 06-00 | Nut Lock 3/8-16                    |
| 9       | 532 40 85-79 | Clutch Noram                      | 150     | 532 16 58-50 | Bushing, Bellcrank Grnd Dr         |
| 10      | 876 02 04-16 | Pin, Cotter 1/8 x 1               | 151     | 819 13 32-10 | Washer 13/32 x 2 x 10 Ga.          |
| 11      | 532 10 57-01 | Washer Plate Shf .3888 Sq. Hole   | 156     | 532 16 60-02 | Washer Srrd 5/16 ID x 1.125        |
| 13      | 874 55 04-12 | Bolt 1/4-28 unf Gr. 8 w/Patch     | 158     | 532 16 55-89 | Bracket Shift Mount                |
| 14      | 810 04 04-00 | Washer, Lock Hvy Helical          | 159     | 532 18 39-00 | Hub Tapered Flange Shift Lt        |
| 15      | 874 49 05-44 | Bolt Hex FGHD 5/16-18 x Gr. 5     | 161     | 872 14 04-06 | Bolt Rdhd Sqnk 1/4-20 x 3/4 Gr. 5  |
| 16      | 873 80 05-00 | Nut, Lock Hex w/lms 5/16-18 unc   | 162     | 873 68 04-00 | Nut Crownlock 1/4-20 unc           |
| 18      | 874 78 06-16 | Bolt Hex 3/8-16 unc x 1 Gr. 5     | 163     | 874 78 04-16 | Bolt Hex Fin 1/4-20 unc x 1 Gr. 5  |
| 19      | 873 80 06-00 | Nut, Lock Hex w/Wsh 3/8-16 unc    | 165     | 532 16 56-23 | Bracket Pivot Lever                |
| 21      | 532 12 12-74 | Knob Round 1/2-13 unc Blk         | 166     | 817 49 05-10 | Screw 5/16-18 x 5/8                |
| 22      | 532 17 56-07 | Rod, Brake CRD Main               | 167     | 532 16 55-88 | Bracket Support Shift CRD          |
| 24      | 873 35 06-00 | Nut                               | 168     | 532 16 54-92 | Bolt Shoulder 5/16-18 x .561       |
| 25      | 532 10 68-88 | Spring, Rod, Brake                | 171     | 817 49 06-08 | Screw Thdrol 3/8-16 x 1/2 Ty-Tt    |
| 26      | 819 13 13-16 | Washer 13/32 x 13/16 x 16 Ga.     | 172     | 532 16 56-35 | Shaft Asm Shift                    |
| 27      | 876 02 04-12 | Pin, Cotter 1/8 x 3/4             | 177     | 532 16 59-32 | Keeper Flat Idler 3.06" CRD        |
| 28      | 532 17 57-65 | Rod, Parking Brake                | 181     | 532 18 02-11 | Bracket Idler Ground Drive CRD     |
| 29      | 532 07 16-73 | Cap, Parking Brake                | 182     | 532 18 26-82 | Keeper Belt 2.5" Od V-Idler CRD    |
| 30      | 532 17 49-73 | Bracket, Mfg. Transaxle           | 183     | 532 19 95-34 | Pulley V-Idler CRD                 |
| 34      | 532 17 55-78 | Shaft, Asm Pedal Foot CRD         | 187     | 817 58 05-20 | Screw 5/16-18 x 1.25               |
| 35      | 532 12 01-83 | Bearing, Nylon                    | 203     | 871 17 07-80 | Bolt Hex 7/16-20 x 5               |
| 36      | 819 21 16-16 | Washer 21/32 x 1 x 16 Ga.         | 207     | 532 16 98-45 | Washer Nylon                       |
| 37      | 532 12 49-63 | Pin, Roll 3/16 x 1"               | 214     | 532 17 56-09 | Shaft Asm. Brake                   |
| 38      | 532 16 59-36 | Pulley, Flat                      | 215     | 532 41 01-42 | Rod Brake Secondary                |
| 39      | 874 76 06-44 | Bolt Fin Hex 3/8-16 unc x 2-3/4   | 253     | 532 17 50-28 | Bracket Cable Chassis              |
| 40      | 532 12 49-65 | Spacer, Split 395 x 59 Bzp        | 254     | 817 00 06-16 | Screw 3/8-16 x 1.0                 |
| 42      | 819 13 13-12 | Washer 13/32 x 13/16 x 12 Ga.     | 255     | 532 17 56-08 | Brace Shaft Brake                  |
| 43      | 819 11 10-12 | Washer 11/32 x 5/8 x 12 Ga.       | 258     | 532 17 80-62 | Clip Retainer                      |
| 47      | 532 12 77-83 | Pulley, Idler, V Groove Plastic   | 261     | 532 13 14-94 | Pulley Idler Flat                  |
| 48      | 532 15 44-07 | Bellcrank Clutch Grnd Drv         | 262     | 872 11 06-22 | Bolt RDHD 3/8-16 unc x 2-2/4 Gr. 5 |
| 49      | 532 12 32-05 | Retainer, Belt Style Spring       | 263     | 817 00 06-12 | Screw Hxwsh Thdr 3/8-16 x 3/4      |
| 50      | 872 11 06-12 | Bolt Carr SH 3/8-16 x 1-1/2 Gr. 5 | 264     | 532 43 11-74 | Bracket Idler Chass                |
| 51      | 873 68 06-00 | Nut, Crownlock 3/8-16 unc         | 265     | 532 42 69-13 | Spacer                             |
| 53      | 532 19 96-52 | Link, Clutch 7.66                 | 266     | 532 18 20-61 | Shield Idler                       |
| 55      | 532 10 57-09 | Spring, Return, Clutch            | 268     | 532 18 24-02 | Guard Muffler OHV B&S RH           |
| 56      | 817 06 06-20 | Screw 3/8-16 x 1-1/4              | 275     | 819 13 16-14 | Washer 13/32 x 1 x 14 Ga.          |
| 57      | 532 16 56-31 | V-Belt, Drive                     | 292     | 532 40 02-71 | Spacer Noram                       |
| 62      | 532 12 48-72 | Cover, Pedal                      | 293     | 872 14 06-28 | Bolt 3/8-16 x 3-1/2                |
| 65      | 810 04 07-00 | Washer                            | 294     | 532 19 70-33 | Nut Jam 3/8-16                     |
| 66      | 532 15 47-78 | Keeper, Belt Engine F-Proof       | 295     | 532 17 91-14 | Pulley Idler composite Ext. Hub    |
| 74      | 532 13 70-57 | Spacer Axle                       | 296     | 532 42 09-20 | Shield Chassis Rear                |
| 75      | 532 12 17-49 | Washer 25/32 x 1-1/4 x 16 Ga.     | 297     | 817 49 06-10 | Screw Hxwsh Thdr 3/8-16 x 5/8      |
| 76      | 812 00 00-01 | Ring, E                           |         |              |                                    |
| 77      | 532 12 35-83 | Key, Square                       |         |              |                                    |
| 78      | 532 12 17-48 | Washer 25/32 x 1-5/8 x 16 Ga.     |         |              |                                    |
| 79      | 532 12 50-96 | Key Woodruff                      |         |              |                                    |

**NOTE:** All component dimensions given in U.S. inches  
1 inch = 25.4 mm



engine-CRD\_bs\_17

**TRACTOR - - MODEL NO. LT2216CM (96061027101), PRODUCT NO. 960 61 02-71  
ENGINE 24**

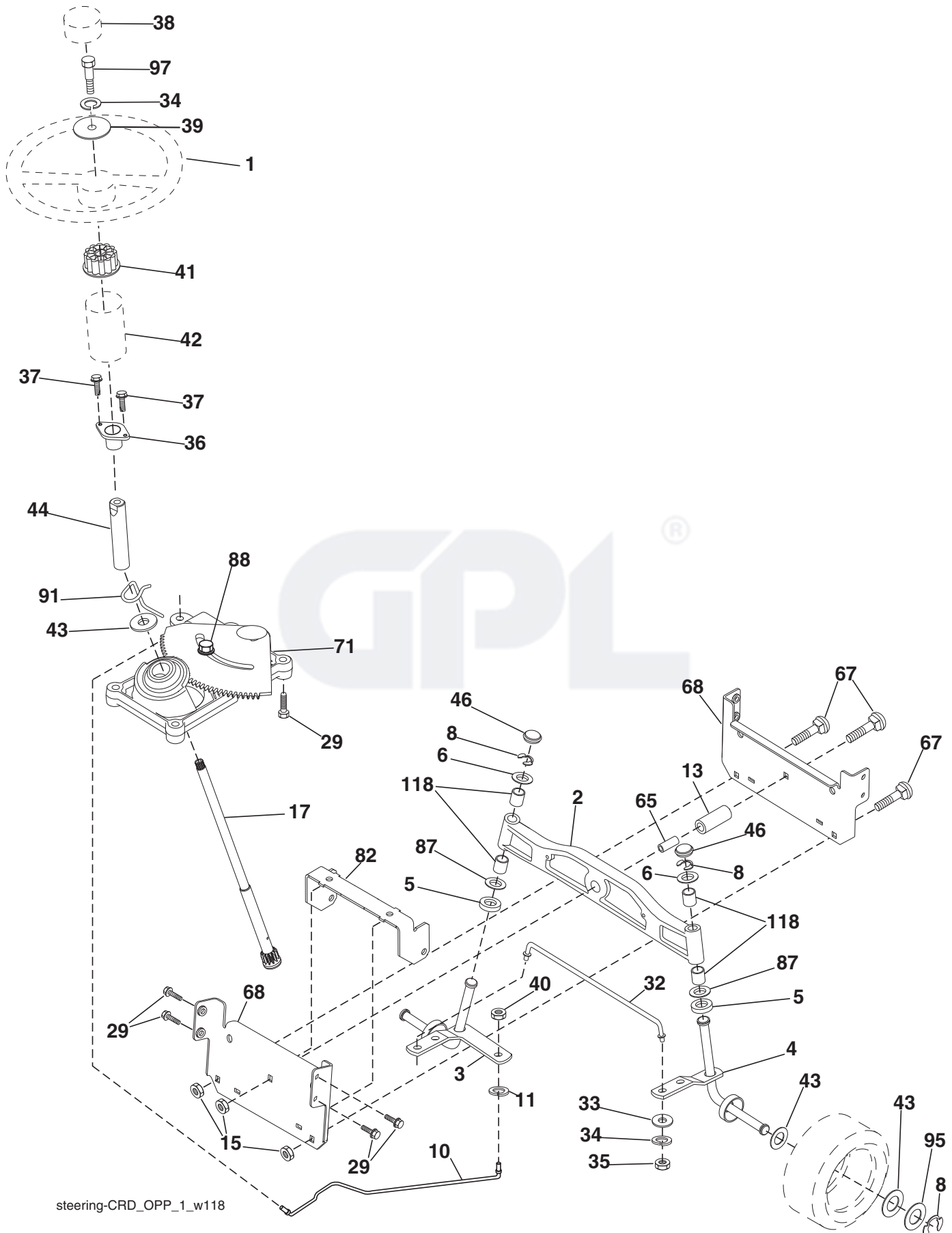
| KEY<br>NO. | PART<br>NO.  | DESCRIPTION                        |
|------------|--------------|------------------------------------|
| 1          | 532 17 05-51 | Control Throttle/Choke             |
| 2          | 817 72 04-08 | Screw Hex Thd Cut 1/4-20 x 1/2     |
| 3          | -----        | Engine Briggs Model 31E677-1438-B1 |
| 4          | 532 18 86-55 | Muffler                            |
| 8          | 532 17 18-77 | Bolt                               |
| 13         | 532 16 52-91 | Gasket Muffler                     |
| 23         | 532 16 98-37 | Shield Brn/Dbr Guard               |
| 25         | 532 19 06-95 | Control Choke                      |
| 29         | 532 13 71-80 | Kit Spark Arrester                 |
| 31         | 532 40 75-51 | Tank Fuel 2.00                     |
| 32         | 532 43 02-20 | Cap Asm Fuel                       |
| 33         | 532 12 34-87 | Clamp Hose Blk                     |
| 37         | 532 13 70-40 | Line Fuel                          |
| 44         | 817 67 04-12 | Screw Hexwsh Thdrol 1/4-20 x 3/4   |
| 45         | 817 00 06-12 | Screw Hexwsh Thdr 3/8-16 x 3/4     |
| 46         | 819 09 14-16 | Washer 9/32 x 7/8 x 16 Ga.         |
| 72         | 532 19 23-34 | Screw 5/16-18 x .75                |
| 78         | 817 06 06-20 | Screw 3/8-16 x 1-1/4               |
| 81         | 873 51-04-00 | Nut Keps Hex 1/4-20 unc            |
| 117        | 532 40 54-50 | Exhaust Tube                       |
| 119        | 532 19 97-68 | Guard Engine LH                    |
| 120        | 532 19 97-67 | Guard Engine RH                    |
| 121        | 532 19 66-88 | Clips Threaded                     |
| 123        | 817 67 05-08 | Screw THDROL 5/16 - 18 x 1/2       |
| 136        | 532 13 77-29 | Screw Thdrol 1/4-2 x 5/8           |

**NOTE:** All component dimensions given in U.S. inches.  
1 inch = 25.4 mm.

### Engine Power Rating Information

The gross power rating for individual gas engine models is labeled in accordance with SAE (Society of Automotive Engineers) code J1940 (Small Engine Power & Torque Rating Procedure), and rating performance has been obtained and corrected in accordance with SAE J1995 (Revision 2002-05). Torque values are derived at 3060 RPM; horsepower values are derived at 3600 RPM. Actual gross engine power will be lower and is affected by, among other things, ambient operating conditions and engine-to-engine variability. Given both the wide array of products on which engines are placed and the variety of environmental issues applicable to operating the equipment, the gas engine will not develop the rated gross power when used in a given piece of power equipment (actual "on-site" or net power). This difference is due to a variety of factors including, but not limited to, accessories (air cleaner, exhaust, charging, cooling, carburetor, fuel pump, etc.), application limitations, ambient operating conditions (temperature, humidity, altitude), and engine-to-engine variability. Due to manufacturing and capacity limitations, Briggs & Stratton may substitute an engine of higher rated power for this Series engine.

TRACTOR - - MODEL NO. LT2216CM (96061027101), PRODUCT NO. 960 61 02-71  
STEERING ASSEMBLY **41**



steering-CRD\_OPP\_1\_w118

**TRACTOR - - MODEL NO. LT2216CM (96061027101), PRODUCT NO. 960 61 02-71**  
**STEERING ASSEMBLY 41**

| KEY<br>NO. | PART<br>NO.  | DESCRIPTION                         |
|------------|--------------|-------------------------------------|
| 1          | 532 42 41-46 | Steering Wheel                      |
| 2          | 532 19 35-42 | Front Axle Assembly                 |
| 3          | 532 16 98-40 | Spindle Assembly, LH                |
| 4          | 532 16 98-39 | Spindle Assembly, RH                |
| 5          | 532 12 49-31 | Washer Thrust .75 X 1.230           |
| 6          | 532 12 17-48 | Washer 25/32 x 1-5/8 x 16 Ga.       |
| 8          | 812 00 00-29 | Ring, Klip                          |
| 10         | 532 17 51-21 | Link, Drag                          |
| 11         | 810 04 06-00 | Washer, Lock                        |
| 13         | 532 13 65-18 | Spacer Axle                         |
| 15         | 873 90 06-00 | Nut Lock Flg. 3/8-16 unc            |
| 17         | 532 19 07-53 | Shaft Assembly, Steering            |
| 29         | 817 00 06-12 | Screw 3/8-16 x 3/4                  |
| 32         | 532 17 01-62 | Rod, Tie                            |
| 33         | 819 11 12-16 | Washer 11/32 x 3/4 x 16 Ga.         |
| 34         | 810 04 05-00 | Washer Lock Hvy Hlcl Spr 5/16       |
| 35         | 873 54 05-00 | Crownlock Nut 5/16-24 unf           |
| 36         | 532 15 50-99 | Bushing, Steering                   |
| 37         | 532 15 29-27 | Screw TT #10-32 x 5 x 3/8 Flange    |
| 38         | 532 42 41-47 | Cap Wheel Steering                  |
| 39         | 819 11 38-12 | Washer 11/32 ID x 2-3/8 OD x 12 Ga. |
| 40         | 873 54 06-00 | Nut Crownlock 3/8-24 unf            |
| 41         | 532 18 67-37 | Adaptor, Steering Wheel             |
| 42         | 532 16 96-33 | Boot, Steering                      |
| 43         | 532 12 17-49 | Washer 25/32 x 1-1/4 x 16 Ga.       |
| 44         | 532 19 07-52 | Extension Steering                  |
| 46         | 532 12 12-32 | Cap, Spindle                        |
| 65         | 532 41 47-36 | Spacer Axle                         |
| 67         | 872 11 06-18 | Bolt Rdhd Sq 3/8-16 x 2-1/4         |
| 68         | 532 16 98-27 | Brace Axle                          |
| 71         | 532 17 51-46 | Steering Asm.                       |
| 82         | 532 19 99-78 | Bracket Susp. Chassis Front         |
| 87         | 532 17 39-66 | Washer Flat .781 x 1-1/2 x .14      |
| 88         | 532 17 51-18 | Bolt Shoulder 7/16-20 unc           |
| 91         | 532 17 55-53 | Clip Steering                       |
| 95         | 532 18 89-67 | Washer                              |
| 97         | 532 42 89-82 | Bolt Fin Hex 5/16-18 x 4            |
| 118        | 532 40 60-13 | Bushing                             |

**NOTE:** All component dimensions given in U.S. inches.  
1 inch = 25.4 mm.

## 44



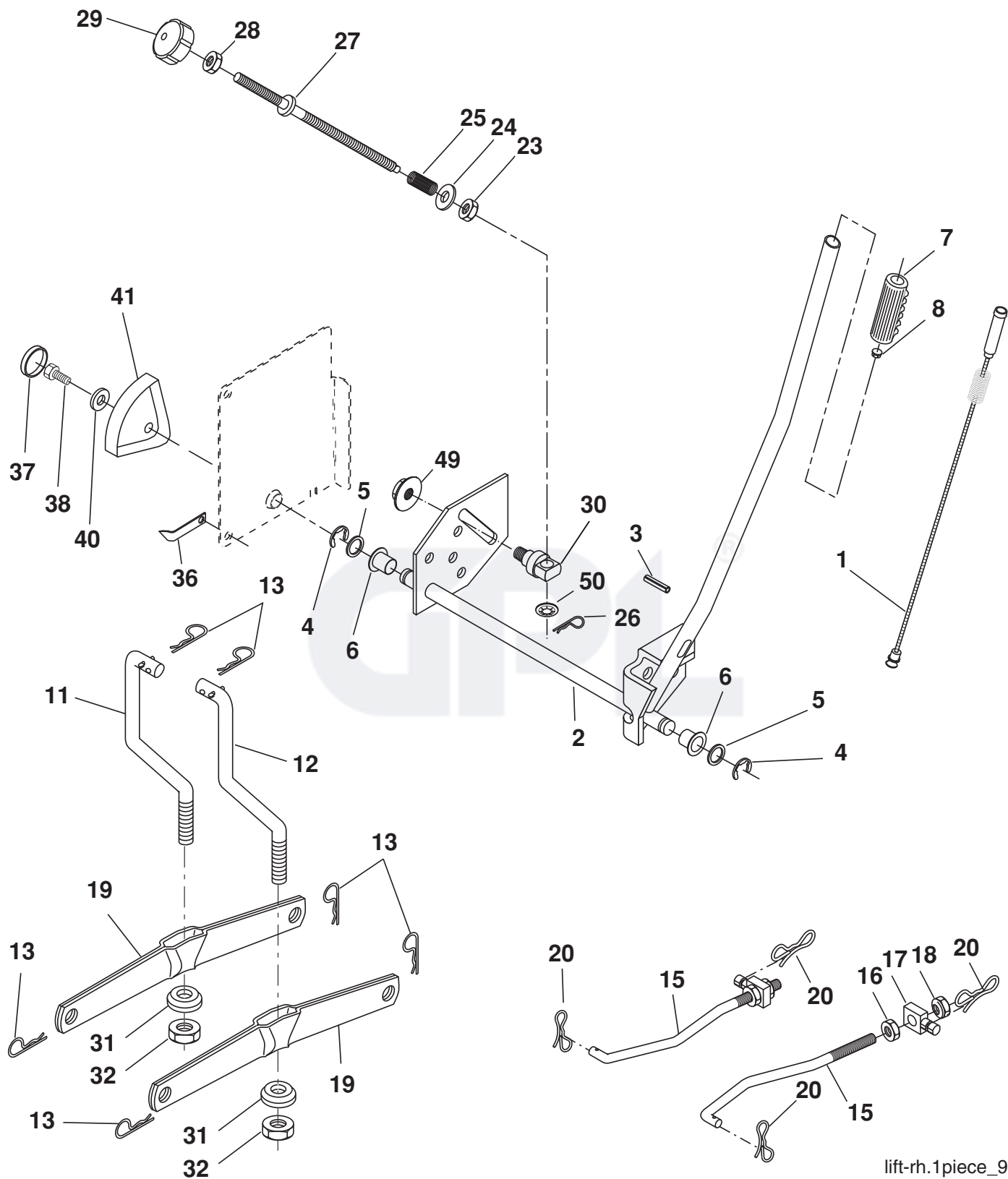
14

**TRACTOR - - MODEL NO. LT2216CM (96061027101), PRODUCT NO. 960 61 02-71  
MOWER DECK 44**

| KEY NO. | PART NO.     | DESCRIPTION                         | KEY NO. | PART NO.     | DESCRIPTION                                                                                                                                |
|---------|--------------|-------------------------------------|---------|--------------|--------------------------------------------------------------------------------------------------------------------------------------------|
| 1       | 532 42 91-21 | Housing Asm. Mower 97 CRD           | 61      | 532 19 94-86 | Spring Tension Belt                                                                                                                        |
| 3       | 532 43 18-64 | Bracket Asm. S-Bar Chass 97 CRD     | 67      | 532 10 69-32 | Knob Rd 3/8-16                                                                                                                             |
| 5       | 532 12 46-70 | Retainer Spring                     | 68      | 532 42 95-32 | Belt Drive 97 Mower                                                                                                                        |
| 6       | 532 16 55-57 | Bar Sway 97 CRD                     | 69      | 532 16 54-82 | Shaft Asm w/Lwr Brg RH Thd CRD                                                                                                             |
| 8       | 532 18 17-12 | Bolt 3/8-24 x 1.25 Gr. 8 Patched    | 84      | 532 15 60-85 | Keeper Belt Idler                                                                                                                          |
| 9       | 810 03 06-00 | Washer Lock Hvy 3/8 Unplated        | 116     | 532 19 34-06 | Bolt Shoulder                                                                                                                              |
| 10      | 532 14 02-96 | Washer Hard                         | 117     | 532 17 48-73 | Wheel Gage                                                                                                                                 |
| 11      | 532 42 79-84 | Blade 3-1 LH 97 CRD                 | 119     | 819 13 20-12 | Washer 13/32 x 1-1/4 x 12 GA.                                                                                                              |
| 13      | 532 13 76-45 | Shaft Asm. w/Lower Bearing          | 124     | 872 11 06-12 | Bolt Carr Sh 3/8-16 x 1-1/2 Gr. 5                                                                                                          |
| 14      | 532 12 87-74 | Housing Mandrel Vented (Machd)      | 131     | 532 16 56-61 | Chute Bagger CRD 97cm                                                                                                                      |
| 15      | 532 11 04-85 | Bearing Ball Mandrel                | 152     | 532 17 60-74 | Cable Clutch                                                                                                                               |
| 16      | 532 42 79-85 | Blade 3-1 RH 97 CRD                 | 158     | 817 72 04-08 | Screw Thd Cut 1/4-20 x 1/2                                                                                                                 |
| 17      | 872 14 06-10 | Bolt Carriage 3/8-16 x 1-1/4        | 185     | 532 18 82-34 | Head Asm. Cable Clutch                                                                                                                     |
| 19      | 532 13 28-27 | Bolt Shoulder 5/16-18 Thd Form      | 260     | 817 67 06-08 | Screw Thdrol 3/8-16 x 1/2                                                                                                                  |
| 20      | 532 18 17-13 | Bolt 3/8-24 x 1.25 Gr. 8 Ptch Lhthd | 298     | 817 49 06-28 | Screw Thdrol 3/8-16 x 1-3/4                                                                                                                |
| 22      | 532 43 11-69 | Bracket Idler Sprt 97 CRD           | 299     | 532 41 55-98 | Port Washout                                                                                                                               |
| 27      | 532 42 79-81 | Bracket Asm. Susp. Rear RH          | 311     | 532 43 07-74 | Cover Deck RH                                                                                                                              |
| 30      | 532 17 39-84 | Screw Thd Rolling                   | 312     | 532 43 07-75 | Cover Deck LH                                                                                                                              |
| 31      | 532 18 76-90 | Washer Spacer Mower Vented          | --      | 532 18 18-57 | Mandrel Assembly (Includes hous-<br>ing, shaft assembly, and bear-<br>ing only - pulley/nut/washer and<br>blade bolt/washers not included) |
| 32      | 532 15 35-32 | Mandrel Pulleys                     | --      | 532 18 18-58 | Mandrel Asm CRD LH Threads SVC                                                                                                             |
| 33      | 532 40 02-34 | Nut Flg Top Lock                    | --      | 532 43 10-07 | Replacement Mower, Complete (Std.<br>Deck - Order separately guage wheel<br>componentskeynos. 116, 117 & 119)                              |
| 36      | 532 14 67-63 | Pulley Idler V-Groove Dim 4.25      |         |              |                                                                                                                                            |
| 40      | 873 68 06-00 | Nut Crownlock 3/8-16 unc            |         |              |                                                                                                                                            |
| 41      | 873 90 06-00 | Nut Lock Flg. 3/8-16 unc            |         |              |                                                                                                                                            |
| 44      | 532 43 02-10 | Cover Mandrel LH 97 CRD             |         |              |                                                                                                                                            |
| 45      | 532 43 02-09 | Cover Mandrel RH 97 CRD             |         |              |                                                                                                                                            |
| 46      | 532 13 77-29 | Screw Thd Roll 1/4-20 x 5/8         |         |              |                                                                                                                                            |
| 55      | 532 19 94-98 | Arm Idler 97 CRD                    |         |              |                                                                                                                                            |
| 56      | 532 16 57-23 | Spacer Retainer Mower               |         |              |                                                                                                                                            |

**NOTE:** All component dimensions given in U.S. inches  
1 inch = 25.4 mm

TRACTOR - - MODEL NO. LT2216CM (96061027101), PRODUCT NO. 960 61 02-71  
MOWER LIFT **45**

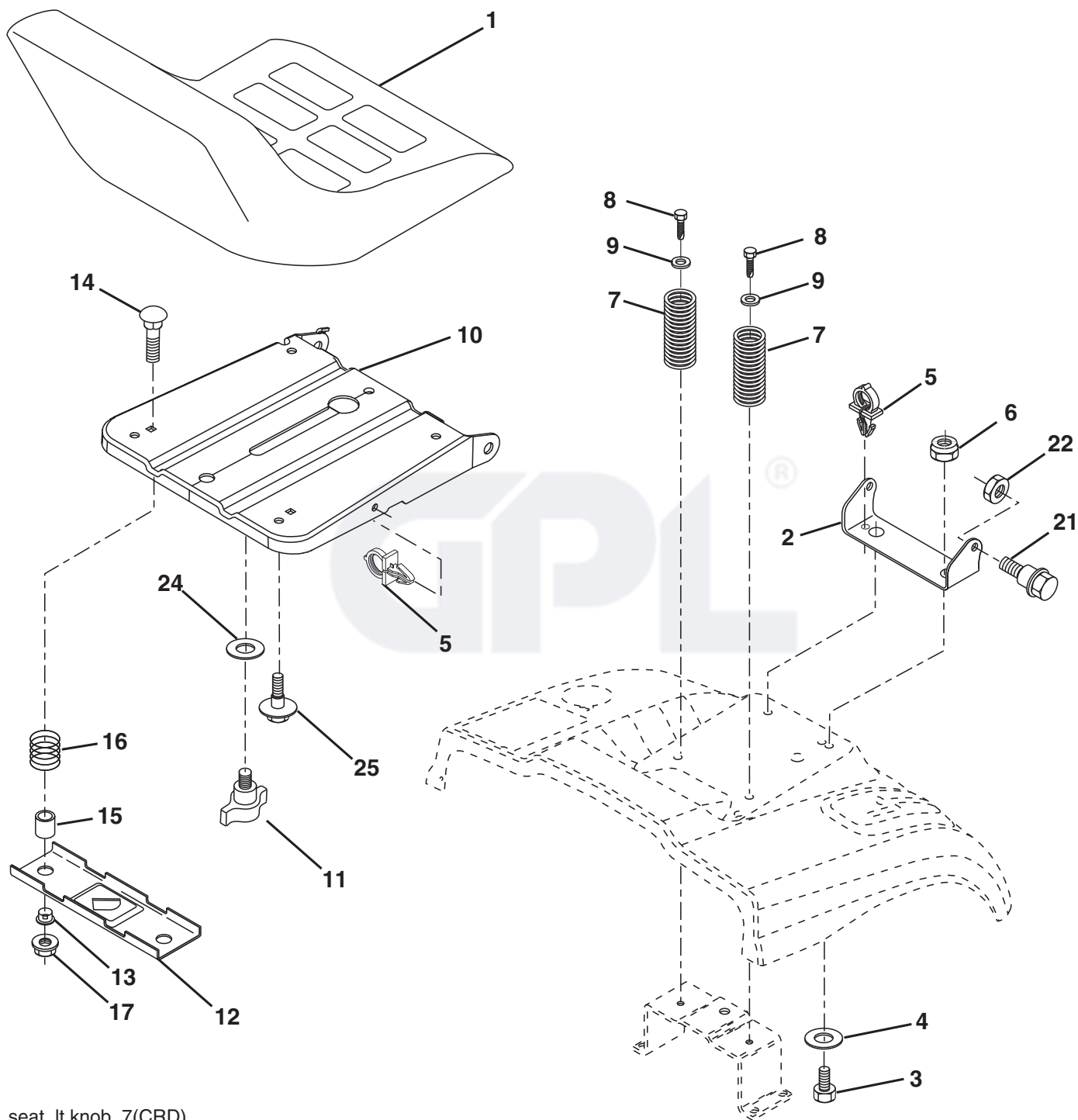


lift-rh.1piece\_9

**TRACTOR - - MODEL NO. LT2216CM (96061027101), PRODUCT NO. 960 61 02-71**  
**MOWER LIFT 45**

| KEY<br>NO. | PART<br>NO.  | DESCRIPTION                   |
|------------|--------------|-------------------------------|
| 1          | 532 40 49-81 | Plunger Asm. Lift Lever       |
| 2          | 532 15 94-71 | Shaft Asm. Lift               |
| 3          | 532 10 57-67 | Pin Groove                    |
| 4          | 812 00 00-02 | E Ring #5133-62               |
| 5          | 819 21 16-21 | Washer 21/32 x 1 x 21 Ga.     |
| 6          | 532 12 01-83 | Bearing Nylon                 |
| 7          | 532 12 56-31 | Grip Handle Fluted            |
| 8          | 532 12 45-26 | Button Plunger Black          |
| 11         | 532 13 98-65 | Link Asm Lift LH              |
| 12         | 532 13 98-66 | Link Asm Lift RH              |
| 13         | 532 12 46-70 | Retainer Spring               |
| 15         | 532 17 32-88 | Link Front                    |
| 16         | 873 35 08-00 | Nut Jam Hex 1/2-13 unc        |
| 17         | 532 17 56-89 | Trunnion Blk Zinc             |
| 18         | 873 80 08-00 | Nut Lock w/Wsh 1/2-13 unc     |
| 19         | 532 13 98-68 | Arm Suspension Mower          |
| 20         | 532 19 42-09 | Pin Cotter 7/16 Bowtie Lock   |
| 23         | 532 11 08-07 | Nut Special                   |
| 24         | 819 13 10-16 | Washer 13/32 x 5/8 x 16 Ga.   |
| 25         | 532 12 48-74 | Spring 2-1/8"                 |
| 26         | 532 16 94-84 | Retainer Clip                 |
| 27         | 532 12 69-71 | Rod Adj Lift Zinc 7.49 Wrk Lg |
| 28         | 873 35 06-00 | Nut Hex Jam 3/8-16 unc        |
| 29         | 532 13 80-57 | Knob Inf 3/8-16 unc Blk w/Sym |
| 30         | 532 15 02-33 | Trunnion Infin Height         |
| 31         | 532 16 98-65 | Bearing, Pvt. Lift.           |
| 32         | 873 54 06-00 | Nut Crownlock 3/8-24          |
| 36         | 532 15 50-97 | Pointer Height Indicator      |
| 37         | 532 12 39-35 | Plug Hole Blk 1.485/1.515 Dia |
| 38         | 817 06 05-16 | Screw 5/16-18 x 1             |
| 40         | 819 11 24-10 | Washer 11/32 x 1-1/2 x 10 Ga. |
| 41         | 532 12 39-34 | Scale Ind Height Blk          |
| 49         | 532 40 91-49 | Nut Hex Flange .375-16        |
| 50         | 532 11 04-52 | Nut Push Phos & Oil           |

**NOTE:** All component dimensions given in U.S. inches.  
1 inch = 25.4 mm.



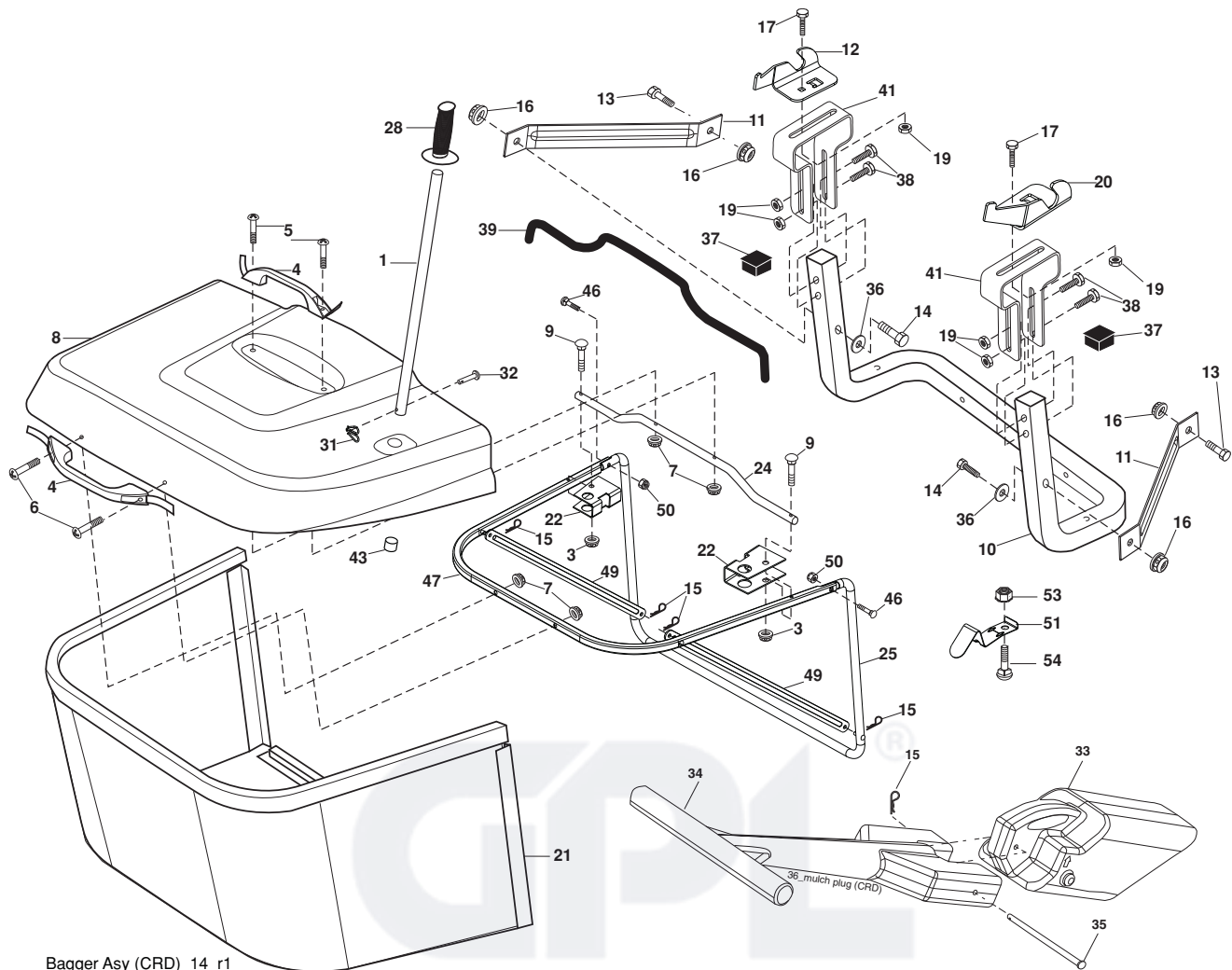
seat\_lt.knob\_7(CRD)

**TRACTOR - - MODEL NO. LT2216CM (96061027101), PRODUCT NO. 960 61 02-71  
SEAT ASSEMBLY 42**

| KEY<br>NO. | PART<br>NO.  | DESCRIPTION                     |
|------------|--------------|---------------------------------|
| 1          | 532 19 78-95 | Seat                            |
| 2          | 532 14 05-51 | Bracket Pnt Pivot Fender        |
| 3          | 871 11 06-16 | Bolt Fin Hex 3/8-16 x 1         |
| 4          | 819 13 16-10 | Washer Flat 13/32 x 1 x 10 Ga.  |
| 5          | 532 14 50-06 | Clip Push In Hinged             |
| 6          | 873 80 06-00 | Nut Lock Hex w/Ins 3/8-16       |
| 7          | 532 12 41-81 | Spring Seat Cprsn 2 250 Blk Zi  |
| 8          | 817 00 06-16 | Screw 3/8-16 x 1.5              |
| 9          | 819 13 16-14 | Washer 13/32 x 1 x 14 Ga.       |
| 10         | 532 19 55-30 | Pan Pnt Seat                    |
| 11         | 532 16 63-69 | Knob Seat Adj. Wingnut          |
| 12         | 532 17 46 48 | Bracket Pnt Mounting Switch     |
| 13         | 532 12 12-48 | Bushing Snap Blk Nyl 50 ID      |
| 14         | 872 05 04-12 | Bolt Rdhd Sht Nk 1/4-20 x 1-1/2 |
| 15         | 532 13 43-00 | Spacer Split                    |
| 16         | 532 12 12-50 | Spring Cprsn                    |
| 17         | 532 12 39-76 | Nut Lock 1/4 Lge Flg Gr. 5 Zinc |
| 21         | 532 17 18-52 | Bolt Shoulder 5/16-18 unc-2A    |
| 22         | 873 80 05-00 | Nut Hex Lock w/Ins 5/16-18      |
| 24         | 819 17 19-12 | Washer 17/32 x 1-3/16 x 12 Ga.  |
| 25         | 532 12 70-18 | Bolt Shoulder 5/16-18 x .62     |

**NOTE:** All component dimensions given in U.S. inches.  
1 inch = 25.4 mm.

**TRACTOR - - MODEL NO. LT2216CM (96061027101), PRODUCT NO. 960 61 02-71**  
**BAGGER 46**



Bagger Asy (CRD)\_14\_r1

| KEY NO. | PART NO.     | DESCRIPTION                           | KEY NO. | PART NO.     | DESCRIPTION                       |
|---------|--------------|---------------------------------------|---------|--------------|-----------------------------------|
| 1       | 532 42 86-10 | Tube Handle Bagger CRD                | 28      | 532 16 57-87 | Grip Handle                       |
| 3       | 532 12 39-76 | Nut Lock 1/4 Lge Flg Gr. 5 Zinc       | 31      | 532 16 94-84 | Retainer Clip                     |
| 4       | 532 16 99-16 | Handle Bagger w/Lvrs Blk CRD          | 32      | 532 12 68-75 | Rivet Rd Hd Drilled 3/8 Dia.      |
| 5       | 874 98 10-24 | Screw Pan Head #10-24 x 1.50          | 33      | 532 42 86-83 | Plug Mulcher                      |
| 6       | 874 98 10-32 | Screw Pan Hd                          | 34      | 532 16 55-70 | Handle Mulcher                    |
| 7       | 873 40 10-00 | Nut Wiz Lock Hex Serr/Hd 10-24        | 35      | 532 16 55-72 | Pin Mulcher                       |
| 8       | 532 18 13-54 | Cover Bagger                          | 36      | 819 13 20-12 | Washer 13/32 x 1-1/4 x 12 Ga.     |
| 9       | 872 14 04-18 | Bolt Carr. 1/4-20 x 2.25d x Gr. 5     | 37      | 532 17 54-01 | Plug Support Bagger CRD           |
| 10      | 532 18 12-82 | Tube Support Bagger CRD               | 38      | 872 01 05-20 | Bolt 5/16-18 x 2-1/2              |
| 11      | 532 16 57-19 | Bracket Support Upper Bag CRD         | 39      | 532 41 62-57 | Seal                              |
| 12      | 532 18 88-48 | Bracket Pivot LH                      | 41      | 532 43 27-55 | Bracket Bagger SD Electric CRD    |
| 13      | 874 76 06-12 | Bolt Hex 3/8-16 unc x 3/4             | 43      | 532 17 40-83 | Plug Tubing End                   |
| 14      | 874 52 06-36 | Bolt Fin Hex 3/8-16 x 2-1/4 Gr. 5     | 46      | 872 11 05-10 | Bolt Carr. 5/16-18 x 1-1/4 Gr. 5  |
| 15      | 532 12 46-70 | Retainer Spring                       | 47      | 532 19 37-04 | Tube Upper Bagger                 |
| 16      | 873 90 06-00 | Nut Lock Flange 3/8-16 unc            | 49      | 532 19 33-05 | Bar Spreader                      |
| 17      | 872 14 05-06 | Bolt Rdhd Sht Sqnk 5/16 -18 unc x 3/4 | 50      | 873 80 05-00 | Nut Lock Hex w/Ins. 5/16-18 unc   |
| 19      | 873 90 05-00 | Nut Lock Hex Flange 5/16-18           | 51      | 532 19 99-03 | Latch Spring Bagger               |
| 20      | 532 18 88-47 | Bracket Pivot RH                      | 53      | 873 51 04-00 | Nut Keps Hex 1/4-20 unc           |
| 21      | 532 40 61 80 | Bag Asm CRD                           | 54      | 872 14 04-06 | Bolt Rdhd Sqnk 1/4-20 x 3/4 Gr. 5 |
| 22      | 532 42 82-36 | Bracket Side Bagger CRD               |         |              |                                   |
| 24      | 532 16 57-83 | Tube Pivot Bagger CRD                 |         |              |                                   |
| 25      | 532 19 37-05 | Tube Front Bagger                     |         |              |                                   |

**NOTE:** All component dimensions given in U.S. inches.  
1 inch = 25.4 mm.

