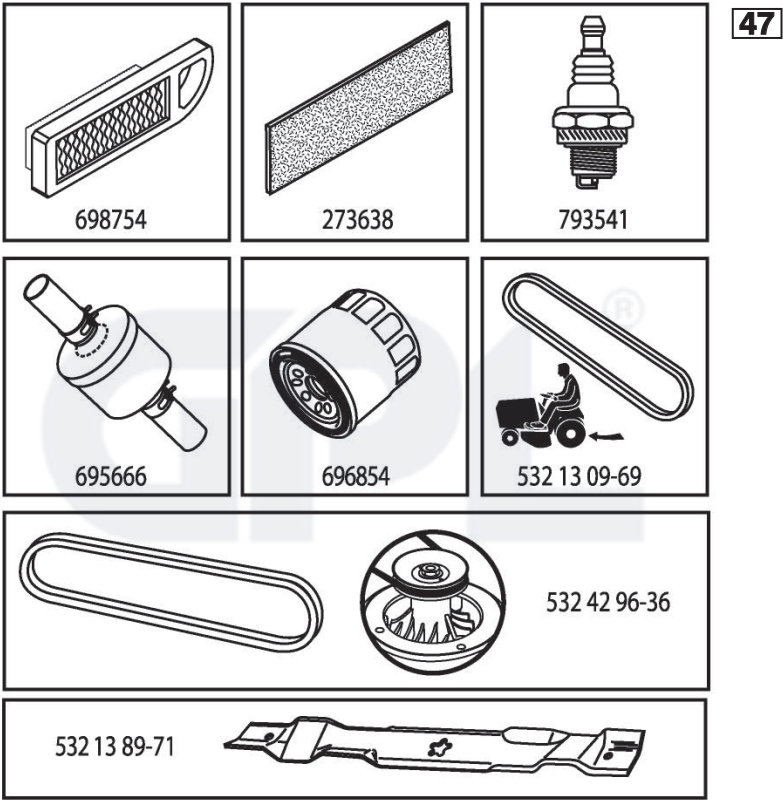


ILLUSTRATED PARTS LIST

MODEL NO. 96041026100

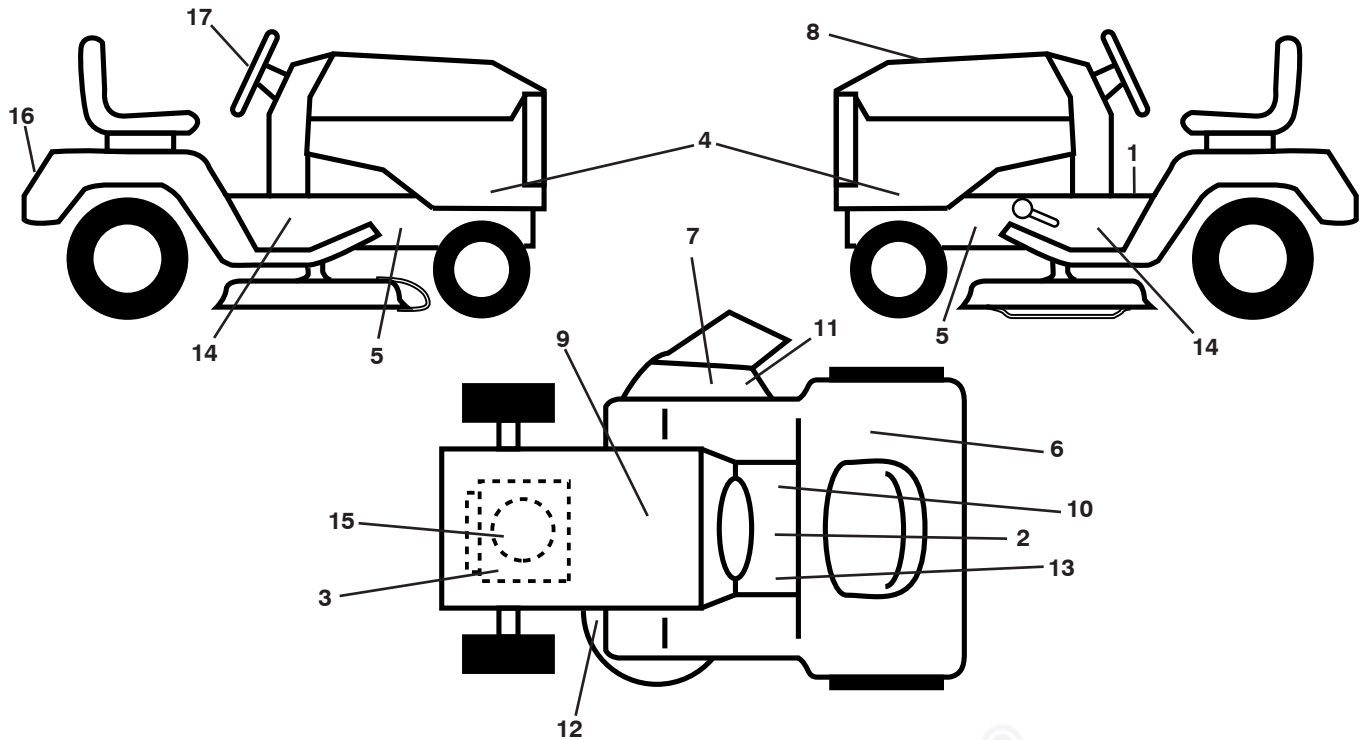
CUSTOMER CATALOG NO. LT2317 A2

PRODUCT NO. 960 41 02-61



433149

TRACTOR - - MODEL NO. LT2317 A2 (96041026100), PRODUCT NO. 960 41 02-61
DECALS **27**



**KEY PART
NO. NO.**

DESCRIPTION

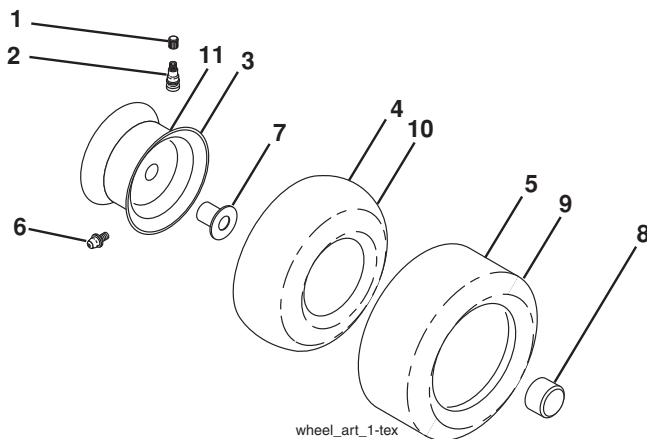
1	532 40 03-89	Decal, Operators
2	532 17 83-02	Decal, Oper Cruise
3	532 19 68-41	Decal, Warning Eng. Symbols
4	532 44 64-48	Decal, Hood Panel
5	532 15 97-36	Decal, Chassis Hot Muffler
6	532 18 04-32	Decal, Fender 100 DB/CE
7	532 18 21-66	Decal, Cutfinger CE
8	532 43 31-49	Decal, Rpl
9	532 14 50-05	Decal, Battery Dnge/Poi
10	532 14 08-37	Decal, Saddle Brake Parking
11	532 19 63-57	Decal, Warning

**KEY PART
NO. NO.**

DESCRIPTION

12	532 16 03-96	Decal, Mower V-Belt Schematic
13	532 15 97-37	Decal, Brake/Clutch Symbol
14	532 40 11-46	Decal, Warning Service/Fire
15	532 43 74-93	Decal, Engine HP
16	532 43 74-43	Decal, Fender
17	532 43 74-45	Decal, Wheel Steering
--	532 40 95-05	Pad, Footrest, LH
--	532 40 95-07	Pad, Footrest, RH
--	532 16 25-98	Decal, Drawbar Load Limit
--	532 16 69-60	Decal Bypass
--	532 44 64-73	Manual Oper. Euro

WHEELS AND TIRES



**KEY
NO.**

**PART
NO.**

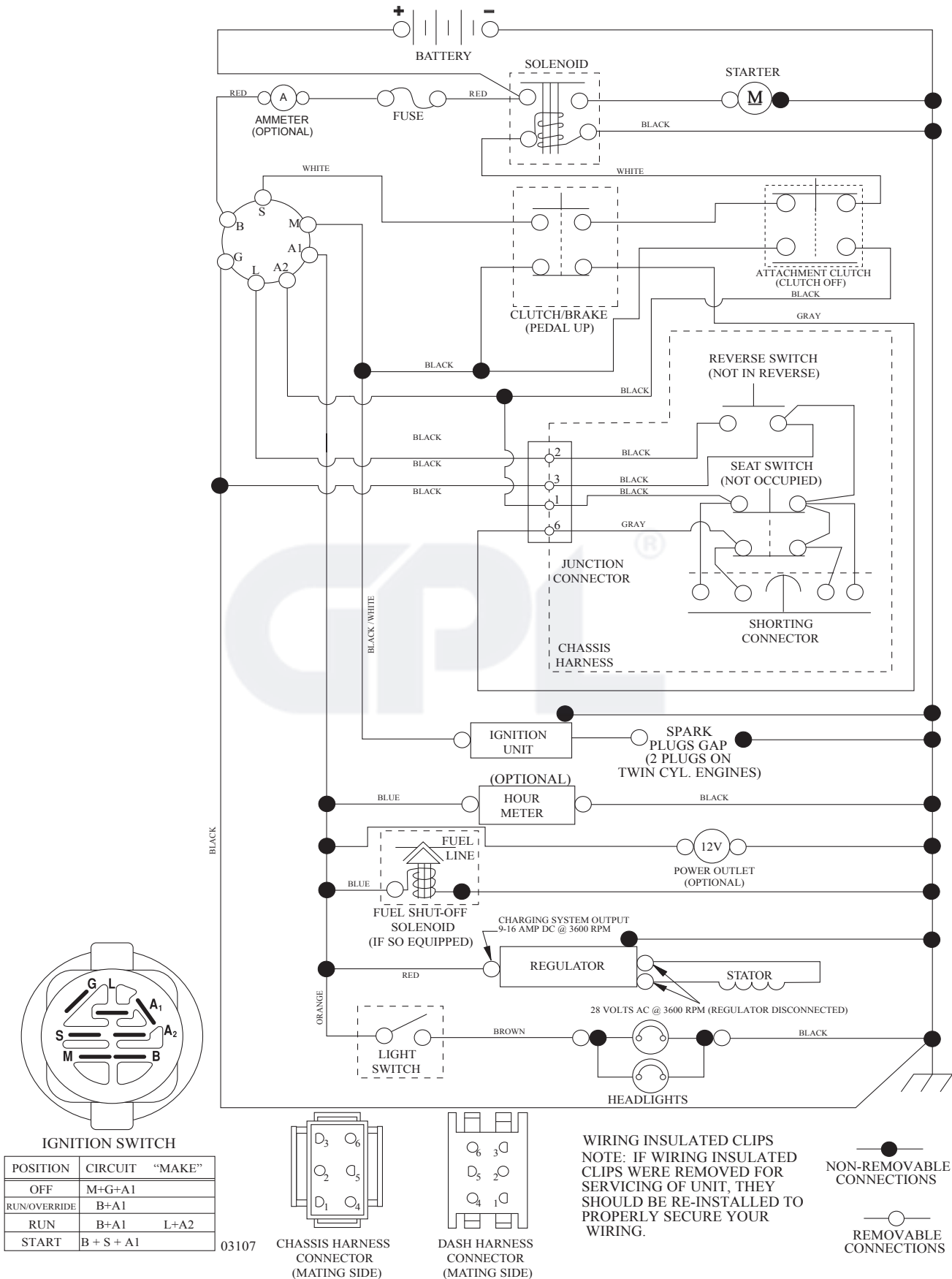
DESCRIPTION

1	532 05 91-92	Cap Valve Tire
2	532 06 51-39	Stem Valve
3	532 13 83-36	Rim Asm 6" Front Service
4	532 05 99-04	Tube Front (Service Item Only)
5	532 10 62-22	Tire F T 15 x 6 0 - 6 Service
6	532 12 49-57	Fitting Grease (Front Wheel Only)
7	532 12 49-59	Bearing Flange (Front Wheel Only)
8	532 17 50-39	Cap Axle Blk 1 50 x 1 00
9	532 12 20-82	Tire R T 20 x 10-8C Service
10	532 12 49-26	Tube Rear (Service Item Only)
11	532 13 83-37	Rim Asm 8" Rear Service
--	532 14 43-34	Sealant, Tire (10 oz. Tube)

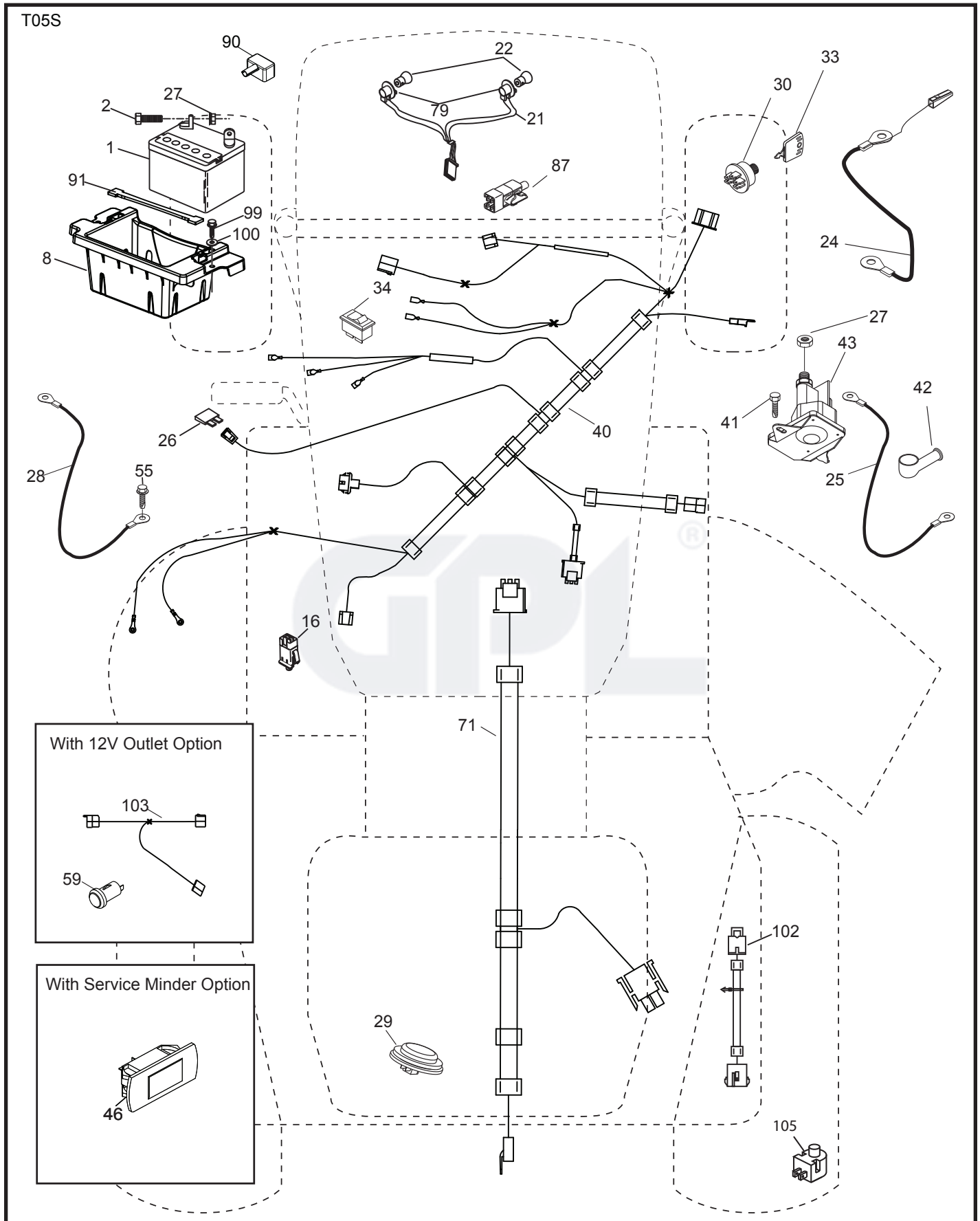
NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

TRACTOR - - MODEL NO. LT2317 A2 (96041026100), PRODUCT NO. 960 41 02-61
SCHEMATIC 38

SCH10



TRACTOR - - MODEL NO. LT2317 A2 (96041026100), PRODUCT NO. 960 41 02-61
ELECTRICAL 32



**TRACTOR - - MODEL NO. LT2317 A2 (96041026100), PRODUCT NO. 960 41 02-61
ELECTRICAL 32**

KEY NO.	PART NO.	DESCRIPTION
1	532 16 34-65	Battery
2	874 76 04-12	Bolt Hex Head 1/4-20 x 3/4
8	532 18 64-91	Box Battery
16	532 17 61-38	Switch Interlock Push-In
21	532 40 02-52	Harness Socket Light w/4152J
22	532 00 41-52	Bulb Light
24	532 40 02-53	Cable Battery
25	532 41 28-95	Cable Starter
26	532 17 51-58	Fuse
27	873 51 04-00	Nut Keps Hex 1/4-20 unc
28	532 14 54-91	Cable, Ground
29	532 40 15-45	Switch, Seat
30	532 19 33-50	Switch, Ign
33	532 41 19-35	Key/Chain
34	532 11 07-12	Switch Light/Reset
40	532 40 10-98	Harness Ign. Dash
41	817 72 04-08	Screw Thd Cut 1/4-20 x 1/2
42	532 13 15-63	Cover, Terminal
43	532 19 25-07	Solenoid
46	532 40 17-63	Gauge Hourmeter
55	817 06 05-12	Screw Thdrol 5/16-18 x 3/4 TYTT
71	532 19 42-76	Harness Ign. Chassis
79	532 17 52-42	Socket Asm
87	532 19 78-02	Switch Interlock Clutch Cbl
90	532 43 53-95	Cover Terminal
91	532 19 02-70	Strap battery Mount front
99	817 67 04-12	Screw 1/4-20 x 3/4
100	819 09 14-16	Washer 9/32 x 7/8 x 16 Ga.
102	532 40 44-54	Harness Pigtail
105	532 40 75-68	Switch Reverse

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

CHASSIS 27

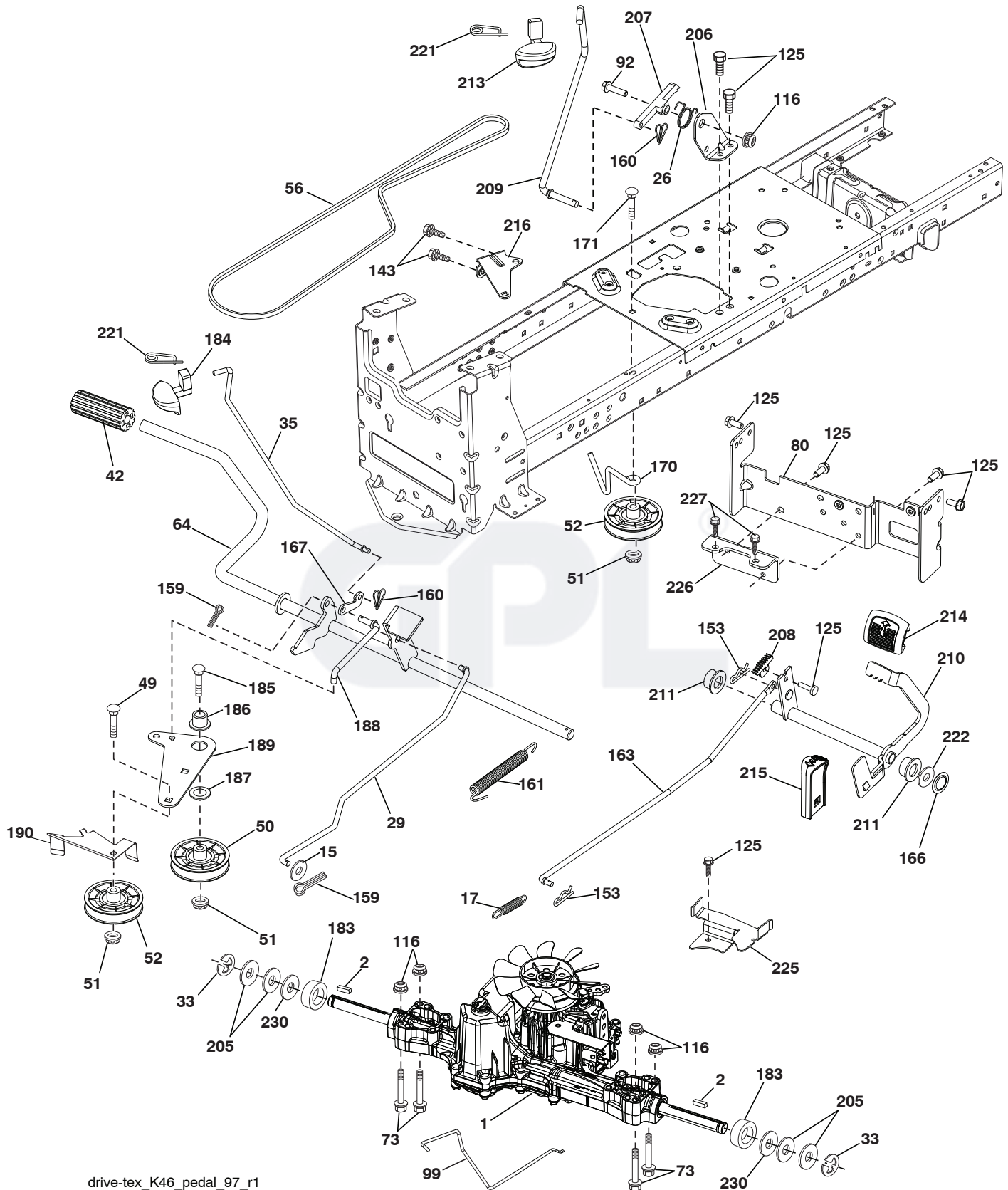


**TRACTOR - - MODEL NO. LT2317 A2 (96041026100), PRODUCT NO. 960 41 02-61
CHASSIS 27**

KEY NO.	PART NO.	DESCRIPTION
5	532 44 66-39	Dash
14	532 44 38-24	Hood
18	532 42 73-33	Grille
34	532 19 61-25	Plate Engine
36	817 06 05-12	Screw 5/16-18 x 3/4
37	532 44 81-95	Fender
52	873 68 05-00	Nut Crown Lock 5/16
68	817 49 05-08	Screw THDROL 5/16-18 x 1/2
125	581 68 48-01	Clip Fuel Line
130	532 41 63-58	Screw #10 x 0.75 BOS Thread
138	532 40 97-30	Cupholder
146	581 85 79-01	Bolt
150	584 86 29-01	Air Duct
151	532 19 63-32	Bracket Pivot
152	532 19 95-35	Shield Browning
153	532 42 47-17	Lens Bar
159	817 00 06-12	Screw Hexwsh Thrd 3/8-16 x 3/4
161	532 41 20-72	Window Fuel
162	532 14 24-32	Screw
165	532 19 68-26	Support Tank
175	532 19 63-04	Crossmember
176	532 40 07-76	Screw 10-24 x 5/8
177	532 19 52-27	Bushing Steering
178	532 19 97-82	Cargo Asm.
180	532 19 54-57	Chassis
181	532 40 47-96	Bushing
182	532 40 68-59	Dash Lower
183	874 52 05-20	Bolt 5/16-18 x 1-1/4 Full Thd.
189	817 00 05-12	Screw 5/16-18 x 3/4
194	873 90 05-00	Nut Lock Hex Flange 5/16-18
195	532 40 41-37	Plug Hole
196	532 41 45-79	Console Asm. Deck Lift
202	532 44 54-26	Side Vent RH
203	532 44 55-83	Side Vent LH
207	532 19 89-63	Bezel Grille RH
208	532 19 89-64	Bezel Grille LH
213	874 76 05-12	Bolt 5/16-18 x 3/4
217	532 40 91-67	Rod Pivot Hood
218	532 19 63-95	X-Piece Hood Stop
225	532 44 38-25	Bumper Grille
226	532 42 47-16	Logo
228	532 19 51-61	Stud Fastener
235	532 40 61-29	Spacer Fender
236	873 93 05-00	Nut Lock 5/16-18 unc
237	532 40 37-04	Plug Mount
287	817 60 04-06	Screw Hex WASHEAD 1/4-20 x 3/8
303	532 42 09-59	Shield Chassis French LH
304	532 42 15-09	Shield Chassis French RH
305	872 11 06-06	Bolt.RDHD.SHT.SQNK 3/8-16 x3/4
306	873 90 06-00	Nut Lock Flg. 3/8-16 unc
307	532 42 45-70	Shield Upper

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

TRACTOR - - MODEL NO. LT2317 A2 (96041026100), PRODUCT NO. 960 41 02-61
 DRIVE **40**



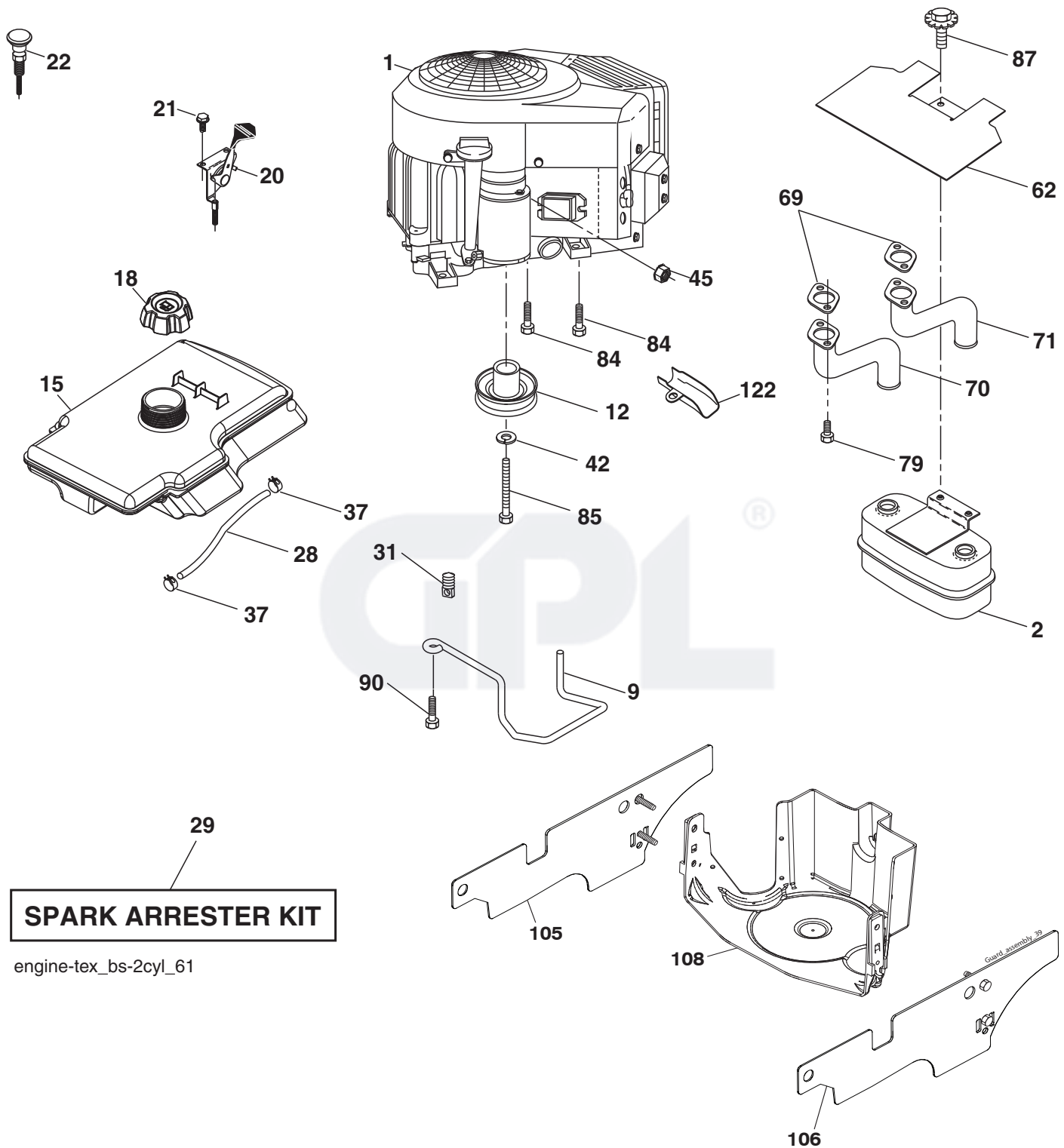
drive-tex_K46_pedal_97_r1

**TRACTOR - - MODEL NO. LT2317 A2 (96041026100), PRODUCT NO. 960 41 02-61
DRIVE **40****

KEY NO.	PART NO.	DESCRIPTION
1	— — — — —	Transaxle, TUFFTORQ K46 BT (426120) (Order parts from transaxle manufacturer.)
2	532 12 35-83	Key 1/4 x 2.5
15	819 13 13-16	Washer 13/32 x 13/16 x 16 Ga.
17	532 41 36-78	Spring, Brake
26	532 19 96-79	Spring Return Cruise
29	532 40 38-06	Rod, Brake
33	812 00 00-01	Ring E
35	583 86 45-01	Rod, Brake, Park
42	532 12 48-72	Cover, Foot Pedal
49	872 11 06-14	Bolt
50	532 19 43-27	Pulley Idler Flat
51	873 90 06-00	Lock Nut 3/8-16
52	532 19 43-26	Idler V-Groove
56	532 13 09-69	V-Belt, Drive
64	532 19 78-65	Shaft Asm. Pedal Brake Control
73	874 49 05-40	Bolt Hex 5/16-18 Gr. 5
80	532 44 06-19	Strap Torque
92	874 76 05-20	Bolt Fin Hex 5/16-18 unc x 1.25
99	532 41 57-42	Rod Spring Bypass
116	873 90 05-00	Nut Lock Hex Flange 5/16-18
125	817 00 05-12	Screw 5/16-18 x 3/4
143	817 49 05-08	Screw 5/16-18 x 1/2
153	532 12 47-88	Retainer Spring
159	876 02 04-12	Pin Cotter 1/8 x 3/4
160	532 16 94-84	Retainer Clip
161	532 10 57-09	Spring, Return, Clutch
163	532 44 82-75	Rod Pedal Control
166	532 42 91-64	Nut Push .625
167	532 40 52-57	Latch Brake Parking
170	532 19 43-22	Keeper Belt Centerspan
171	872 11 06-16	Bolt RDHD SQNK 3/8-16 unc x 2

KEY NO.	PART NO.	DESCRIPTION
183	532 13 70-57	Spacer Split
184	532 44 14-55	Handle Parking Brake
185	872 11 06-22	Bolt RDHD 3/8-16 x 2-3/4 Gr. 5
186	532 19 43-21	Spacer Retainer
187	819 13 32-10	Washer
188	532 19 43-23	Link Clutch Ground Drive
189	532 19 43-17	Bellcrank Ground Drive
190	532 19 43-18	Keeper Bellcrank Ground Drive
205	532 12 17-48	Washer
206	532 19 78-67	Bracket Mount Latch Cruise
207	532 19 78-68	Latch Control Cruise
208	532 19 78-69	Gear Sector Control Cruise
209	532 19 95-92	Rod Control Cruise
210	532 40 09-80	Rocker Asm. Pedal Control
211	532 12 01-83	Bearing Nylon
213	532 40 31-19	Knob Control Cruise
214	532 42 12-63	Pedal Forward
215	532 40 17-23	Pedal Reverse
216	532 19 61-31	Bracket Pulley Idler
221	532 40 31-87	Retainer Spring Clip Handle
222	879 21 20-10	Washer 21/32 x 1-1/4 x 10 Ga.
225	532 40 33-19	Keeper Belt Trans.
226	532 40 15-64	Bracket Mount Torque
227	817 49 05-12	Screw 5/16-18 x 3/4
230	532 18 89-67	Washer Hardened

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

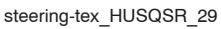


**TRACTOR - - MODEL NO. LT2317 A2 (96041026100), PRODUCT NO. 960 41 02-61
ENGINE 24**

KEY NO.	PART NO.	DESCRIPTION
1	- - - - -	Engine B&S Model No. 405577-2220-B1 (438697)(Order parts from engine manufacturer.)
2	532 14 97-23	Muffler
9	532 19 43-20	Keeper Belt Engine
12	532 40 54-71	Pulley Engine
15	532 41 81-79	Tank Fuel
18	532 14 21-58	Cap Fuel
20	532 17 83-85	Control Throttle
21	532 41 63-58	Screw #10 x 0.75 BOS Thread
22	532 19 15-96	Control Choke
28	532 13 70-40	Fuel Line
29	532 13 71-80	Spark Arrester Kit
31	532 18 74-95	Bushing
37	532 12 34-87	Clamp Hose
42	810 04 07-00	Washer
45	873 51 04-00	Nut Keps Hex 1/4-20 unc
62	532 43 40-17	Shield Heat Muffler
69	532 16 53-91	Gasket
70	581 88 11-01	Exhaust Tube LH
71	581 88 10-01	Exhaust Tube RH
79	532 18 39-06	Screw Socket Head 5/16-18 x 1
84	817 06 06-20	Screw 3/8-16 x 1-1/4
85	532 17 39-37	Bolt Hex 7/16-20 x 4 Gr. 5
87	532 17 18-77	Bolt 5/16-18 unc x 3/4 w/Sems
90	817 00 06-16	Screw 3/8-16 x 1
105	532 44 06-81	Shield Side LH
106	532 44 06-80	Shield Side RH
108	532 42 17-94	Cover Asm Engine
122	532 42 19-22	Extension Oil Drain

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

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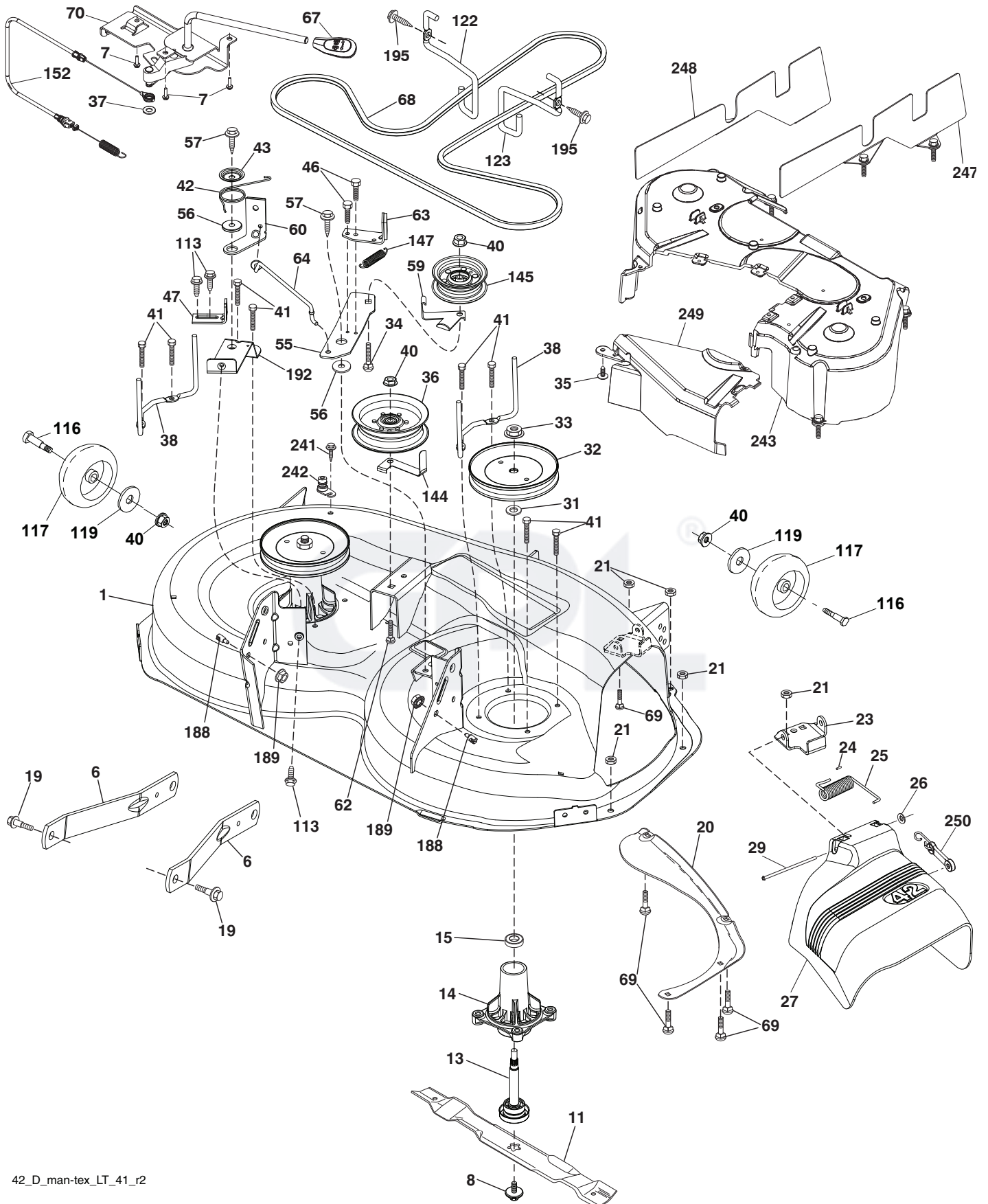


TRACTOR - - MODEL NO. LT2317 A2 (96041026100), PRODUCT NO. 960 41 02-61
STEERING ASSEMBLY 41

KEY NO.	PART NO.	DESCRIPTION
1	532 42 41-46	Wheel, Steering
2	532 41 81-68	Axle Asm., Front
4	532 40 30-87	Spindle Asm., LH
5	532 40 30-88	Spindle Asm., RH
6	532 12 49-31	Bearing, Race Thrust Harden
7	532 12 17-48	Washer 25/32 x 1-5/8 x 16 Ga.
8	812 00 00-29	Ring, Klip #T5304-75
9	532 12 12-32	Cap, Spindle
13	532 12 17-49	Washer 25/32 x 1-1/4 x 16 Ga.
14	810 04 06-00	Washer, Lock Hvy Hlcl Spr 3/8
15	873 54 06-00	Nut, Crown Lock 3/8-24 unf
16	532 19 47-46	Shaft Steering
19	532 19 47-29	Plate Steering
20	532 42 47-40	Boot, Steering
21	532 18 67-37	Adapter, Wheel Steering
22	532 42 05-37	Strg. Supt. Lower
26	532 42 41-47	Insert, Wheel, Steering
28	817 00 06-12	Screw 3/8-16 x 3/4
35	532 19 47-32	Gear, Sector Plate
45	819 18 38-12	Washer 11/32 x 3/8 x 12 Ga.
51	873 94 08-00	Nut 1/2-20 unf
53	532 18 89-67	Washer Hardened .793 x 1.637 x .060
57	532 40 74-65	Bracket Upstop
58	532 19 47-47	Bolt Shoulder Sector Pivot CFM
59	532 19 47-48	Washer Thrust Sector Steering
60	873 97 10-00	Nut Flange Lock 5/8-11
61	532 19 47-40	Draglink, LH
62	532 19 47-41	Draglink, RH
63	817 00 05-12	Screw 5/16-18 x 3/4
64	532 19 98-49	Retainer Clip Spring Steering
66	871 02 07-48	Bolt Hex Fghd 7/16-14 x 3 Serr
67	532 19 47-37	Bushing PM Front Axle
68	873 90 07-00	Nut Lock Flange 7/16-14 Gr. 5
69	532 19 91-62	Washer 1.5 x .505 x .118
70	532 19 61-97	Bracket Deck Susp. Front
74	532 12 49-37	Bearing

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

TRACTOR - - MODEL NO. LT2317 A2 (96041026100), PRODUCT NO. 960 41 02-61
MOWER DECK 44



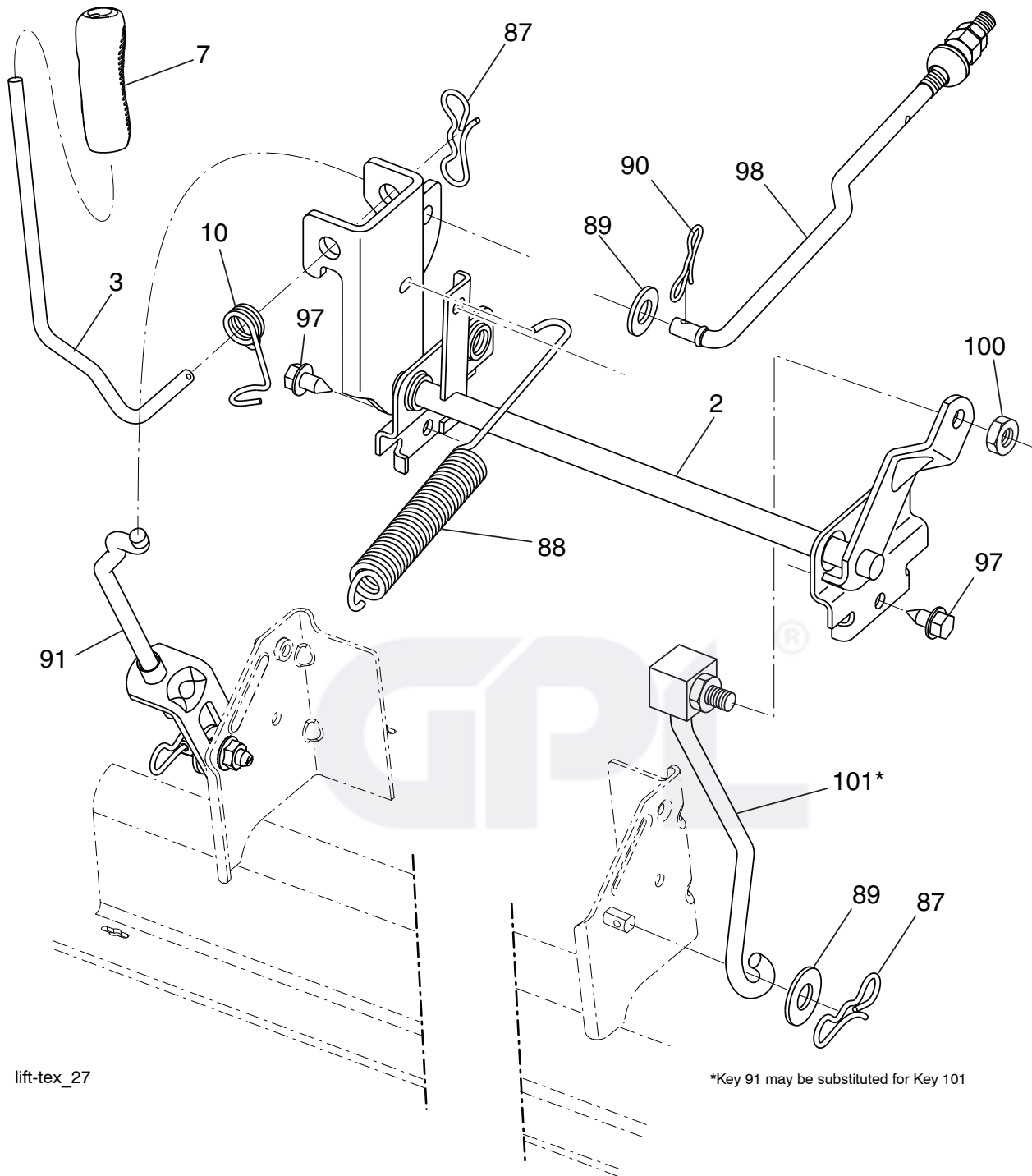
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**TRACTOR - - MODEL NO. LT2317 A2 (96041026100), PRODUCT NO. 960 41 02-61
MOWER DECK **44****

KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	532 19 64-95	Mower Housing	64	532 19 97-90	Link Brake
6	532 19 51-86	Arm Suspension	67	532 40 30-12	Handle Clutch Cable
7	532 41 63-58	Screw #10 x 0.75 BOS Thread	68	532 42 96-36	V-Belt
8	532 19 30-03	Bolt/Washer Asm 7/16-20 unf	69	872 14 05-05	Bolt
11	532 13 89-71	Blade, 42" Hi-Lift (For bagging or discharge)	70	532 19 99-72	Clutch Asm Manual
13	532 19 28-72	Shaft Assembly, Mandrel	113	817 00 05-10	Screw 5/16-18
14	532 18 72-81	Housing, Mandrel	116	532 12 48-42	Bolt Shoulder
15	532 11 04-85	Bearing, Ball, Mandrel	117	532 18 86-06	Wheel, Gauge
19	532 19 65-39	Bolt, Shoulder	119	819 12 14-14	Washer 13/32 x 7/8 x 14 Ga.
20	532 15 97-70	Baffle, Vortex	122	532 19 72-58	Keeper Belt Engine LH
21	873 68 05-00	Nut, Crownlock 5/16-18 unc	123	532 19 72-59	Keeper Belt Engine RH
23	532 19 25-57	Bracket, Deflector	144	532 19 92-04	Keeper Belt
24	532 10 53-04	Cap, Sleeve	145	532 19 31-97	Pulley Idler
25	532 19 70-26	Spring, Torsion, Deflector	147	532 40 19-71	Spring Return
26	532 11 04-52	Nut, Push	152	532 43 51-11	Manual Clutch Cable
27	532 41 14-85	Shield, Deflector	188	532 19 51-61	Stud Fastener
29	532 13 14-91	Rod, Hinge	189	873 90 05-00	Nut Lock Hex Flange
31	532 18 76-90	Washer, Spacer	192	532 19 72-60	Bracket Brake Stand LH
32	532 19 74-73	Pulley, Mandrel	195	817 00 06-12	Screw 3/8-16 x 3/4
33	532 40 02-34	Nut, Toplock, Flanged	241	532 15 29-27	Screw TT #10-32.5. 3/8 Flange
34	872 11 06-12	Bolt Carr Sh. 3/8-16 x 1-1/2 Gr. 5	242	532 41 55-98	Port Washout
35	532 13 38-35	Fastener, Christmas Tree	243	532 43 23-94	Cover Deck Assy.
36	532 19 73-79	Pulley, Idler, Flat	247	532 43 23-93	Shield Deck RH Assy.
37	819 13 13-16	Washer	248	532 43 23-92	Shield Deck LH Assy.
38	532 43 25-20	Keeper Belt Mandrel	249	532 40 65-14	Cover Cable Clutch
40	873 90 06-00	Nut, Lock Flg. 3/8-16 unc	250	532 43 60-87	Kit Bungee (Includes Phillips head screw, weld nut, screw, bungee latch, and bungee strap)
41	584 95 39-01	Bolt Hex Wshr	- -	532 19 28-70	Mandrel Assembly (Includes housing, shaft assembly, and bearing only - pulley/nut/washer and blade bolt/washers not included)
42	532 19 84-10	Spring Torsion Brake	- -	532 43 17-10	Replacement Mower, Complete
43	532 19 72-56	Spring Torsion Retainer			
46	532 13 77-29	Screw Thd Roll 1/4-20 x 5/8			
47	532 19 72-50	Bracket Clutch Cable			
55	532 43 71-10	Arm, Idler			
56	532 19 90-92	Spacer, Retainer			
57	817 00 06-16	Screw 3/8-16 x 1			
59	532 14 10-43	Guard, Tuv Idler			
60	532 19 72-61	Arm Brake Mower			
62	872 11 06-16	Bolt Rd Hd Sq Nk 3/8-16 unc x 2			
63	532 19 94-77	Arm Brake Mower			

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

TRACTOR - - MODEL NO. LT2317 A2 (96041026100), PRODUCT NO. 960 41 02-61
MOWER LIFT 45



lift-tex_27

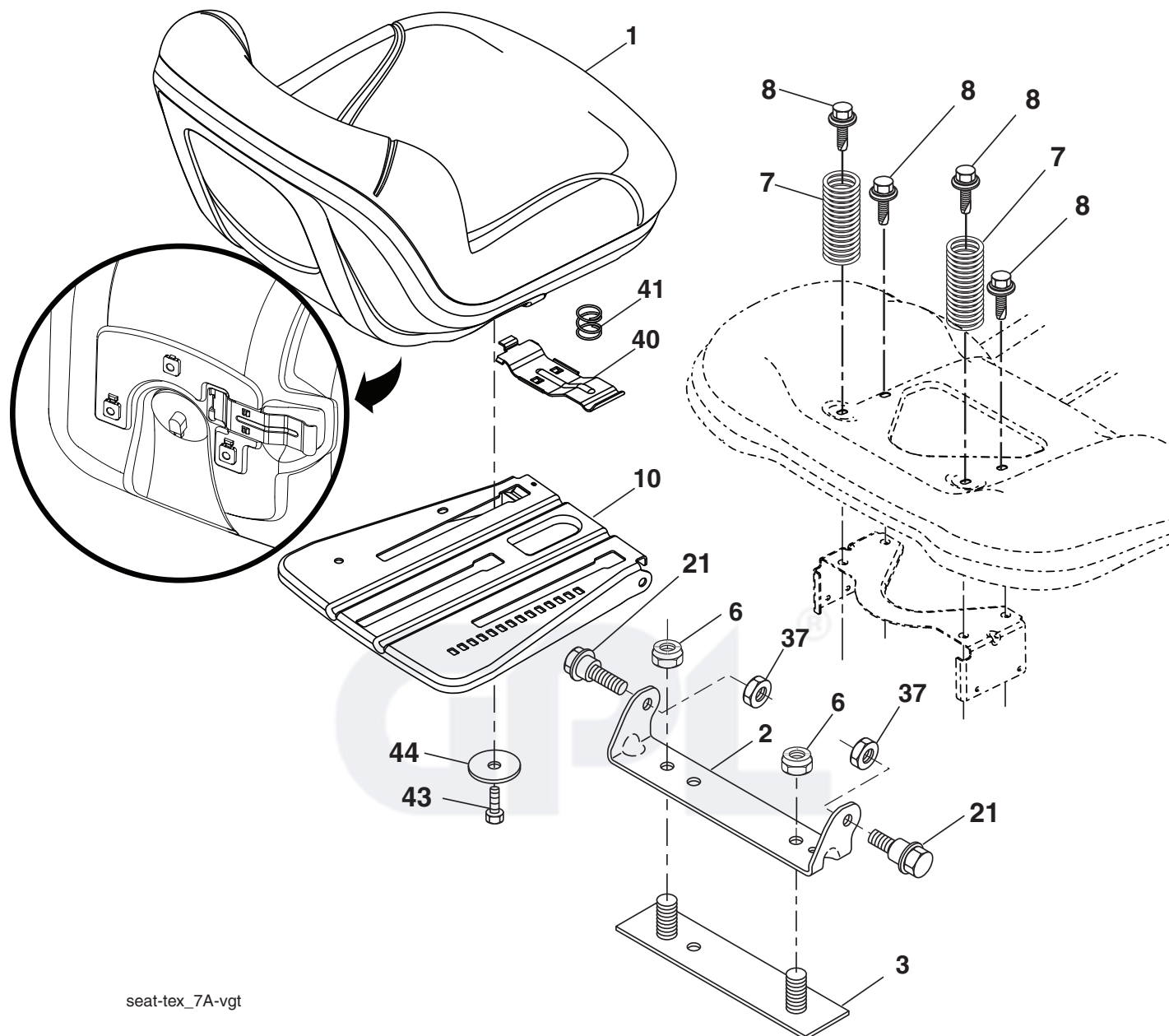
*Key 91 may be substituted for Key 101

KEY NO.	PART NO.	DESCRIPTION
2	532 42 20-27	Shaft Asm., Lift
3	532 19 52-31	Lever Asm., Lift RH
7	532 41 15-55	Grip, Lever
10	532 19 63-14	Spring Torsion
87	532 19 42-09	Pin Cotter 7/16 Bow Tie Lock
88	532 41 07-10	Spring Lift Assist
89	819 19 19-12	Washer Clear Zinc
90	532 19 42-08	Pin Cotter 5/16 Bow Tie Lock
91	532 19 51-81	Link Lift Susp Mower Rear

KEY NO.	PART NO.	DESCRIPTION
97	817 00 06-12	Screw 3/8-16 x .75
98	532 19 52-70	Link Lift Susp. Front Mower
100	873 93 06-00	Nut Centerlock 3/8-16
101	532 40 70-03	Link Asm Lift FXD

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

**TRACTOR - - MODEL NO. LT2317 A2 (96041026100), PRODUCT NO. 960 41 02-61
SEAT ASSEMBLY 42**



seat-tex_7A-vgt

KEY NO.	PART NO.	DESCRIPTION
1	532 40 66-25	Seat
2	532 18 01-66	Bracket Pivot Fender
3	532 14 06-75	Strap, Asm Fender
6	873 80 06-00	Nut, Lock w/Ins. 3/8-16 unc
7	532 12 41-81	Spring, Seat Cprsn
8	532 17 18-77	Bolt 5/16-18 unc x 3/4 w/Sems
10	532 19 69-77	Pan, Seat
21	532 17 18-52	Bolt, Shoulder 5/16-18

KEY NO.	PART NO.	DESCRIPTION
37	873 80 05-00	Nut, Lock 5/16-18 unc
40	532 19 76-61	Handle Slide
41	532 19 82-00	Spring Latch
43	874 76 06-12	Bolt Fin Hex 3/8-16 unc x 3/4
44	819 13 38-12	Washer 13/32 x 2-3/8 x 12 Ga.

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

