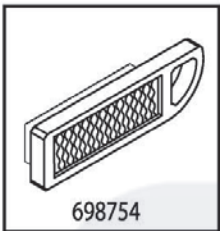


ILLUSTRATED PARTS LIST

MFG. ID NO. 96041026300
CUSTOMER CATALOG NO. LT2323A2
PRODUCT NO. 960 41 02-63



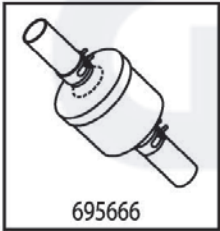
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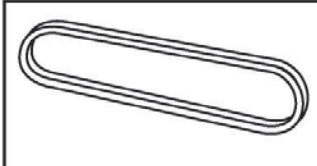
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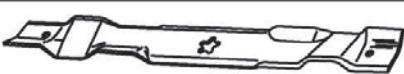


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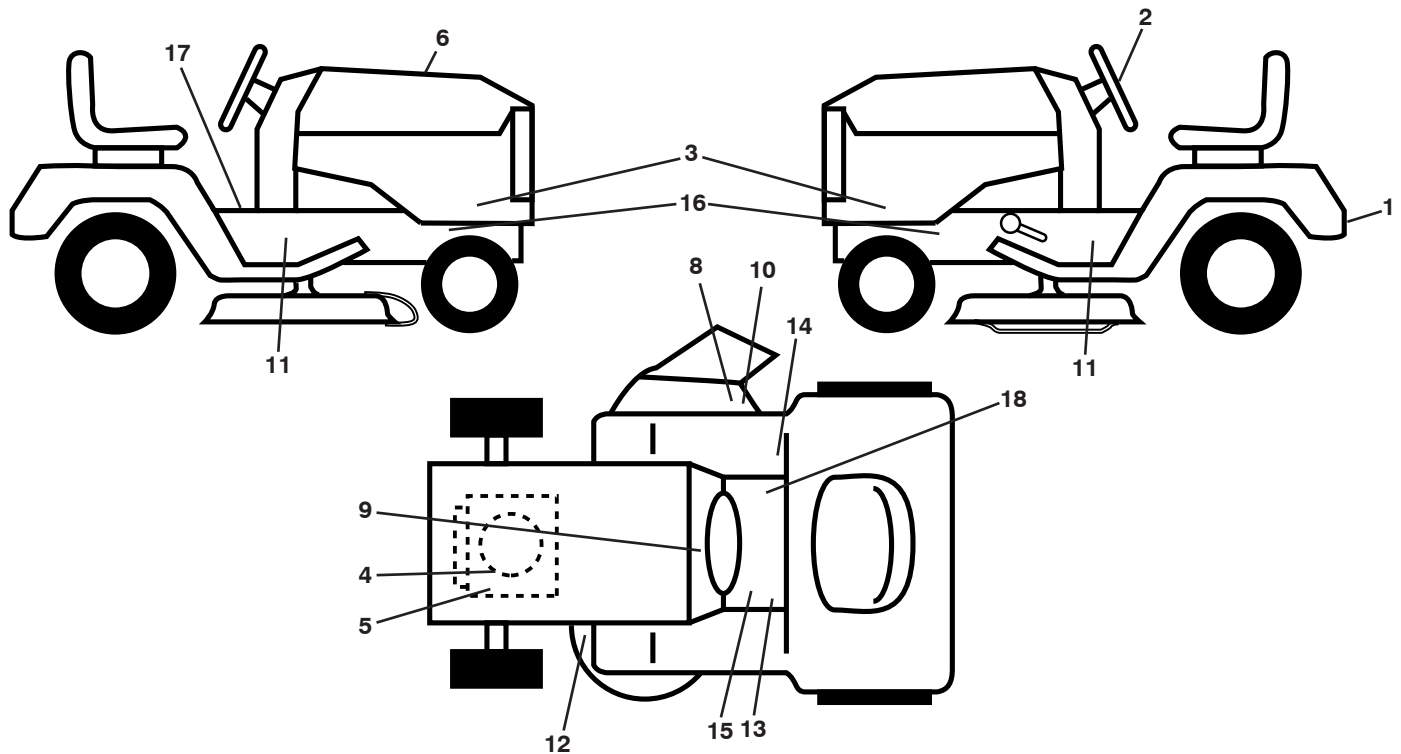


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532 13 89-71



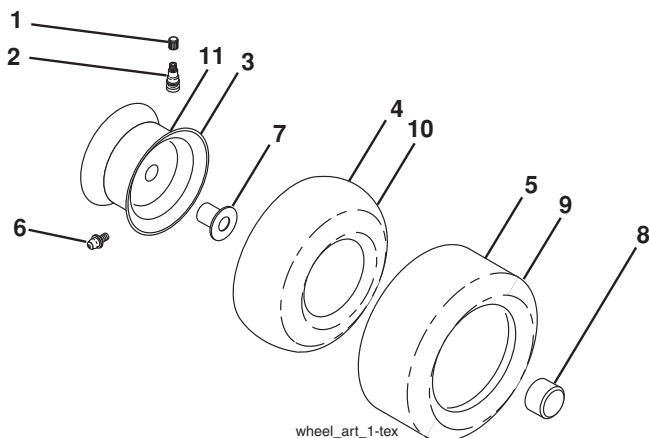
TRACTOR - - MODEL NO. LT2323A2 (96041026300), PRODUCT NO. 960 41 02-63
DECALS 27



KEY NO.	PART NO.	DESCRIPTION
1	532 43 74-43	Decal, Fender
2	532 43 74-45	Decal, STRWHL
3	532 44 75-10	Decal, Panel SD
4	532 19 68-41	Decal, Eng. HP
5	532 43 74-94	Decal, Eng.
6	532 43 31-49	Decal, Replacement
8	532 18 21-66	Decal, Cutfinger
9	532 14 50-05	Decal, Battery Dnge/Poi
10	532 19 63-57	Decal, Defl.
11	532 40 11-46	Decal, Warning
12	532 19 87-85	Decal, Mower

KEY NO.	PART NO.	DESCRIPTION
13	532 40 03-89	Decal, Warning Symbols
14	532 18 04-33	Decal, Fender
15	532 15 97-37	Decal, Brake/Clutch
16	532 15 97-36	Decal, Chassis
17	532 14 08-37	Decal, Saddle Brake
18	532 17 83-02	Decal, Oper. Cruise
--	532 16 25-98	Decal, Drawbar
--	532 16 69-60	Decal, Bypass
--	532 41 19-03	Pad, Footrest, LH
--	532 41 22-79	Pad, Footrest, RH
--	532 44 79-57	Manual, Ops (Euro)

WHEELS AND TIRES

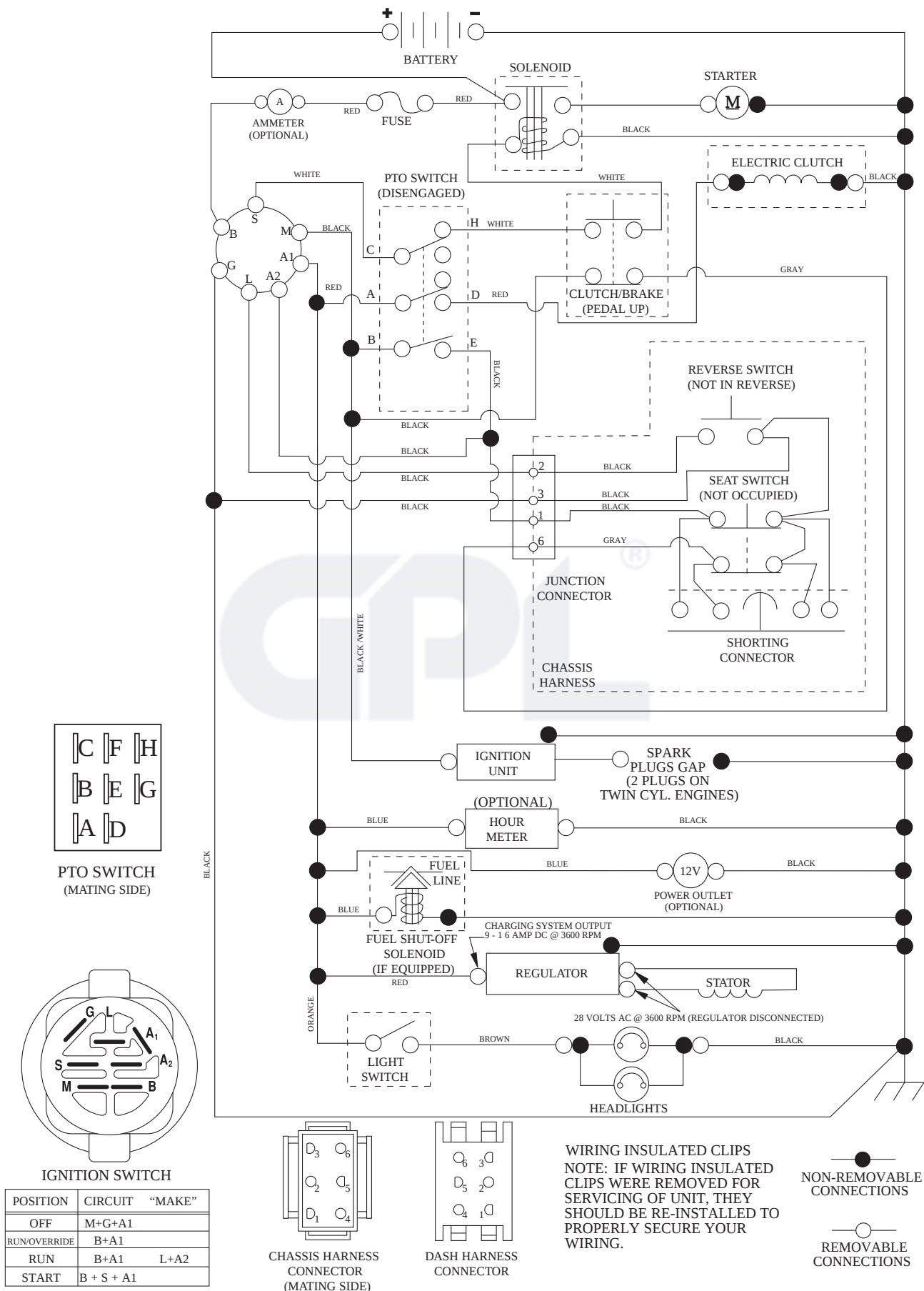


KEY NO.	PART NO.	DESCRIPTION
1	532 05 91-92	Cap Valve Tire
2	532 06 51-39	Stem Valve
3	532 18 18-39	Rim Front Service
4	532 00 81-34	Tube Front (Service Item Only)
5	532 10 62-30	Tire TM Front 15 x 6.00-6
6	532 12 49-57	Fitting Grease (Front Wheel Only)
7	532 12 49-59	Bearing Flange (Front Wheel Only)
8	532 17 50-39	Cap Axle Blk 1 50 x 1 00
9	532 18 47-08	Tire TM Rear 30 x 10.00-8
10	532 00 71-54	Tube Rear (Service Item Only)
11	532 40 17-82	Rim Asm 8" rear Service
--	532 14 43-34	Sealant, Tire (10 oz. Tube)

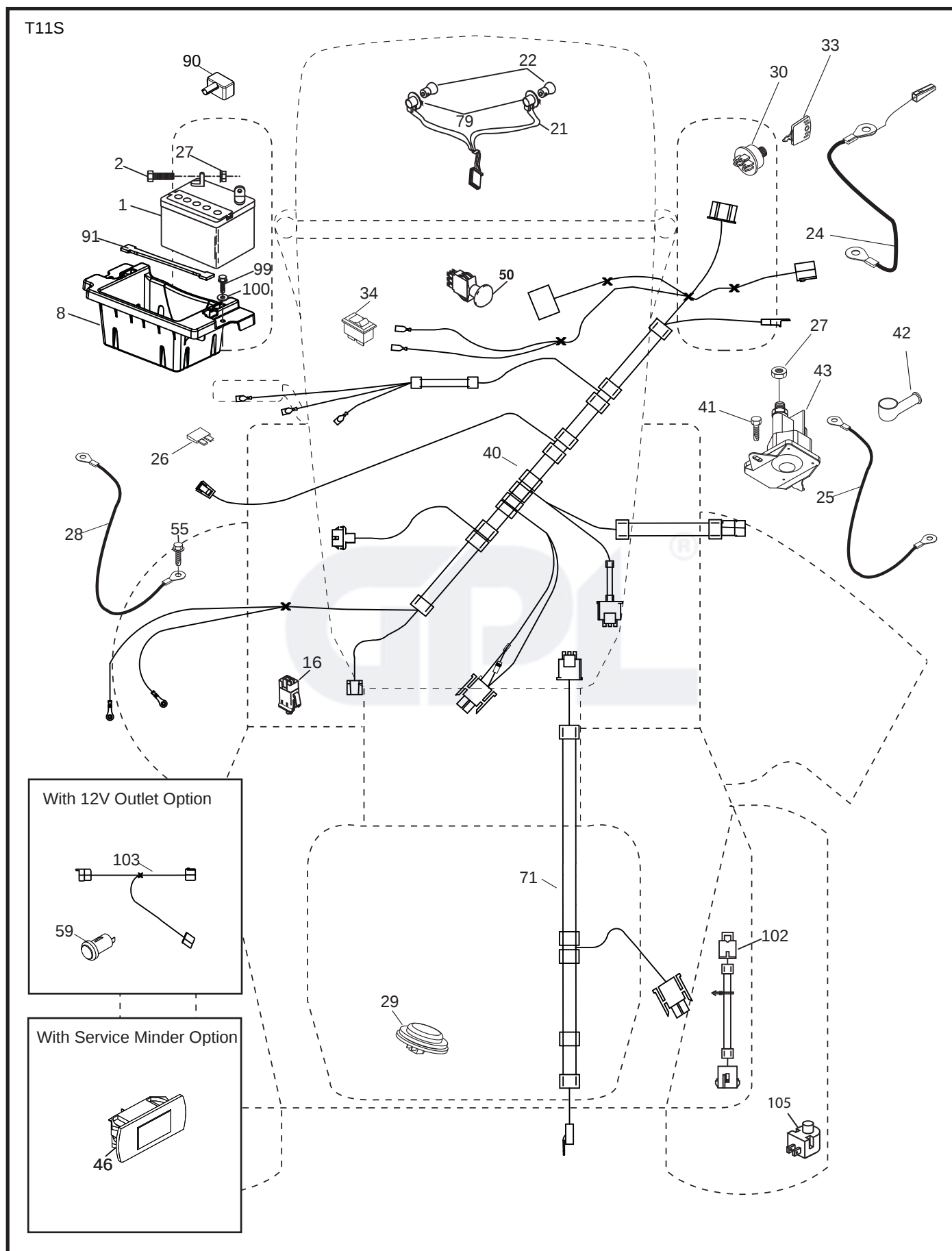
NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

TRACTOR - - MODEL NO. LT2323A2 (96041026300), PRODUCT NO. 960 41 02-63
SCHEMATIC 38

SCH12



TRACTOR - - MODEL NO. LT2323A2 (96041026300), PRODUCT NO. 960 41 02-63
ELECTRICAL 32



TRACTOR - - MODEL NO. LT2323A2 (96041026300), PRODUCT NO. 960 41 02-63
ELECTRICAL 32

KEY NO.	PART NO.	DESCRIPTION
1	532 16 34-65	Battery
2	874 76 04-12	Bolt Hex Head 1/4-20 x 3/4
8	532 18 64-91	Box Battery
16	532 17 61-38	Switch Interlock Push-In
21	532 40 02-52	Harness Socket Light w/4152J
22	532 00 41-52	Bulb Light
24	532 40 02-53	Cable Battery
25	532 41 28-95	Cable Starter
26	532 17 51-58	Fuse
27	873 51 04-00	Nut Keps Hex 1/4-20 unc
28	532 14 54-91	Cable, Ground
29	532 40 15-45	Switch, Seat
30	532 19 33-50	Switch, Ign
33	532 41 19-35	Key\Chain
34	532 11 07-12	Switch Light / Reset
40	532 40 11-04	Harness Ign. Dash
41	817 72 04-08	Screw Thd Cut 1/4-20 x 1/2
42	532 13 15-63	Cover, Terminal
43	532 19 25-07	Solenoid
46	532 40 17-63	Gauge Servicere minder Hrmtr
50	532 17 46-51	Switch PTO
55	817 06 05-12	Screw Thdrol 5/16-18 x 3/4 TYTT
71	532 19 42-76	Harness Ign.
79	532 17 52-42	Socket Asm Bulb Twistlock
90	532 43 53-95	Cover Terminal
91	532 19 02-70	Strap Battery Mount
99	817 67 04-12	Screw Hexwsh Thdrol 1/4-20 x 3/4
100	819 09 14-16	Washer 9/32 x 7/8 x 16 Ga.
102	532 40 44-54	Harness Pigtail
105	532 40 75-68	Switch Reverse TT Pedal Control

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

CHASSIS AND ENCLOSURES 39

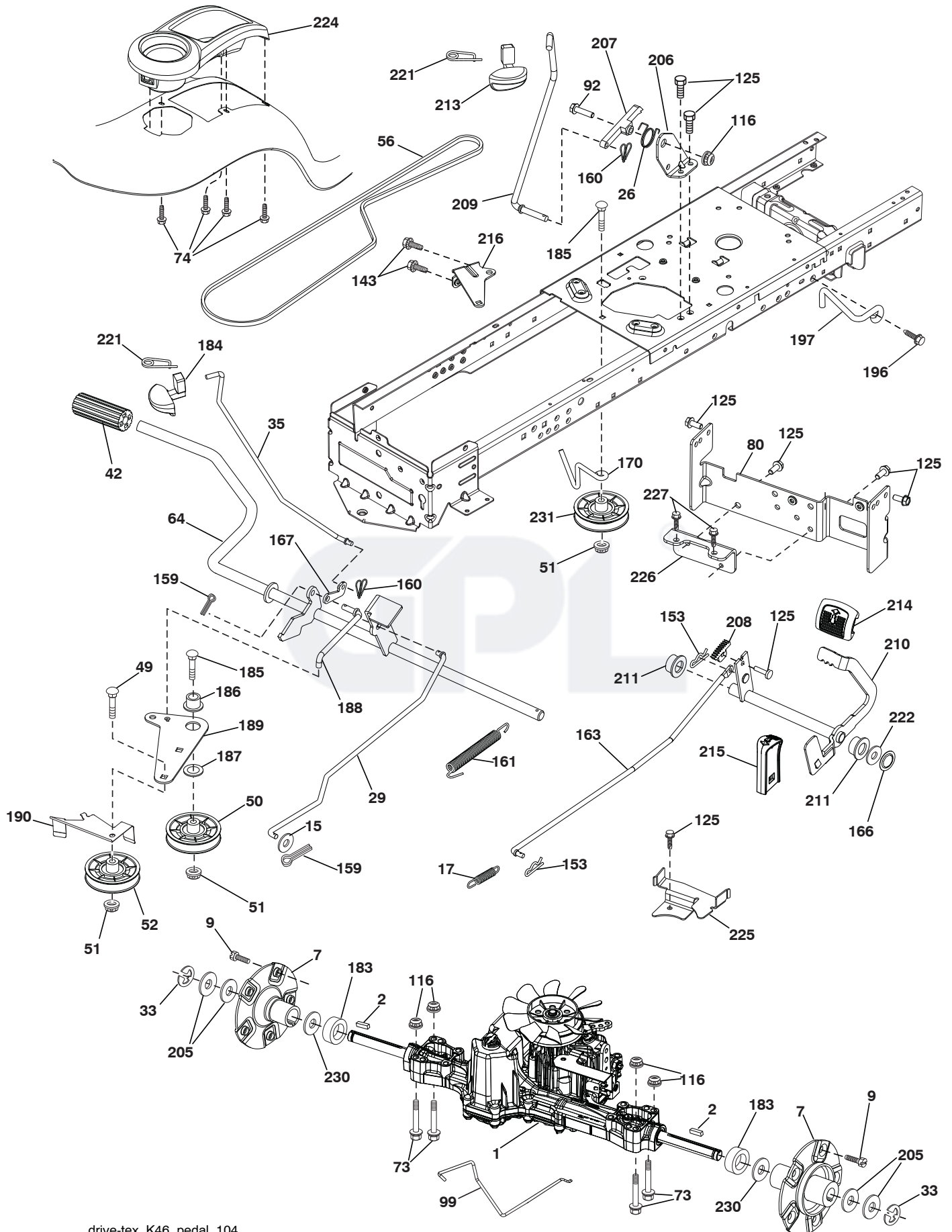


TRACTOR - - MODEL NO. LT2323A2 (96041026300), PRODUCT NO. 960 41 02-63
CHASSIS AND ENCLOSURES **39**

KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
5	532 42 82-71	Dash	189	817 00 05-12	Screw 5/16-18 x 3/4
14	532 44 38-24	Hood	194	873 90 05-00	Nut Lock Hex Flange 5/16-18
18	532 42 73-33	Grille/Lens Asm.	195	532 40 41-37	Plug Hole
34	532 44 72-53	Plate Engine	196	532 41 18-78	Console Asm Decklift
36	817 06 05-12	Screw 5/16-18 x 3/4	198	532 44 15-52	Indicator
37	532 44 38-16	Fender	199	532 19 63-77	Plate Deck Lift
52	873 68 05-00	Nut Lock 5/16-18	202	532 44 54-26	Vent Side Hood RH
58	532 41 22-81	Drawbar Upper	203	532 44 55-83	Vent Side Hood LH
68	817 49 05-08	Screw Thdrol 5/16-18 x 1/2	207	532 19 89-63	Bezel RH
75	532 40 26-80	Rod Upstop LH	208	532 19 89-64	Bezel LH
76	817 00 06-16	Screw 3/8-16 x 1	213	874 76 05-12	Bolt 5/16-18 x 3/4
77	532 40 26-81	Rod Upstop RH	217	532 40 91-67	Rod Pivot
125	581 68 48-01	Clip Fuel Line	218	532 19 63-95	X-Piece Hood Stop
130	532 41 63-58	Screw 10 x .750 BOS Thread	222	532 13 77-29	Screw 1/4-20 x 5/8
146	581 85 79-01	Bolt	225	532 44 38-25	Bumper Grille
150	584 86 29-01	Air Duct	226	532 42 47-16	Logo Predator
151	532 44 54-94	Bracket Pivot Hood	228	532 19 51-61	Stud Fastner
152	532 19 95-35	Shield Browning	233	532 19 65-39	Bolt Shoulder
153	532 42 47-17	Lens Bar	235	532 40 61-29	Spacer Fender
161	532 41 18-79	Window, Fuel	236	873 93 05-00	Nut Lock 5/16-18 unc
162	532 14 24-32	Screw Hex Wsh 1/4 x 1/2 unc	237	532 40 37-04	Plug Mount Cargo
165	532 19 68-26	Support Tank Rear	303	532 42 09-59	Shield Chassis LH
175	532 19 63-04	Crossmember	304	532 42 15-09	Shield Chassis RH
176	532 40 07-76	Screw 10-24 x 5/8	305	872 11 06-06	Bolt 3/8-16 x 3/4
177	532 19 52-27	Bushing Steering	306	873 90 06-00	Nut Lock 3/8-16 unc
178	532 19 97-82	Cargo Net Asm.	- -	532 40 09-44	Kit Bumper
180	532 41 50-63	Chassis			
181	532 40 47-96	Bushing			
182	532 40 68-59	Dash Lower			
183	874 52 05-20	Bolt 5/16-18 x 1-1/4 Full Thd.			

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

TRACTOR - - MODEL NO. LT2323A2 (96041026300), PRODUCT NO. 960 41 02-63
DRIVE 40

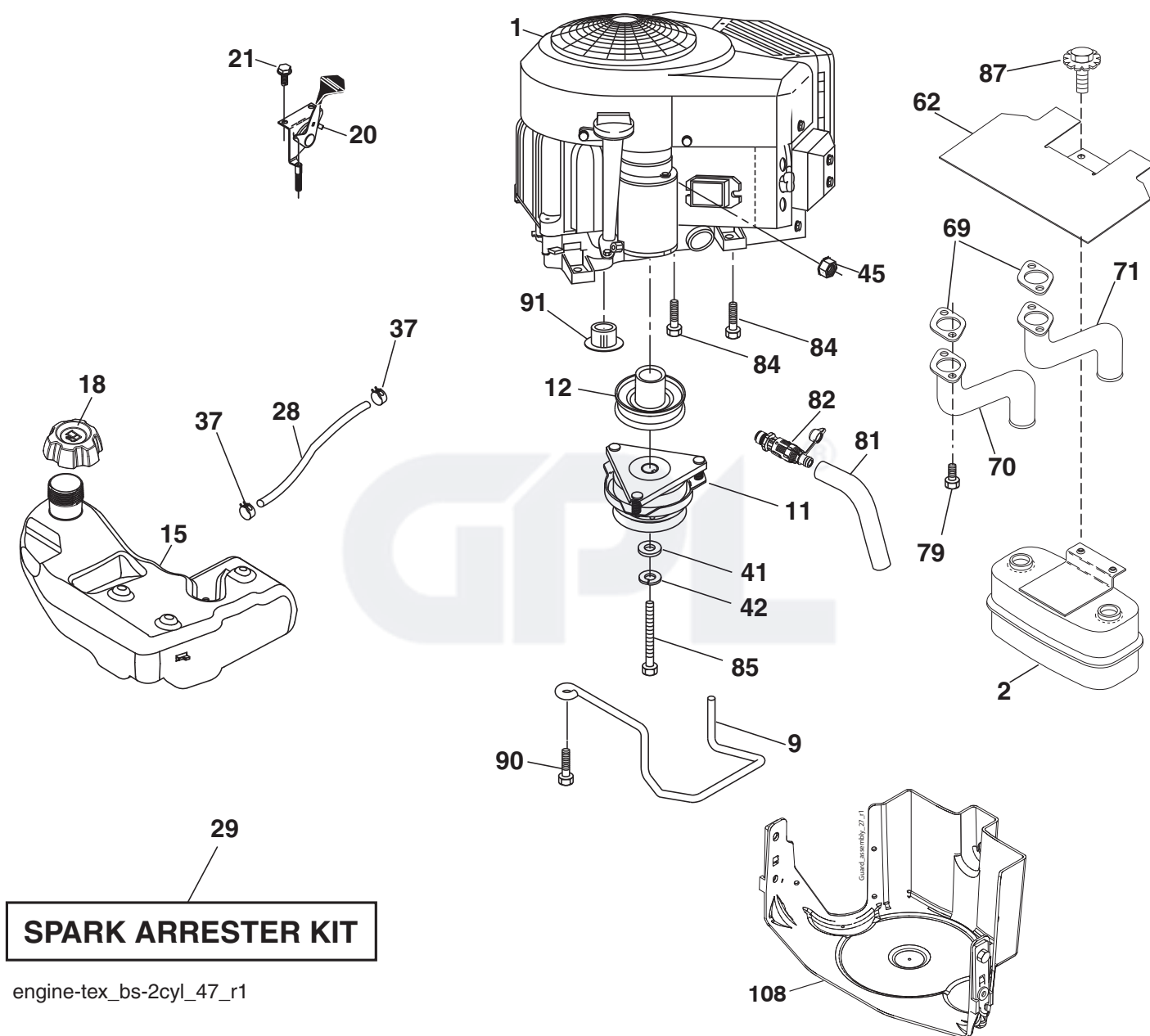


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TRACTOR - - MODEL NO. LT2323A2 (96041026300), PRODUCT NO. 960 41 02-63
DRIVE 40

KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	— — — — —	Transaxle, TUFFTORQ K46 (426119) (Order parts from trans-axle manufacturer.)	170	532 41 34-30	Keeper Belt Centerspan
2	532 18 62-11	Key	183	532 40 04-24	Spacer Split
7	532 19 98-44	Hub Asm. Wheel	184	532 44 14-55	Handle Parking Brake
9	532 14 00-80	Bolt Hub Wheel	185	872 11 06-22	Bolt Rdhd Sqnk 3/8-16 x 2-3/4 Gr. 5
15	819 13 13-16	Washer 13/32 x 13/16 x 16 Ga.	186	532 19 43-21	Spacer Retainer
17	532 41 36-78	Spring, Brake	187	819 13 32-10	Washer
26	532 19 96-79	Spring Return Cruise	188	532 19 43-23	Link Clutch Ground Drive
29	532 40 38-06	Rod, Brake	189	532 19 43-17	Bellcrank Ground Drive
33	812 00 00-01	Ring E	190	532 19 43-18	Keeper Bellcrank Ground Drive
35	583 86 45-01	Rod, Brake, Park	196	817 00 06-16	Screw 3/8-16 x 1
42	532 12 48-72	Cover, Foot Pedal	197	532 19 97-69	Link Clutch Anti-Rotation
49	872 11 06-14	Bolt	205	532 12 17-48	Washer
50	532 19 43-27	Pulley Idler Flat	206	532 19 78-67	Bracket Mount Latch Cruise
51	873 90 06-00	Lock Nut 3/8-16	207	532 19 78-68	Latch Control Cruise
52	532 19 43-26	Idler V-Groove 910" Offset	208	532 19 78-69	Gear Sector Control Cruise
56	532 13 09-69	V-Belt, Drive	209	532 19 95-92	Rod Control Cruise
64	532 19 78-65	Shaft Asm. Pedal Brake Control	210	532 19 78-60	Rocker Asm. Pedal Control
73	874 49 05-40	Bolt Hex Flghd 5/16-18 Gr. 5	211	532 12 01-83	Bearing Nylon
74	532 14 24-32	Screw Hex 1/4 x 1/2 unc	213	532 40 31-19	Knob Control Cruise
80	532 44 06-19	Bracket Strap Torque	214	532 42 12-63	Pedal Forward
92	874 76 05-20	Bolt Fin Hex 5/16-18 unc x 1.25	215	532 40 17-23	Pedal Reverse
99	532 41 57-42	Rod Spring Bypass	216	532 19 61-31	Bracket Pulley Idler
116	873 90 05-00	Nut Lock Hex Flange 5/16-18	221	532 40 31-87	Retainer Spring Clip Handle
125	817 00 05-12	Screw 5/16-18 x 3/4	222	879 21 20-10	Washer 21/32 x 1-1/4 x 10 Ga.
143	817 49 05-08	Screw 5/16-18 x 1/2	224	532 41 22-98	Console Asm
153	532 12 47-88	Retainer Spring	225	532 40 33-19	Keeper Belt Trans.
159	876 02 04-12	Pin Cotter 1/8 x 3/4	226	532 40 15-64	Bracket Mount Touque
160	532 16 94-84	Retainer Clip	227	817 49 05-12	Screw Thdrol 5/16-18 x 3/4
161	532 10 57-09	Spring, Return, Clutch	230	532 18 89-67	Washer Hardened
163	532 44 82-75	Rod Pedal Control	231	532 40 72-87	Idler V-groove
166	532 42 91-64	Nut Push			
167	532 40 52-57	Latch Brake Parking			

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

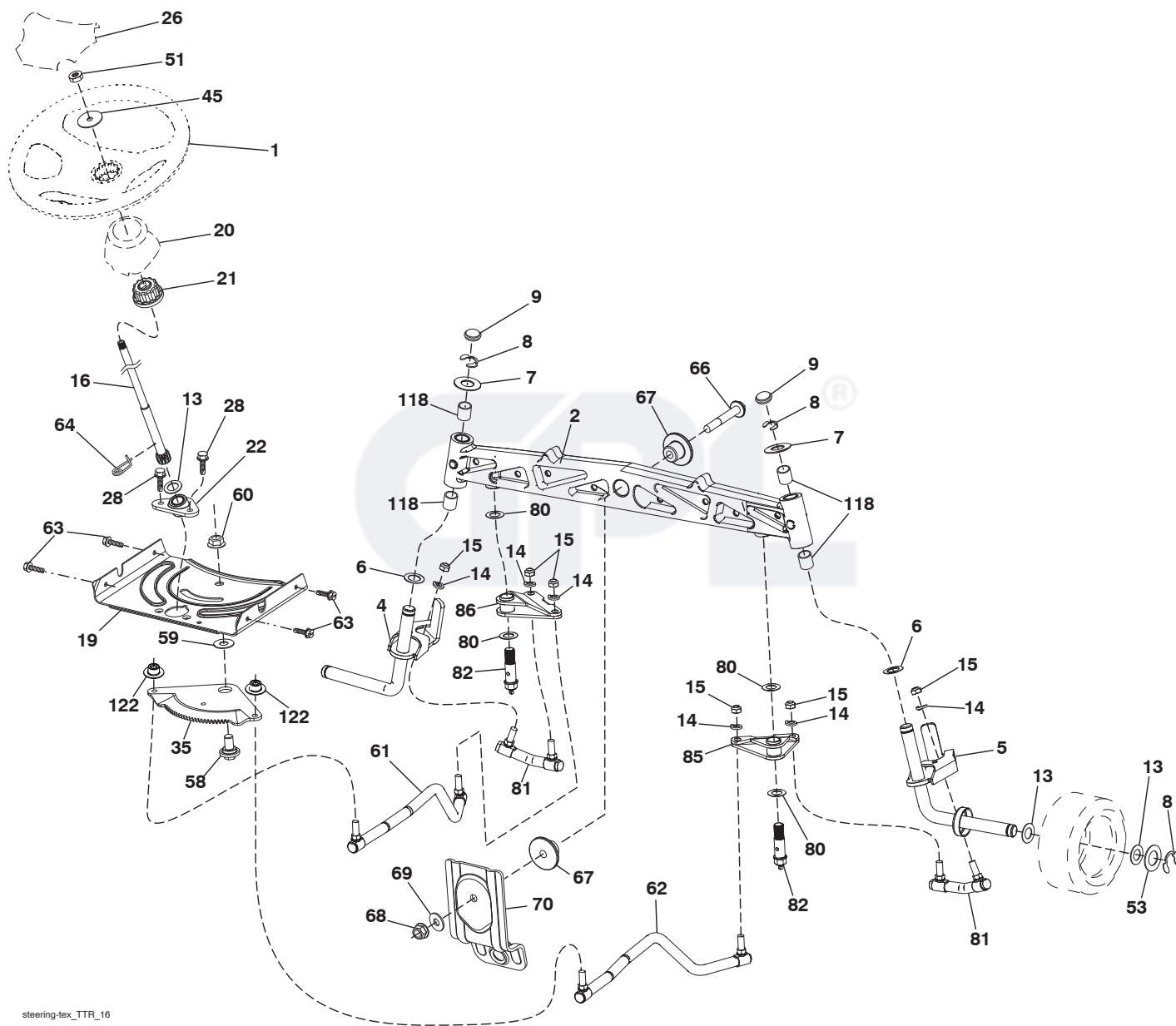


TRACTOR - - MODEL NO. LT2323A2 (96041026300), PRODUCT NO. 960 41 02-63
ENGINE 24

KEY NO.	PART NO.	DESCRIPTION
1	--- --	Engine Briggs Model No. 445577-2221-B1 (438698)(Order parts from engine manufacturer.)
2	532 14 97-23	Muffler
9	532 19 43-20	Keeper Belt Engine
11	532 17 93-35	Clutch Electric
12	532 19 43-43	Pulley Engine
15	532 19 34-99	Tank Fuel
18	532 43 02-18	Cap Asm
20	532 42 35-02	Control Throttle
21	532 41 63-58	Screw #10 x 0.750 BOS Thread
28	532 13 70-40	Fuel Line
29	532 13 71-80	Spark Arrester Kit
37	532 12 34-87	Clamp Hose
41	532 12 61-97	Washer 1-1/2 OD x 15/32 ID x .250
42	810 04 07-00	Washer Lock 7/16
45	873 51 04-00	Nut Keps Hex 1/4-20 unc
62	532 43 40-17	Shield Heat Muffler
69	532 16 53-91	Gasket
70	581 88 11-01	Tube Exhaust LH
71	581 88 10-01	Tube Exhaust RH
79	532 18 39-06	Screw Socket Head 5/16-18 x 1
81	532 14 84-56	Tube Drain Oil Easy
82	532 42 82-87	Valve Drain Oil Easy
84	817 06 06-20	Screw 3/8-16 x 1-1/4
85	532 17 99-53	Bolt Hex 7/16-20 x 3.75 Gr. 5
87	532 17 18-77	Bolt 5/16-18 unc x 3/4 w/Sems
90	817 00 06-16	Screw 3/8-16 x 1
91	532 18 74-95	Bushing
108	532 43 50-56	Cover Asm. Eng

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

TRACTOR - - MODEL NO. LT2323A2 (96041026300), PRODUCT NO. 960 41 02-63
STEERING ASSEMBLY 41



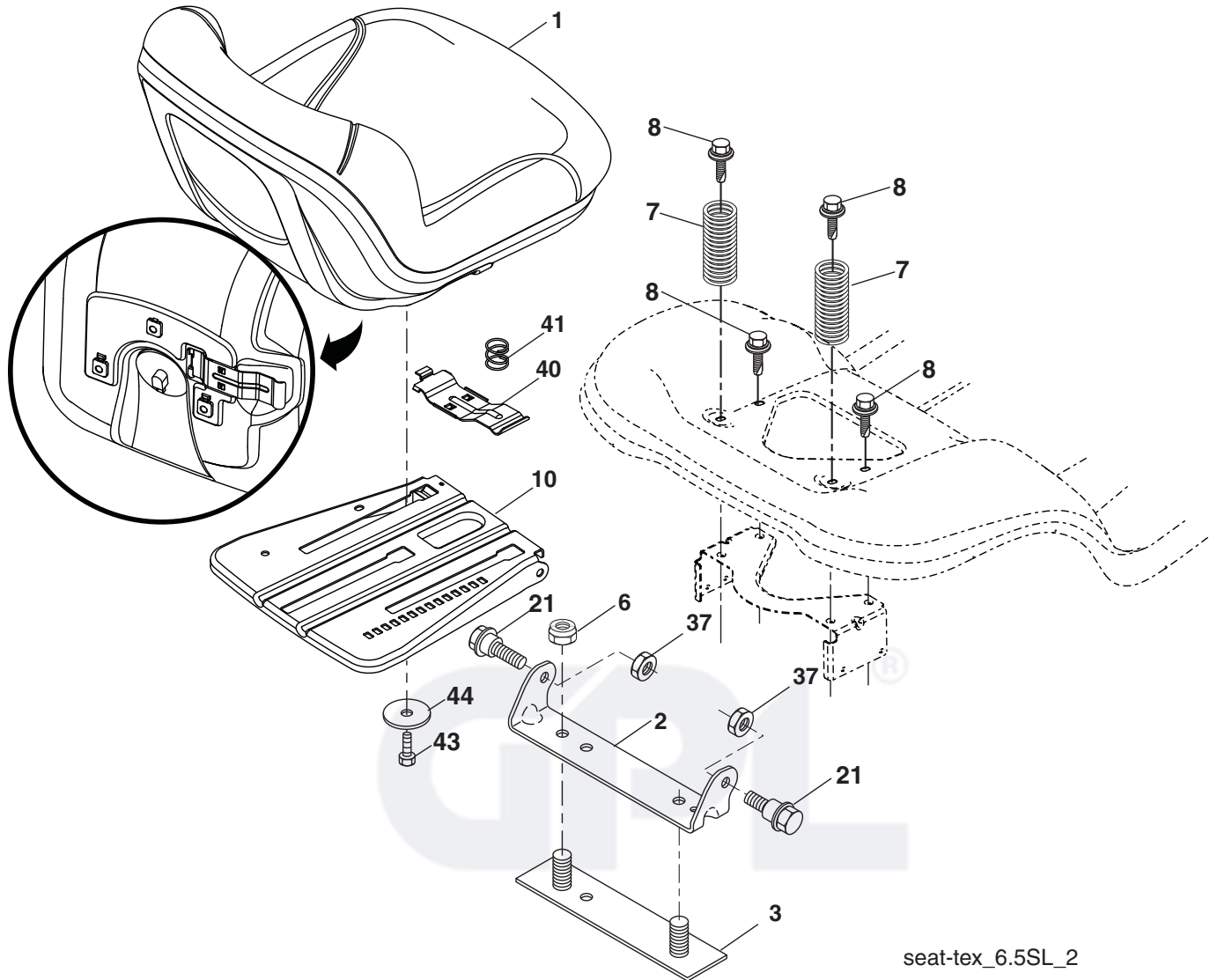
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TRACTOR - - MODEL NO. LT2323A2 (96041026300), PRODUCT NO. 960 41 02-63
STEERING ASSEMBLY [41]

KEY NO.	PART NO.	DESCRIPTION
1	532 42 41-46	Wheel, Steering
2	532 43 68-70	Axle Asm., Front
4	532 43 68-73	Spindle Asm., LH
5	532 43 68-74	Spindle Asm., RH
6	532 12 49-31	Washer Thrust 0.75 x 1.23
7	532 12 17-48	Washer 25/32 x 1-5/8 x 16 Ga.
8	812 00 00-29	Ring, Klip #T5304-75
9	532 12 12-32	Cap, Spindle
13	532 12 17-49	Washer 25/32 x 1-1/4 x 16 Ga.
14	810 04 06-00	Washer, Lock 3/8
15	873 54 06-00	Nut, Crown Lock 3/8-24 unf
16	532 44 42-12	Shaft Steering
19	532 19 47-29	Plate Steering
20	532 42 47-40	Bolt Steering
21	532 43 77-47	Adapter, Wheel Steering
22	532 19 48-45	Bushing, Strg. Blk
26	532 42 41-47	Insert, Wheel Steering
28	817 00 06-12	Screw 3/8-16 x 3/4
35	532 44 07-70	Gear, Sector Plate
45	819 18 38-12	Washer 9/16 ID x 2-3/8 OD x 12 Ga.
51	873 94 08-00	Nut Hex Jam Toplock 1/2-20 unf
53	532 18 89-67	Washer Hardened .793 x 1.637 x .060
58	532 19 47-47	Bolt Shoulder Sector Pivot CFM
59	532 19 47-48	Washer Thrust Sector Steering
60	873 97 10-00	Nut Flange Lock 5/8-11
61	532 43 68-84	Draglink, LH
62	532 43 68-85	Draglink, RH
63	817 00 05-12	Screw 5/16-18 x 3/4
64	532 19 98-49	Retainer Clip Spring Steering
66	871 02 07-48	Bolt Hex Fghd 7/16-14 x 3 Serr
67	532 19 47-37	Bushing PM Front Axle
68	873 90 07-00	Nut Lock Flange 7/16-14 Gr. 5
69	532 19 91-62	Washer 1.5 x .505 x .118
70	532 19 61-97	Bracket Deck Susp. Front
80	532 00 13-70	Washer
81	532 43 68-87	Link Cross RH
82	532 43 68-77	Pivot Bolt
85	532 44 18-73	Pivot RH
86	532 44 18-72	Pivot LH
118	532 40 60-13	Bushing
122	532 44 49-62	Cap Gear

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

TRACTOR - - MODEL NO. LT2323A2 (96041026300), PRODUCT NO. 960 41 02-63
SEAT ASSEMBLY 42

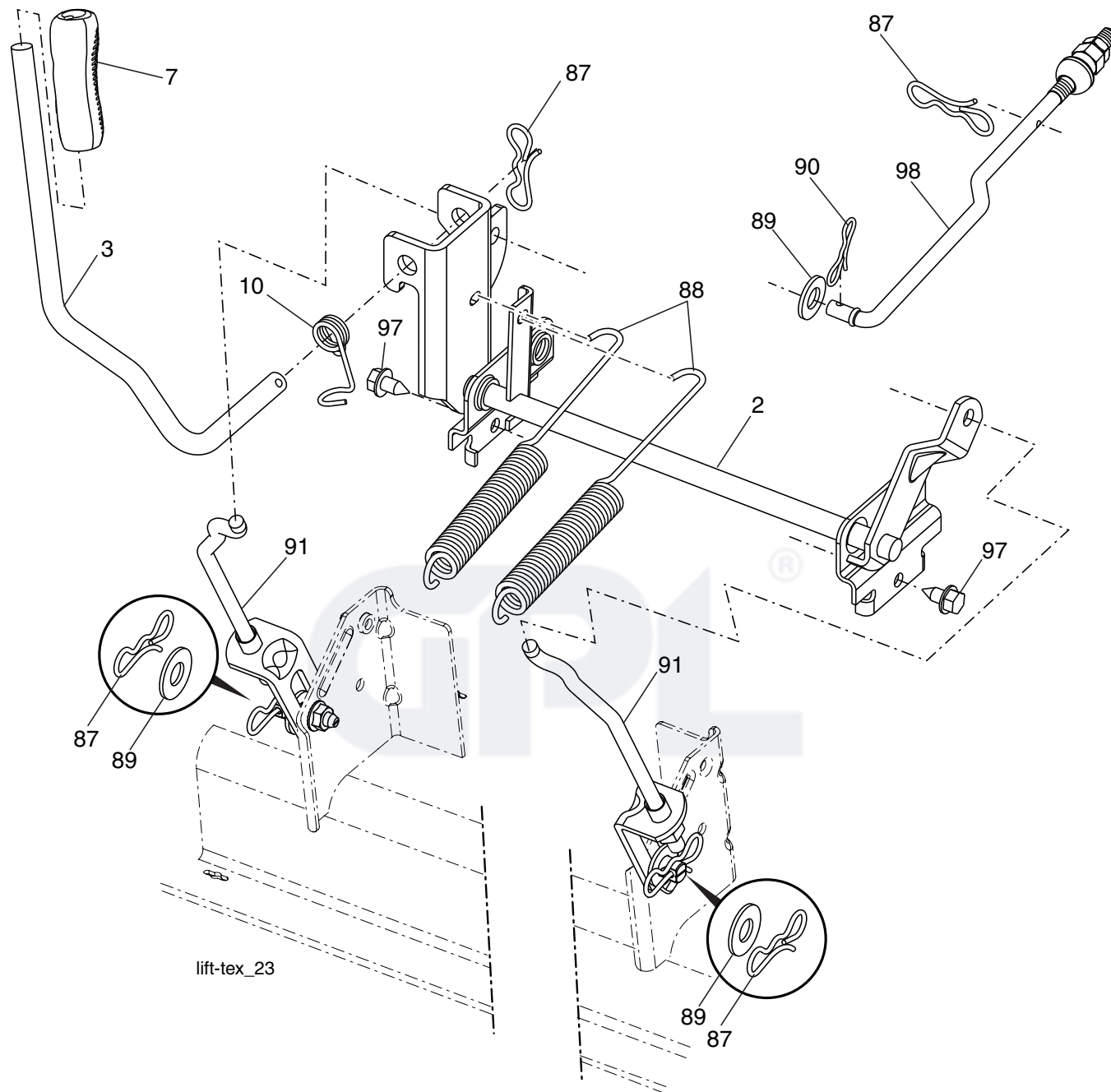


KEY NO.	PART NO.	DESCRIPTION
1	532 40 66-25	Seat
2	532 18 01-66	Bracket Pivot Fender
3	532 14 06-75	Strap, Asm Fender
6	873 80 06-00	Nut, Lock W/Ins. 3/8-16 unc
7	532 12 41-81	Spring, Seat Cprsn
8	532 17 18-77	Bolt 5/16-18 unc x 3/4 w/Sems
10	532 19 69-77	Pan, Seat
21	532 17 18-52	Bolt, Shoulder 5/16-18

KEY NO.	PART NO.	DESCRIPTION
37	873 80 05-00	Nut, Lock 5/16-18 unc
40	532 19 76-61	Handle Slide Seat
41	532 19 82-00	Spring Latch Seat
43	874 76 06-12	Bolt Fin Hex 3/8-16 unc x 3/4
44	819 13 38-12	Washer 13/32 x 2-3/8 x 12 Ga.

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

TRACTOR - - MODEL NO. LT2323A2 (96041026300), PRODUCT NO. 960 41 02-63
MOWER LIFT 45

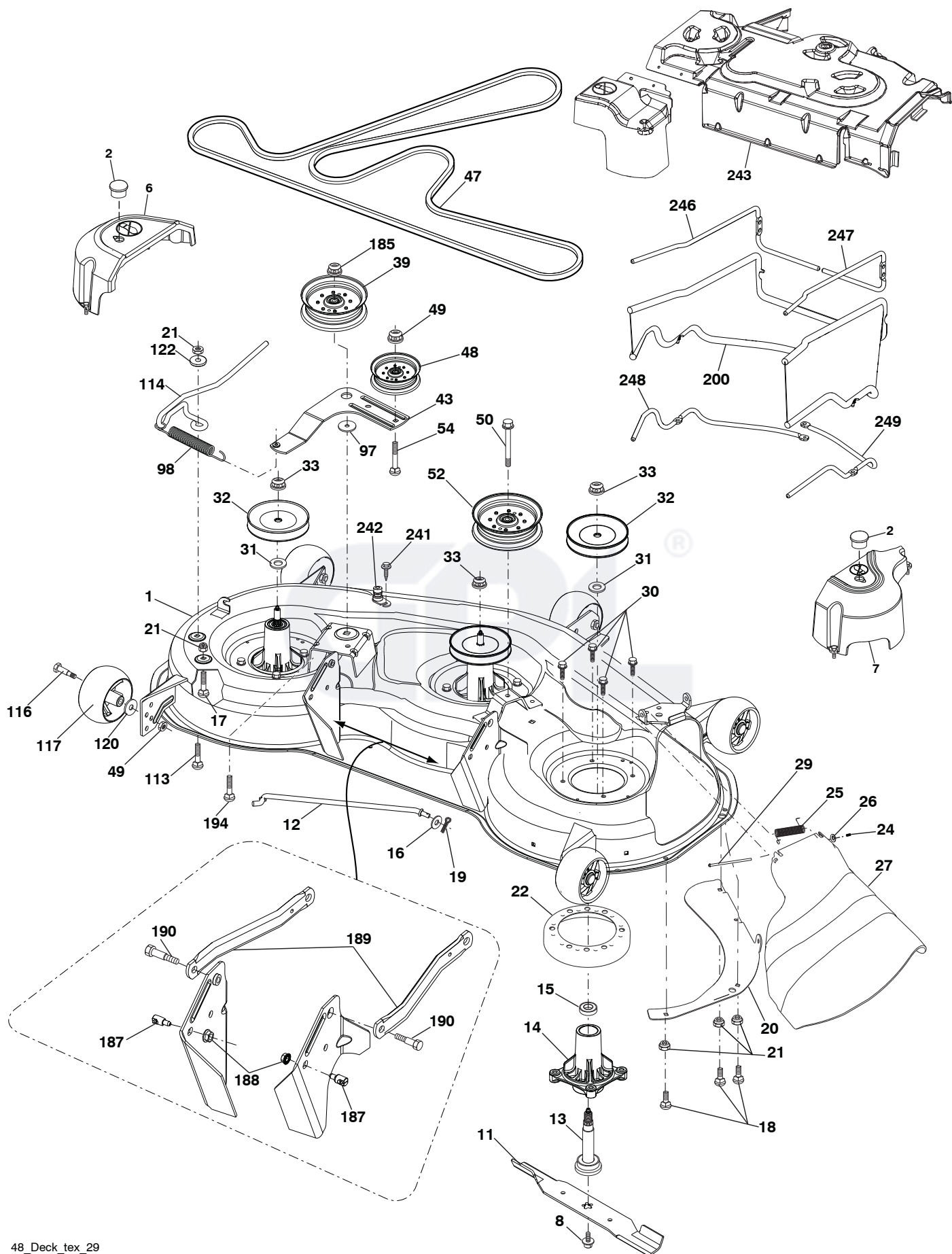


KEY NO.	PART NO.	DESCRIPTION
2	532 42 20-27	Shaft Asm., Lift
3	532 19 52-30	Lever Lift Handle
7	532 41 15-55	Grip, Lever
10	532 19 63-14	Spring Torsion
87	532 19 42-09	Pin Cotter 7/16 Bow Tie Lock
88	532 41 07-10	Spring Lift Assist
89	819 19 19-12	Washer Clear Zinc

KEY NO.	PART NO.	DESCRIPTION
90	532 19 42-08	Pin Cotter 5/16 Bow Tie Lock
91	532 19 79-84	Link Lift Susp Mower Rear
97	817 00 06-12	Screw 3/8-16 x 3/4
98	532 19 52-64	Link Asm. Susp. Front Mower

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

TRACTOR - - MODEL NO. LT2323A2 (96041026300), PRODUCT NO. 960 41 02-63
MOWER DECK 44



TRACTOR - - MODEL NO. LT2323A2 (96041026300), PRODUCT NO. 960 41 02-63
MOWER DECK **44**

KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	532 40 42-65	Deck Weldment Mower	52	532 19 73-79	Pulley Idler Clutching
2	532 17 83-45	Plug Hole Mandrel	54	872 11 06-12	Bolt Carr. Sh 3/8-16 x 1-1/2 Gr. 5
6	532 43 49-57	Cover Mandrel LH	97	532 17 85-15	Washer Hardened
7	532 43 49-56	Cover Mandrel RH	98	532 19 61-05	Spring Drive
8	532 19 30-03	Blot/Washer Asm 7/16-20 unf	113	872 11 05-08	Bolt Rdhd Sqnk 5/16-18 x 3/4
11	532 18 00-54	Blade High Lift	114	532 19 74-51	Rod Tension Relief
12	532 40 48-51	Rod Anti-Sway	116	532 19 34-06	Bolt, Shoulder
13	532 18 72-91	Shaft Asm. w/Lower Bearing	117	532 17 48-73	Gauge Wheel
14	532 18 72-81	Housing, Mandrel	120	819 13 20-12	Washer 13/32 x 1-1/4 x 12 Ga.
15	532 11 04-85	Bearing, Ball, Mandrel	122	532 18 75-57	Bushing Tension Relief
16	819 13 13-12	Washer 13/32 x 13/16 x 12 Ga.	185	873 90 07-00	Nut Lock Flange 7/16-14 Gr. 5
17	872 11 05-05	Bolt 5/16-18 x 5/8	187	532 19 51-61	Stud Fastener w/"D" Anti-Rotation
18	872 14 05-05	Bolt RdHd 5/16-18 unc x 5/8	188	873 90 05-00	Nut Lock Hex Flange
19	532 19 42-08	Pin Cotter 5/16 Bow Tie Lock	189	532 19 51-85	Arm Susp. Mower Rear
20	532 17 43-78	Baffle Vortex	190	532 19 65-39	Bolt Shoulder
21	873 68 05-00	Nut, Crownlock 5/16-18 unc	194	874 49 07-36	Bolt Carr Sqnk 7/16-24 x 2
22	532 17 44-93	Stripper Mandrel	200	532 40 30-84	Guard Fabric
24	532 10 53-04	Cap Sleeve	241	532 15 29-27	Screw TT #10-32.5.3/8 Flange
25	532 17 81-02	Spring, Torsion	242	532 41 55-98	Port Washout
26	532 11 04-52	Nut, Push	243	532 43 52-19	Cover Sub Asm. Deck
27	532 41 18-61	Deflector Shield	246	532 40 32-64	Rod Chassis 48" LH Tex French
29	532 13 14-91	Rod, Hinge	247	532 40 32-65	Rod Chassis 48" RH Tex French
30	532 17 39-84	Screw, Thdroll Washer Head	248	532 40 30-82	Rod Deck 48" LH Tex French
31	532 18 76-90	Washer, Spacer Mower Vented	249	532 40 30-83	Rod Deck 48" RH Tex French
32	532 15 35-32	Pulley, Mandrel	- - -	532 18 72-92	Mandrel Assembly (Includes housing, shaft assembly, and bearing only - pulley/nut/washer and blade bolt/washers not included)
33	532 40 02-34	Nut, Flg. Top Lock			
39	532 19 73-80	Pulley, Idler			
43	532 19 60-65	Arm, Idler			
47	532 19 72-42	Belt Deck Drive	- - -	532 40 34-06	Replacement Mower, Complete
48	532 19 31-97	Pulley Idler			
49	873 90 06-00	Nut, Lock Flg. 3/8-16 unc			
50	817 49 06-36	Screw TT 3/8-16 x 2-1/4			

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

