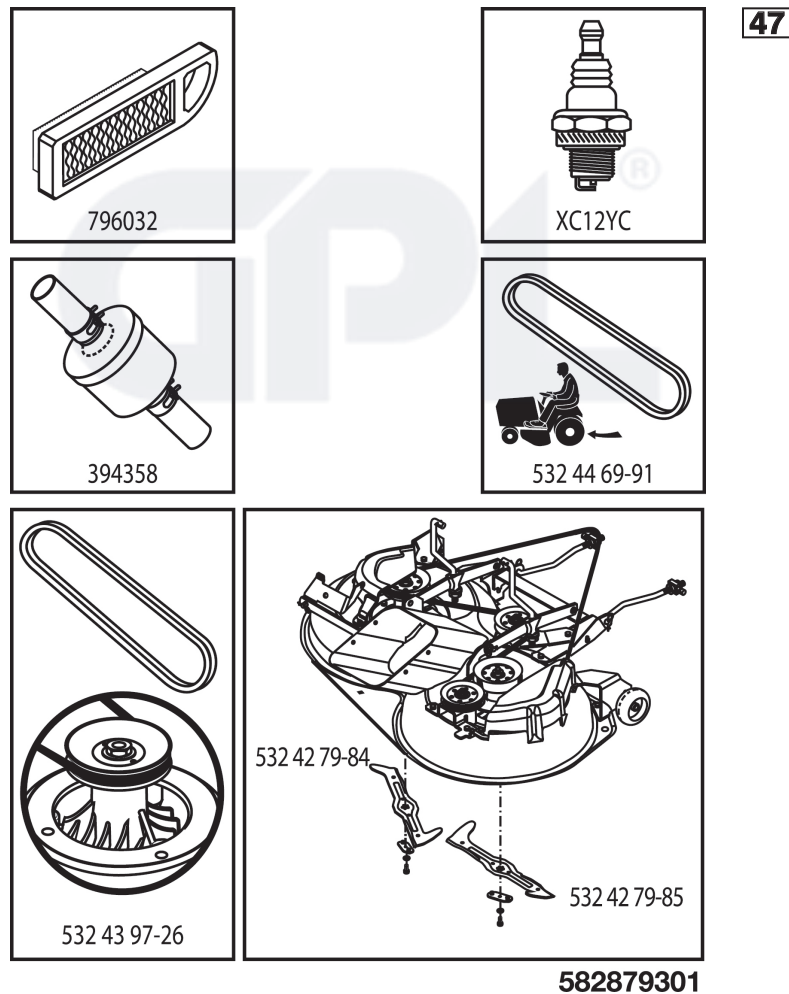


# ILLUSTRATED PARTS LIST

**MFG. ID NO. 96051014900**

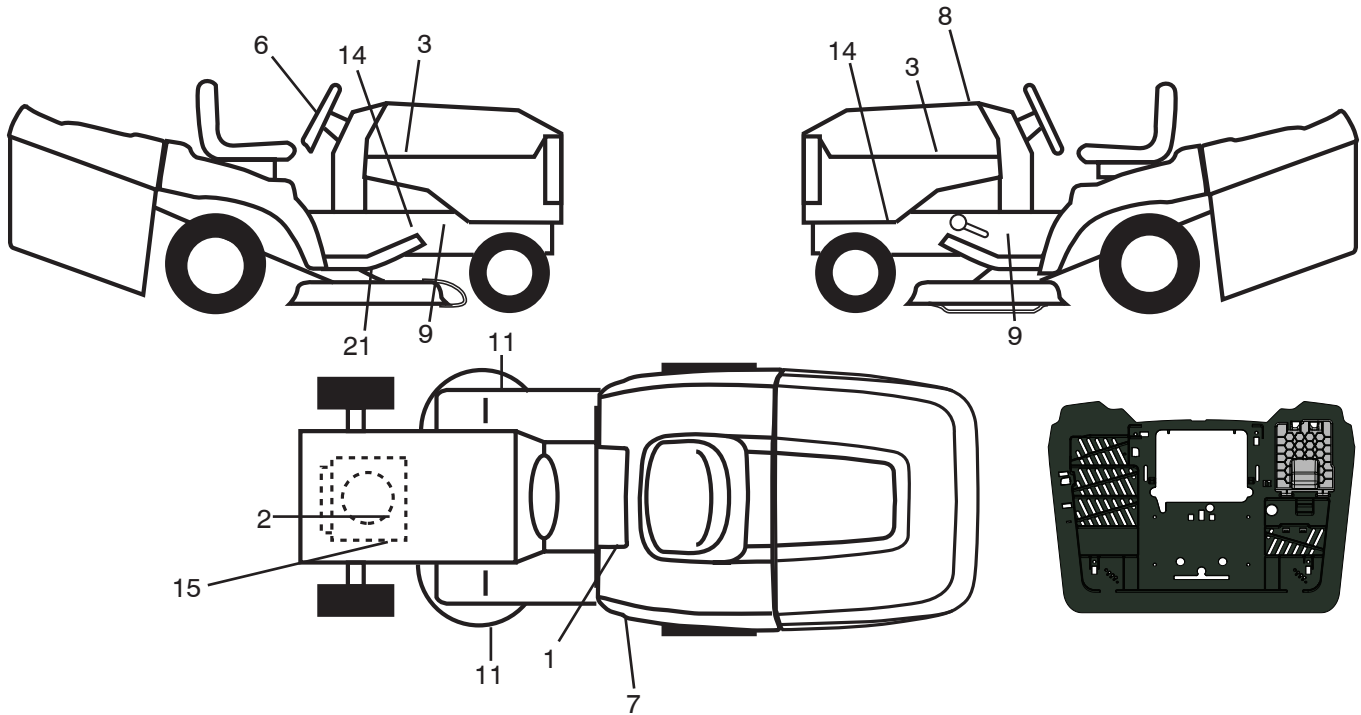
**CUST. CAT. NO. M125-97TC POWERDRIVE**

**PRODUCT NO. 960 51 01-49**



# TRACTOR - MODEL NO. M125-97TC (96051014900), PROD. NO. 960 51 01-49

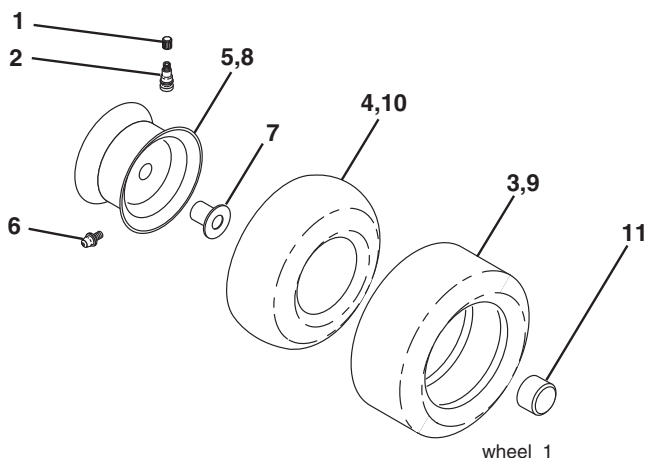
## DECALS 27



| KEY NO. | PART NO.     | DESCRIPTION                    |
|---------|--------------|--------------------------------|
| 1       | 581 57 83-01 | Decal, Warning                 |
| 2       | 581 57 97-01 | Decal, Warning Eng. Sym.       |
| 3       | 581 09 12-01 | Decal, Hood RH/LH              |
| 6       | 501 49 43-01 | Decal, Steering Wheel          |
| 7       | 581 95 02-01 | Decal, Fender                  |
| 8       | 582 87 93-01 | Decal, Replacement             |
| 9       | 581 57 98-01 | Decal, Warning                 |
| 11      | 581 57 91-01 | Decal, Mower Cut Finger Symbol |
| 14      | 581 57 96-01 | Decal, Chassis Hot Muffler     |
| 15      | 585 56 13-01 | Decal, Engine HP               |

| KEY NO. | PART NO.     | DESCRIPTION                |
|---------|--------------|----------------------------|
| 21      | 532 44 11-89 | Decal, Belt Sch CRD        |
| --      | 532 44 27-44 | Decal, Battery             |
| --      | 532 42 59-86 | Pad Footrest RH            |
| --      | 532 42 59-76 | Pad Footrest LH            |
| --      | 583 90 19-01 | Decal, Bypass              |
| --      | 588 91 60-01 | Decal, Pred LT Hood        |
| --      | 115 84 28-40 | Manual Operator's (Euro)   |
| --      | 115 84 28-50 | Manual Operator's (Scan)   |
| --      | 115 84 30-20 | Manual Operator's (E-Bloc) |
| --      | 115 84 31-30 | Manual Operator's (Baltic) |

## WHEELS & TIRES



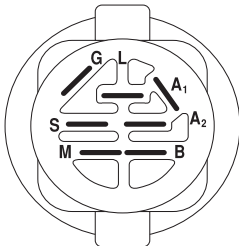
| KEY NO. | PART NO.     | DESCRIPTION                     |
|---------|--------------|---------------------------------|
| 1       | 532 05 91-92 | Cap Valve Tire                  |
| 2       | 532 06 51-39 | Stem Valve                      |
| 3       | 532 10 62-22 | Tire Front 15 x 6-6             |
| 4       | 532 05 99-04 | Tube Inner Front #35060         |
| 5       | 532 12 51-21 | Rim Asm 6" Front Silver Service |
| 6       | 532 12 49-57 | Fitting Grease                  |
| 7       | 532 12 49-59 | Bearing Flange                  |
| 8       | 532 12 51-22 | Rim Asm 8" Rear Silver Service  |
| 9       | 532 12 46-35 | Tire Rear 18 x 8.5-8            |
| 10      | 532 12 49-26 | Tube Rear 8.5 x 8               |
| 11      | 532 19 32-68 | Cap Axle                        |
| --      | 532 14 43-34 | Sealant, Tire (10 oz. Tube)     |

**NOTE:** All component dimensions given in U.S. inches  
1 inch = 25.4 mm

TRACTOR - MODEL NO. M125-97TC (96051014900), PROD. NO. 960 51 01-49  
SCHEMATIC 38

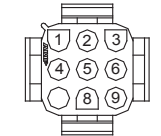
SCH17

NOTE  
YOUR TRACTOR IS  
EQUIPPED WITH A SPECIAL  
ALTERNATOR SYSTEM.  
THE LIGHTS ARE NOT  
CONNECTED TO THE  
BATTERY, BUT HAVE THEIR  
OWN ELECTRICAL SOURCE.  
BECAUSE OF THIS, THE  
BRIGHTNESS OF THE LIGHTS  
WILL CHANGE WITH ENGINE  
SPEED. AT IDLE THE LIGHTS  
WILL DIM. AS THE ENGINE  
SPEED IS INCREASED, THE  
LIGHTS WILL BECOME THEIR  
BRIGHTEST.

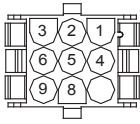


IGNITION SWITCH

| POSITION     | CIRCUIT    | "MAKE" |
|--------------|------------|--------|
| OFF          | M+G+A1     |        |
| RUN/OVERRIDE | B+A1       |        |
| RUN          | B+A1       | L+A2   |
| START        | B + S + A1 |        |



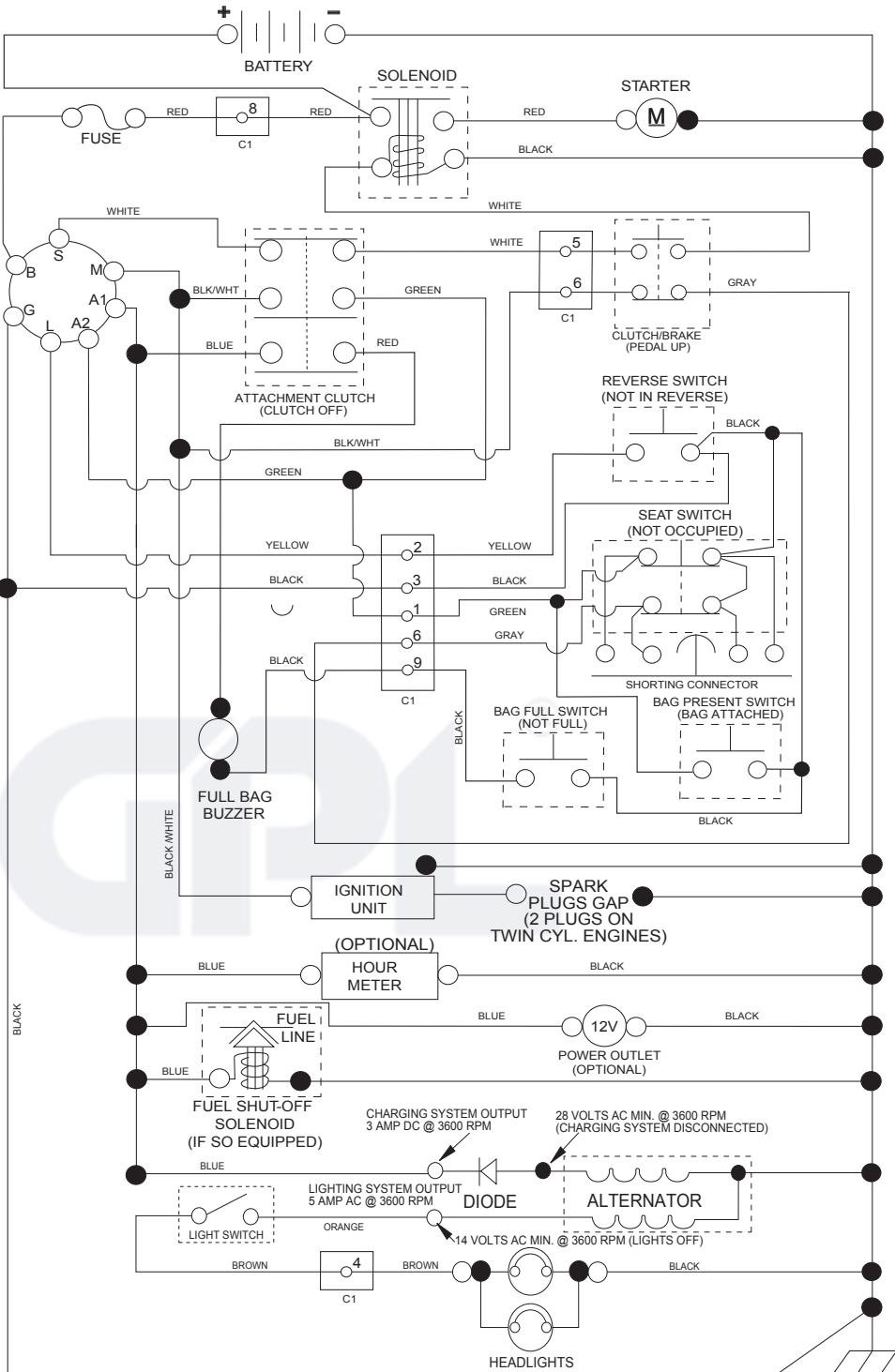
CHASSIS HARNESS  
CONNECTOR (C1)  
(MATING SIDE)



DASH HARNESS  
CONNECTOR (C1)  
(MATING SIDE)

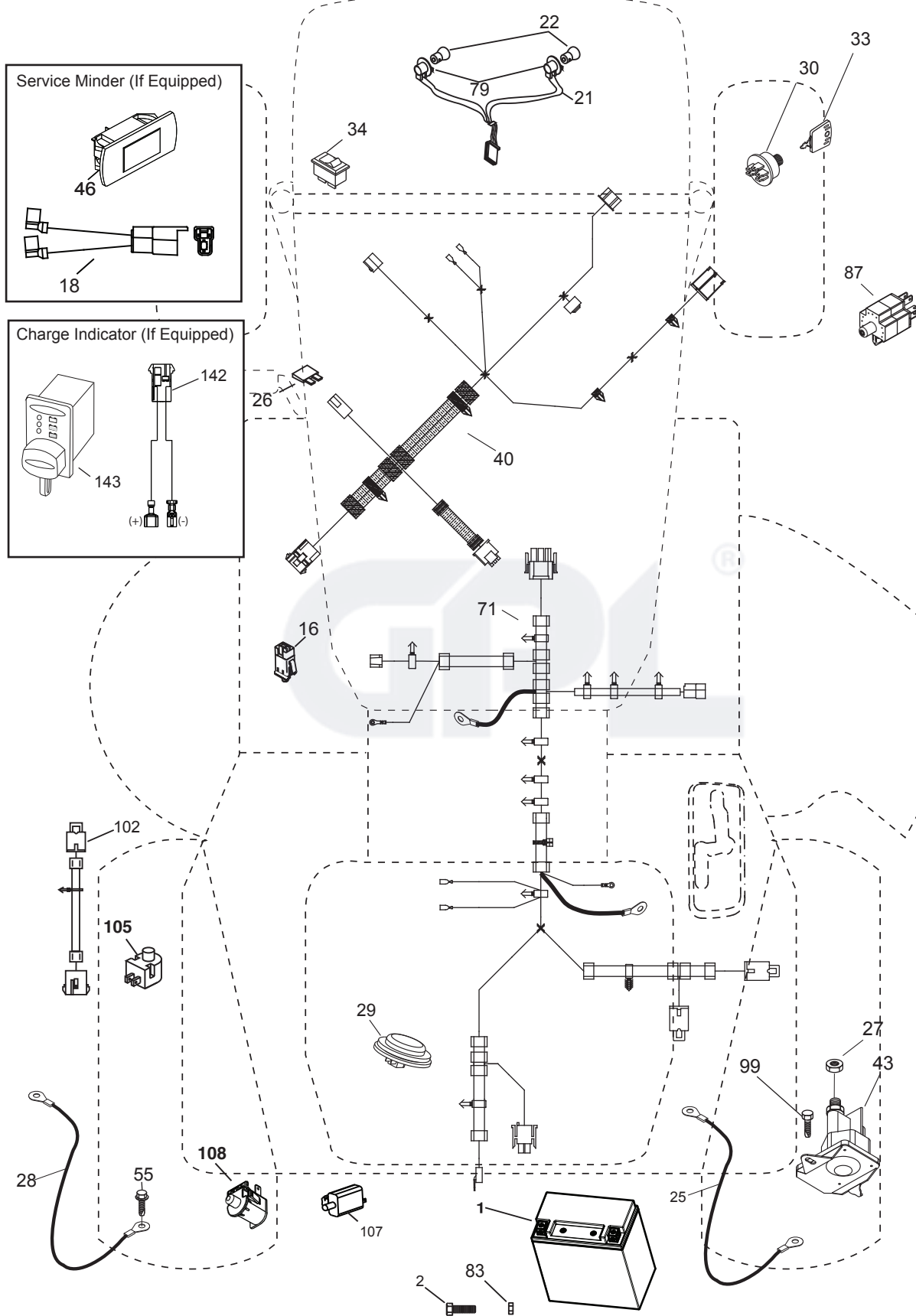
WIRING INSULATED CLIPS  
NOTE: IF WIRING INSULATED  
CLIPS WERE REMOVED FOR  
SERVICING OF UNIT, THEY  
SHOULD BE RE-INSTALLED TO  
PROPERLY SECURE YOUR  
WIRING.

NON-REMOVABLE  
CONNECTIONS  
  
REMOVABLE  
CONNECTIONS



**TRACTOR - MODEL NO. M125-97TC (96051014900), PROD. NO. 960 51 01-49**  
**ELECTRICAL** **32**

TC03S

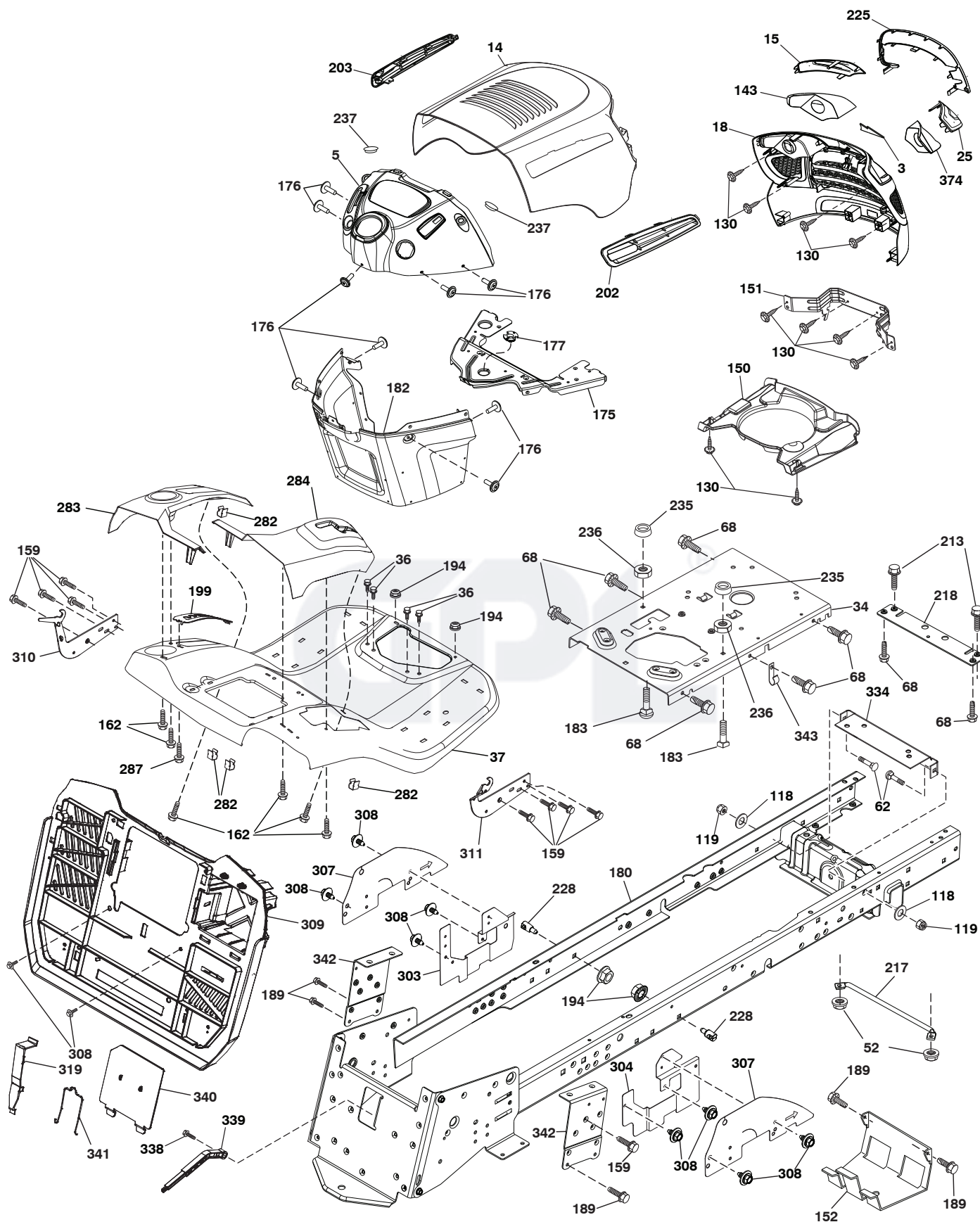


**TRACTOR - MODEL NO. M125-97TC (96051014900), PROD. NO. 960 51 01-49**  
**ELECTRICAL 32**

| <b>KEY<br/>NO.</b> | <b>PART<br/>NO.</b> | <b>DESCRIPTION</b>             |
|--------------------|---------------------|--------------------------------|
| 1                  | 532 43 71-57        | Battery                        |
| 2                  | 532 44 09-23        | Screw Hex Hd Cap M6 x 1.12mm   |
| 16                 | 532 17 61-38        | Switch Interlock               |
| 21                 | 532 40 02-52        | Harness Asm Light w/4152J      |
| 22                 | 532 00 41-52        | Bulb Light #1156               |
| 25                 | 581 48 98-01        | Cable Battery Red              |
| 26                 | 532 17 51-58        | Fuse                           |
| 27                 | 873 51 04-00        | Nut Keps Hex 1/4-20 unc        |
| 28                 | 581 48 98-02        | Cable Ground Black             |
| 29                 | 532 40 15-45        | Switch Seat                    |
| 30                 | 532 19 33-50        | Switch Ignition                |
| 33                 | 532 41 19-35        | Key/Chain                      |
| 34                 | 532 11 07-12        | Switch Light                   |
| 40                 | 532 42 10-02        | Harness Ignition Dash          |
| 43                 | 582 04 28-01        | Solenoid                       |
| 55                 | 817 06 05-12        | Screw 5/16-18 x 3/4            |
| 71                 | 581 02 33-01        | Harness Chassis                |
| 79                 | 532 17 52-42        | Socket Asm.                    |
| 83                 | 532 43 67-74        | Nut Square M6 x 1 x 8.5 x 11mm |
| 87                 | 532 42 10-60        | Switch Railmount               |
| 99                 | 817 00 05-12        | Screw 5/16-18 x 3/4            |
| 102                | 581 02 35-01        | Harness Jumper                 |
| 105                | 532 40 75-68        | Switch Reverse                 |
| 107                | 532 18 03-79        | Switch Full Bagger Indicator   |
| 108                | 532 42 10-62        | Switch Snapmount               |

**NOTE:** All component dimensions given in U.S. inches  
1 inch = 25.4 mm

**TRACTOR - MODEL NO. M125-97TC (96051014900), PROD. NO. 960 51 01-49**  
**CHASSIS AND ENCLOSURES 39**



chassis-tex crd\_TEX LT PRED\_15\_r1

**TRACTOR - MODEL NO. M125-97TC (96051014900), PROD. NO. 960 51 01-49**  
**CHASSIS AND ENCLOSURES 39**

| KEY NO. | PART NO.     | DESCRIPTION                        | KEY NO. | PART NO.     | DESCRIPTION                     |
|---------|--------------|------------------------------------|---------|--------------|---------------------------------|
| 3       | 578 89 71-01 | Emblem Mount                       | 213     | 874 76 05-12 | Bolt 5/16-18 x 3/4              |
| 5       | 532 42 57-72 | Dash                               | 217     | 532 40 91-67 | Rod Pivot Hood                  |
| 14      | 581 56 47-01 | Hood                               | 218     | 532 19 63-95 | X-Piece Hood Stop               |
| 15      | 581 05 58-01 | Lens LH                            | 225     | 581 05 62-01 | Trim Ring                       |
| 18      | 581 05 57-01 | Grille                             | 228     | 532 19 51-61 | Stud Fastener                   |
| 25      | 581 05 59-01 | Lens RH                            | 235     | 532 40 61-29 | Spacer Fender                   |
| 34      | 580 91 09-01 | Plate Engine                       | 236     | 873 93 05-00 | Nut Lock 5/16-18 unc            |
| 36      | 817 06 05-12 | Screw 5/16-18 x 3/4                | 237     | 532 40 37-04 | Plug Mount Cargo                |
| 37      | 532 44 08-49 | Fender                             | 282     | 532 41 41-10 | Clip Retainer                   |
| 52      | 873 68 05-00 | Nut Crown Lock 5/16                | 283     | 532 44 03-61 | Console Deck Lift               |
| 62      | 872 11 06-08 | Bolt 3/8-16 x 1 Gr. 5              | 284     | 532 44 03-60 | Console Shift RH                |
| 68      | 817 49 05-08 | Screw Thdrol. 5/16-18 x 1/2        | 287     | 817 60 04-06 | Screw Hex Washhead 1/4-20 x 3/8 |
| 118     | 819 13 13-16 | Washer 13/32 x 13/16 x 16 Ga.      | 303     | 587 49 31-01 | Shield LH                       |
| 119     | 873 68 06-00 | Nut 3/8-16 unc                     | 304     | 589 41 27-01 | Shield RH                       |
| 130     | 532 41 63-58 | Screw #10 x 0.750 BOS Thread       | 307     | 587 49 45-01 | Shield Upper                    |
| 143     | 581 05 60-01 | Insert Reflective LH               | 308     | 532 17 18-77 | Bolt 5/16-18 unc x 3/4          |
| 150     | 532 40 02-67 | Duct, Air                          | 309     | 501 18 83-01 | Backplate Bagger                |
| 151     | 532 18 75-68 | Bracket Pivot Hood                 | 310     | 532 44 66-36 | LH Adjust Hanger                |
| 152     | 532 19 95-35 | Shield Browning                    | 311     | 532 44 66-37 | RH Adjust Hanger                |
| 159     | 817 00 06-12 | Screw Hexwsh Thdr 3/8-16 x 3/4     | 319     | 532 17 46-62 | Lever Bagger                    |
| 162     | 532 14 24-32 | Screw Hex Wsh. Hi-Lo 1/4 x 1/2 unc | 334     | 532 44 25-37 | Engine Plate                    |
| 175     | 532 19 94-72 | Crossmember                        | 338     | 532 43 66-40 | Bolt Shoulder                   |
| 176     | 532 40 07-76 | Screw 10-24 x 5/8                  | 339     | 532 43 66-41 | Lever Bagger Full               |
| 177     | 532 19 52-28 | Bushing Steering                   | 340     | 532 44 09-31 | Door Battery                    |
| 180     | 582 74 60-01 | Chassis                            | 341     | 582 06 08-01 | Latch Battery Door              |
| 182     | 532 40 71-76 | Dash Lower                         | 342     | 582 82 68-02 | Support Fender                  |
| 183     | 874 52 05-20 | Bolt 5/16-18 x 1-1/4               | 343     | 532 44 07-49 | Clip                            |
| 189     | 817 00 05-12 | Screw 5/16-18 x 3/4                | 374     | 581 05 60-02 | Insert Reflective RH            |
| 194     | 873 90 05-00 | Nut Lock Hex Flange 5/16-18        |         |              |                                 |
| 199     | 532 41 87-39 | Plate Deck Lift                    |         |              |                                 |
| 202     | 588 98 86-01 | Vent Hood RH                       |         |              |                                 |
| 203     | 588 98 86-02 | Vent Hood LH                       |         |              |                                 |

**NOTE:** All component dimensions given in U.S. inches  
1 inch = 25.4 mm

**DRIVE 40**

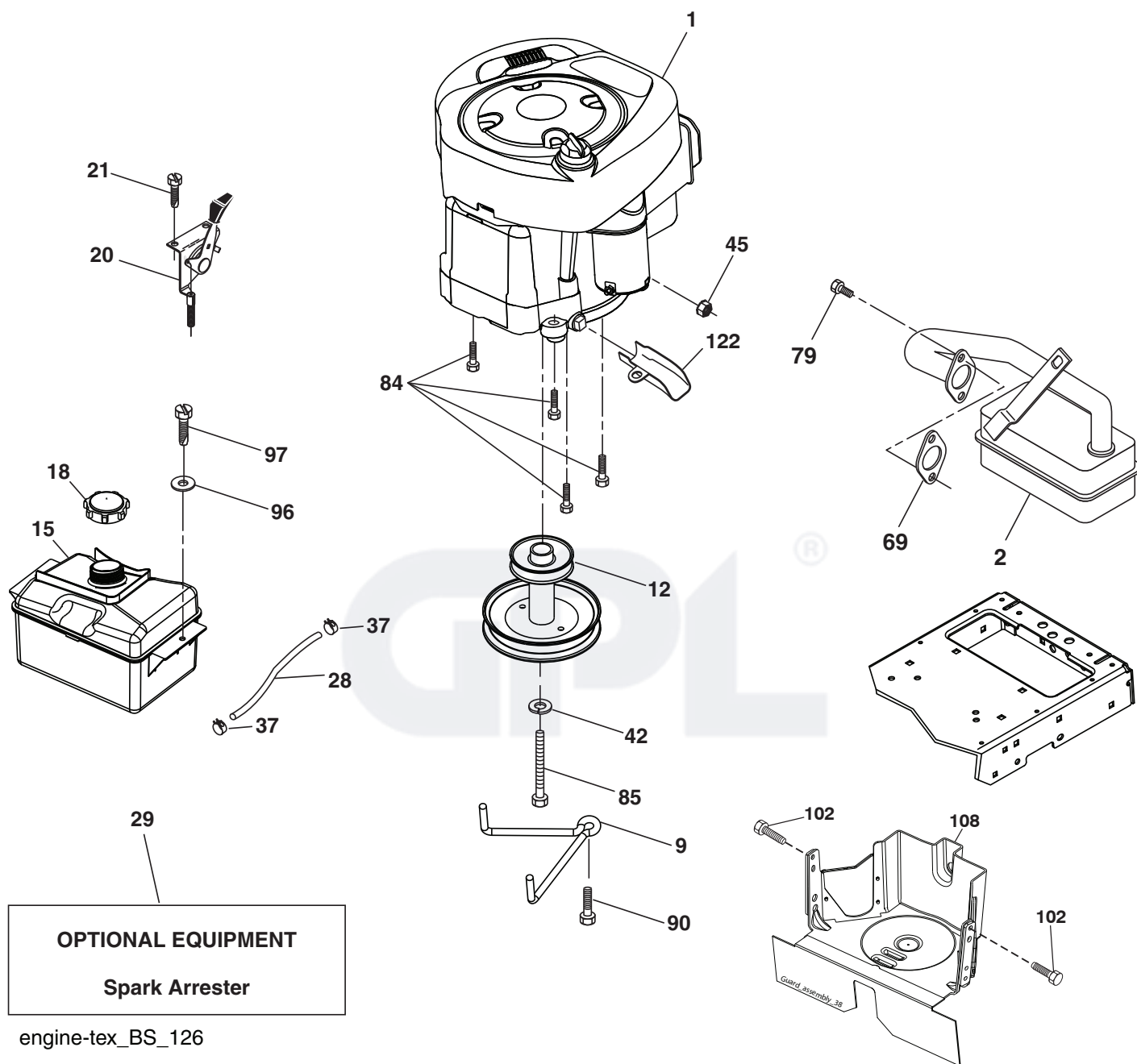


**TRACTOR - MODEL NO. M125-97TC (96051014900), PROD. NO. 960 51 01-49**  
**DRIVE 40**

| KEY NO. | PART NO.     | DESCRIPTION                                                                           | KEY NO. | PART NO.     | DESCRIPTION                   |
|---------|--------------|---------------------------------------------------------------------------------------|---------|--------------|-------------------------------|
| 1       | — — — — —    | Transaxle, Gentrans Fast VATR. (582491201) (Order parts from transaxle manufacturer.) | 186     | 532 19 43-21 | Spacer Retainer               |
| 2       | 532 12 35-83 | Key Square .2.0 x .1845/.1865                                                         | 188     | 582 21 70-01 | Link Clutch Ground Drive Long |
| 6       | 532 12 40-28 | Bushing Snap                                                                          | 189     | 532 43 36-11 | Bellcrank Groundrive          |
| 15      | 819 13 13-16 | Washer 13/32 x 13/16 x 16 Ga.                                                         | 194     | 583 87 86-01 | Bellcrank Brake               |
| 17      | 580 32 52-01 | Spring Brake                                                                          | 195     | 580 45 69-02 | Brake Bracket                 |
| 29      | 581 18 74-01 | Rod Brake                                                                             | 203     | 819 11 11-16 | Washer 11/32 x 11/16 x 16 Ga. |
| 33      | 812 00 00-01 | E-Ring. #5133-75                                                                      | 204     | 584 99 70-01 | Link Pivot Pedal              |
| 35      | 532 40 10-31 | Rod Brake Parking. Lt.Tex                                                             | 205     | 532 12 17-48 | Washer 25/32 x 1-5/8 x 16 Ga. |
| 37      | 532 18 89-67 | Washer Harden .793 x 1.637 x .060                                                     | 210     | 588 92 10-01 | Weldment Pedal                |
| 42      | 532 12 48-72 | Cover Pedal Blk Round                                                                 | 211     | 532 12 01-83 | Bearing Nylon                 |
| 49      | 872 11 06-14 | Bolt Rdhd 3/8-16 Unc x 1-3/4.Gr 5                                                     | 214     | 532 42 12-63 | Pedal Forward Pad             |
| 51      | 873 90 06-00 | Nut, Hex, Flangelock 3/8-16                                                           | 215     | 591 10 01-01 | Cap Pedal Reverse             |
| 52      | 532 19 43-26 | Idler V-Groove Offset                                                                 | 221     | 532 40 31-87 | Retainer Spring Clip Handle   |
| 56      | 532 44 69-91 | Belt Drive                                                                            | 222     | 879 21 20-10 | Washer 21/32 x 1-1/4 10 Ga.   |
| 64      | 589 67 14-01 | Shaft Asm. Pedal Brake                                                                | 263     | 817 00 06-12 | Screw Hxwsh Thdr 3/8-16 x 3/4 |
| 67      | 582 58 01-01 | Washer Nylon 13/32 x 13/16 x 1.09                                                     | 268     | 532 18 24-02 | Guard Muffler                 |
| 73      | 580 83 04-01 | Bolt Shoulder Transaxle                                                               | 275     | 819 13 16-14 | Washer 13/32 x 1 x 14 Ga.     |
| 90      | 532 44 36-05 | Keeper Belt                                                                           | 276     | 590 63 01-02 | Bracket Control Pedal         |
| 99      | 581 28 09-01 | Rod Bypass                                                                            | 277     | 532 44 85-00 | Subasm. Link Rocker Pedal     |
| 103     | 873 35 05-00 | Nut Hex Jam 5/16-18 UNC                                                               | 280     | 819 11 10-12 | Washer 11/32 x 5/8 x 12 Ga.   |
| 116     | 873 90 05-00 | Nut, Lock Hex Flange 5/16-18 unc                                                      | 296     | 532 42 04-71 | Screw Thdrol 5/16-18 x 3      |
| 117     | 580 38 29-01 | Subasm Bellcrank Brake                                                                | 306     | 876 02 04-16 | Pin Cotter 1/8 x 1            |
| 125     | 817 00 05-12 | Screw 5/16-18 x 3/4 Smgml Tap/Bl                                                      | 310     | 817 49 06-08 | Screw Thdrol 3/8-16 x 1/2     |
| 131     | 876 02 03-08 | Pin Cotter 3/32 x 1/2                                                                 | 311     | 585 07 20-01 | Washer Nylon                  |
| 143     | 817 49 05-08 | Screw Thdrol 5/16-18 x 1/2 Tytt                                                       | 314     | 532 44 47-13 | Keeper Belt                   |
| 153     | 532 12 49-61 | Retainer Clip                                                                         | 315     | 817 58 05-20 | Screw Thdrol 5/16-18 x 1.25   |
| 156     | 580 36 90-01 | Bolt Shoulder Brake                                                                   | 319     | 580 45 74-01 | Spacer Transaxle              |
| 159     | 876 02 04-12 | Pin Cotter 1/8 x 3/4                                                                  | 335     | 532 19 95-34 | Pulley V-Idler                |
| 160     | 532 16 94-84 | Retainer Clip(M).Dia.290                                                              | 342     | 580 96 10-02 | Keeper Belt Idler             |
| 161     | 532 10 57-09 | Spring Return Clutch 6.75                                                             | 347     | 580 32 51-01 | Rod Connecting Brake          |
| 163     | 581 18 73-01 | Rod Control Pedal                                                                     | 351     | 532 43 69-98 | Bracket Swaybar               |
| 166     | 532 42 91-64 | Nut Push .625                                                                         | 364     | 532 44 30-32 | Bracket Idler                 |
| 167     | 532 40 52-57 | Latch Brake Parking                                                                   | 370     | 878 12 16-32 | Washer Thrust 3/8 x 1 x .032  |
| 172     | 532 44 82-76 | Strap Torque LH/RH                                                                    | 371     | 580 96 07-02 | Bracket Idler                 |
| 184     | 532 41 14-84 | Handle Parking Brake                                                                  | 372     | 581 47 52-01 | Arm Control Brake             |
| 185     | 872 11 06-22 | Bolt Rdhd.3/8-16 Unc x 2-3/4 Gr.5                                                     | 378     | 584 28 77-01 | Nut Push                      |

**NOTE:** All component dimensions given in U.S. inches  
1 inch = 25.4 mm

**TRACTOR - MODEL NO. M125-97TC (96051014900), PROD. NO. 960 51 01-49**  
**ENGINE 24**



**TRACTOR - MODEL NO. M125-97TC (96051014900), PROD. NO. 960 51 01-49  
ENGINE 24**

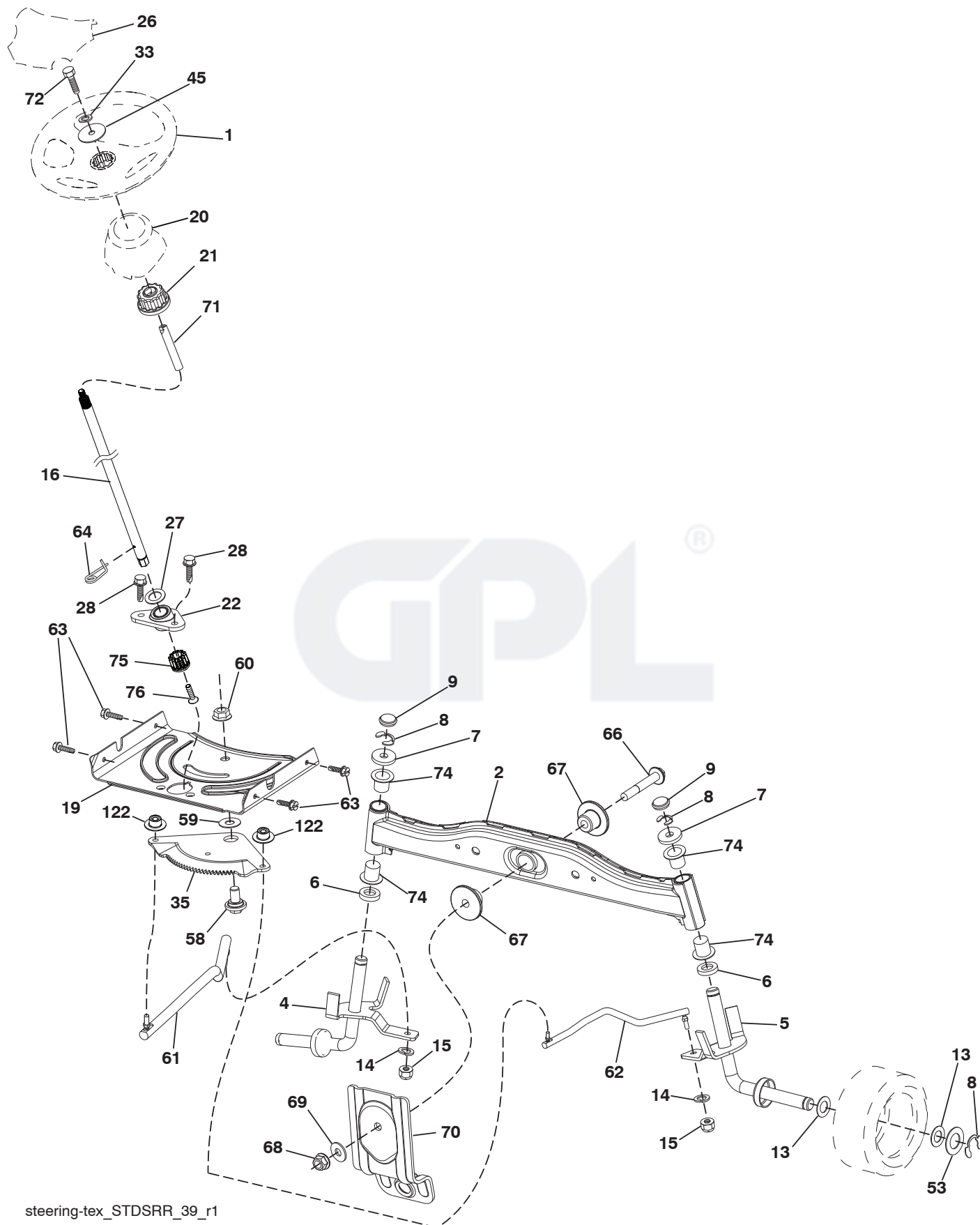
| <b>KEY<br/>NO.</b> | <b>PART<br/>NO.</b> | <b>DESCRIPTION</b>                                                                        |
|--------------------|---------------------|-------------------------------------------------------------------------------------------|
| 1                  | — — — — —           | Engine Briggs Model 21R707-0115-B1 (501303601)<br>(Order parts from engine manufacturer.) |
| 2                  | 532 17 97-58        | Muffler                                                                                   |
| 9                  | 583 84 78-01        | Keeper Belt Engine                                                                        |
| 12                 | 586 47 85-01        | Pulley Engine                                                                             |
| 15                 | 581 28 99-01        | Tank Fuel                                                                                 |
| 18                 | 532 43 02-20        | Cap Fuel                                                                                  |
| 20                 | 532 18 38-97        | Control Throttle/Choke                                                                    |
| 21                 | 532 41 63-58        | Screw #10 x 0.750                                                                         |
| 28                 | 532 13 70-40        | Line Fuel                                                                                 |
| 29                 | 532 13 71-80        | Kit Spark Arrester (Flat Scrn)                                                            |
| 37                 | 532 12 34-87        | Clamp Hose Blk                                                                            |
| 42                 | 539 99 02-47        | Washer SLW STD 7/16                                                                       |
| 45                 | 873 51-04-00        | Nut Keps Hex 1/4-20 unc                                                                   |
| 69                 | 532 16 52-91        | Gasket Muffler                                                                            |
| 79                 | 532 19 23-34        | Screw 5/16-18 x .75                                                                       |
| 84                 | 817 06 06-20        | Screw 3/8-16 x 1-1/4                                                                      |
| 85                 | 501 60 65-01        | Bolt 7/16-20 x 4 x Gr. 5-1.5 THR Hex                                                      |
| 90                 | 817 00 06-16        | Screw 3/8-16 x 1                                                                          |
| 96                 | 819 09 14-16        | Washer 9/32 x 7/8 x 16 Ga.                                                                |
| 97                 | 817 67 04-12        | Screw Hexwsh Thdrol 1/4-20 x 3/4                                                          |
| 102                | 817 06 05-16        | Screw                                                                                     |
| 108                | 587 17 95-02        | Cover Pulley Eng. w/SHLD                                                                  |
| 122                | 532 42 19-22        | Extension Drain Oil                                                                       |

**NOTE:** All component dimensions given in U.S. inches  
1 inch = 25.4 mm

### **Engine Power Rating Information**

The gross power rating for individual gas engine models is labeled in accordance with SAE (Society of Automotive Engineers) code J1940 (Small Engine Power & Torque Rating Procedure), and rating performance has been obtained and corrected in accordance with SAE J1995 (Revision 2002-05). Torque values are derived at 3060 RPM; horsepower values are derived at 3600 RPM. Actual gross engine power will be lower and is affected by, among other things, ambient operating conditions and engine-to-engine variability. Given both the wide array of products on which engines are placed and the variety of environmental issues applicable to operating the equipment, the gas engine will not develop the rated gross power when used in a given piece of power equipment (actual "on-site" or net power). This difference is due to a variety of factors including, but not limited to, accessories (air cleaner, exhaust, charging, cooling, carburetor, fuel pump, etc.), application limitations, ambient operating conditions (temperature, humidity, altitude), and engine-to-engine variability. Due to manufacturing and capacity limitations, Briggs & Stratton may substitute an engine of higher rated power for this Series engine.

**TRACTOR - MODEL NO. M125-97TC (96051014900), PROD. NO. 960 51 01-49**  
**STEERING ASSEMBLY 41**



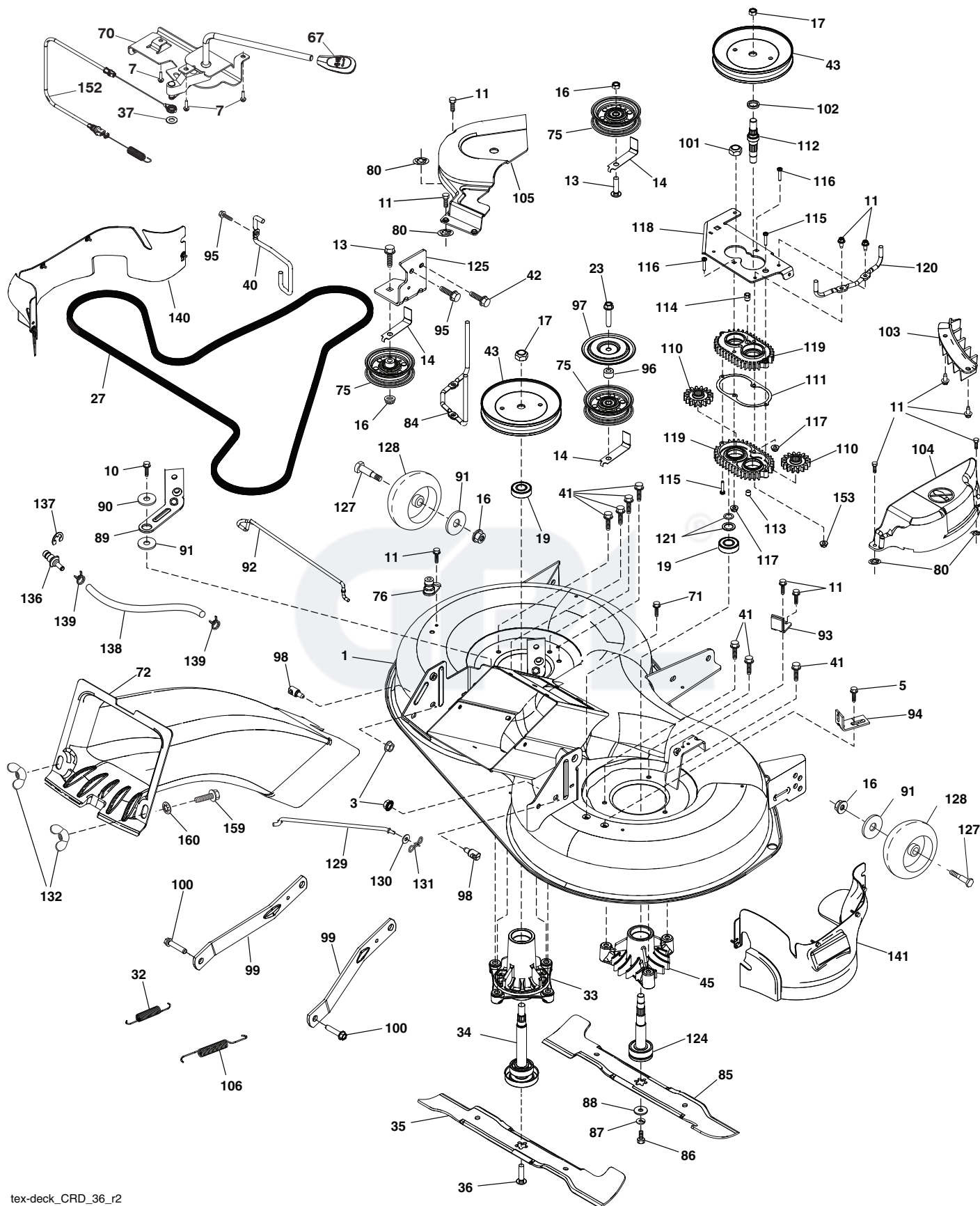
steering-tex\_STDSRR\_39\_r1

**TRACTOR - MODEL NO. M125-97TC (96051014900), PROD. NO. 960 51 01-49**  
**STEERING ASSEMBLY [41]**

| KEY<br>NO. | PART<br>NO.  | DESCRIPTION                         |
|------------|--------------|-------------------------------------|
| 1          | 532 42 45-51 | Wheel, Steering                     |
| 2          | 532 41 81-68 | Axle Asm.                           |
| 4          | 532 40 30-87 | Spindle Asm., LH                    |
| 5          | 532 40 30-88 | Spindle Asm., RH                    |
| 6          | 532 12 49-31 | Bearing, Race Thrust Harden         |
| 7          | 532 12 17-48 | Washer 25/32 x 1-5/8 x 16 Ga.       |
| 8          | 812 00 00-29 | Ring, Klip #T5304-75                |
| 9          | 532 12 12-32 | Cap, Spindle                        |
| 13         | 532 12 17-49 | Washer 25/32 x 1-1/4 x 16 Ga.       |
| 14         | 539 99 01-18 | Washer, SLW ZD 3/8                  |
| 15         | 873 54 06-00 | Nut, Crown Lock 3/8-24 unf          |
| 16         | 585 86 92-02 | Steering Shaft                      |
| 19         | 532 19 47-29 | Plate Steering                      |
| 20         | 532 40 97-63 | Boot, Steering                      |
| 21         | 532 18 67-37 | Adapter, Wheel Steering             |
| 22         | 585 02 98-02 | Bearing                             |
| 26         | 532 42 45-53 | Insert, Wheel Steering              |
| 27         | 819 21 16-16 | Washer 21 x 32 x 1 x 16 Ga.         |
| 28         | 817 00 06-12 | Screw 3/8-16 x 3/4                  |
| 33         | 539 99 01-87 | Washer Lock 5/16                    |
| 35         | 532 19 47-32 | Gear, Sector Plate                  |
| 45         | 819 11 38-12 | Washer 11/32 x 2-3/8 x 12 Ga.       |
| 53         | 532 18 89-67 | Washer Hardened .793 x 1.637 x .060 |
| 58         | 532 19 47-47 | Bolt Shoulder Sector Pivot CFM      |
| 59         | 532 19 47-48 | Washer Thrust Sector Steering       |
| 60         | 873 97 10-00 | Nut Flange Lock 5/8-11              |
| 61         | 532 19 47-40 | Draglink, LH                        |
| 62         | 532 19 47-41 | Draglink, RH                        |
| 63         | 817 00 05-12 | Screw 5/16-18 x 3/4                 |
| 64         | 532 19 98-49 | Retainer Clip Spring Steering       |
| 66         | 871 02 07-48 | Bolt Hex Fghd 7/16-14 x 3 Serr      |
| 67         | 532 19 47-37 | Bushing PM Front Axle               |
| 68         | 873 90 07-00 | Nut Lock Flange 7/16-14 Gr. 5       |
| 69         | 532 19 91-62 | Washer 1.5 x .505 x .118            |
| 70         | 585 33 88-01 | Bracket Deck Susp. Front            |
| 71         | 532 19 07-52 | Shaft Extension Steering            |
| 72         | 532 42 89-82 | Bolt Fin Hx 5/16-18 x 4             |
| 74         | 532 12 49-37 | Bearing                             |
| 75         | 580 68 37-01 | Pinion                              |
| 76         | 580 68 36-01 | Screw Head Sock                     |
| 122        | 532 44 49-62 | Cap Gear Sector                     |

**NOTE:** All component dimensions given in U.S. inches  
1 inch = 25.4 mm

**TRACTOR - MODEL NO. M125-97TC (96051014900), PROD. NO. 960 51 01-49**  
**MOWER DECK 44**

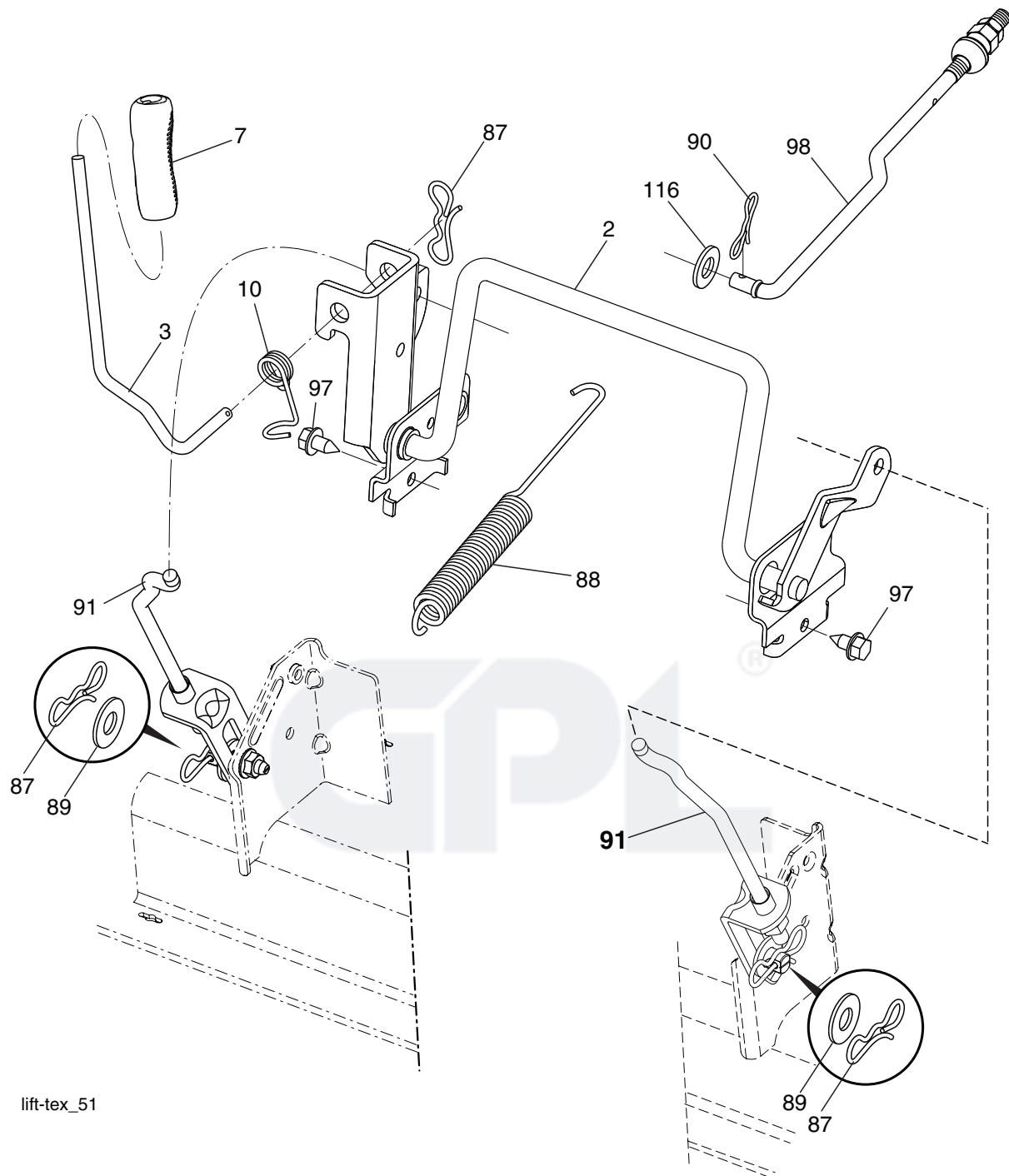


**TRACTOR - MODEL NO. M125-97TC (96051014900), PROD. NO. 960 51 01-49**  
**MOWER DECK 44**

| KEY NO. | PART NO.     | DESCRIPTION                         | KEY NO. | PART NO.     | DESCRIPTION                                                                                                                                                                                                                                 |
|---------|--------------|-------------------------------------|---------|--------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 1       | 532 43 69-70 | Deck Weldment                       | 105     | 532 43 87-44 | Mandrel Cover LH                                                                                                                                                                                                                            |
| 3       | 873 90 05-00 | Nut Lock Hex Flange 5/16 - 18       | 106     | 532 19 32-16 | Spring Brake Return                                                                                                                                                                                                                         |
| 5       | 817 00 05-10 | Bolt 5/16-18                        | 110     | 587 93 48-01 | Gear Output                                                                                                                                                                                                                                 |
| 7       | 532 41 63-58 | Screw #10 x 0.750 BOS Thread        | 111     | 532 43 69-79 | Gasket Gearcase                                                                                                                                                                                                                             |
| 11      | 532 13 77-29 | Screw Thd Roll 1/4 - 20 X 5/8       | 112     | 532 44 38-52 | Shaft Gearcase Adapter                                                                                                                                                                                                                      |
| 13      | 872 11 06-12 | Bolt Carr Sh 3/8 - 16 X 1-1/2 Gr. 5 | 113     | 532 43 85-33 | Plug Oil                                                                                                                                                                                                                                    |
| 14      | 532 15 60-85 | Keeper Belt Idler                   | 114     | 588 17 05-01 | Vent Breather                                                                                                                                                                                                                               |
| 16      | 873 90 06-00 | Nut Lock FIG 3/8 - 16 unc           | 115     | 818 03 10-16 | Screw Torx #10-24 x 1                                                                                                                                                                                                                       |
| 17      | 532 40 02-34 | Nut Flange Lock Top                 | 116     | 872 11 04-14 | Bolt 1/4-20 x 1.75 Gr. 5                                                                                                                                                                                                                    |
| 19      | 532 11 04-85 | Bearing Ball Mandrel                | 117     | 873 90 04-00 | Nut Hex Flange 1/4-20 unc                                                                                                                                                                                                                   |
| 23      | 817 49 06-28 | Screw Thdrol 3/8 - 16 X 1-3/4       | 118     | 532 43 69-89 | Arm Clutching                                                                                                                                                                                                                               |
| 10      | 817 00 06-16 | Screw 3/8-16x1 smgml tap            | 119     | 532 43 81-66 | Gearcase Subasm                                                                                                                                                                                                                             |
| 27      | 532 43 97-26 | V-Belt Drive                        | 120     | 532 43 69-91 | Keeper Belt RH                                                                                                                                                                                                                              |
| 32      | 532 40 18-72 | Spring Return Deck                  | 121     | 532 43 69-85 | Washer                                                                                                                                                                                                                                      |
| 33      | 532 18 72-81 | Housing Mandrel 4pt Service         | 124     | 532 43 69-86 | Non Greasable Mandrel Shaft                                                                                                                                                                                                                 |
| 34      | 532 19 28-72 | Shaft Asm Mndrl N/Greaseable38      | 125     | 532 44 04-20 | Bracket Idler Chassis                                                                                                                                                                                                                       |
| 35      | 532 42 79-84 | Blade Mower LH                      | 127     | 532 19 34-06 | Bolt Shoulder 3/8-16 x 3-5/8 Gr. 5                                                                                                                                                                                                          |
| 36      | 584 30 93-01 | Screw Sems 7/16 - 20 x 1 Hx Hd      | 128     | 589 52 73-01 | Wheel Gauge                                                                                                                                                                                                                                 |
| 37      | 819 13 13-16 | Washer 13/32 x 13/16 x 16 Ga.       | 129     | 532 40 48-51 | Rod Anti-Sway                                                                                                                                                                                                                               |
| 40      | 532 19 72-58 | Keeper Belt Engine LH               | 130     | 819 13 13-12 | Washer 13/32 x 13/16 x 12 Ga.                                                                                                                                                                                                               |
| 41      | 584 95 39-01 | Bolt Hex                            | 131     | 532 19 42-08 | Pin Cotter 5/16 Bow Tie Lock                                                                                                                                                                                                                |
| 42      | 817 00 05-12 | Screw 5/16-18 x 3/4                 | 132     | 532 17 88-99 | Knob Handle 3/8-16                                                                                                                                                                                                                          |
| 43      | 532 19 74-73 | Pulley Mandrel                      | 136     | 532 43 96-39 | Washout Port                                                                                                                                                                                                                                |
| 45      | 532 13 71-52 | Housing Mandrel                     | 137     | 812 00 00-29 | Ring Clip                                                                                                                                                                                                                                   |
| 67      | 532 40 30-12 | Handle Clutch Cable                 | 138     | 532 44 07-43 | Hose                                                                                                                                                                                                                                        |
| 70      | 532 40 12-46 | Clutch Asm Manual LT Pred           | 139     | 532 44 07-42 | Hose Clamp                                                                                                                                                                                                                                  |
| 71      | 817 67 06-08 | Screw 3/8-16 x 1/2                  | 140     | 501 57 94-01 | LH Guard                                                                                                                                                                                                                                    |
| 72      | 582 03 56-01 | Chute Upper                         | 141     | 501 57 93-01 | RH Guard                                                                                                                                                                                                                                    |
| 75      | 532 13 14-94 | Pulley Idler Flat                   | 152     | 532 44 04-88 | Cable Clutch Manual w/Spring                                                                                                                                                                                                                |
| 76      | 532 43 96-40 | Washout Port                        | 153     | 593 27 46-01 | Nut Hex 9/16-18 unf w/HD Epoxy-Lock                                                                                                                                                                                                         |
| 80      | 532 42 30-62 | Pal Nut                             | 159     | 872 14 06-14 | Bolt 3/8-16 unc x 1-3/4                                                                                                                                                                                                                     |
| 84      | 589 67 61-01 | Keeper Belt LH Mandrel              | 160     | 532 16 89-37 | Nut Push                                                                                                                                                                                                                                    |
| 85      | 532 42 79-85 | Blade Mower RH                      | --      | 587 25 33-01 | MANDREL ASSEMBLY (Includes Housing Assembly (key#33), Shaft Assembly (key#34) and Bearing Only (key#19) - Pulley/ Nut/Washer And Blade Bolt/ Washers Not Included)                                                                          |
| 86      | 532 18 17-13 | Bolt 3/8-24 x 1.50 Gr. 8            | --      | 532 44 81-32 | Gear Case Kit. Use .75 oz. Shell 460 Oil. (Include Gear Output (key #110), Gasket Gearcase (key #111), Shaft Gearcase (key #112), Plug Oil (key #113), Vent Breather 1/8 NPT (key #114), Screw Torx (key #115), Gearcase Subasm (key #119). |
| 87      | 539 99 01-18 | Washer SLW ZD 3/8                   |         |              |                                                                                                                                                                                                                                             |
| 88      | 532 14 02-96 | Washer Hard                         |         |              |                                                                                                                                                                                                                                             |
| 89      | 532 43 81-24 | Arm Brake 97 LH                     |         |              |                                                                                                                                                                                                                                             |
| 90      | 532 19 90-92 | Spacer Retainer                     |         |              |                                                                                                                                                                                                                                             |
| 91      | 819 13 20-12 | Washer 13/32 x 1-1/4 x 12 Ga.       |         |              |                                                                                                                                                                                                                                             |
| 92      | 532 43 69-93 | Rod Brake Assembly                  |         |              |                                                                                                                                                                                                                                             |
| 93      | 532 43 81-25 | Arm Brake RH                        |         |              |                                                                                                                                                                                                                                             |
| 94      | 532 19 72-50 | Bracket Clutch Cable                |         |              |                                                                                                                                                                                                                                             |
| 95      | 817 00 06-12 | Screw 3/8-16 x 3/4                  |         |              |                                                                                                                                                                                                                                             |
| 96      | 532 40 02-71 | Spacer                              |         |              |                                                                                                                                                                                                                                             |
| 97      | 532 18 20-61 | Shield Idler Mower                  |         |              |                                                                                                                                                                                                                                             |
| 98      | 532 19 51-61 | Stud Fastener                       |         |              |                                                                                                                                                                                                                                             |
| 99      | 532 19 51-86 | Arm Suspension Mower Rear           |         |              |                                                                                                                                                                                                                                             |
| 100     | 532 19 65-39 | Bolt Shoulder                       |         |              |                                                                                                                                                                                                                                             |
| 101     | 873 68 09-00 | Nut Crownlock 9/16 - 18 unc         | --      | 532 44 86-41 | Replacement Mower Complete                                                                                                                                                                                                                  |
| 102     | 532 40 25-11 | Spacer Bearing Swing Plate          |         |              |                                                                                                                                                                                                                                             |
| 103     | 532 43 69-92 | Guard Front Vent                    |         |              |                                                                                                                                                                                                                                             |
| 104     | 532 43 89-68 | Mandrel Cover RH                    |         |              |                                                                                                                                                                                                                                             |

**NOTE:** All component dimensions given in U.S. inches  
1 inch = 25.4 mm

**TRACTOR - MODEL NO. M125-97TC (96051014900), PROD. NO. 960 51 01-49**  
**MOWER LIFT 45**



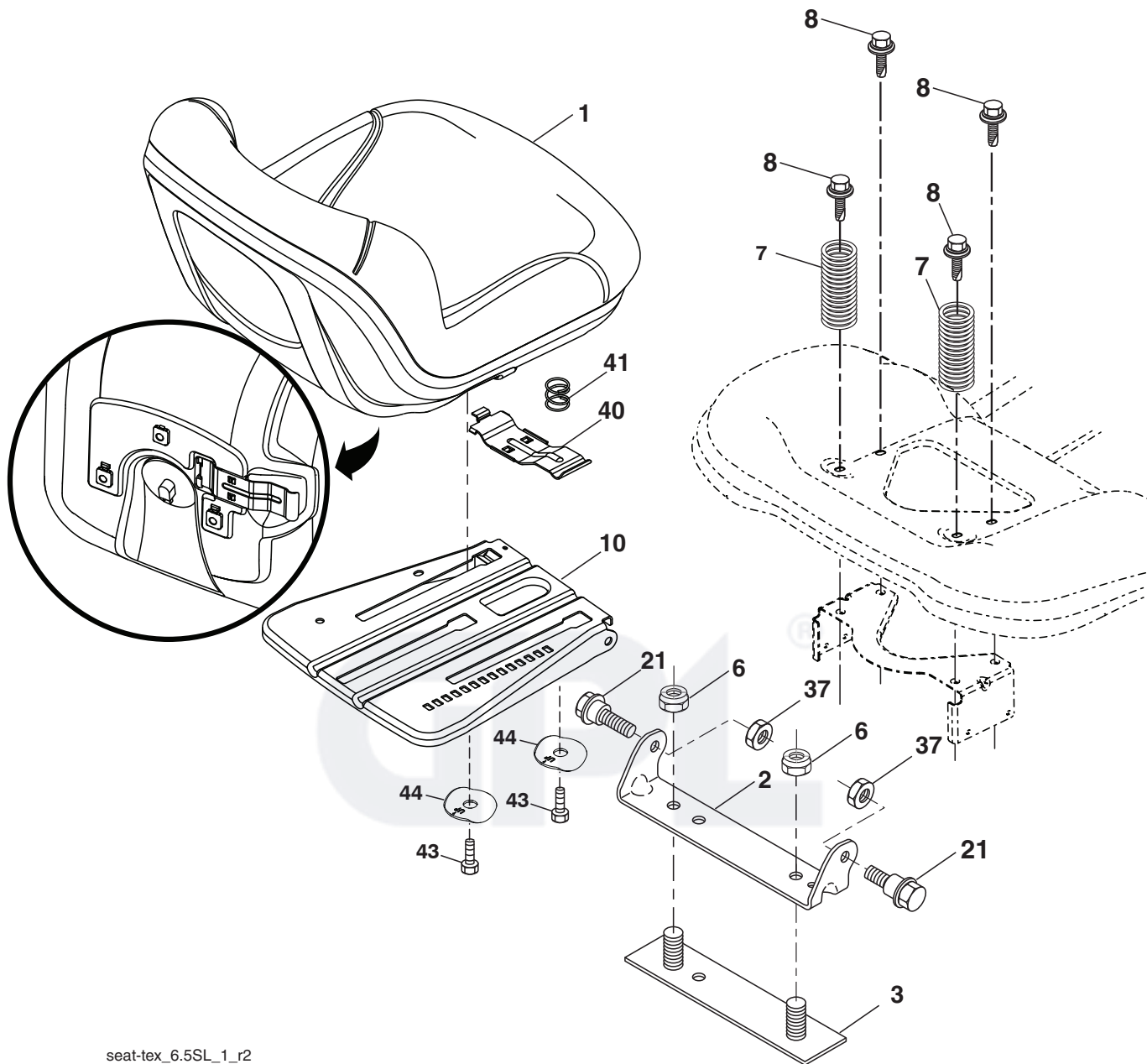
lift-tex\_51

| KEY NO. | PART NO.     | DESCRIPTION                    |
|---------|--------------|--------------------------------|
| 2       | 532 43 69-96 | Deck Lift                      |
| 3       | 532 19 52-31 | Lever Asm., Lift RH            |
| 7       | 580 96 23-01 | Grip, Lever                    |
| 10      | 532 19 63-14 | Spring Torsion                 |
| 87      | 532 19 42-09 | Pin Cotter 7/16 Bow Tie Lock   |
| 88      | 532 43 69-95 | Spring Lift Assist             |
| 89      | 819 19 19-12 | Washer 17/32 x 1-3/16 x 12 Ga. |
| 90      | 532 19 42-08 | Pin Cotter 5/16 Bow Tie Lock   |

| KEY NO. | PART NO.     | DESCRIPTION                   |
|---------|--------------|-------------------------------|
| 91      | 532 19 51-81 | Link Lift Susp Mower Rear     |
| 97      | 817 49 06-08 | Screw 3/8-16 x 1/2            |
| 98      | 532 42 05-25 | Link Lift Susp. Front Mower   |
| 116     | 819 15 15-16 | Washer 15/32 x 15/16 x 16 Ga. |

**NOTE:** All component dimensions given in U.S. inches  
1 inch = 25.4 mm

**TRACTOR - MODEL NO. M125-97TC (96051014900), PROD. NO. 960 51 01-49**  
**SEAT ASSEMBLY 42**

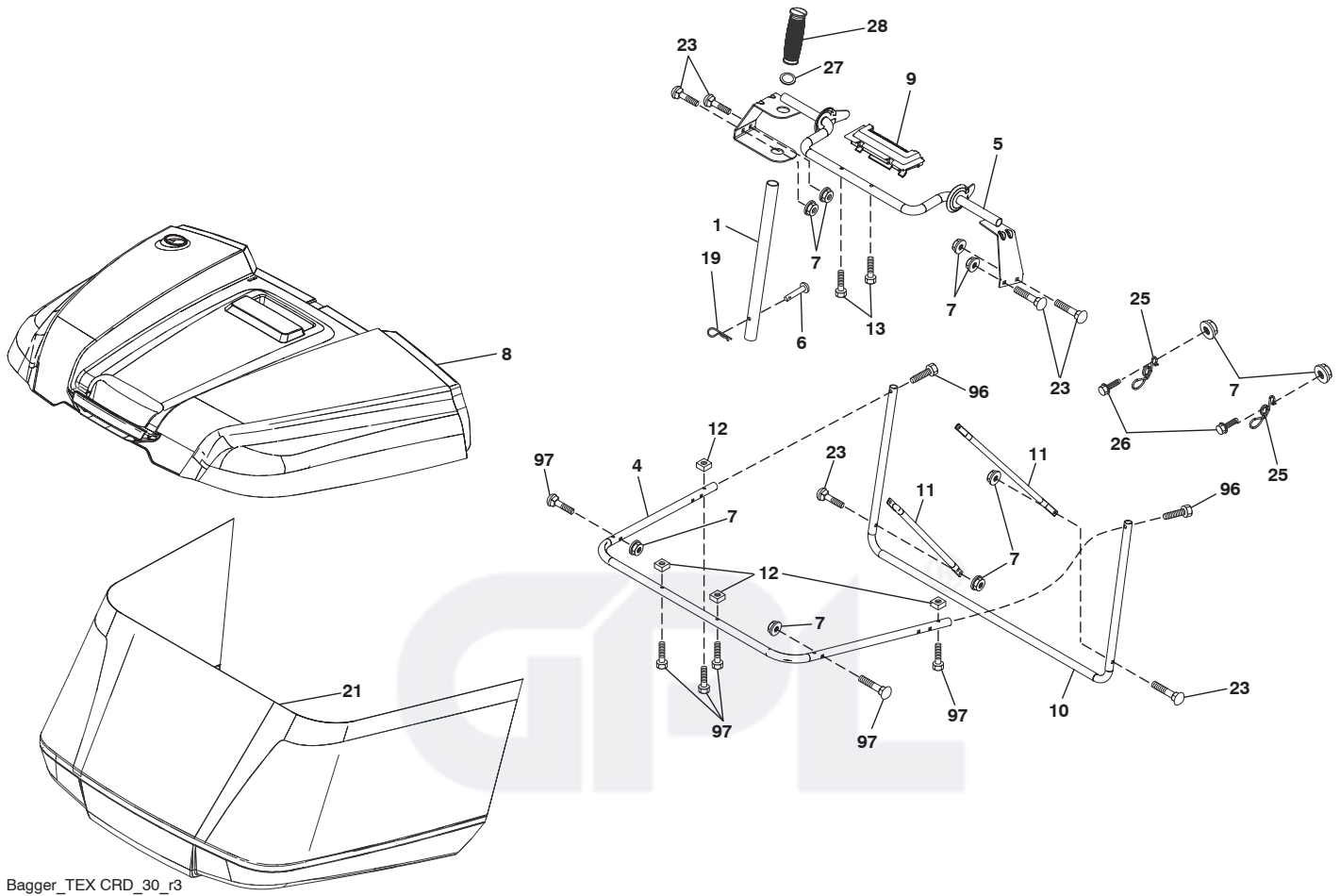


seat-tex\_6.5SL\_1\_r2

| KEY NO. | PART NO.     | DESCRIPTION                    |
|---------|--------------|--------------------------------|
| 1       | 581 46 20-01 | Seat                           |
| 2       | 532 18 01-66 | Bracket Pnt Pivot Fender       |
| 3       | 532 14 06-75 | Strap                          |
| 6       | 873 80 06-00 | Nut Lock Hex w/Ins 3/8-16      |
| 7       | 589 48 35-01 | Spring Seat Cprsn 2 250 Blk Zi |
| 8       | 532 17 18-77 | Bolt 5/16-18 unc x 3/4         |
| 10      | 587 23 20-02 | Pan Pnt Seat                   |
| 21      | 587 90 78-01 | Bolt Shoulder 5/16-18 x 5/8    |

| KEY NO. | PART NO.     | DESCRIPTION                 |
|---------|--------------|-----------------------------|
| 37      | 873 80 05-00 | Nut Hex Lock w/Ins 5/16-18  |
| 40      | 532 19 76-61 | Handle Slide                |
| 41      | 532 19 82-00 | Spring Latch                |
| 43      | 874 76 06-12 | Bolt 3/8-16 unc x 3/4       |
| 44      | 501 05 18-01 | Washer Winged 3/8 ID 1.5 OD |

**NOTE:** All component dimensions given in U.S. inches  
1 inch = 25.4 mm



Bagger\_TEX CRD\_30\_r3

**TRACTOR - MODEL NO. M125-97TC (96051014900), PROD. NO. 960 51 01-49**  
**BAGGER 46**

| <b>KEY<br/>NO.</b> | <b>PART<br/>NO.</b> | <b>DESCRIPTION</b>             |
|--------------------|---------------------|--------------------------------|
| 1                  | 532 42 86-10        | Tube Handle Bagger             |
| 4                  | 579 78 54-01        | Frame Asm Bagger Top           |
| 5                  | 532 41 76-32        | Frame Asm Top Bagger           |
| 6                  | 532 12 68-75        | Rivet Drilled                  |
| 7                  | 873 90 04-00        | Nut Hex Flange 1/4-20 unc      |
| 8                  | 532 42 59-54        | Cover Bagger                   |
| 9                  | 532 41 76-29        | Insert Handle Bagger           |
| 10                 | 532 43 67-70        | Frame Front                    |
| 11                 | 532 43 67-71        | Tubing Brace Bagger            |
| 12                 | 532 42 17-93        | Nut Square 1/4                 |
| 13                 | 532 42 17-80        | Screw 1/4 x 1.150              |
| 19                 | 532 19 42-08        | Cotter Pin 5/16 Bow Tie        |
| 21                 | 581 33 70-01        | Bag Asm                        |
| 23                 | 872 04 04-10        | Bolt Carr. 1/4-20              |
| 25                 | 532 42 16-14        | Spring Latch                   |
| 26                 | 817 49 04-12        | Screw 1/4-20                   |
| 27                 | 532 42 12-62        | Grommet Rubber                 |
| 28                 | 532 16 57-87        | Grip Handle Black              |
| 96                 | 501 40 66-01        | Screw Hex Cap 1/4-20 x 1.500   |
| 97                 | 590 10 57-01        | Screw Torx Butn HD 1/4-20-1.5" |

**NOTE:** All component dimensions given in U.S. inches  
1 inch = 25.4 mm

