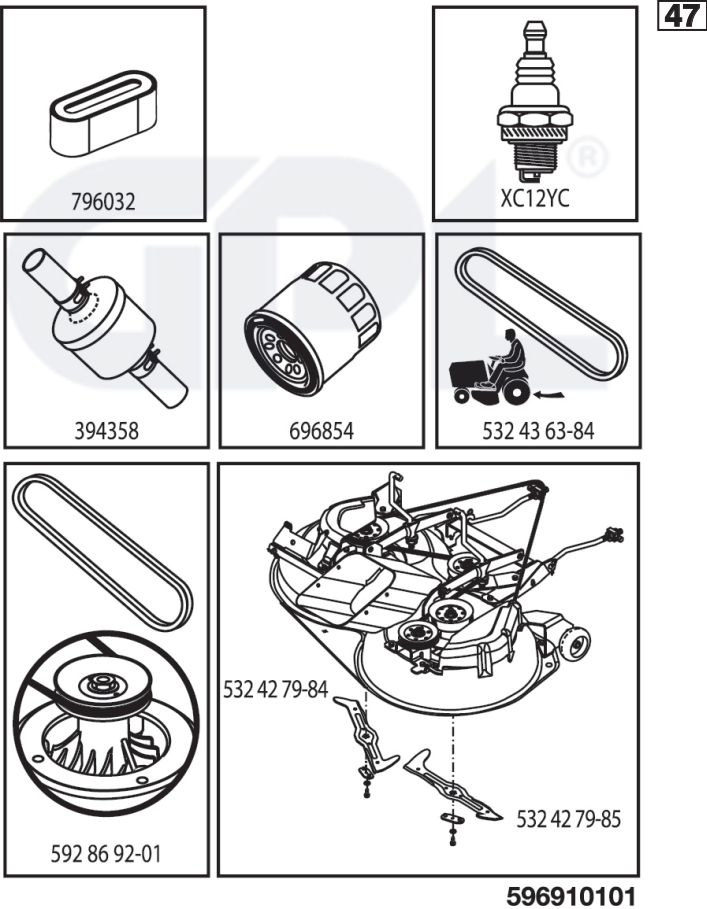


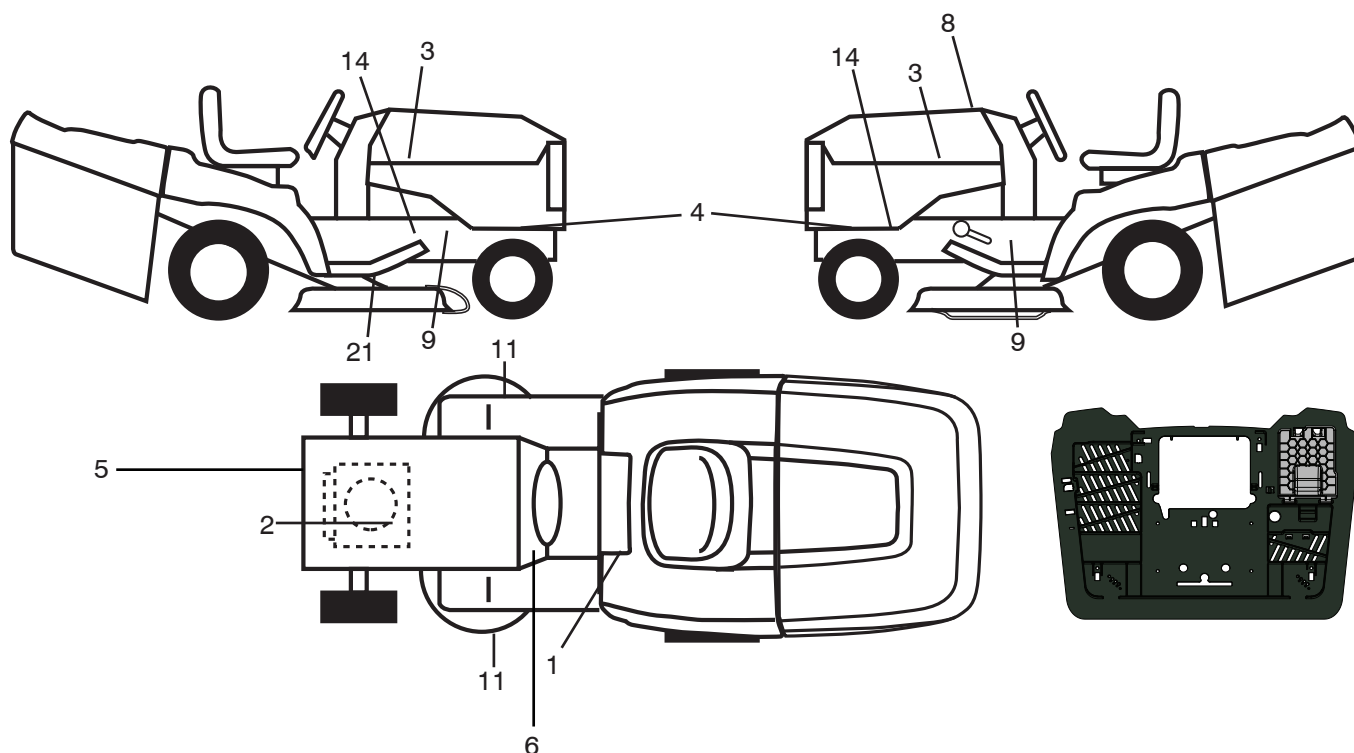
ILLUSTRATED PARTS LIST

MODEL NO. 96051017800
CUSTOMER CATALOG NO. TC 138M
PRODUCT NO. 960 51 01-78



TRACTOR - - MODEL NO. TC 138M (96051017800), PRODUCT NO. 960 51 01-78

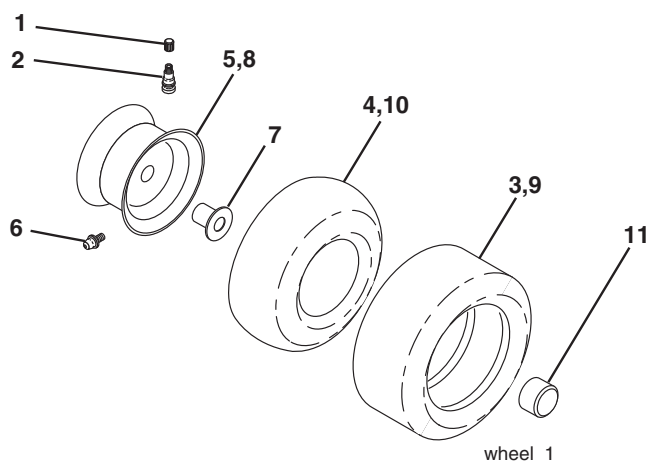
DECALS 27



KEY NO.	PART NO.	DESCRIPTION
1	581 57 83-01	Decal, Warning
2	581 57 97-01	Decal, Warning Eng. Sym.
3	501 13 14-01	Decal, Hood RH/LH
4	596 56 29-01	Decal, Side Panel
5	587 38 50-01	Decal, Engine
6	586 06 62-01	Decal, Snowflake
8	596 91 01-01	Decal, Replacement
9	581 57 98-01	Decal, Warning
11	581 57 91-01	Decal, Mower Cut Finger Symbol

KEY NO.	PART NO.	DESCRIPTION
14	581 57 96-01	Decal, Chassis Hot Muffler
21	592 98 02-01	Decal, Belt Sch CRD
--	532 44 27-44	Decal, Battery
--	532 44 18-02	Pad Footrest RH
--	532 44 14-09	Pad Footrest LH
--	588 82 14-01	Decal, Inst. Mulch Plug
--	114 10 55-20	Manual Operator's (Euro)
--	114 10 56-10	Manual Operator's (Scan)
--	114 10 57-50	Manual Operator's (E-Bloc)
--	114 10 58-40	Manual Operator's (Baltic)

WHEELS & TIRES



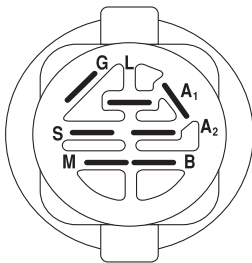
KEY NO.	PART NO.	DESCRIPTION
1	532 05 91-92	Cap Valve Tire
2	532 06 51-39	Stem Valve
3	532 10 62-22	Tire Front 15 x 6-6
4	532 05 99-04	Tube Inner Front #35060
5	532 13 83-36	Rim Asm 6" Front
6	532 12 49-57	Fitting Grease
7	532 12 49-59	Bearing Flange
8	532 13 83-37	Rim Asm 8" Rear
9	532 12 46-35	Tire Rear 18 x 8.5-8
10	532 12 49-26	Tube Rear 8.5 x 8
11	532 17 50-39	Cap Axle
--	532 14 43-34	Sealant, Tire (10 oz. Tube)

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

TRACTOR - - MODEL NO. TC 138M (96051017800), PRODUCT NO. 960 51 01-78
SCHEMATIC 38

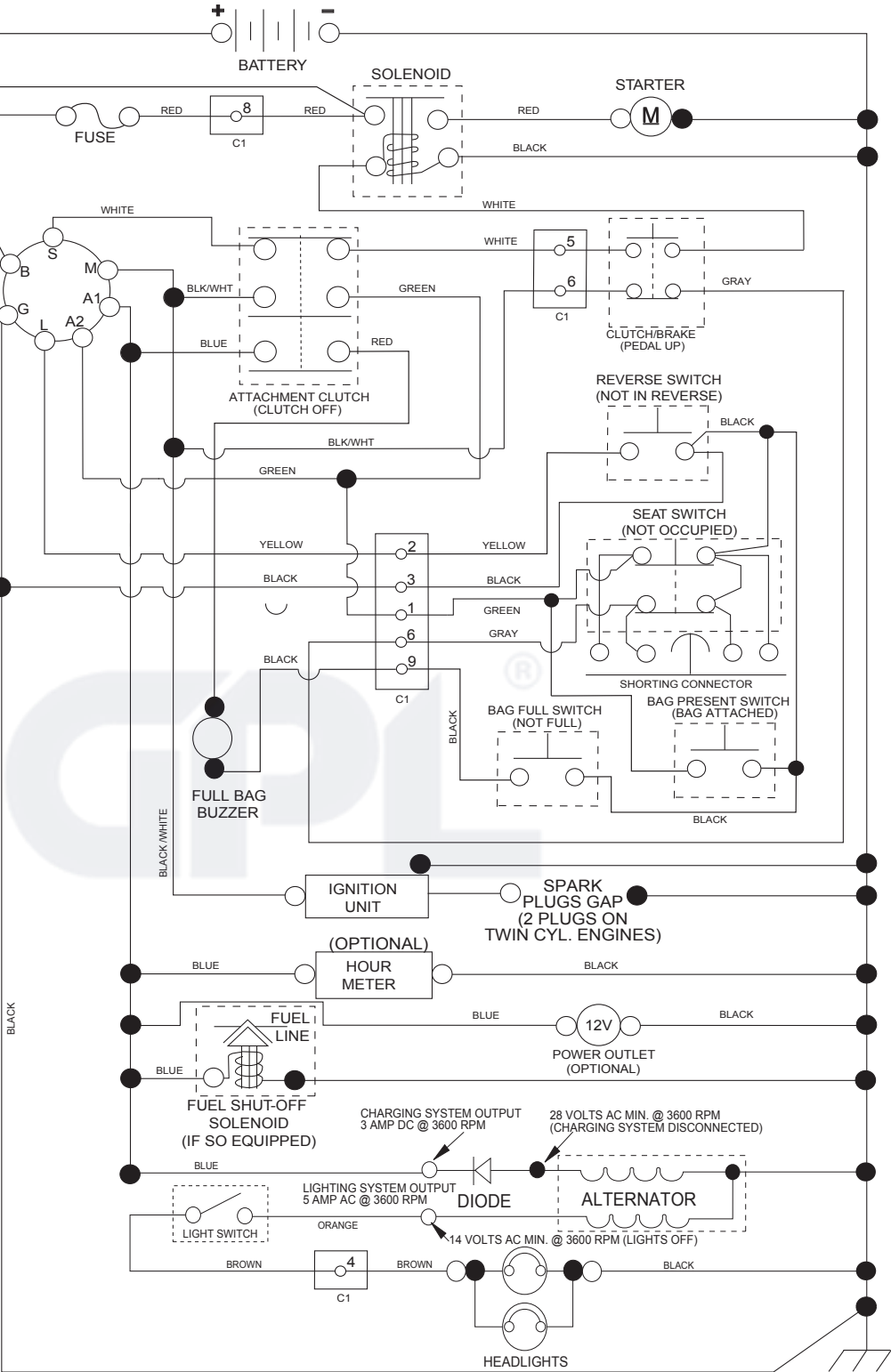
SCH17

NOTE
YOUR TRACTOR IS
EQUIPPED WITH A SPECIAL
ALTERNATOR SYSTEM.
THE LIGHTS ARE NOT
CONNECTED TO THE
BATTERY, BUT HAVE THEIR
OWN ELECTRICAL SOURCE.
BECAUSE OF THIS, THE
BRIGHTNESS OF THE LIGHTS
WILL CHANGE WITH ENGINE
SPEED. AT IDLE THE LIGHTS
WILL DIM. AS THE ENGINE
SPEED IS INCREASED, THE
LIGHTS WILL BECOME THEIR
BRIGHTEST.



IGNITION SWITCH

POSITION	CIRCUIT	"MAKE"
OFF	M+G+A1	
RUN/OVERRIDE	B+A1	
RUN	B+A1	L+A2
START	B+S+A1	



WIRING INSULATED CLIPS
NOTE: IF WIRING INSULATED
CLIPS WERE REMOVED FOR
SERVICING OF UNIT, THEY
SHOULD BE RE-INSTALLED TO
PROPERLY SECURE YOUR
WIRING.

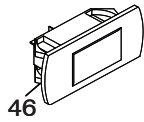
NON-REMOVABLE
CONNECTIONS

REMOVABLE
CONNECTIONS

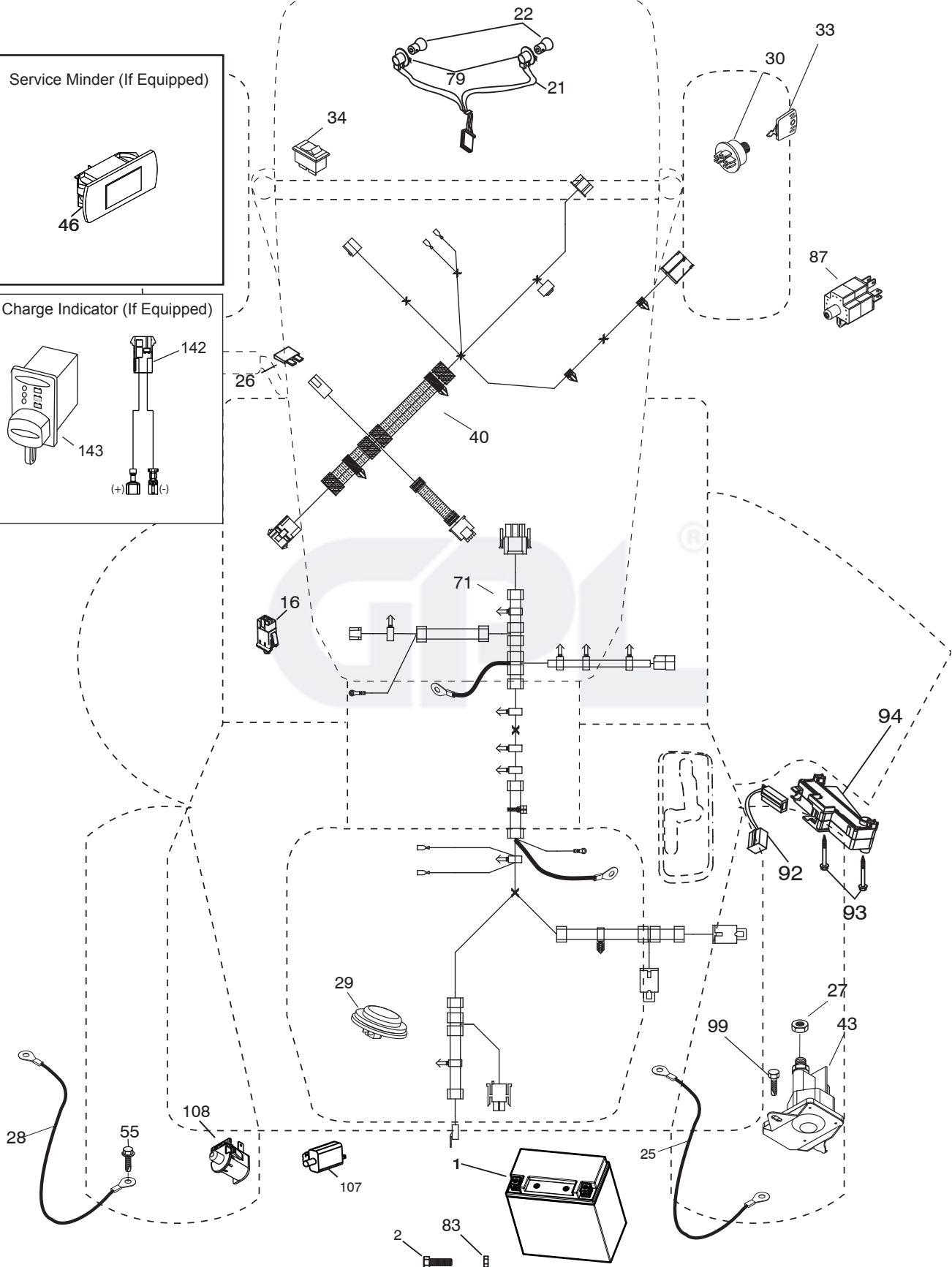
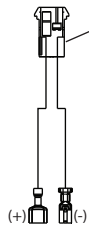
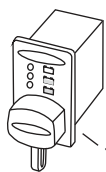
TRACTOR - - MODEL NO. TC 138M (96051017800), PRODUCT NO. 960 51 01-78
ELECTRICAL 32

TC01S

Service Minder (If Equipped)



Charge Indicator (If Equipped)

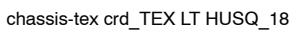


TRACTOR - - MODEL NO. TC 138M (96051017800), PRODUCT NO. 960 51 01-78
ELECTRICAL 32

KEY NO.	PART NO.	DESCRIPTION
1	532 43 71-57	Battery
2	532 44 09-23	Screw Hex Hd Cap M6 x 1.12mm
16	532 17 61-38	Switch Interlock
21	532 40 02-52	Harness Asm Light w/4152J
22	532 00 41-52	Bulb Light #1156
25	581 48 98-01	Cable Battery Red
26	532 17 51-58	Fuse
27	873 51 04-00	Nut Keps Hex 1/4-20 unc
28	581 48 98-02	Cable Ground Black
29	532 40 15-45	Switch Seat
30	532 19 33-50	Switch Ignition
33	532 41 19-35	Key/Chain
34	532 11 07-12	Switch Light
40	585 84 99-01	Harness Ignition Dash
43	582 04 28-01	Solenoid
46	586 16 18-01	Gauge Service Reminder
55	817 06 05-12	Screw 5/16-18 x 3/4
71	585 84 97-01	Harness Chassis
79	532 17 52-42	Socket Asm.
83	532 43 67-74	Nut Square M6 x 1 x 8.5 x 11mm
87	532 42 10-60	Switch Railmount
92	532 19 66-15	Harness Pigtail
93	532 19 25-40	Screw Plastic 10-14 x 2.0
94	532 19 18-34	Module Reverse ROS
99	817 00 05-12	Screw 5/16-18 x 3/4
107	532 18 03-79	Switch Full Bagger Indicator
108	532 42 10-62	Switch Snapmount

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

39

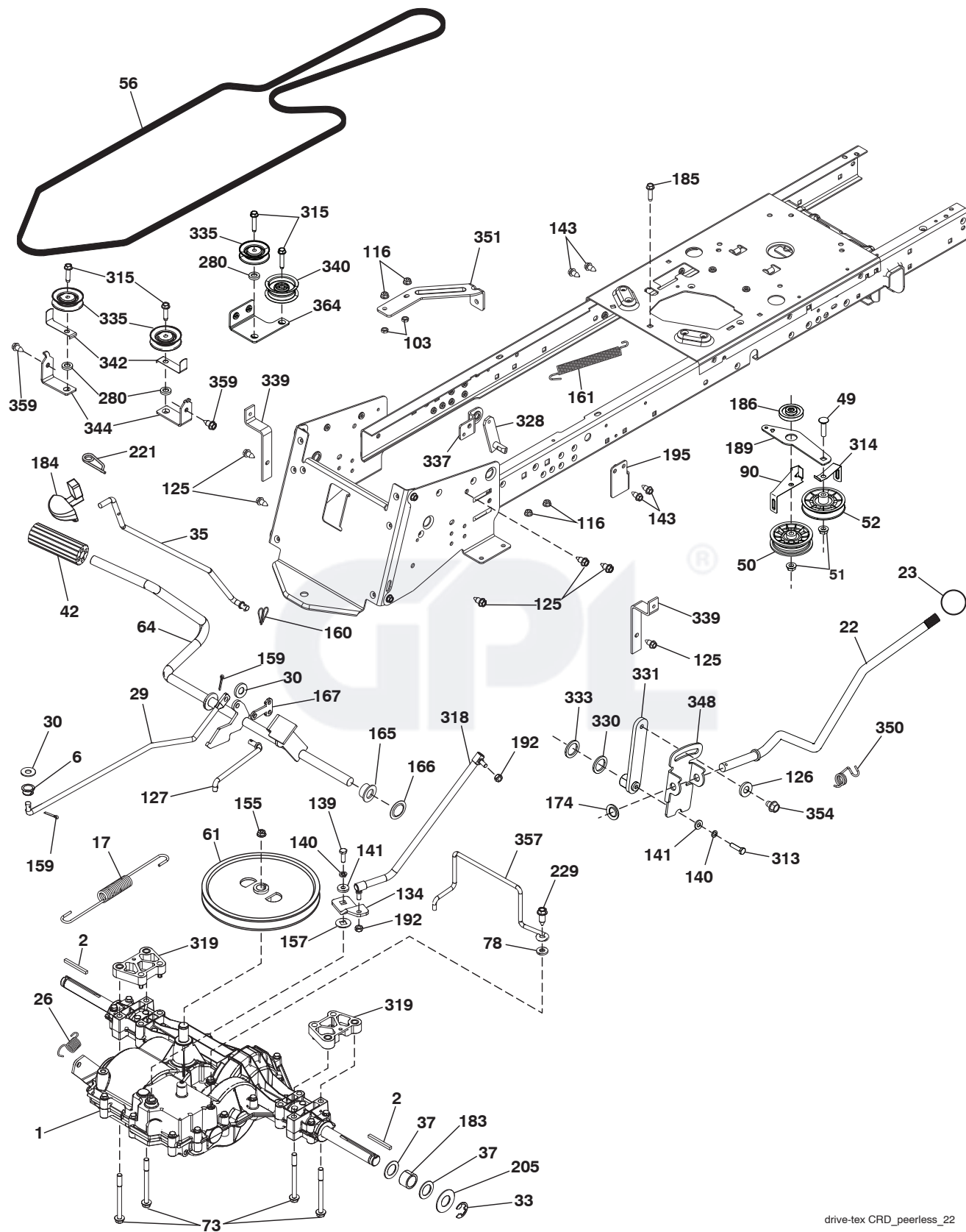


TRACTOR - - MODEL NO. TC 138M (96051017800), PRODUCT NO. 960 51 01-78
CHASSIS AND ENCLOSURES 39

KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
3	581 05 63-01	Logo	213	539 97 69-34	HCS 5/16-18 x 3/4 Gr. 5 ZD
5	585 47 79-05	Dash	214	532 19 91-45	Clip Retainer
14	532 44 12-67	Hood	217	532 40 91-67	Rod Pivot Hood
15	532 44 14-28	Lens LH	218	532 19 63-95	X-Piece Hood Stop
18	532 44 13-68	Grille	228	532 19 51-61	Stud Fastener
25	532 44 14-27	Lens RH	235	532 40 61-29	Spacer Fender
34	580 91 09-01	Plate Engine	236	873 93 05 00	Nut Center Lock 5/16-18 unc
36	817 06 05-12	Screw 5/16-18 x 3/4	238	532 44 13-74	Trim
37	532 44 13-69	Fender	239	532 40 48-83	Clip Tinnerman
52	873 68 05-00	Nut Crownlock 5/16-18	282	532 41 41-10	Clip Retainer
62	872 11 06-08	Bolt 3/8-16 x 1 Gr. 5	283	532 44 05-31	Console Deck Lift
68	539 99 08-58	Screw Thdrol. 5/16-18 x 1/2	284	532 44 08-59	Console Shift RH
118	819 13 13-16	Washer 13/32 x 13/16 x 16	287	817 60 04-06	Screw Hex Wash. 1/4-20 x 3/8
119	873 68 06-00	Nut Crown Lock	297	532 40 66-65	Insert Reflective LH
130	532 41 63-58	Screw #10 x .750 BOS Thread	303	589 00 76-01	Shield LH
137	532 40 75-90	Bumper Dash	304	589 41 27-01	Shield RH
150	532 40 66-62	Air Duct	307	587 52 74-01	Shield Upper RH
151	532 40 78-07	Bracket Pivot	308	532 17 18-77	Bolt 5/16-18 unc x 3/4
152	532 19 95-35	Shield Browning	309	501 18 83-01	Backplate
159	817 00 06-12	Screw 3/8-16 x 3/4	310	532 44 66-36	Bracket Hangbar Bag LH
162	532 14 24-32	Screw Hex Wsh. Hi-Lo 1/4 x 1/2 unc	311	532 44 66-37	Bracket Hangbar Bag RH
175	532 19 94-72	Crossmember	319	532 17 46-62	Bracket Actuator Bagger
176	532 40 07-76	Screw 10-24 x 5/8	334	532 44 25-37	Bracket Engine
177	532 19 52-28	Bushing Steering	338	532 43 66-40	Bolt Shoulder
180	581 18 71-01	Chassis	339	532 43 66-41	Lever Bagger Full
182	532 40 71-76	Dash Lower	340	532 44 09-31	Door Battery Tray
183	874 52 05-20	Bolt 5/16-18 x 1-1/4	341	582 06 08-01	Latch Batter Tray
184	587 63 36-01	Plug End	342	582 82 68-02	Support Fender
189	817 00 05-12	Screw 5/16-18 x 3/4	343	532 44 07-49	Clip
191	532 41 65-01	Insert Reflective RH	371	587 49 45-01	Shield Upper
194	873 90 05-00	Nut Lock Hex Flange 5/16-18	375	586 90 82-01	Dash Clip-On Bumper
199	532 41 87-39	Plate Deck Lift	376	589 45 87-01	Mount Asm Hush Upper Strng
202	532 44 13-42	Vent Side Hood RH	377	589 45 53-01	Screw 10 x 1/2 ZN PL Phil
203	532 44 13-43	Vent Side Hood LH			
204	532 44 13-75	Vent Top Hood			
205	532 44 13-44	Skirt Side RH			
206	532 44 13-45	Skirt Side LH			

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

TRACTOR - - MODEL NO. TC 138M (96051017800), PRODUCT NO. 960 51 01-78
DRIVE 40



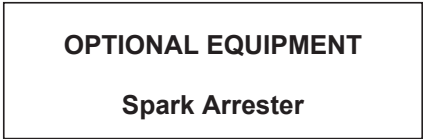
drive-tex CRD_peerless_22

TRACTOR - - MODEL NO. TC 138M (96051017800), PRODUCT NO. 960 51 01-78
DRIVE 40

KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	---	Transaxle, Peerless 206-578 (436815) (Order parts from trans-axle manufacturer.)	165	532 19 62-12	Bushing Shaft Brake Hand Control
2	532 12 35-83	Key Square	166	532 42 91-64	Nut Push .625
6	532 12 40-28	Bushing	167	532 40 52-57	Latch Brake Parking
17	532 44 08-67	Spring, Brake	174	532 19 72-89	Nut Push
22	532 44 32-46	Rod Shift CRD Tex	183	532 13 70-57	Spacer Axle
23	532 12 12-74	Knob	184	532 41 14-84	Knob
26	532 14 66-82	Spring Brake Return	185	872 11 06-22	Bolt
29	532 43 70-16	Rod, Brake	186	532 19 43-21	Spacer Retainer
30	819 13 16-16	Washer	189	532 43 36-11	Bellcrank Ground Drive
33	812 00 00-01	Ring E	192	532 15 03-60	Nut Lock Center 1/4-28 Fnthd.
35	532 40 10-31	Rod, Brake, Park	195	580 45 69-01	Bracket Brake Rod
37	532 12 17-49	Washer 25/32 x 1 1/4 x 16 Ga.	205	532 12 17-48	Washer 25/32 x 1-5/8 16 Ga.
42	532 12 48-72	Cover, Foot Pedal	221	532 40 31-87	Retaining Spring
49	872 11 06-14	Bolt	229	817 06 05-16	Screw
50	532 19 43-27	Idler Flat	280	819 11 10-12	Washer
51	873 90 06-00	Lock Nut 3/8-16	313	874 78 04-16	Bolt
52	532 19 43-26	Pulley Idler V Groove Plastic	314	532 44 47-13	Retainer, Belt Style Spring
56	532 43 63-84	V-Belt, Drive	315	817 58 05-20	Screw Thdrol 5/16-18 x 4.25
61	532 16 59-99	Pulley Transaxle	318	532 43 70-22	Link Shift Gear
64	532 19 62-00	Shaft Asm. Pedal Brake Control	319	532 43 67-94	Spacer Transaxle Tex CRD
73	874 49 05-60	Bolt Hex 5/16-18 x 3.75	328	532 43 79-58	Shaft Shift Front
78	819 11 12-12	Washer 11/32 x 3/4 x 12 Ga.	330	532 16 95-93	Washer Nylon
90	532 44 36-05	Keeper Belt Clutching	331	532 44 36-06	Hub Shift
103	873 35 05-00	Nut	333	532 17 08-68	Wave Spring Washer
116	873 90 05-00	Nut Lock Hex Flange 5/16-18	335	532 19 95-34	Pulley V-Idler
125	817 00 05-12	Screw 5/16-18 x 3/4	337	532 43 59-37	Bracket Supt Shift CRD Tex
126	532 16 60-02	Washer Srrtd 5/16 ID x 1.0 x .125	339	532 43 68-67	Strap Torue K46 CRD Tex
127	582 21 70-01	Link Clutch Ground Drive, Long	340	532 43 68-12	Idler Flat
134	532 14 50-90	Asm. Shift	342	532 18 26-82	Keeper Belt
139	874 55 04-12	Bolt 1/4-28 unf Gr. 8 w/Patch	344	532 43 56-45	Bracket Idler CRD Tex
140	810 04 04-00	Washer Lock Hvy. Helical 1/4	348	532 44 36-07	Bracket Pivot Lever
141	819 09 12-10	Washer 9/32 x 3/4 x 10 Ga.	350	532 44 50-20	Spring Torsion Shift
143	539 99 08-58	Screw Thdrol 5/16-18 x 1/2 TYTT	351	532 43 69-98	Bracket
155	812 00 00-28	Ring Retainer	354	817 49 05-10	Screw
157	532 10 57-01	Washer Plate Shift	357	532 44 13-38	Belt Keeper
159	876 02 04-12	Cotter Pin	359	817 49 06-10	Screw Hxwsh Thdr 3/8-16 x 5/8
160	532 16 94-84	Retainer Clip	364	532 44 30-32	Bracket
161	532 10 57-09	Spring, Return, Clutch			

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

ENGINE 24



engine-tex_BS_137

TRACTOR - - MODEL NO. TC 138M (96051017800), PRODUCT NO. 960 51 01-78
ENGINE 24

KEY NO.	PART NO.	DESCRIPTION
1	- - - - -	Engine B&S Model 21R707-0147-B1 (596944301) (Order parts from engine manufacturer.)
2	532 17 97-58	Muffler
9	501 83 26-01	Keeper Belt Engine
12	586 47 85-01	Pulley Engine
15	581 28 99-01	Tank Fuel 1.5
18	532 43 02-20	Cap Fuel
20	587 24 26-01	Control Throttle
21	532 41 63-58	Screw #10 x 0.750 BOS Thread
28	532 13 70-40	Fuel Line
29	532 13 71-80	Spark Arrester Kit
37	532 12 34-87	Clamp Hose
42	539 99 02-47	Lock SLW STD 7/16
43	817 06 05-16	Screw 5/16-18 x 1
45	873 51 04-00	Nut Hexagon Flange Serrated
69	532 16 52-91	Gasket
79	532 19 23-34	Screw Socket HD 5/16-18 x .75
84	817 06 06-20	Screw 3/8-16 x 1-1/4
85	501 60 65-01	Bolt Hex 7/16-20 x 4 x Gr. 5-1.5 Thr
90	817 00 06-16	Screw 3/8-16 x 1
96	819 09 14-16	Washer 9/32 x 7/8 x 16 Ga.
97	817 67 04-12	Screw 1/4-20 x 3/4
108	587 17 95-10	Cover Pulley Engine w/SHLD
122	532 42 19-22	Extension Drain Oil

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

This technical diagram illustrates the exploded view of a steering knuckle assembly. The components are numbered as follows:

- Top Components:** 1 (Steering knuckle), 20 (Upper ball joint cap), 21 (Upper ball joint), 71 (Upper ball joint pin), 26 (Upper ball joint nut), 33 (Upper ball joint nut), 45 (Upper ball joint nut), 72 (Upper ball joint nut).
- Steering Knuckle Body:** 16 (Steering knuckle body), 64 (Steering knuckle body), 27 (Steering knuckle body), 28 (Steering knuckle body), 22 (Steering knuckle body), 63 (Steering knuckle body), 75 (Steering knuckle body), 76 (Steering knuckle body), 60 (Steering knuckle body), 19 (Steering knuckle body), 122 (Steering knuckle body), 59 (Steering knuckle body), 35 (Steering knuckle body), 58 (Steering knuckle body), 61 (Steering knuckle body).
- Lower Components:** 9 (Lower ball joint), 8 (Lower ball joint), 7 (Lower ball joint), 74 (Lower ball joint), 67 (Lower ball joint), 66 (Lower ball joint), 6 (Lower ball joint), 5 (Lower ball joint), 13 (Lower ball joint), 8 (Lower ball joint), 53 (Lower ball joint).
- Other Components:** 2 (Lower ball joint), 67 (Lower ball joint), 62 (Lower ball joint), 14 (Lower ball joint), 15 (Lower ball joint), 69 (Lower ball joint), 68 (Lower ball joint), 70 (Lower ball joint).

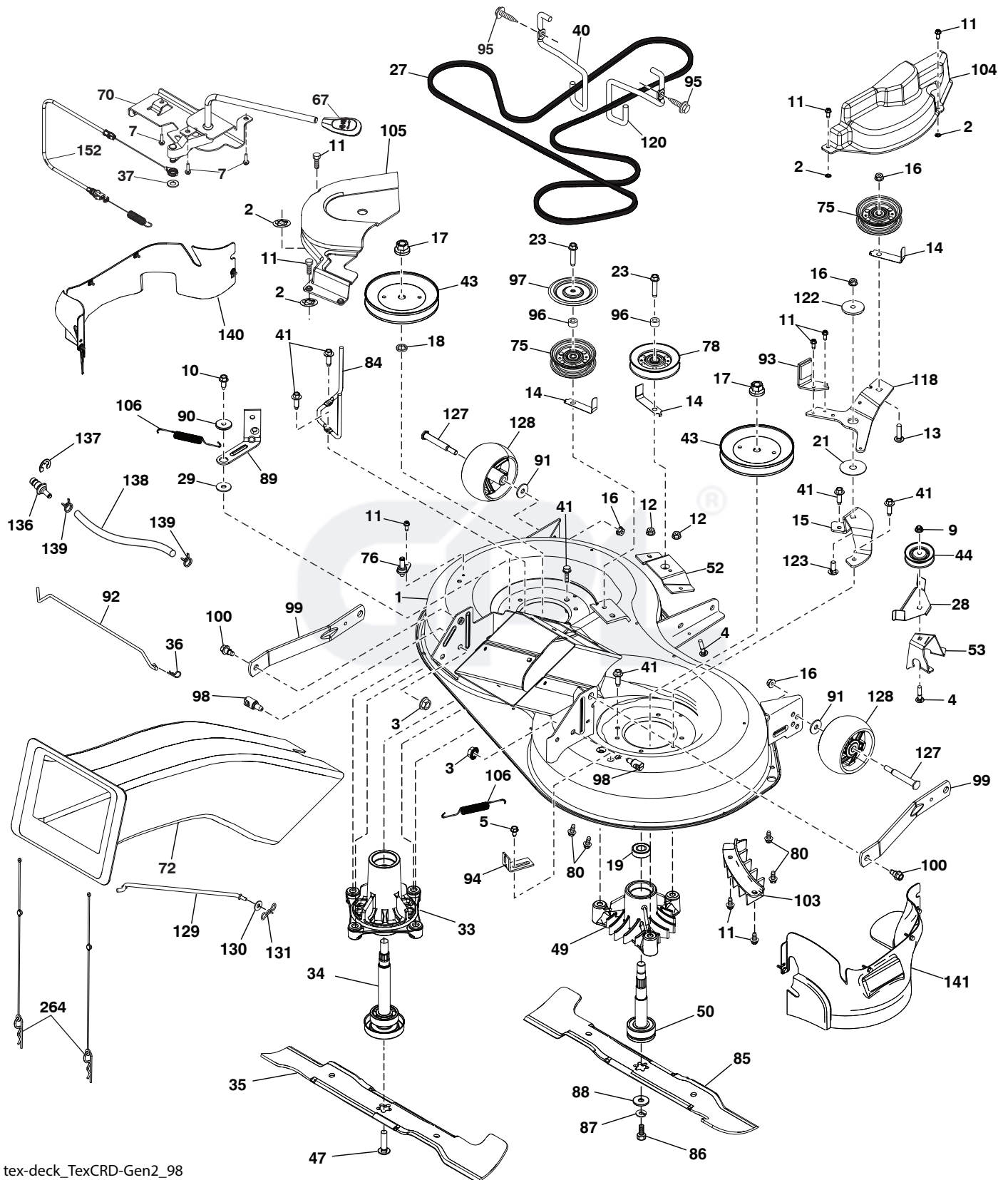
The diagram includes a large 'GPL' watermark in the center. Dashed lines indicate the assembly sequence and alignment of the parts.

TRACTOR - - MODEL NO. TC 138M (96051017800), PRODUCT NO. 960 51 01-78
STEERING ASSEMBLY 41

KEY NO.	PART NO.	DESCRIPTION
1	532 43 99-97	Wheel, Steering
2	532 41 81-68	Axle Asm.
4	532 40 30-87	Spindle Asm., LH
5	532 40 30-88	Spindle Asm., RH
6	532 12 49-31	Bearing, Race Thrust Harden
7	532 12 17-48	Washer 25/32 x 1-5/8 x 16 Ga.
8	812 00 00-29	Ring, Klip #T5304-75
9	532 12 12-32	Cap, Spindle
13	532 12 17-49	Washer 25/32 x 1-1/4 x 16 Ga.
14	539 99 01-18	Washer, SLW ZD 3/8
15	873 54 06-00	Nut, Crown Lock 3/8-24 unf
16	585 86 92-02	Steering Shaft
19	532 19 47-29	Plate Steering
20	532 44 14-25	Boot, Steering
21	532 18 67-37	Adapter, Wheel Steering
22	585 02 98-02	Bearing
26	532 43 97-43	Insert, Wheel Steering
27	819 21 16-16	Washer 21 x 32 x 1 x 16 Ga.
28	817 00 06-12	Screw 3/8-16 x 3/4
33	539 99 01-87	Washer Lock 5/16
35	532 19 47-32	Gear, Sector Plate
45	819 11 38-12	Washer 11/32 x 3/8 x 12 Ga.
53	532 18 89-67	Washer Hardened .793 x 1.637 x .060
58	532 19 47-47	Bolt Shoulder Sector Pivot CFM
59	532 19 47-48	Washer Thrust Sector Steering
60	873 97 10-00	Nut Flange Lock 5/8-11
61	532 19 47-40	Draglink, LH
62	532 19 47-41	Draglink, RH
63	817 00 05-12	Screw 5/16-18 x 3/4
64	532 19 98-49	Retainer Clip Spring Steering
66	871 02 07-48	Bolt Hex Fghd 7/16-14 x 3 Serr
67	532 19 47-37	Bushing PM Front Axle
68	873 90 07-00	Nut Lock Flange 7/16-14 Gr. 5
69	532 19 91-62	Washer 1.5 x .505 x .118
70	585 33 88-01	Bracket Deck Susp. Front
71	532 19 07-52	Shaft Extension Steering
72	532 42 89-82	Bolt Fin Hx 5/16-18 x 4
74	532 12 49-37	Bearing
75	580 68 37-01	Pinion
76	580 68 36-01	Screw Head Sock
122	532 44 49-62	Cap Gear Sector

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

TRACTOR - - MODEL NO. TC 138M (96051017800), PRODUCT NO. 960 51 01-78
MOWER DECK 44



tex-deck_TexCRD-Gen2_98

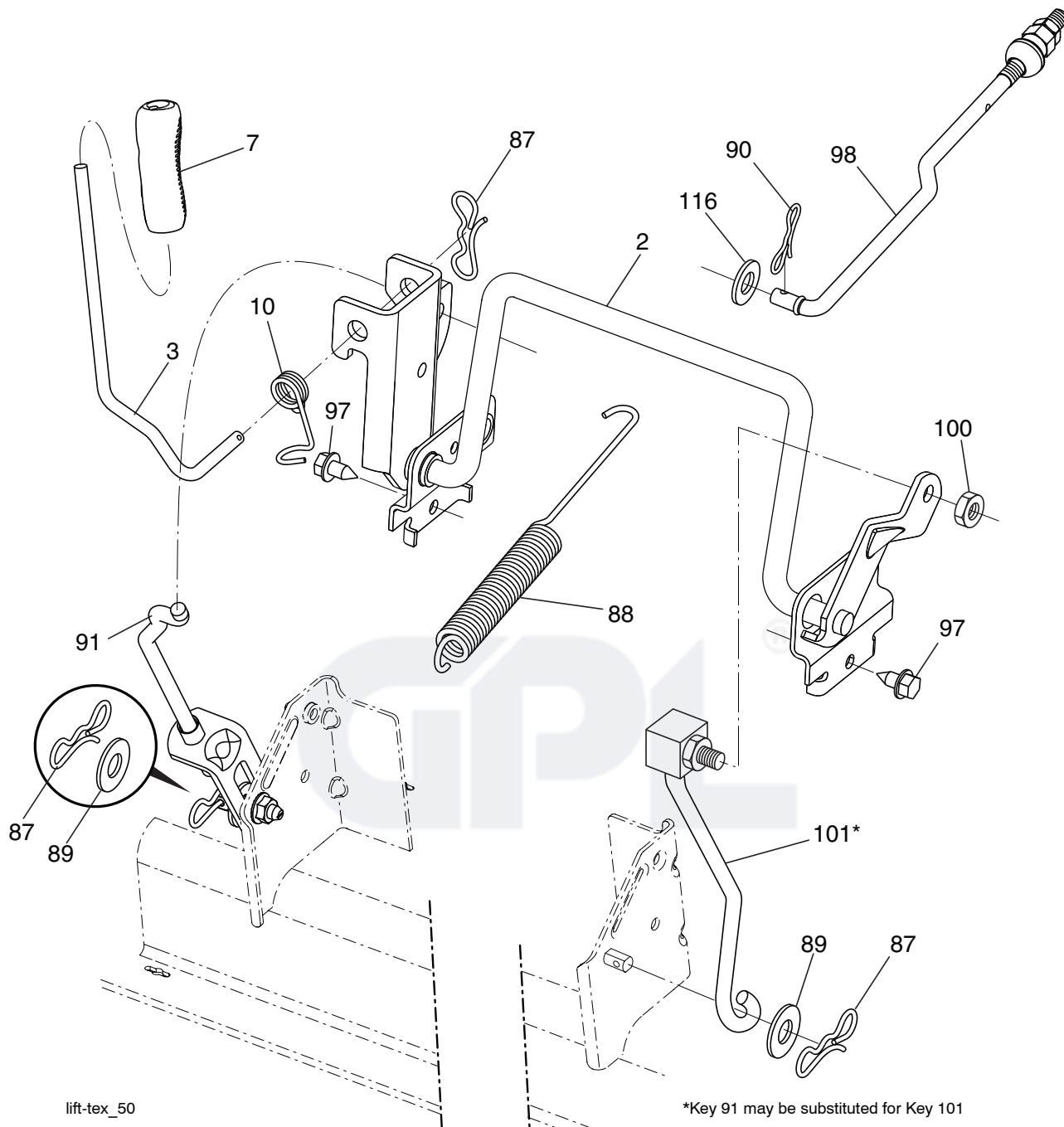
TRACTOR - - MODEL NO. TC 138M (96051017800), PRODUCT NO. 960 51 01-78
MOWER DECK 44

KEY NO.	PART NO.	DESCRIPTION
1	592 85 42-02	97 CRD Shell Weldment
2	532 42 30-62	Palnut 1/4
3	873 90 05-00	Nut 5/16 - 18
4	872 11 05-10	Bolt Carr 5/16-18 x 1-1/4 Gr. 5
5	817 00 05-10	Bolt 5/16-18
7	532 41 63-58	Screw #10
9	585 69 13-01	Nut Hex Flg Nylock
10	817 00 06-16	Screw 3/8-16 x 1
11	532 13 77-29	Screw 1/4-20 x 5/8
12	539 11 28-99	Nut 5/16-18 Hex Flange Nyloc
13	872 11 06-12	Bolt 3/8-16 x 1-1/2
14	532 15 60-85	Keeper Belt Idler
15	592 85 47-02	CRD Idler Arm Mount Bracket
16	873 90 06-00	Nut 3/8-16
17	532 40 02-34	Nut
18	532 18 76-90	Washer Spacer Mandrel
19	585 32 39-01	Bearing Mandrel
21	532 17 85-15	Washer Flat Hardened
23	817 49 06-28	Screw 3/8-16 x 1-3/4
27	592 86 92-01	Belt 97 Manual
28	592 85 56-02	Keeper 97 CRD Angled Idler
29	819 13 20-12	Flat Washer
33	532 18 72-81	Housing Mandrel
34	587 25 65-01	Shaft Asm
35	532 42 79-84	Blade
36	532 12 47-88	Retainer Spring
37	819 13 13-16	Washer 13/32 x 13/16 Ga.
40	532 19 72-58	Keeper Belt Engine LH
41	584 95 39-01	Bolt Hex Wshrd .313-18 x 1.19
43	532 19 74-73	Pulley Mandrel
44	532 19 95-34	Pulley V-Idler Grnd Dr Plated
47	584 30 93-01	Screw LH Blade 7/16 x 1
49	532 12 87-74	Housing Mandrel
50	532 16 54-82	Shaft Asm.
52	595 09 80-03	Bracket V-Idler Bolt Center
53	595 09 81-03	Bracket V-Idler Bolt Angled
67	532 40 30-12	Handle Clutch Cable
70	532 40 12-46	Clutch Asm Manual
72	581 45 41-03	Chute Upper
75	532 17 34-38	Pulley Idler Flat
76	532 43 96-40	Washout Port
78	532 17 39-02	Pulley Idler V-Gr Plated 4.25
80	539 99 03-16	Carriage Bolt 5/16-18 3/4

KEY NO.	PART NO.	DESCRIPTION
84	532 40 01-40	Keeper Belt Mandrel
85	532 42 79-85	Blade
86	532 18 17-13	Bolt 3/8-24 x 1.50
87	539 99 01-18	Washer Lock
88	532 14 02-96	Washer Hard Blade
89	532 43 81-24	Arm Brake
90	532 19 90-92	Spacer Retainer
91	819 12 14-14	Washer 5/16 Flat Ste Std ZD
92	592 85 57-01	Rod Brake 97 CRD Link
93	592 85 49-02	Arm Brake
94	532 19 72-50	Bracket Clutch Cable
95	817 00 06-12	Screw Hexwsh 3/8-16 x 3/4
96	532 40 02-71	Spacer
97	532 18 20-61	Shield Idler Mower
98	532 19 51-61	Stud Fastener
99	532 19 51-86	Arm Suspension
100	532 19 65-39	Bolt Shoulder
103	532 43 69-92	Guard Front Vent
104	592 84 81-01	Mandrel Cover RH
105	532 43 87-44	Mandrel Cover LH
106	532 19 32-16	Spring Brake Return
118	592 85 48-02	Arm Clutching
120	532 19 72-59	Keeper Belt Engine RH
122	532 16 57-23	Retainer Spring
123	872 11 06-10	Carriage Bolt 3/8-16 x 1.25
127	532 19 34-06	Bolt 3/8-16 x 3-5/8
128	589 52 73-01	Wheel Gauge Rally
129	532 40 48-51	Rod Anti-Sway
130	819 13 13-12	Washer 13/32 x 13/16 x 12 Ga.
131	532 19 42-08	Pin Cotter 5/16 Bow Tie Lock
136	532 43 96-39	Washout Port Hookup
137	812 00 00-29	Ring Klip
138	532 44 07-43	Hose 3/8 Long 12"
139	532 44 07-42	Hose 3/8 Clamp
140	501 57 94-01	Guard Asm. LH
141	501 57 93-01	Guard Asm. RH
152	532 44 04-88	Cable Clutch Manual W/Spring
264	589 39 29-01	Retainer Asm.
- -	587 25 33-01	Mandrel Assembly
- -	596 55 13-01	Replacement Mower Complete

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

TRACTOR - - MODEL NO. TC 138M (96051017800), PRODUCT NO. 960 51 01-78
MOWER LIFT 45



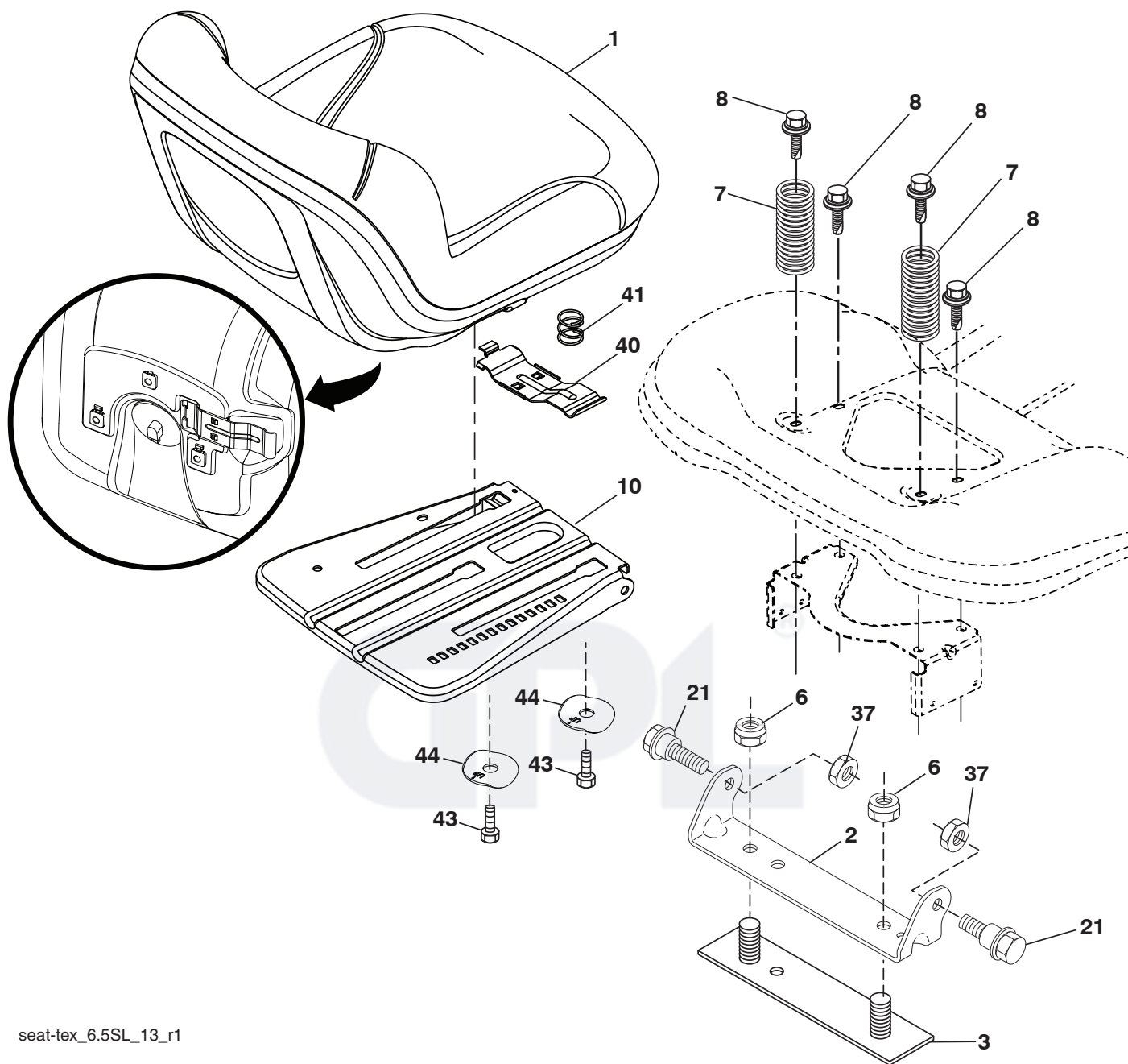
lift-tex_50

KEY NO.	PART NO.	DESCRIPTION
2	532 43 69-96	Deck Lift
3	532 19 52-31	Lever Asm., Lift RH
7	580 96 23-01	Grip, Lever
10	532 19 63-14	Spring Torsion
87	532 19 42-09	Pin Cotter 7/16 Bow Tie Lock
88	532 43 69-95	Spring Lift Assist
89	819 19 19-12	Washer 17/32 x 1-3/16 x 12 Ga.
90	532 19 42-08	Pin Cotter 5/16 Bow Tie Lock
91	532 19 51-81	Link Lift Susp Mower Rear

KEY NO.	PART NO.	DESCRIPTION
97	817 49 06-08	Screw 3/8-16 x 1/2
98	532 19 52-70	Link Lift Susp. Front Mower
100	873 93 06-00	Nut Centerlock
101	532 40 70-03	Link Asm. Lift
116	819 15 15-16	Washer 15/32 x 15/16 x 16 Ga.

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

TRACTOR - - MODEL NO. TC 138M (96051017800), PRODUCT NO. 960 51 01-78
SEAT ASSEMBLY 42



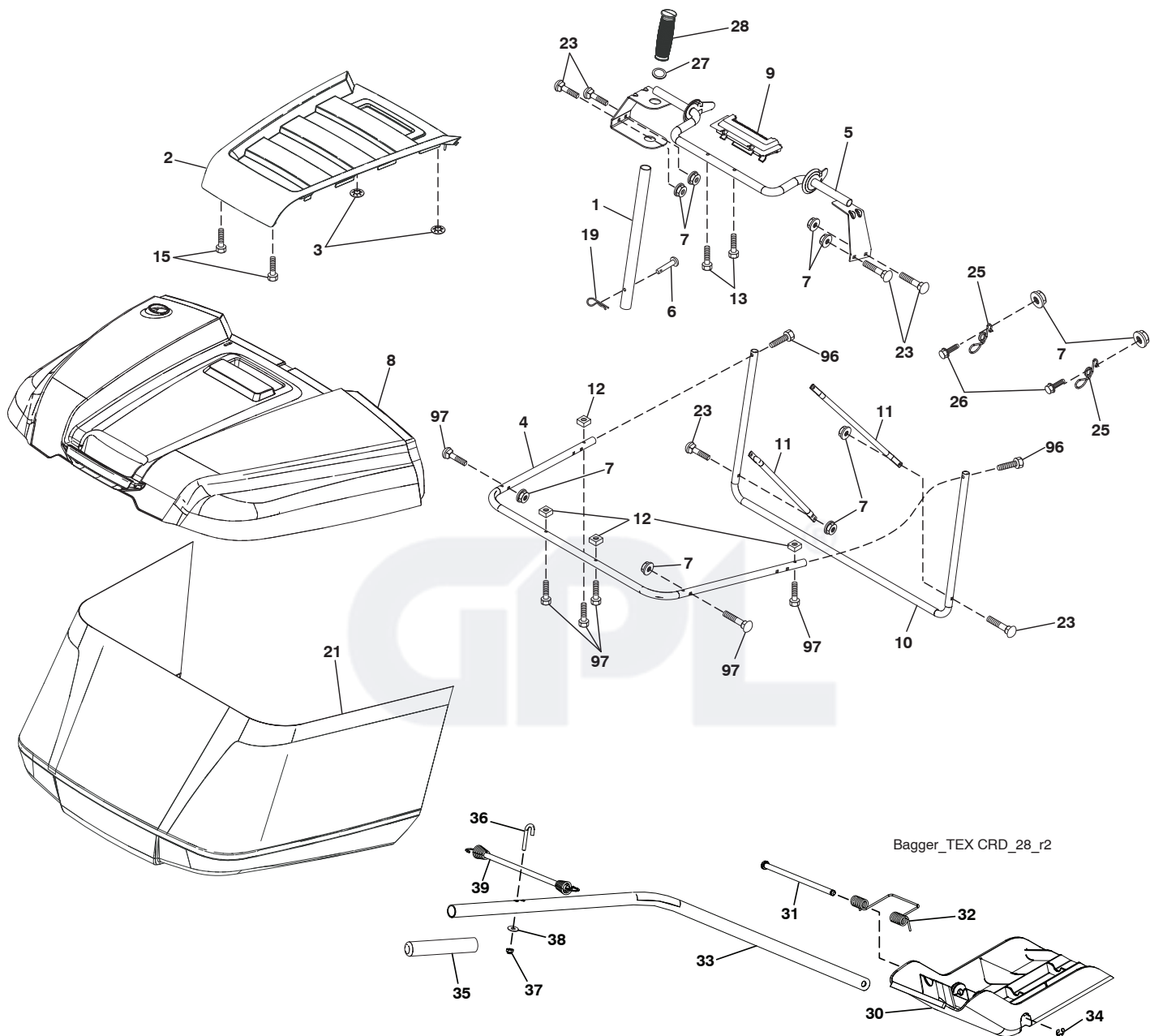
seat-tex_6.5SL_13_r1

KEY NO.	PART NO.	DESCRIPTION
1	532 43 97-09	Seat
2	532 18 01-66	Bracket Pivot Fender
3	532 14 06-75	Strap, Asm. Fender
6	873 80 06-00	Nut, Lock w/Ins. 3/8-16 unc
7	589 48 35-01	Spring, Seat Cprsn.
8	532 17 18-77	Bolt 5/16-18 unc x 3/4 w/Sems.
10	587 23 20-02	Pan, Seat
21	587 90 78-01	Bolt, Shoulder 5/16-18 x 5/8

KEY NO.	PART NO.	DESCRIPTION
37	873 80 05-00	Nut, Lock 5/16-18 unc
40	532 19 76-61	Handle
41	532 19 82-00	Spring
43	874 76 06-12	Bolt 3/8-16 unc x 3/4
44	501 05 18-01	Winged Washer 3/8 ID 1.5 OD

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

TRACTOR - - MODEL NO. TC 138M (96051017800), PRODUCT NO. 960 51 01-78
BAGGER 46



Bagger_TEX CRD_28_r2

TRACTOR - - MODEL NO. TC 138M (96051017800), PRODUCT NO. 960 51 01-78
BAGGER 46

KEY NO.	PART NO.	DESCRIPTION
1	532 42 86-10	Tube Handle Bagger
2	532 44 13-58	Applique
3	532 41 38-08	Nut Push .156
4	579 78 54-01	Frame Asm Bagger Top
5	532 41 76-32	Frame Asm Top Bagger
6	532 12 68-75	Rivet Drilled
7	873 90 04-00	Nut Hex Flange 1/4-20 unc
8	532 44 12-61	Cover Bagger
9	532 41 76-29	Insert Handle Bagger
10	532 43 67-70	Frame Front
11	532 43 67-71	Tubing Brace Bagger
12	532 42 17-93	Nut Square 1/4
13	532 42 17-80	Screw 1/4 x 1.150
15	532 42 18-01	Screw #8 Flat Head Drill Tip
19	532 19 42-08	Cotter Pin 5/16 Bow Tie
21	532 44 83-06	Bag Asm
23	872 04 04-10	Bolt Carr. 1/4-20
25	532 42 16-14	Spring Latch Bagger
26	817 49 04-12	Screw 1/4-20 x 3/4
27	532 42 12-62	Grommet Rubber
28	532 16 57-87	Grip Handle Black
30	532 43 74-52	Plug
31	532 43 58-61	Pin Hinge
32	532 43 74-54	Spring Double Torsion
33	532 43 84-51	Shaft Mulch Plug
34	532 43 79-88	E-Ring 5/16
35	532 43 91-39	Grip Mulch Plug
36	532 43 90-98	Bolt J
37	532 06 91-80	Nut Lock #10-24 unc
38	819 07 08-18	Washer 7/32 x 1/2
39	532 43 92-42	Bungee
96	501 40 66-01	Screw Hex Cap 1/4-20 x 1.500
97	590 10 57-01	Screw Torx Butn HD 1/4-20-1.5"

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

