

YTH180, 954001022, 1994-03



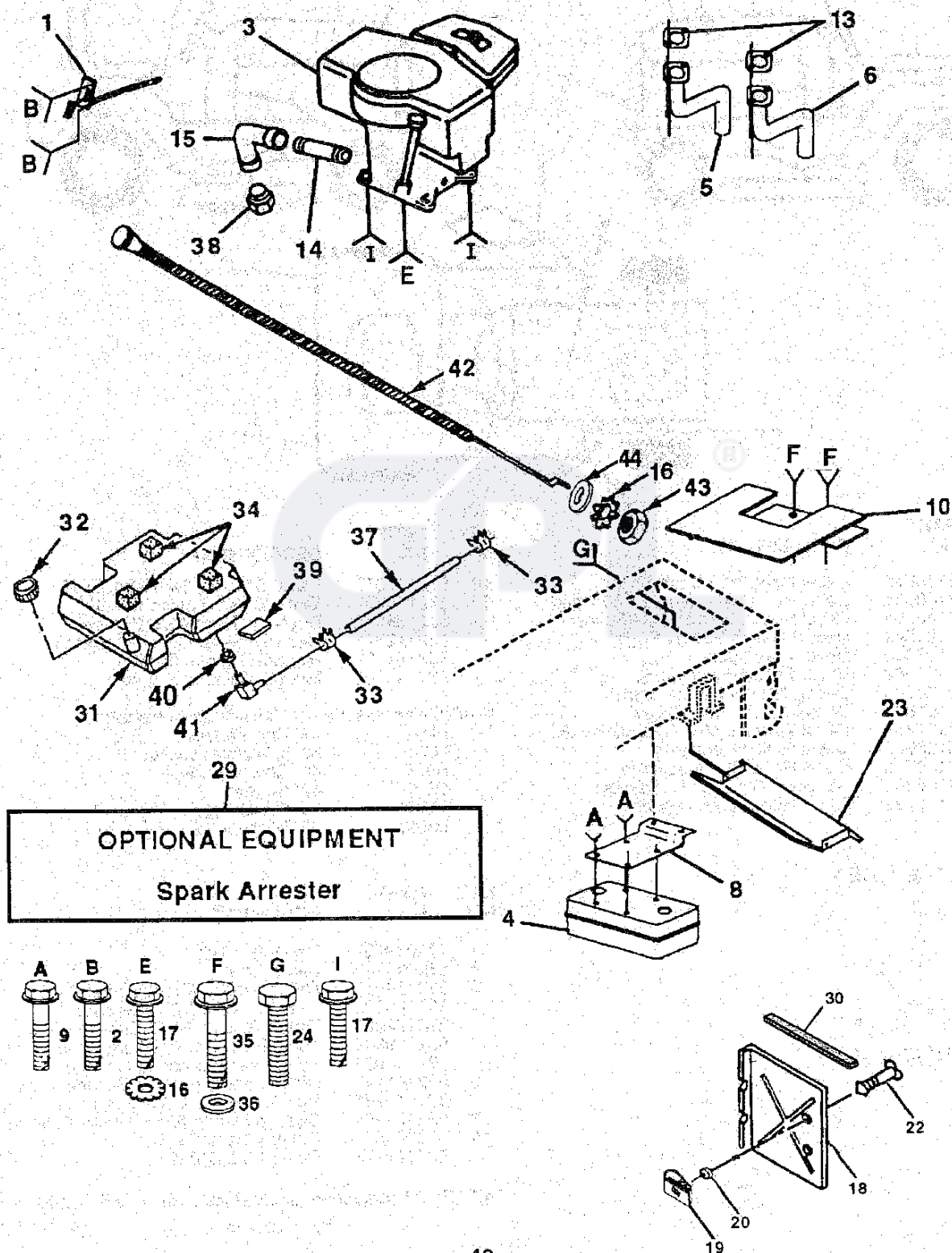
The logo for CPL, consisting of the letters 'CPL' in a stylized, bold, sans-serif font. A registered trademark symbol (®) is located to the upper right of the 'L'.

SPARE PARTS LIST

REPAIR PARTS

18 HP 42" TRACTOR - MODEL NO. YTH180 (HN18VH42A), PRODUCT NO. 954 00 10-22

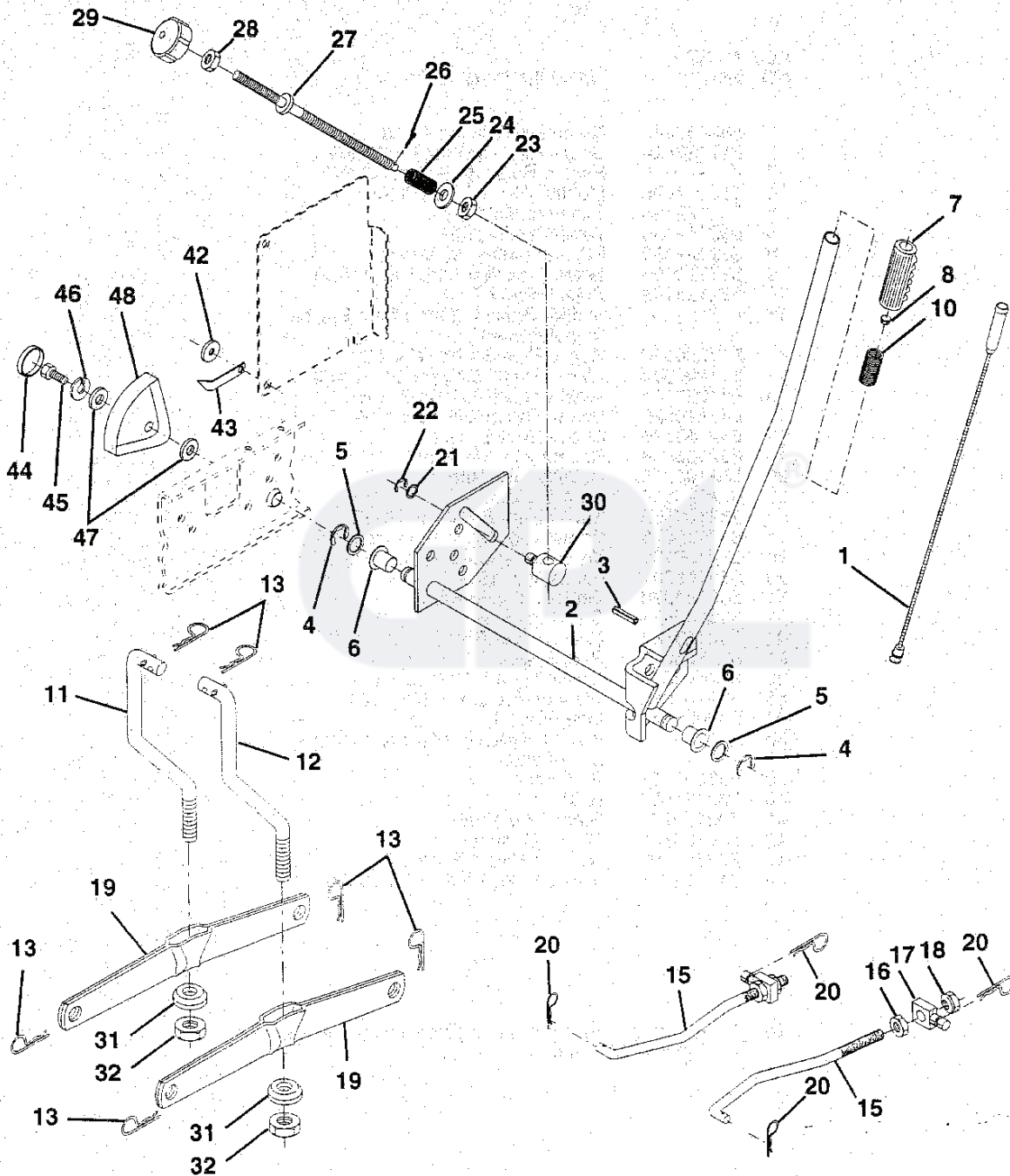
ENGINE



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1	532137248	THROTTLE CONTROL	RIGHT	1	
2	817720410	SCREW		1	
3				1	
4	532137978	MUFFLER		1	
5	532122434	PIPE, L.H.	LEFT	1	
6	532122435	PIPE, R.H.	RIGHT	1	
8	532122439	BRACKET		1	
9	817190408	SCREW		1	
10	532128199	PROTECTOR	LEFT	1	
13				1	
14	813280336	PIPE		1	
15	813200300	ELBOW		1	
16	811050600	WASHER		1	
17	817490620	SCREW		1	
18	532133746	HEAT SHIELD		1	
19	532105839	NUT		1	
20	532105838	NUT		1	
22	532123650	STUD		1	
23	532128953	MUFFLER COVER		1	
24	817021008	SCREW		1	
29	532137180	SPARK ARRESTER KIT	FLAT SCM	1	
30	532105037	SEALING		1	
31	532141070	FUEL TANK	REAR	1	
32	532140527	FUEL CAP		1	
33	532123487	HOSE CLAMP		1	
34	532106082	SPACER		1	
35	817490512	SCREW		1	
36	819132012	WASHER		1	
37	532008543	HOSE		1	
38				1	
39	532109227	PAD		1	
40	532124952	BUSHING		1	
41	532139277	NIPPLE		1	
42	532132781	CHOKE WIRE		1	
43	873610600	NUT		1	
44	819131316	WASHER		1	

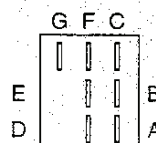
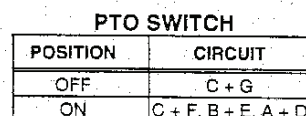
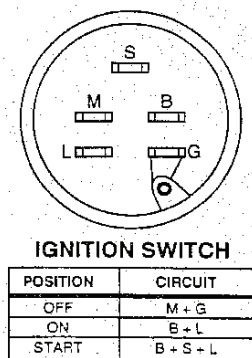
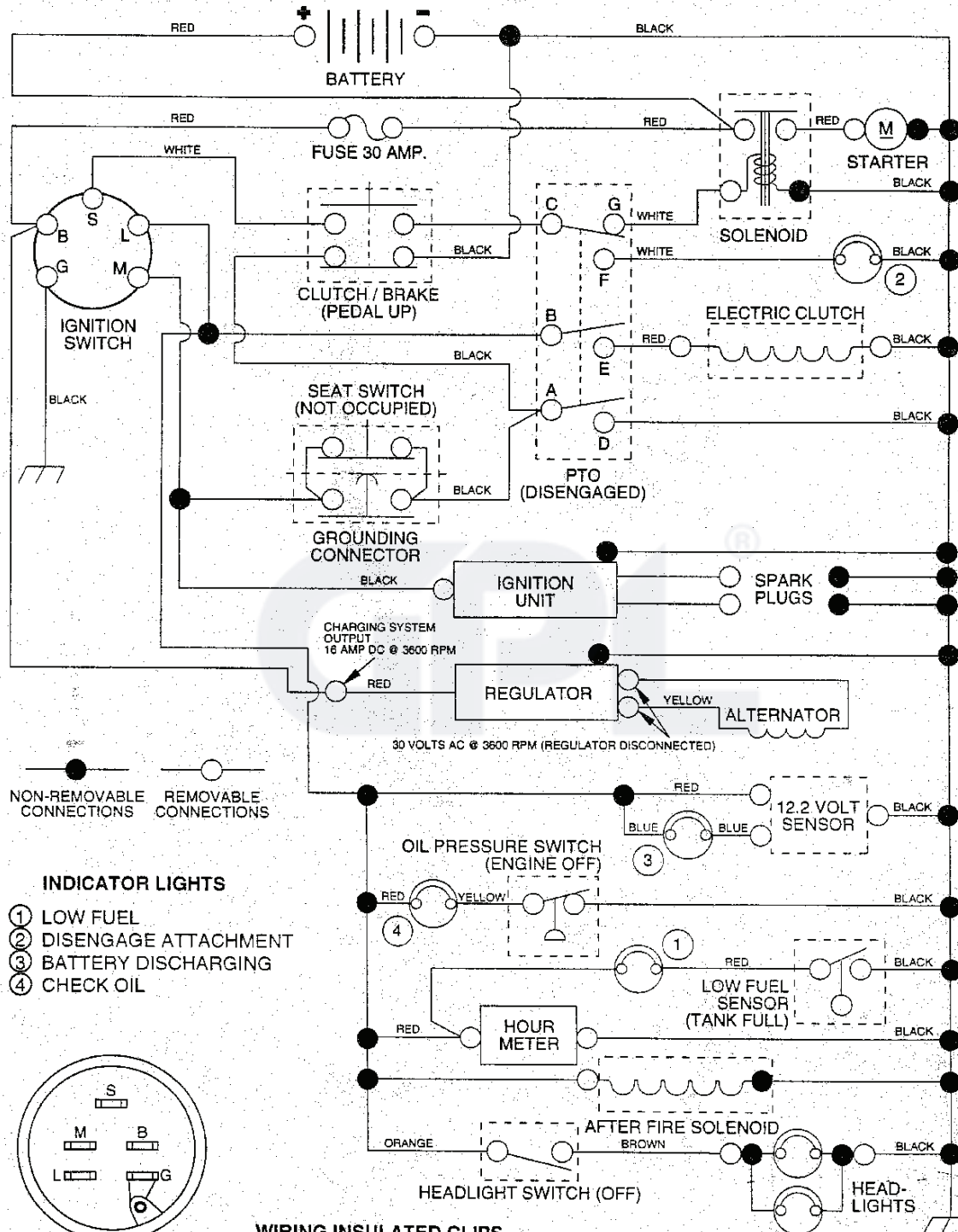
REPAIR PARTS

18 HP 42" TRACTOR - MODEL NO. YTH180 (HN18VH42A), PRODUCT NO. 954 00 10-22
MOWER LIFT ASSEMBLY

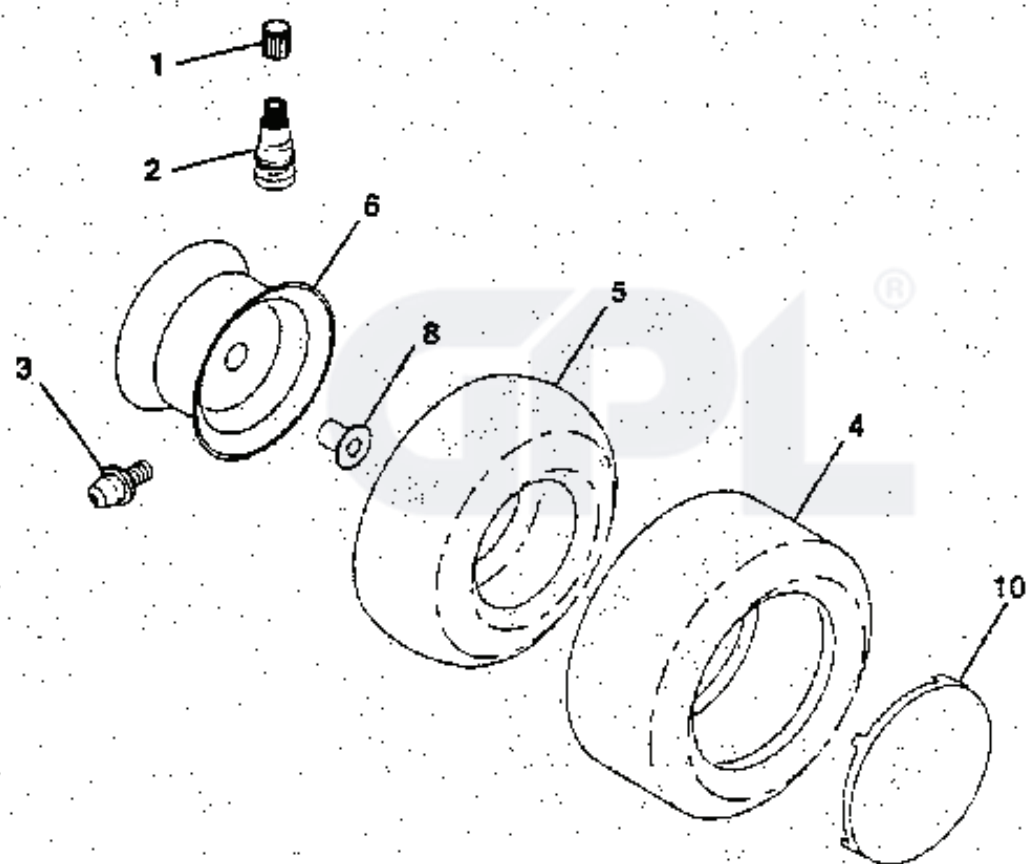


REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1	532136971	WIRE		1	
2	532136968	SHAFT		1	
3	532138284	PIN RETAINING SCREW		1	
4				1	
5	819211416	WASHER		1	
6	532120183	BEARING		1	
7	532125631	HANDLE		1	
8	532124526	KNOB		1	
10	532122512	SPRING		1	
11	532139865	LINK		1	
12	532139866	LINK		1	
13	532124670	RETAINER RING		1	
15	532127218	LINK		1	
16	873350800	NUT		1	
17	532130171	BRACKET		1	
18	873800800	NUT		1	
19	532139868	LEVER		1	
20	532124660	CIRCLIP		1	
21	819151216	WASHER		1	
22	812000037	RETAINER RING		1	
23	532110807	NUT		1	
24	819131016	WASHER		1	
25	532124874	SPRING		1	
26	876020308	SPLIT PIN		1	
27	532110729	ROD		1	
28	873350600	NUT		1	
29	532138057	KNOB		1	
30	532110810	PIN		1	
31	532140302	BEARING		1	
32	873810600	NUT		1	
42	532120529	WASHER		1	
43	532138346	INDICATOR		1	
44	532123935	PLUG		1	
45	874780516	BOLT		1	
46	810040500	WASHER		1	
47	819112410	WASHER		1	
48	532123934	INDICATOR		1	

18 HP 42" TRACTOR - MODEL NO. YTH180 (HN18VH42A), PRODUCT NO. 954 00 10-22 **SCHEMATIC**



WHEELS & TIRES

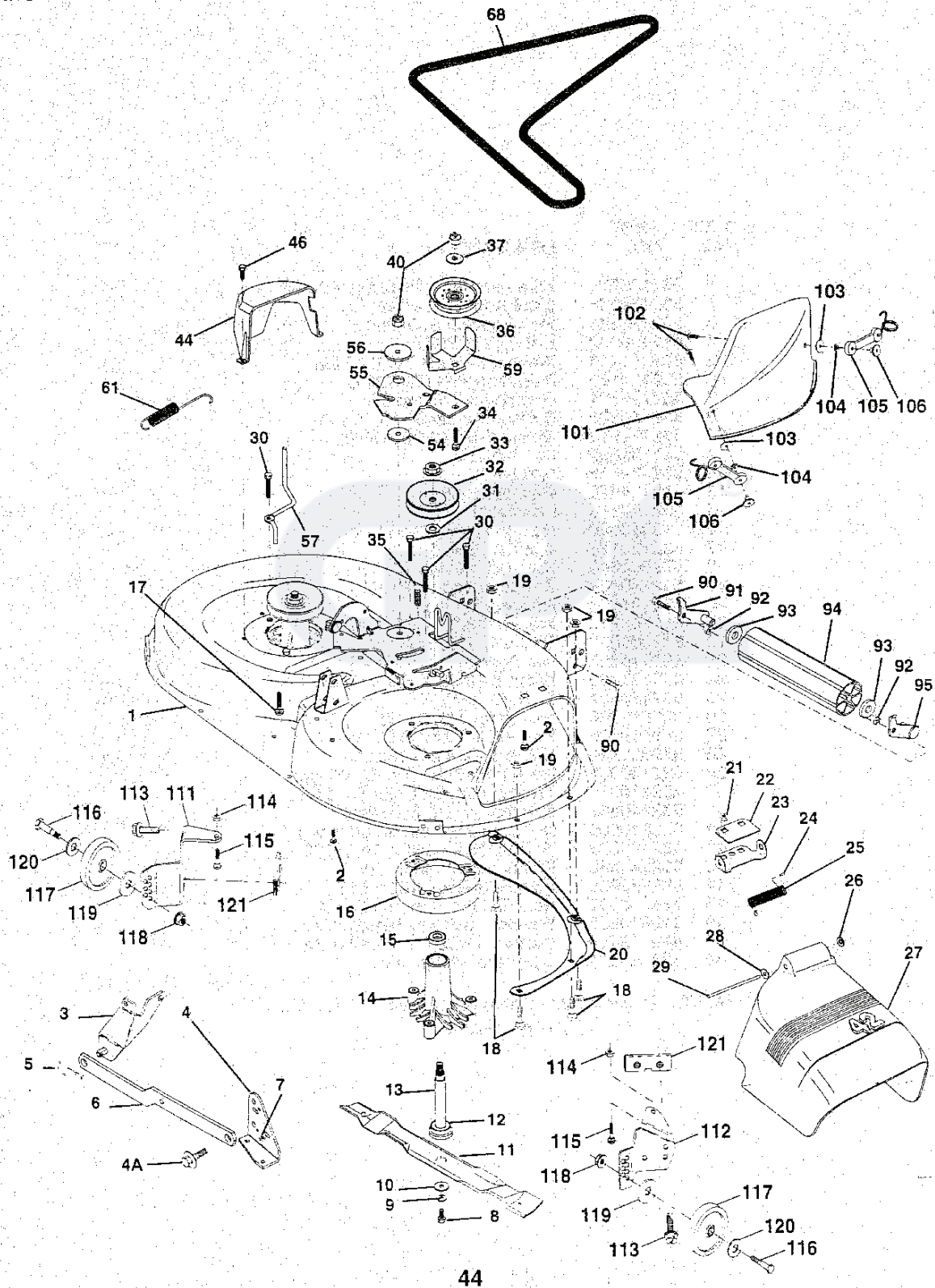


REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1	532059192	CAP VALVE		1	
2	532065139	NIPPLE		1	
3	532124957	FITTING	FRONT WHEEL ONLY	1	
4	532106222	TIRE		1	
4	532122082	TIRE		1	
5	532059904	HOSE	SERVICE ITEM ONLY	1	
5	532124926	HOSE	SERVICE ITEM ONLY	1	
6	532141447	RIM SPROCKET		1	
6	532141446	RIM SPROCKET		1	
8	532124959	BEARING	SERVICE ITEM ONLY	1	
10	532124577	HUB CAP		1	
10	532124578	HUB CAP		1	

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REPAIR PARTS

18 HP 42" TRACTOR - MODEL NO. YTH180 (HN18VH42A), PRODUCT NO. 954 00 10-22
42" MOWER



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1	532140081	CUTTER DECK		1	
2	872140506	BOLT		1	
3	532138017	BRACKE		1	
4	532138440	BRACKET		1	
4A	532132827	SPEC. BOLT		1	
5	532124670	RETAINER RING		1	
6	532130832	LEVER		1	
7	873800500	LOCK NUT		1	
8	532850857	BOLT		1	
9	810030600	WASHER		1	
10	532140296	WASHER		1	
11	532134149	RIDE ON BLADE		1	
12	532129895	BEARING	MANDREL	1	
13	532137645	SHAFT		1	
14	532128774	BEARING HOUSING	MACHD	1	
15	532110485	BEARING		1	
16	532136929	HOLDER		1	
17	872110610	BOLT		1	
18	872140505	BOLT		1	
19	873800500	LOCK NUT		1	
20	532136888	BAFFLE		1	
21	873800500	LOCK NUT		1	
22	532134753	PLATE		1	
23	532131267	BRACKET		1	
24	532105304	HUB CAP		1	
25	532123713	SPRING		1	
26	532110452	NUT		1	
27	532130968	DEFLECTOR		1	
28	819111016	WASHER		1	
29	532131491	SHAFT		1	
30	532138776	SCREW		1	
31	532129963	WASHER		1	
32	532129861	PULLEY		1	
33	532137266	NUT		1	
34	872110614	BOLT		1	
35	532133835	XMAS TREE FASTNER		1	
36	532131494	PULLEY		1	
37	819131316	WASHER		1	
40	873800600	NUT		1	
44				1	
46	532137729	SCREW		1	
54				1	
55	532140084	LEVER		1	
56	532122052	SPACER		1	
57	532140090	BELT GUIDE		1	
59	532141043	GUARD		1	
61	532131950	SPRING		1	
68	532140067	TECHNICAL SPECIFICATION		1	
90	874760616	BOLT		1	
91	532132274	BRACKET	LEFT	1	
92	873680600	NUT		1	
93	819171416	WASHER		1	
94	532132264	ROLLER		1	
95	532132273	BRACKET	RIGHT	1	
101	532136420	COVER		1	
102	871161010	SCREW		1	
103	810071000	WASHER		1	
104	819061216	WASHER		1	
105	532130758	LATCH		1	
106	532125004	NUT		1	
111	532140353	BRACKET	LEFT	1	
112	532132262	BRACKET	RIGHT	1	
113	874760512	BOLT		1	
114	873510500	NUT		1	
115	872110504	BOLT		1	
116	532124892	CAPOTNPCREMP:532121663422*		1	
117	532105455	WHEEL GAUGE		1	
118	873930600	NUT		1	
119	819121414	WASHER		1	
120	819171512	WASHER		1	
121	143723	BRACKET		1	
121	532140476	HOUSING	*STANDARD DECK. ORDER NOSE ROLLER, GAUGE WHEEL AND MULCHER PLATE COMPONENTS SEPARATELY*	1	*90-95,

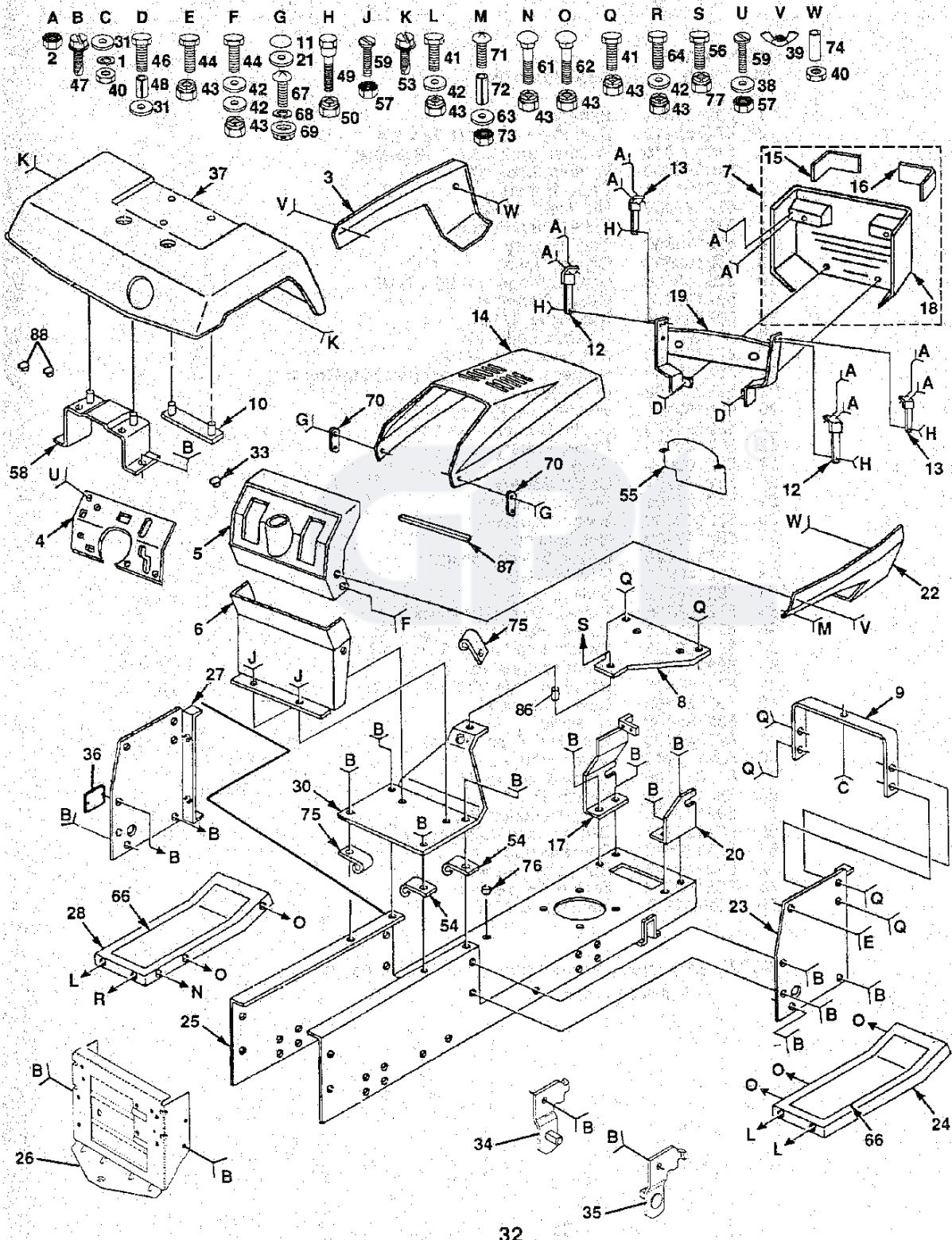
REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
121	532130794	MANDREL		1	*8- 10. 12- 15. 31. 33*



REPAIR PARTS

18 HP 42" TRACTOR - MODEL NO. YTH180 (HN18VH42A), PRODUCT NO. 954 00 10-22

CHASSIS AND ENCLOSURES

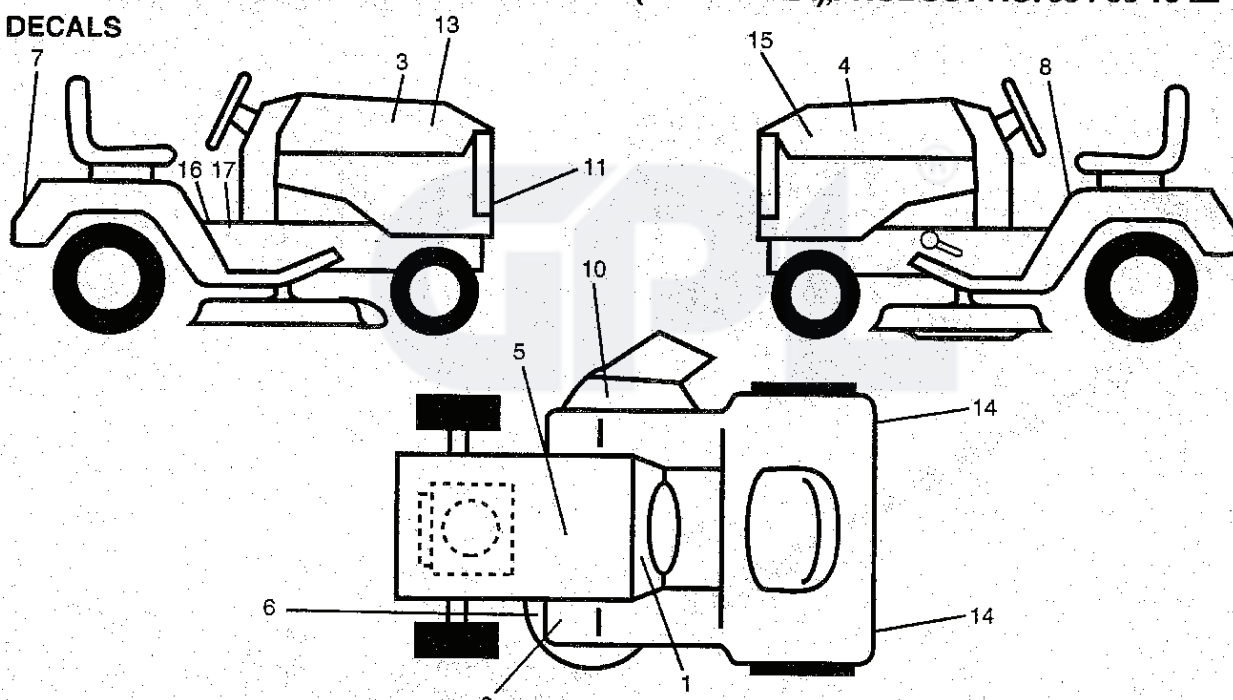


REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1	810040400	WASHER		1	
2	873510400	NUT		1	
3	532143364	PANEL	LEFT	1	
4	532141626	PLATE		1	
5	532140452	PANEL		1	
6	532104805	PANEL		1	
7	532127320	GRILL ASSY		1	
8	532140181	PLATE		1	
9	532124130	SUPPORT		1	
10	532140675	STRAP		1	
11	532110356	COVER		1	
12	532106784	BRACKET	REAR	1	
13	532104618	BRACKET	FRONT	1	
14	532125007	HOOD		1	
15	532124250	LENS	LEFT	1	
16	532124251	LENS	RIGHT	1	
17	532110853	BRACKET	LEFT	1	
18	532127325	GRILL		1	
19	532124574	BRACKET		1	
20	532110852	BRACKET	RIGHT	1	
21	532110357	WASHER		1	
22	532143365	PANEL	RIGHT	1	
23	532136970	PANEL	RIGHT	1	
24	532124914	FOOTREST	RIGHT	1	
25	532140341	FRAME		1	
26	532140356	DRAWBAR		1	
27	532136967	PANEL	LEFT	1	
28	532124899	FOOTREST	LEFT	1	
30	532127543	SUPPORT		1	
31	819091216	WASHER		1	
33	532125085	PLUG		1	
34	532139886	BRACKET	LEFT	1	
35	532139887	BRACKET	RIGHT	1	
36	532121794	COVER		1	
37	532141449	FENDER		1	
38	819111116	WASHER		1	
39	532123198	WING NUT		1	
40	873220400	NUT		1	
41	874760612	BOLT		1	
42	819131312	WASHER		1	
43	873680600	NUT		1	
44	874760616	BOLT		1	
46	874760440	BOLT		1	
47	817490612	SCREW		1	
48	532121235	SPACER		1	
49	532123481	BOLT		1	
50	873680400	NUT		1	
53	817490608	SCREW		1	
54	532126471	CLIP		1	
55	532126493	BAFFLE		1	
56	874760532	BOLT		1	
57	873510500	NUT		1	
58	532137113	BRACKET		1	
59	874180512	SCREW		1	
61	872140608	BOLT		1	
62				1	
63	819070818	WASHER		1	
64				1	
66	532108256	MAT		1	
67	874191008	SCREW		1	
68	810071000	WASHER		1	
69	532125004	NUT		1	
70	532109808	LATCH		1	
71	874981020	SCREW		1	
72	532007206	SPACER		1	
73	873731000	NUT		1	
74	532001260	SPACER		1	
75	532124996	CLIP		1	
76	532110436	GROMMET		1	
77	873800500	LOCK NUT		1	
86	532121236	SPACER		1	
87	532105037	SEALING		1	
88	532105531	NUT		1	

REPAIR PARTS

18 HP 42" TRACTOR - MODEL NO. YTH180 (HN18VH42A), PRODUCT NO. 954 00 10-22

DECALS

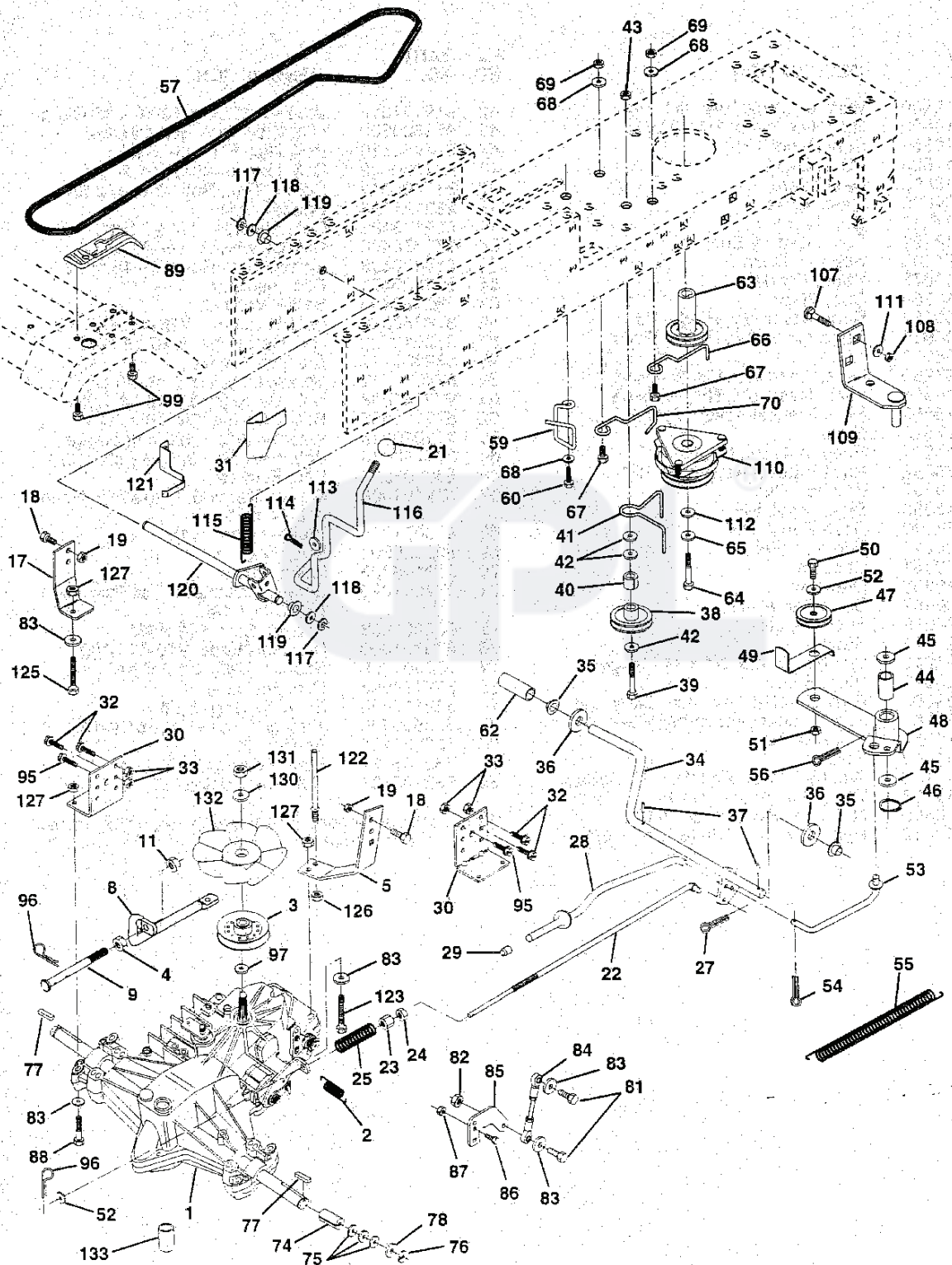


REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1	532138956	DECAL		1	
3	532140855	DECAL	RIGHT	1	
4	532140854	DECAL	LEFT	1	
5	532121549	DECAL		1	
6	532136830	DECAL		1	
7	532131582	DECAL		1	
8	532133795	DECAL		1	
9	532101892	DECAL		1	
10	532137259	DECAL		1	
11	532125989	DECAL		1	
13	532140728	DECAL	RIGHT	1	
14	532106202	REFLECTOR		1	
15	532140729	DECAL	RIGHT	1	
16	532142337	DECAL		1	
17	532140837	DECAL		1	
	532138311	DECAL	LIFT HANDLE	1	
	532142341	DECAL		1	
	532144304	OPERATORS MANUAL	ENGLISH	1	
	532144305	OPERATORS MANUAL	FRENCH	1	

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REPAIR PARTS

18 HP 42" TRACTOR - MODEL NO. YTH180 (HN18VH42A), PRODUCT NO. 954 00 10-22
DRIVE



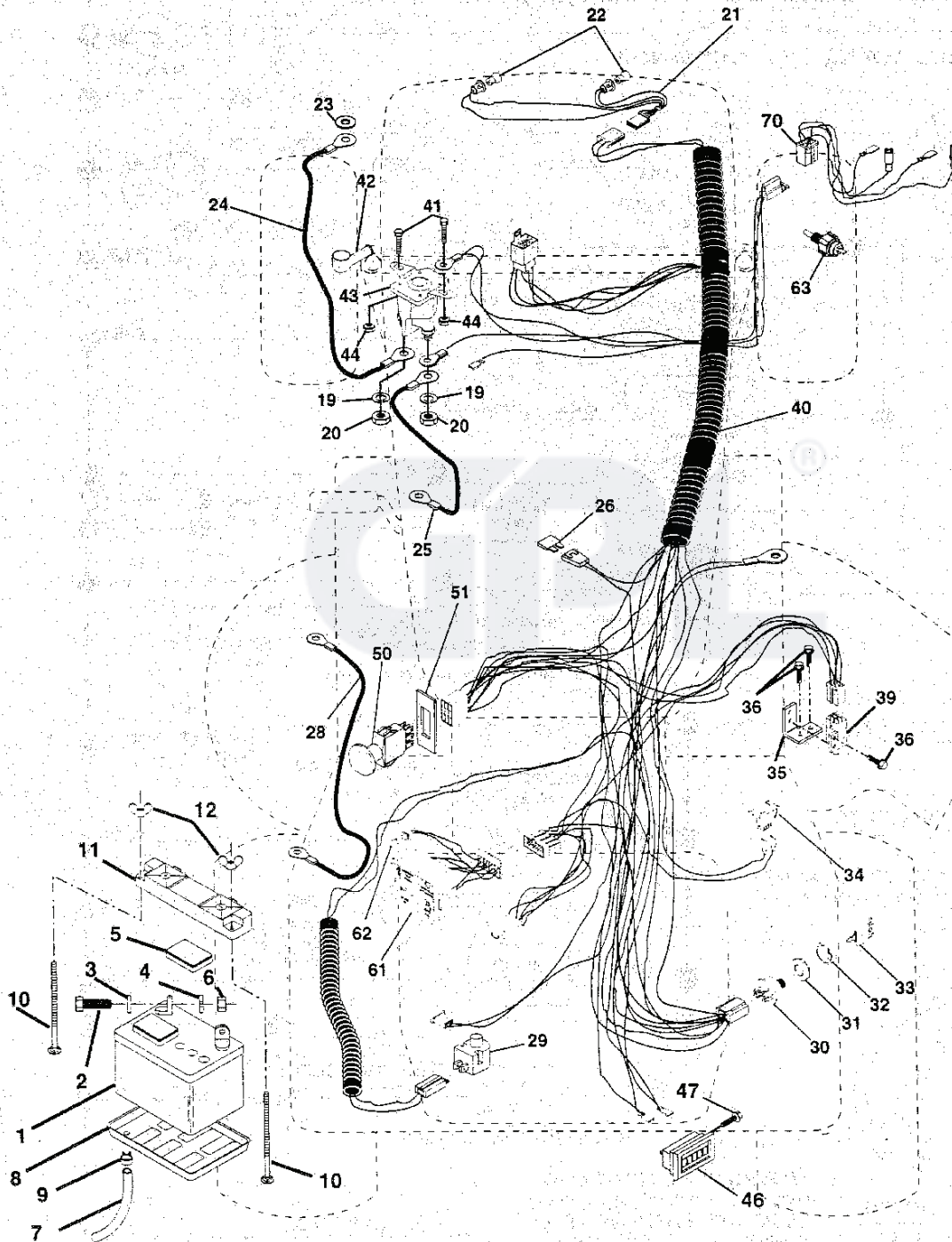
REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1	532140295	TRANSAXLE		1	
2	532142431	SPRING		1	
3	532140293	PULLEY		1	
4	873350500	NUT		1	
5	532140157	BRACKET		1	
8	532140357	CONTROL		1	
9	532140550	ROD		1	
11	873800500	LOCK NUT		1	
17	532140158	BRACKET		1	
18	874780616	BOLT		1	
19	873800600	NUT		1	
21	532140845	KNOB		1	
22	532140217	ROD		1	
23	873350600	NUT		1	
24	873800600	NUT		1	
25	532106888	SPRING		1	
27	876020412	SPLIT PIN		1	
28	532133261	ROD		1	
29	532071673	COVER		1	
30	532130807	BRACKET		1	
31	532127275	GUIDE		1	
32				1	
33	873800500	LOCK NUT		1	
34	532122424	SHAFT		1	
35	532120183	BEARING		1	
36	819211616	WASHER		1	
37	532124963	PIN RETAINING SCREW		1	
38	532123674	PULLEY		1	
39	874760644	BOLT		1	
40	532124965	SPACER		1	
41	532109070	BELT GUIDE		1	
42	819131312	WASHER		1	
43	873800600	NUT		1	
44	532105706	BEARING		1	
45	532110812	WASHER		1	
46	812000039	RETAINER RING		1	
47	532127783	PULLEY		1	
48	532123789	GUIDE ROLLER		1	
49	532123205	BELT GUIDE		1	
50	874760624	BOLT		1	
51	873680600	NUT		1	
52	819131316	WASHER		1	
53	532105710	LINK		1	
54	876020412	SPLIT PIN		1	
55	532105709	SPRING		1	
56	876020412	SPLIT PIN		1	
57	532140294	BELT		1	
59	532140312	BELT GUIDE		1	
60	817490612	SCREW		1	
62	532123533	PEDAL RUBBER		1	
63	532140189	PULLEY		1	
64	871170768	BOLT		1	
65	810040700	WASHER		1	
66	532105730	BELT GUIDE		1	
67	874760616	BOLT		1	
68	819131312	WASHER		1	
69	873800600	NUT		1	
70	532121218	BELT GUIDE		1	
74	532121199	SPACER		1	
75	532121749	WASHER		1	
76	812000001	RETAINER RING		1	
77	532123583	KEY		1	
78	532121748	WASHER		1	
81	874780520	BOLT		1	
82	873800500	LOCK NUT		1	
83	819111216	WASHER		1	
84	532140548	ROD		1	
85	532140156	LEVER		1	
86	871070516	SCREW		1	
87	873800500	LOCK NUT		1	
88	874780544	BOLT		1	
89	532139989	CONSOLE		1	
95	817490612	SCREW		1	
96	532124788	RETAINER RING		1	
97	819211616	WASHER		1	
99	532142432	SCREW		1	
107	872140506	BOLT		1	
108	873680500	NUT		1	

REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
109	532137141	BRACKET		1	
110	532137140	CLUTCH, ELECTRIC		1	
111	819111012	WASHER		1	
112	532126197	WASHER		1	
113	819171216	WASHER		1	
114	876020416	SPLIT PIN		1	
115	532123782	TORSION SPRING		1	
116	532141002	ROD		1	
117	812000008	CLIP		1	
118	819212016	WASHER		1	
119	532071208	BUSHING		1	
120	532140154	SHAFT		1	
121	532140470	BELT GUIDE		1	
122	532140469	BELT GUIDE		1	
123	874780536	BOLT		1	
125	874780524	BOLT		1	
126	873510600	NUT		1	
127	873800500	LOCK NUT		1	
130	532141322	WASHER		1	
131	532050831	NUT		1	
132	532140462	FAN		1	
133	532142564	HODE		1	

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REPAIR PARTS

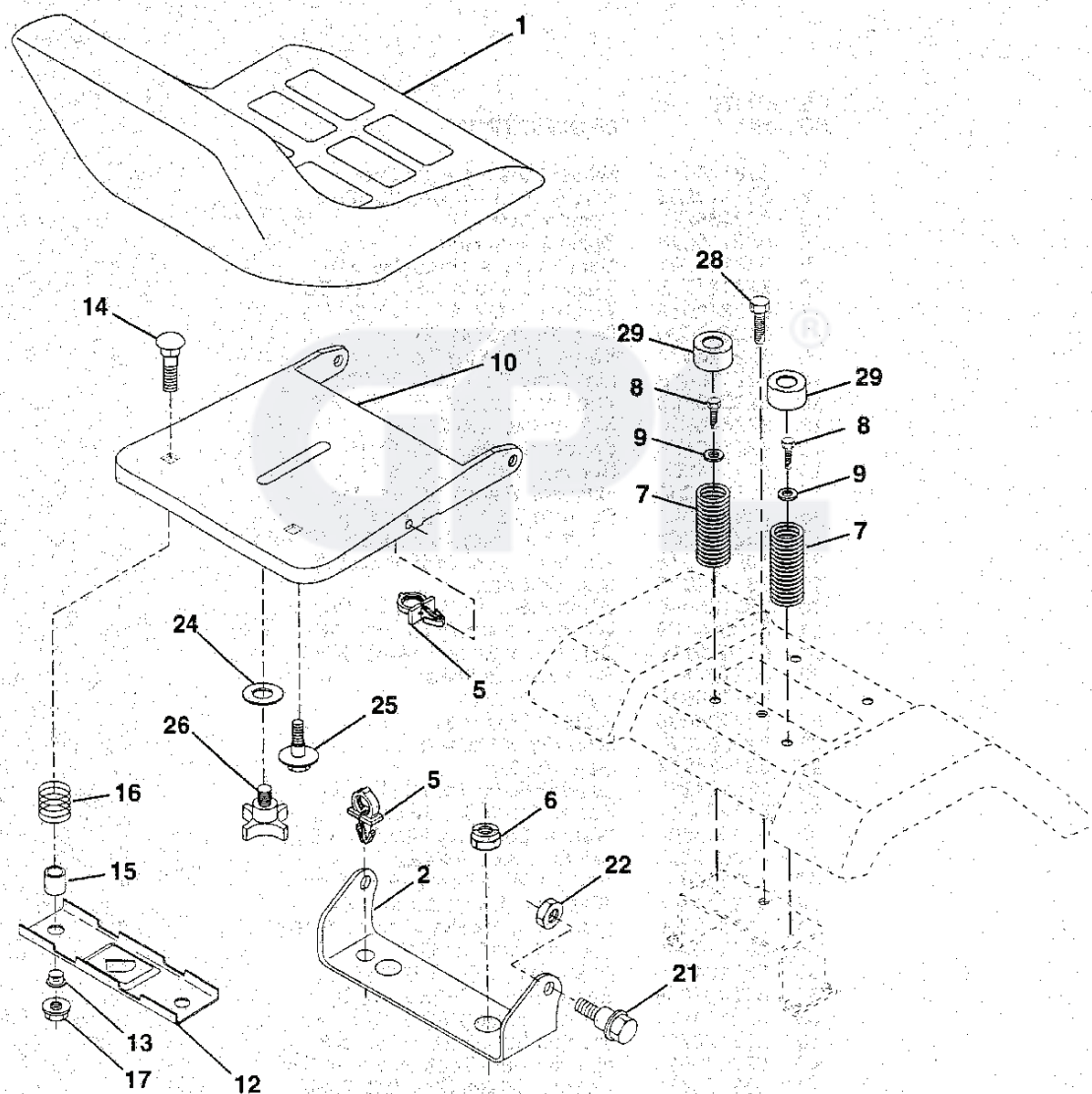
18 HP 42" TRACTOR - MODEL NO. YTH180 (HN18VH42A), PRODUCT NO. 954 00 10-22
ELECTRICAL



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1	532121537	BATTERY		1	
2	874760412	BOLT		1	
3	819091016	WASHER		1	
4	810040400	WASHER		1	
5	532121264	COVER		1	
6	873220400	NUT		1	
7	532007697	HOSE		1	
8	532124886	BATTERIE TRAY		1	
9	532109596	CLAMP		1	
10	872240460	BOLT		1	
11	532102476	PROTECTOR		1	
12	532123198	WING NUT		1	
19	810090400	WASHER		1	
20	873350400	NUT		1	
21	532136850	HARNESS		1	11
22	532004152	BULB		1	
23	811150400	LOCKWASHER		1	
24	532124770	CABLE		1	
25	532121770	BRACKET		1	
26	532108824	FUSE		1	
28	532124773	CABLE		1	
29	532121305	SWITCH		1	
30	532140399	SWITCH		1	
31	532140400	NUT		1	
32	532141226	COVER		1	
33	532140401	KEY		1	
34	532110712	SWITCH		1	
35	532108236	BRACKET		1	
36	817021008	SCREW		1	
39	532109553	SWITCH	4 TERMINAL	1	
40	532141571	IGNITION HARNESS		1	
41	871110408	BOLT		1	
42	532131563	COVER		1	
43	532138406	SOLENOID		1	
44	873640400	NUT		1	
46	532110940	HOUR METER		1	
47	817011008	SCREW		1	
50	532140404	SWITCH		1	
51	532140405	FRAME		1	
58	532127385	SENSOR LOW VOLT		1	
61	532126519	KIT ECLAIRAGE	532126519	1	
62	532110143	BULB		1	
63	532142320	SWITCH		1	
70	532144228	ENGINE HARNESS		1	

REPAIR PARTS

18 HP 42" TRACTOR - MODEL NO. YTH180 (HN18VH42A), PRODUCT NO. 954 00 10-22
SEAT ASSEMBLY

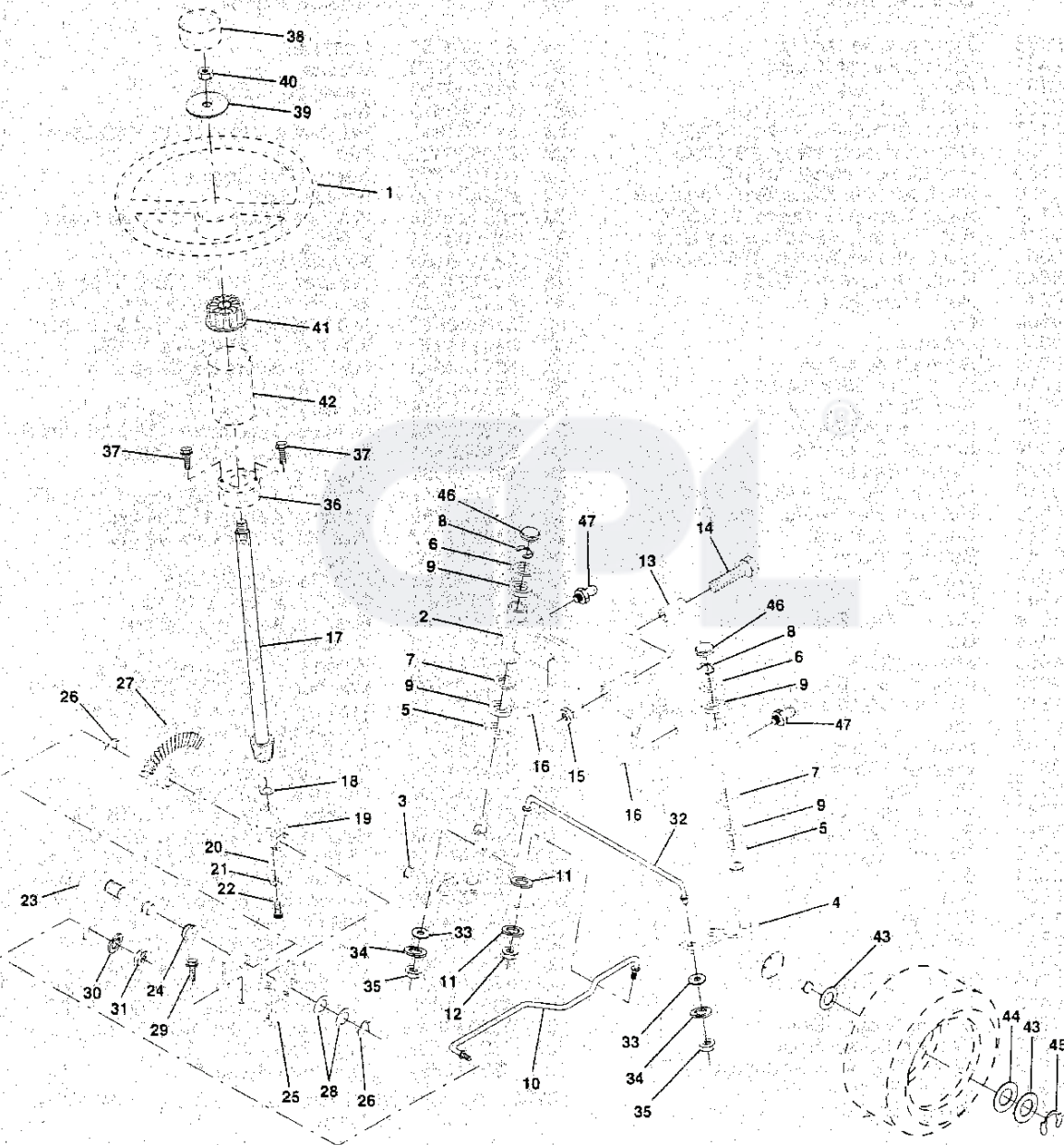


REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1	532124186	SEAT		1	
2	532140551	BRACKET		1	
5	532140407	CLIP		1	
6	873800600	NUT		1	
7	532124181	SPRING		1	
8	817490508	SCREW		1	
9	819131614	WASHER		1	
10	532140552	BRACKET		1	
12	532121246	BRACKET		1	
13	532121248	BUSHING		1	
14	872050411	BOLT		1	
15	532121249	SPACER		1	
16	532123740	SPRING		1	
17	532123976	LOCKNUT		1	
21	532139888	BOLT		1	
22	873680500	NUT		1	
24	819171912	WASHER		1	
25	532127018	BOLT		1	
26	532120068	KNOB		1	
28	817490608	SCREW		1	
29	532124238	HUB CAP		1	

GPL®

REPAIR PARTS

18 HP 42" TRACTOR - MODEL NO. YTH180 (HN18VH42A), PRODUCT NO. 954 00 10-22
STEERING ASSEMBLY

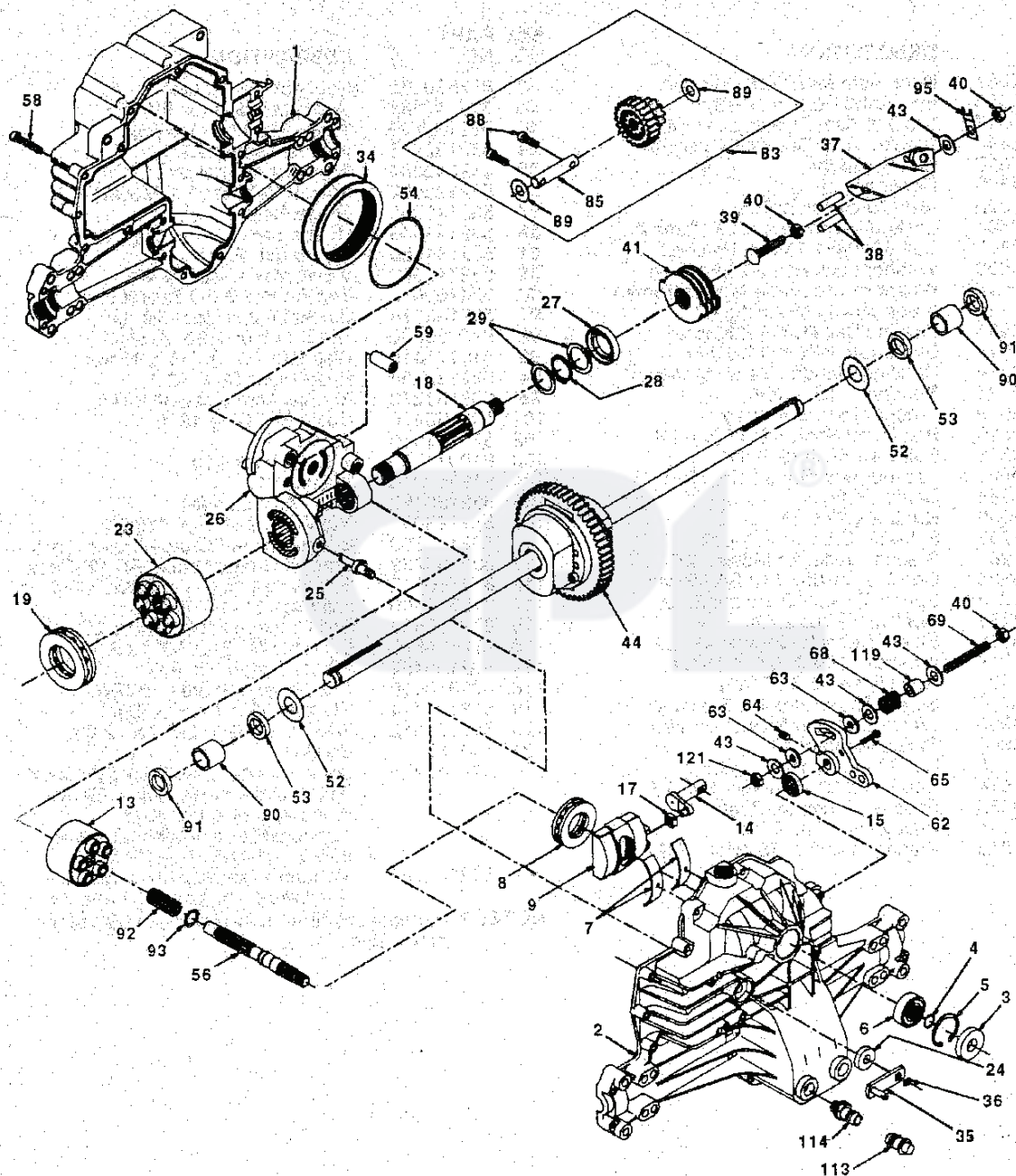


REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1	532124415	STEERING WHEEL		1	
2	532142033	AXLE		1	
3	532135227	SPINDLE	LEFT	1	
4	532135228	SPINDLE	RIGHT	1	
5	532124931	WASHER		1	
6	532121748	WASHER		1	
7	819272016	WASHER		1	
8	812000029	RETAINER RING		1	
9	532124937	BEARING COL. STRG.		1	
10	532130468	LINK		1	
11	810040600	WASHER		1	
12	873610600	NUT		1	
13	532110438	SPACER		1	
14	874011056	BOLT		1	
15	873901000	NUT		1	
16	532132624	PIN RETAINING SCREW		1	
17	532128762	SHAFT		1	
18	532057079	WASHER		1	
19	532124035	BRACKET		1	
20	532126684	SHIM		1	
21	810040400	WASHER		1	
22	871070410	SCREW		1	
23	532127501	SHAFT		1	
24	532109816	BUSHING		1	
25	532124036	BRACKET		1	
26	812000029	RETAINER RING		1	
27	532136874	ECCENTRIC DISC		1	
28	532124931	WASHER		1	
29	817490612	SCREW		1	
30	810040600	WASHER		1	
31	873610600	NUT		1	
32	532130467	ROD		1	
33	819111216	WASHER		1	
34	810040500	WASHER		1	
35	873810500	NUT		1	
36	532124720	BUSHING		1	
37	817431008	SCREW		1	
38	532124416	INSERT		1	
39	532100712	WASHER		1	
40	873940800	NUT		1	
41	532100711	ADAPTER		1	
43	532121749	WASHER		1	
44	532121748	WASHER		1	
45	812000029	RETAINER RING		1	
46	532121232	HUB CAP		1	
47	532124836	NIPPLE		1	

REPAIR PARTS

18 HP 42" TRACTOR - MODEL NO. YTH180 (HN18VH42A), PRODUCT NO. 954 00 10-22

HYDRO-GEAR TRANSAXLE - - MODEL NUMBER 319-0750



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1	532142930	HOUSING		1	
2	532142931	HOUSING		1	
3	532142932	SEALING		1	
4	532142928	RETAINER RING		1	
5	532142933	SLEEVE		1	
6	532142934	BEARING		1	
7	532142935	BEARING		1	
8	532142936	BEARING		1	
9	532142937	PLATE		1	
13	532142938	BLOCK		1	
14	532142939	LEVER		1	
15	532142940	SEALING		1	
17	532142941	GUIDE		1	
18	532142942	MOTOR SHAFT		1	
19	532142943	BEARING		1	
23	532142944	BLOCK		1	
24	532142945	SEALING		1	
25	532142946	VALVE		1	
26	532142947	JEU SECTION CENTRALE		1	
27	532142948	SEALING		1	
28	532142949	RING		1	
29	532142950	WASHER		1	
34	532142951	OIL FILTER		1	
35	532142952	LEVER		1	
36	532142953	RING		1	
37	532142954	LEVER		1	
38	532142955	PIN RETAINING SCREW		1	
39	532142956	BOLT		1	
40	532142957	LOCKNUT		1	
41	532142958	BRAKE ROTOR/STATOR KIT		1	
43	532142884	WASHER		1	
44				1	
52	532142960	WASHER		1	
53	532142961	SEALING		1	
54	532142962	O-RING		1	
56	532142963	SHAFT		1	
58	532142964	BOLT		1	
59				1	
62	532142966	LEVER		1	
63	532142967	DAMPER		1	
64	532142920	SCREW		1	
65	532142968	BOLT		1	
68	532142969	SPRING		1	
69	532142970	SCREW		1	
83	532142971	BEARING		1	
85	532142972	JACK SHAFT		1	
88	532142973	SCREW		1	
89	532142974	WASHER		1	
90	532142975	SLEEVE		1	
91				1	
92	532142977	SPRING		1	
93	532142978	WASHER		1	
95	532142979	STRAP		1	
113	532142917	VALVE		1	
114	532142918	NIPPLE		1	
119	532142980	SPACER		1	
121	532142981	NUT		1	
	PART NO.		REMARK		KIT