

# YTH1848XP

**Spare parts**

**Ersatzteile**

**Pièces détachées**

**Reserve onderdelen**

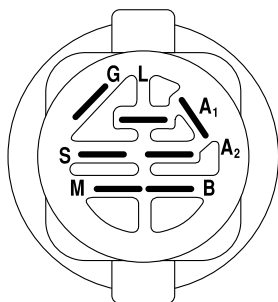
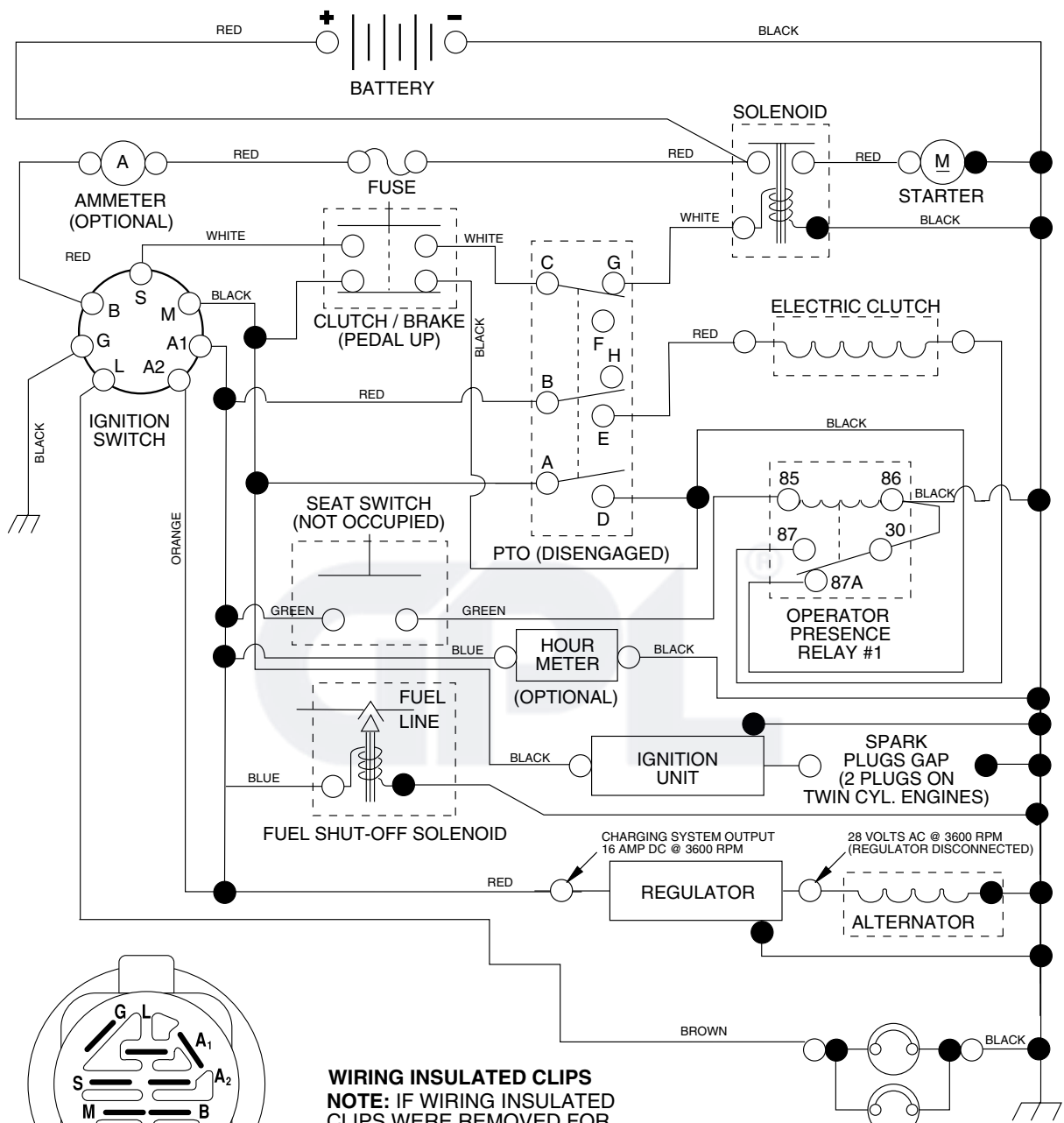
**Repuestos**

**Reservdelar**

**GPL**®

TRACTOR - MODEL NO. YTH1848XP (HAU18H48F)

SCHEMATIC



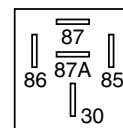
IGNITION SWITCH

| POSITION  | CIRCUIT    | "MAKE" |
|-----------|------------|--------|
| OFF       | M+G+A1     | NONE   |
| RUN/LIGHT | B+A1       | A2+L   |
| RUN       | B+A1       | NONE   |
| START     | B + S + A1 | NONE   |

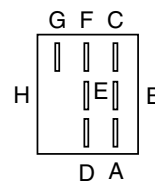
PTO SWITCH

| POSITION | CIRCUIT             |
|----------|---------------------|
| OFF      | C + G, B + H        |
| ON       | C + F, B + E, A + D |

NON-REMOVABLE CONNECTIONS      REMOVABLE CONNECTIONS



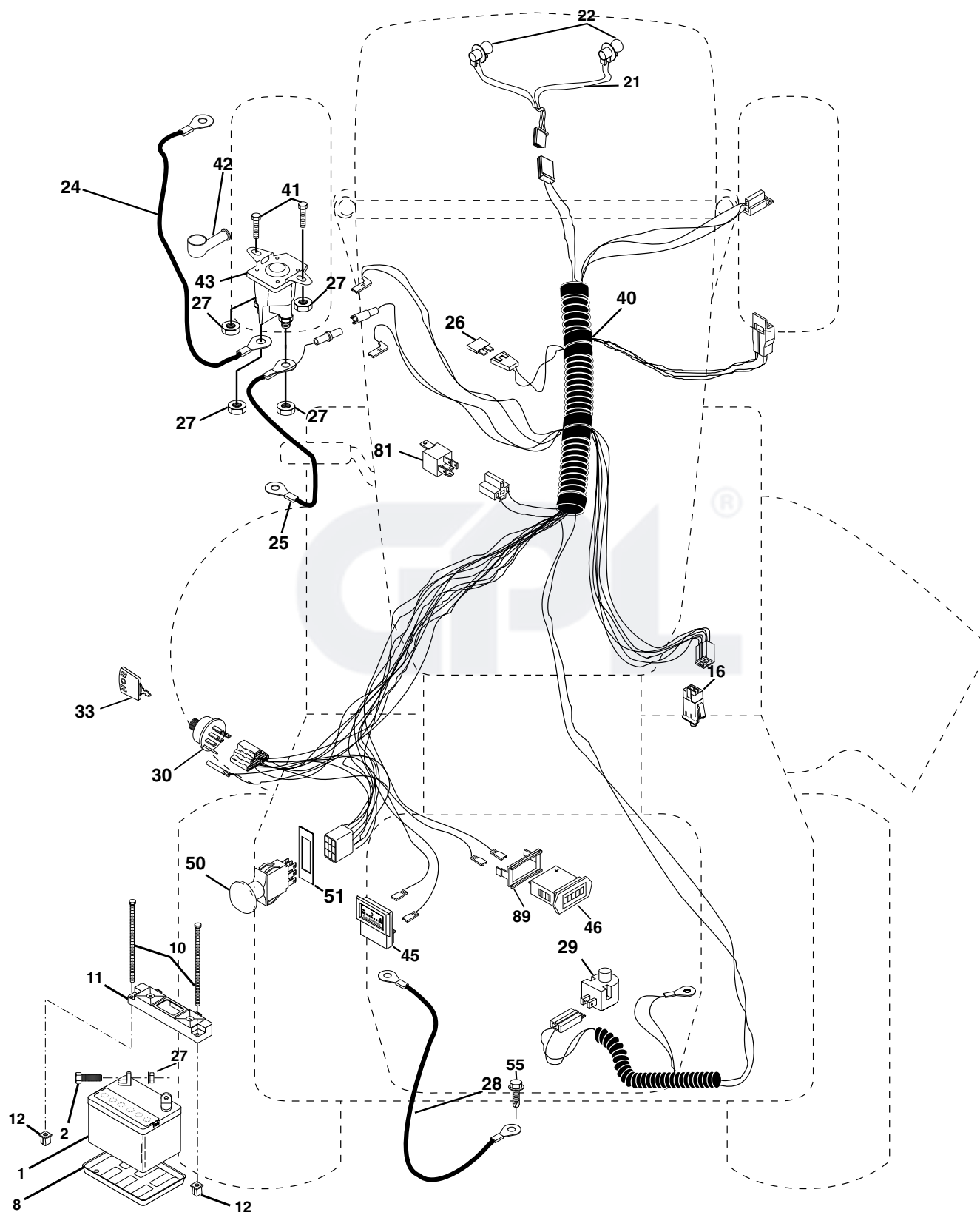
RELAY



# REPAIR PARTS

TRACTOR - MODEL NO. YTH1848XP (HAU18H48F)

## ELECTRICAL



# REPAIR PARTS

## TRACTOR - MODEL NO. YTH1848XP (HAU18H48F)

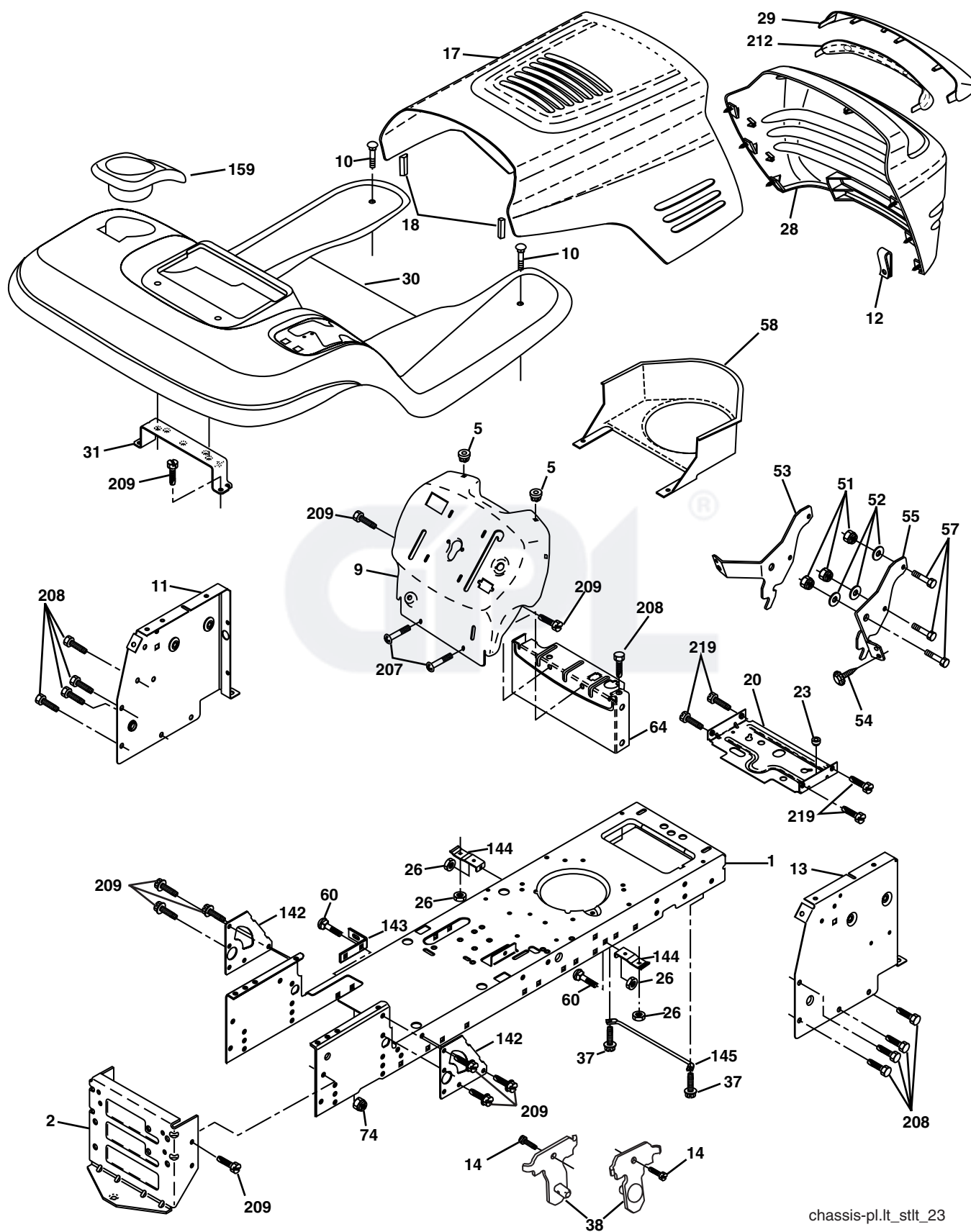
### ELECTRICAL

| KEY NO. | PART NO.     | DESCRIPTION                          |
|---------|--------------|--------------------------------------|
| 1       | 532 14 49-27 | Battery 12 Volt 35 AMP               |
| 2       | 874 76 04-12 | Bolt Hex Hd 1/4-20unc X 3/4          |
| 8       | 532 12 48-86 | Tray Battery                         |
| 10      | 532 14 52-11 | Bolt Brt Frt 1/4-20 x 75 Ainc        |
| 11      | 532 15 01-09 | Holddown Battery Front Mount         |
| 12      | 532 14 57-69 | Nut Push Nylon 1/4" Battery Frt      |
| 16      | 532 17 61-38 | Switch Interlock                     |
| 21      | 532 17 56-85 | Harness Asm Light W/4152j            |
| 22      | 532 00 41-52 | Bulb Light #1156                     |
| 24      | 532 12 47-80 | Cable Battery 6 Ga 11" red           |
| 25      | 532 14 61-48 | Cable Battery 6 Ga 22" red w/16 wire |
| 26      | 532 17 51-58 | Fuse                                 |
| 27      | 873 51 04-00 | Nut Keps Hex 1/4-20 Unc              |
| 28      | 532 14 54-91 | Cable Ground 6 Ga 21" black          |
| 29      | 532 16 07-84 | Switch Plunger Nc Gray               |
| 30      | 532 17 55-66 | Switch Ign                           |
| 33      | 532 14 04-01 | Key Ign Molded Generic               |
| 40      | 532 17 97-24 | Harness Ign.                         |
| 41      | 871 11 04-08 | Bolt Blk Fin Hex 1/4 - 20 x 1/2      |
| 42      | 532 13 15-63 | Cover Terminal Red                   |
| 43      | 532 17 88-61 | Solenoid                             |
| 45      | 532 12 28-22 | Ammeter Rectangular 15 Amp           |
| 46      | 532 16 96-35 | Meter Hour                           |
| 50      | 532 17 46-51 | Switch PTO                           |
| 51      | 532 14 04-05 | Ring Retainer                        |
| 55      | 817 49 05-08 | Screw Thdrol 5/16-18 x 1-1/2 Tyt     |
| 81      | 532 10 97-48 | Relay Asm.                           |
| 89      | 532 16 96-39 | Bracket Snap-In Hourmeter            |

**NOTE:** All component dimensions given in U.S. inches.  
1 inch = 25.4 mm.

# REPAIR PARTS

## TRACTOR - MODEL NO.YTH1848XP (HAU18H48F) CHASSIS AND ENCLOSURES



# REPAIR PARTS

## TRACTOR - MODEL NO. YTH1848XP (HAU18H48F) CHASSIS AND ENCLOSURES

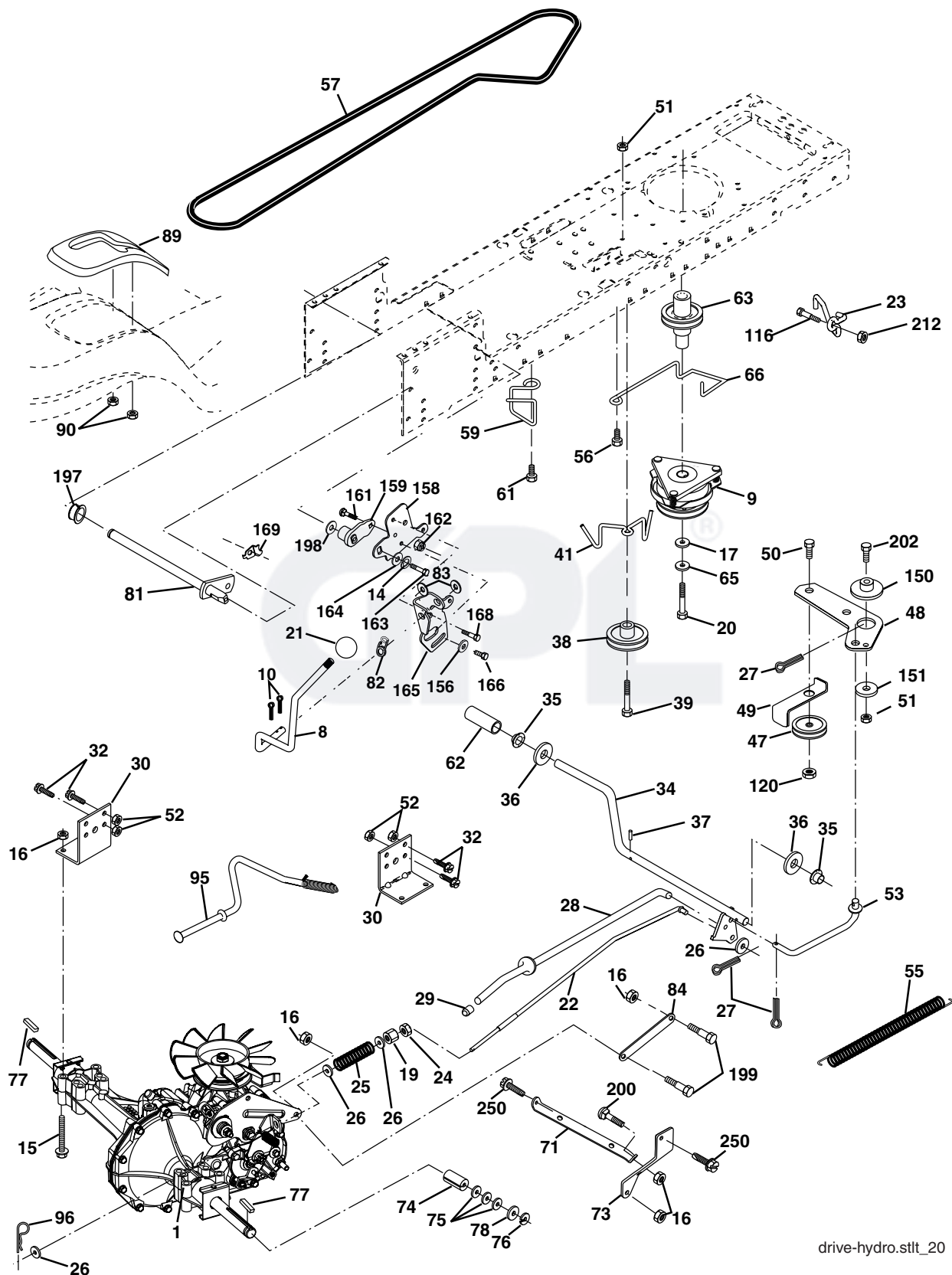
| KEY NO. | PART NO.            | DESCRIPTION                     |
|---------|---------------------|---------------------------------|
| 1       | 532 17 46-19        | Chassis Stamping                |
| 2       | 532 17 65-54        | Drawbar                         |
| 5       | 532 15 52-72        | Bumper                          |
| 9       | 532 17 16-82        | Dashboard                       |
| 10      | 872 14 06-08        | Bolt Rdhd Sqnk 3/8-16 Unc x 1   |
| 11      | 532 17 49-96        | Panel Dash Lh                   |
| 12      | 532 14 56-60        | Clip Tinnerman Grille           |
| 13      | 532 17 21-06        | Panel Dash Rh                   |
| 14      | 817 49 06-08        | Screw Thdrol 3/8-16 x 1/2       |
| 17      | 532 16 22-37        | Hood                            |
| 18      | 532 18 49-21        | Bumper                          |
| 20      | 532 18 06-79        | Plate Mtg Battery/Fuel Tank     |
| 23      | 532 12 40-28        | Bushing                         |
| 26      | 873 80 06-00        | Nut Lock w/Insert 3/8-16 UNC    |
| 28      | 532 17 98-45        | Grille Lens Asm                 |
| 29      | 532 17 66-45        | Lens                            |
| 30      | 532 18 10-01        | Fender                          |
| 31      | 532 13 99-76        | Bracket                         |
| 37      | 817 49 05-08        | Screw Thdrol 5/16-18 x 1/2      |
| 38      | 532 17 57-10        | Bracket Asm Pivot Mower Rear    |
| 51      | 873 80 04-00        | Nut Lock w/Insert 1/4-20        |
| 52      | 819 09 14-16        | Washer 9/32 x 7/8 x 16 Ga.      |
| 53      | 532 14 46-97        | Bracket Grille Lh               |
| 54      | 532 16 14-64        | Screw Hex Wshd 8-18 x 7/8       |
| 55      | 532 14 46-96        | Bracket Grille Rh               |
| 57      | 874 78 04-12        | Bolt Fin Hex 1/4-20 Unc x 3/4   |
| 58      | 532 17 49-30        | Duct Air                        |
| 60      | 872 14 06-06        | Bolt RDHD SQNK 3/8-16 x 3/4     |
| 64      | 532 15 47-98        | Dash Lower Stlt                 |
| 74      | 873 68 06-00        | Nut Crownlock 3/8-16            |
| 142     | 532 17 57-02        | Plate Reinforcement             |
| 143     | <b>532 18 66-89</b> | Bracket Swaybar Chassis         |
| 144     | 532 17 55-82        | Bracket Ft Rest                 |
| 145     | 532 15 65-24        | Rod Pivot Chassis Hood          |
| 159     | 532 16 65-08        | Cupholder YTGT Grey             |
| 207     | 817 67 05-08        | Screw Thdrol 5/16-18 x 1/2 TYTT |
| 208     | 817 67 06-08        | Screw Thdrol 3/8-16 x 1/2 Ty-TT |
| 209     | <b>817 00 06-12</b> | Screw Hexwsh THDR 3/8-16 x 3/4  |
| 212     | 532 15 62-29        | Insert Lens Reflect             |
| 219     | 817 00 05-12        | Screw 5/16-18 x 3/4             |

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1 inch = 25.4 mm

# REPAIR PARTS

TRACTOR - MODEL NO. YTH1848XP (HAU18H48F)

## DRIVE



# REPAIR PARTS

## TRACTOR - MODEL NO. YTH1848XP (HAU18H48F)

### DRIVE

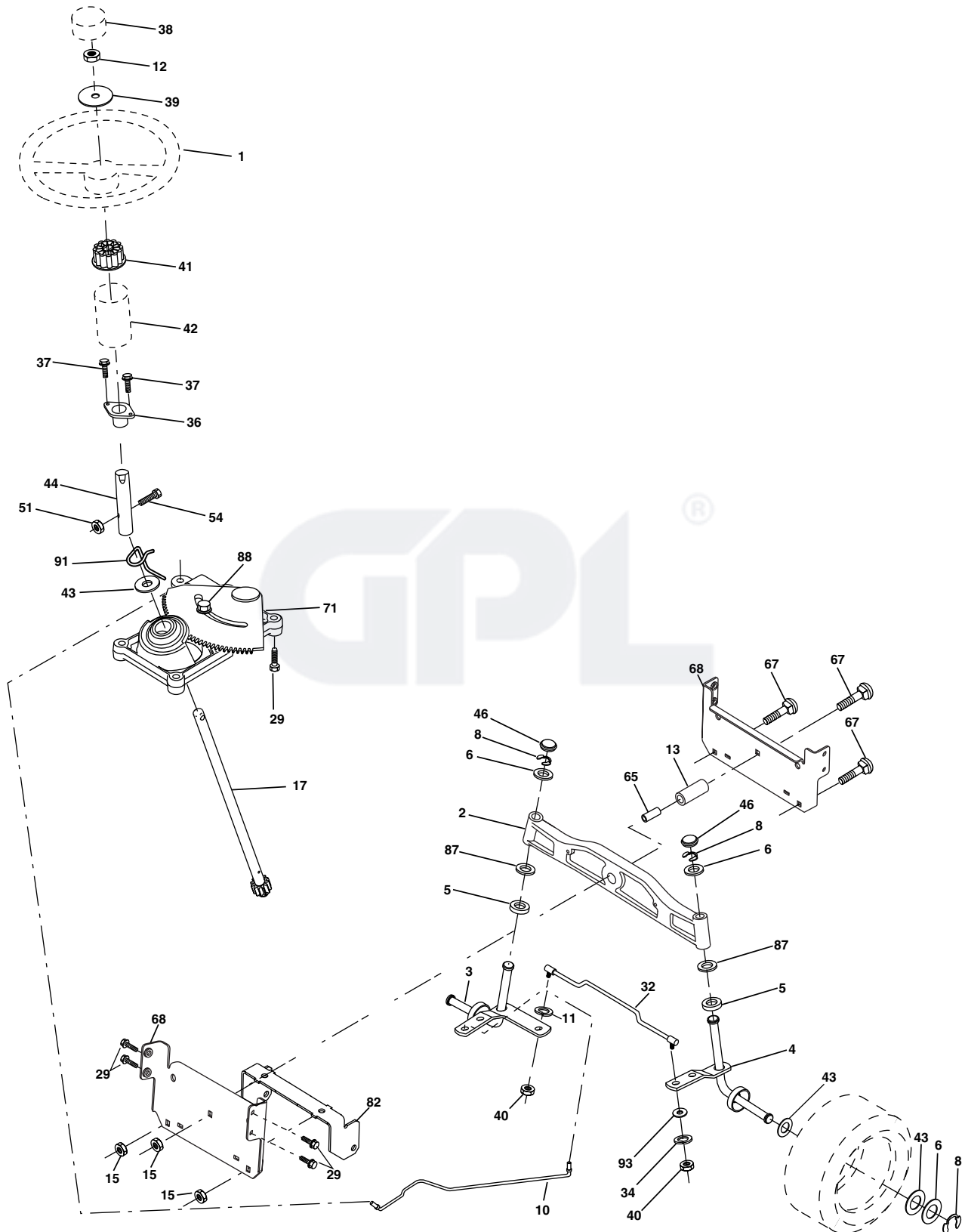
| KEY NO. | PART NO.     | DESCRIPTION                                                            | KEY NO. | PART NO.            | DESCRIPTION                        |
|---------|--------------|------------------------------------------------------------------------|---------|---------------------|------------------------------------|
| 1       | -----        | Transaxle, Hydro 314-0510<br>(Order Parts From Transaxle Manufacturer) | 63      | 532 17 46-07        | Pulley, Engine                     |
| 8       | 532 16 58-66 | Rod Shift Fender Adjust STLT                                           | 65      | 810 04 07-00        | Washer Lock Hvy HLCL Spr 7/16      |
| 9       | 532 17 93-34 | Clutch Electric                                                        | 66      | 532 15 47-78        | Keeper Belt Engine                 |
| 10      | 876 02 04-16 | Pin Cotter 1/8 x 1 CAD                                                 | 71      | 532 16 91-83        | Strap Torque Lh Hydro              |
| 14      | 810 04 04-00 | Washer Lock Hvy Helical                                                | 73      | 532 16 91-82        | Strap Torque Rh Hydro              |
| 15      | 874 49 05-44 | Bolt Hex 5/16-18 Unc Flghd                                             | 74      | 532 13 70-57        | Spacer, Axle                       |
| 16      | 873 80 05-00 | Nut Lock Hex W/Ins. 5/16-18 Unc P                                      | 75      | 532 12 17-49        | Washer 25/32 x 1-1/4 x 16 Ga.      |
| 17      | 532 12 61-97 | Washer                                                                 | 76      | 812 00 00-01        | E-Ring                             |
| 19      | 873 80 06-00 | Nut Lock Hex W/Ins 3/8-16 Unc                                          | 77      | 532 12 35-83        | Key, Square                        |
| 20      | 532 17 39-37 | Bolt, Hex 7/16-20 x 4-1/4 Ga. 5                                        | 78      | 532 12 17-48        | Washer 25/32 x 1-5/8 x 16 Ga.      |
| 21      | 532 14 08-45 | Knob Deluxe 1/2-13 UNC BLK/BLK                                         | 81      | 532 16 55-96        | Shaft Asm Cross Tapered            |
| 22      | 532 16 94-98 | Rod, Brake Hydro                                                       | 82      | 532 16 57-11        | Spring Torsion T/A                 |
| 23      | 532 17 82-89 | Bracket Anti-Rotation                                                  | 83      | 819 17 12-16        | Washer 17/32 x 3/4 x 16 Ga.        |
| 24      | 873 35 06-00 | Nut Hex Jam 3/8-16 UNC                                                 | 84      | 532 16 95-94        | Link Transaxle                     |
| 25      | 532 10 68-88 | Spring, Brake Rod                                                      | 89      | 532 16 65-10        | Console, Shift                     |
| 26      | 819 13 13-16 | Washer                                                                 | 90      | 532 12 43-46        | Nut Self Thd 1/4                   |
| 27      | 876 02 04-12 | Pin Cotter 1/8 x 3/4 CAD.                                              | 95      | 532 17 02-01        | Control Asm. Bypass Hydro          |
| 28      | 532 17 57-65 | Rod, Parking Brake                                                     | 96      | 532 12 47-88        | Retainer Spring 1" Zinc/Cad        |
| 29      | 532 07 16-73 | Cap, Parking Brake                                                     | 116     | 872 14 06-08        | Bolt Rdhd Sqnk 3/8-16 Unc x 1      |
| 30      | 532 16 95-92 | Bracket, Transaxle                                                     | 120     | 873 90 06-00        | Nut Lock Flg 3/8-16                |
| 32      | 874 76 05-12 | Bolt Hex Hd 5/16-18 Unc x 3/4                                          | 150     | 532 17 54-56        | Spacer Retainer                    |
| 34      | 532 17 55-78 | Shaft, Foot Pedal                                                      | 151     | 819 13 32-10        | Washer 13/32 x 2 x 10 Ga.          |
| 35      | 532 12 01-83 | Bearing, Nylon                                                         | 156     | 532 16 60-02        | Washer Srrtd 5/16ID x 1.125        |
| 36      | 819 21 16-16 | Washer                                                                 | 158     | 532 16 55-89        | Bracket Shift Mount                |
| 37      | 532 12 49-63 | Pin, Roll                                                              | 159     | 532 18 39-00        | Hub Tapered Flange Shift Lt        |
| 38      | 532 17 91-14 | Pulley, Composite                                                      | 161     | 872 14 04-06        | Bolt Rdhd Sqnk 1/4-20 x 3/4 Gr 5   |
| 39      | 874 76 06-48 | Bolt, Fin, Hex 3/8-16 x 3                                              | 162     | 873 68 04-00        | Nut Crownlock 1/4-20 Unc           |
| 41      | 532 17 55-56 | Keeper, Belt Idler                                                     | 163     | 874 78 04-16        | Bolt Hex Fin 1/4-20 Unc x 1 Gr 5   |
| 47      | 532 12 77-83 | Pulley, Idler, V-Groove Plastic                                        | 164     | 819 09 10-10        | Washer 5/8 x .281 x 10 Ga          |
| 48      | 532 15 44-07 | Bellcrank Clutch Grnd Drv STL                                          | 165     | 532 16 56-23        | Bracket Pivot Lever                |
| 49      | 532 12 32-05 | Retainer, Belt Style Spring                                            | 166     | 532 16 68-80        | Screw 5/16-18 x 5/8                |
| 50      | 872 11 06-12 | Bolt Carr 3/8-16 x 1-1/2 Gr. 5                                         | 168     | 532 16 54-92        | Bolt Shoulder 5/16-18 x .561       |
| 51      | 873 68 06-00 | Nut                                                                    | 169     | 532 16 55-80        | Plate Fastening STLT/CRD           |
| 52      | 873 68 05-00 | Nut Crownlock 5/16-18                                                  | 197     | 532 16 96-13        | Nyliner Snap 5/8" ID               |
| 53      | 532 10 57-10 | Link, Clutch                                                           | 198     | 532 16 95-93        | Washer Nyl 7/8 ID x .105 Hyd       |
| 55      | 532 10 57-09 | Spring, Return, Clutch                                                 | 199     | 532 16 96-12        | Bolt Shoulder 5/16-18 Unc          |
| 56      | 817 06 06-20 | Screw 3/8-16 x 1-1/4                                                   | 200     | 872 14 05-08        | Bolt Rdhd Sqnk 5/16-18 Unc x 1     |
| 57      | 532 14 02-94 | V-Belt, Ground Drive                                                   | 202     | 872 11 06-14        | Bolt RDHD 3/8-16 Unc x 1-3/4 Gr. 5 |
| 59      | 532 16 96-91 | Keeper, Center Span                                                    | 212     | 532 14 52-12        | Nut Hex Flange Lock                |
| 61      | 817 12 06-14 | Screw 3/8-16 x .875                                                    | 250     | <b>817 00 06-12</b> | Screw 3/8-16 x .75                 |
| 62      | 532 12 48-72 | Cover, Pedal                                                           |         |                     |                                    |

**NOTE:** All component dimensions given in U.S. inches  
1 inch = 25.4 mm

# REPAIR PARTS

TRACTOR - MODEL NO. YTH1848XP (HAU18H48F)

## STEERING ASSEMBLY



# REPAIR PARTS

## TRACTOR - MODEL NO. YTH1848XP (HAU18H48F)

### STEERING ASSEMBLY

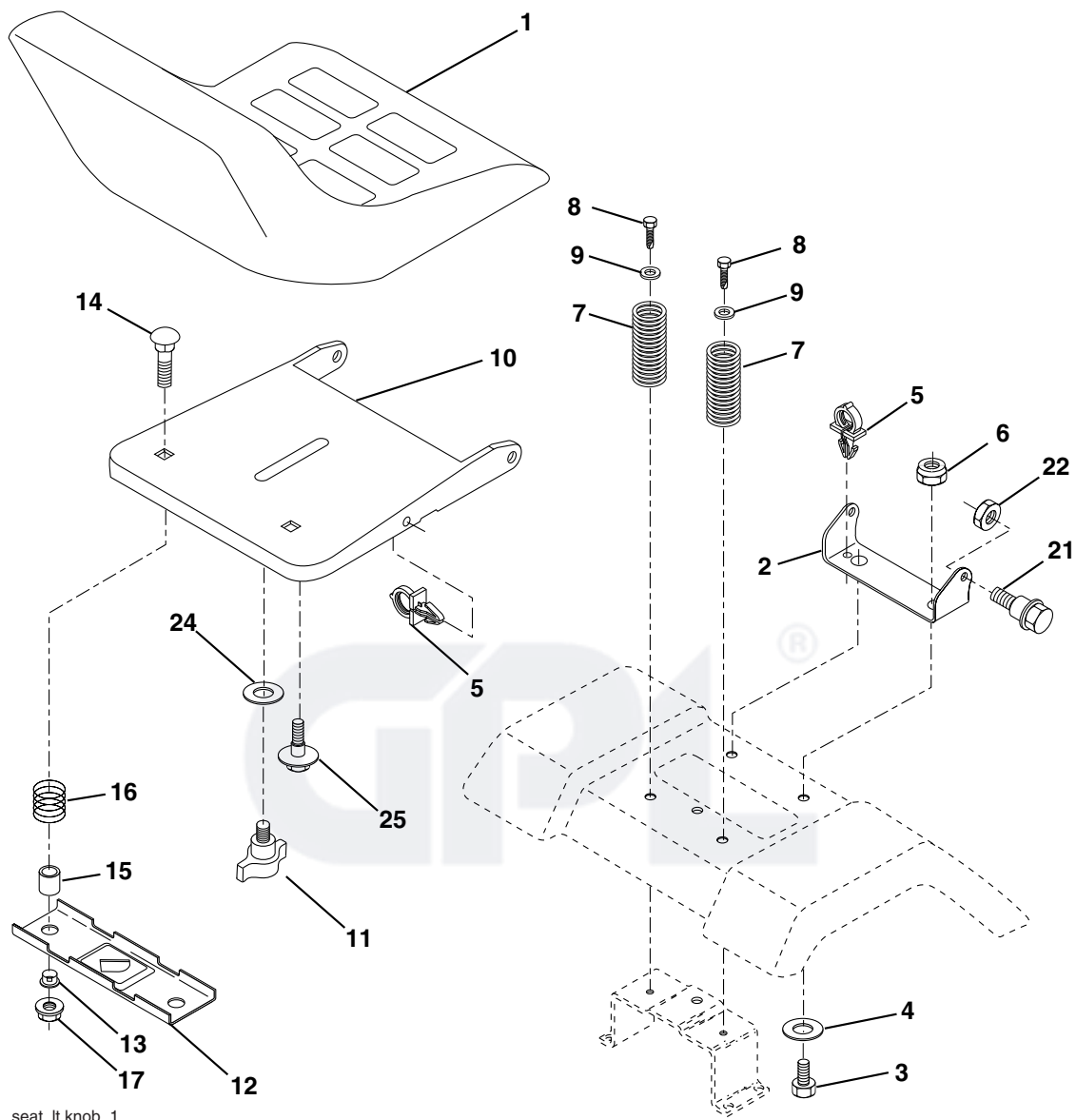
| KEY<br>NO. | PART<br>NO.         | DESCRIPTION                      |
|------------|---------------------|----------------------------------|
| 1          | 532 16 66-27        | Wheel Steering                   |
| 2          | <b>532 18 47-06</b> | Axle Cast Lt Machined            |
| 3          | 532 16 98-40        | Spindle Asm LH                   |
| 4          | 532 16 98-39        | Spindle Asm RH                   |
| 5          | 532 12 49-31        | Bearing Race Thrust Harden       |
| 6          | 532 12 17-48        | Washer 25/32 X 1-5/8 X 16 Ga     |
| 8          | 812 00 00-29        | Ring Klip #t5304-75              |
| 10         | 532 17 51-21        | Link Drag                        |
| 11         | 810 04 06-00        | Washer Lock Hvy Hlcl Spr 3/8     |
| 12         | 873 94 08-00        | Nut Hex Jam Toplock 1/2-20 UNF   |
| 13         | 532 13 65-18        | Spacer Brg Axle Front            |
| 15         | 532 14 52-12        | Nut Hex Flange Lock              |
| 17         | 532 18 06-41        | Shaft Asm Strg                   |
| 29         | <b>817 00 06-12</b> | Screw 3/8-16 x 3/4               |
| 32         | 532 18 05-80        | Rod Tie Ball J                   |
| 34         | 810 04 06-00        | Washer Lock Hvy Helical 3/8      |
| 36         | 532 15 50-99        | Bushing Strg                     |
| 37         | 532 15 29-27        | Screw                            |
| 38         | 532 16 66-26        | Insert Cap Strg Wh               |
| 39         | 819 18 24-11        | Washer 9/16 x 1-1/2              |
| 40         | 532 12 47-01        | Lock nut                         |
| 41         | 532 15 99-45        | Adaptor Wheel Strg               |
| 42         | 532 16 96-34        | Boot Steering Shaft              |
| 43         | 532 12 17-49        | Washer 25/32 X 1 1/4 X 16 Ga     |
| 44         | 532 18 06-40        | Extension Steering Shaft LR/LT   |
| 46         | 532 12 12-32        | Cap Spindle Fr Top Blk           |
| 51         | 873 54 04-00        | Nut Crownlock 1/4-28             |
| 54         | 871 13 04-20        | Bolt Hex 1/4-28 UNF x 1-1/4 Gr 8 |
| 65         | 532 16 03-67        | Spacer Brace Axle                |
| 67         | 872 14 06-18        | Bolt Rdhd Sq 3/8-16 x 2-1/4      |
| 68         | 532 16 98-27        | Axle, Brace                      |
| 71         | 532 17 51-46        | Steering Asm                     |
| 82         | 532 16 98-35        | Bracket Susp Chassis Front       |
| 87         | 532 17 39-66        | Washer Flat .781 x 1-1/2 x .14   |
| 88         | 532 17 51-18        | Bolt Shoulder 7/16-20            |
| 91         | 532 17 55-53        | Clip Steering                    |
| 93         | 819 12 14-14        | Washer 3/8 x 7/8 x 14 Ga.        |

**NOTE:** All component dimensions given in U.S. inches.  
1 inch = 25.4 mm.

# REPAIR PARTS

TRACTOR - MODEL NO.YTH1848XP (HAU18H48F)

## SEAT ASSEMBLY



seat\_lt.knob\_1

| KEY NO. | PART NO.     | DESCRIPTION                      |
|---------|--------------|----------------------------------|
| 1       | 532 14 08-40 | Seat                             |
| 2       | 532 14 05-51 | Bracket Pivot Seat 8 720         |
| 3       | 871 11 06-16 | Bolt Fin Hex 3/8-16 x 1          |
| 4       | 819 13 16-10 | Washer Flat 13/32 x 1.0 x 10 Ga. |
| 5       | 532 14 50-06 | Clip Push-In                     |
| 6       | 873 80 06-00 | Nut Hex w/Ins. 3/8-16 Unc        |
| 7       | 532 12 41-81 | Spring Seat Cprsn 2 250 Blk Zi   |
| 8       | 817 00 06-16 | Screw 3/8-16 x 1                 |
| 9       | 819 13 16-14 | Washer 13/32 x 1.0 x 14 Ga.      |
| 10      | 532 18 24-93 | Pan Seat                         |
| 11      | 532 16 63-69 | Knob Seat Adj Wingnut            |
| 12      | 532 12 12-46 | Bracket Mounting Switch          |

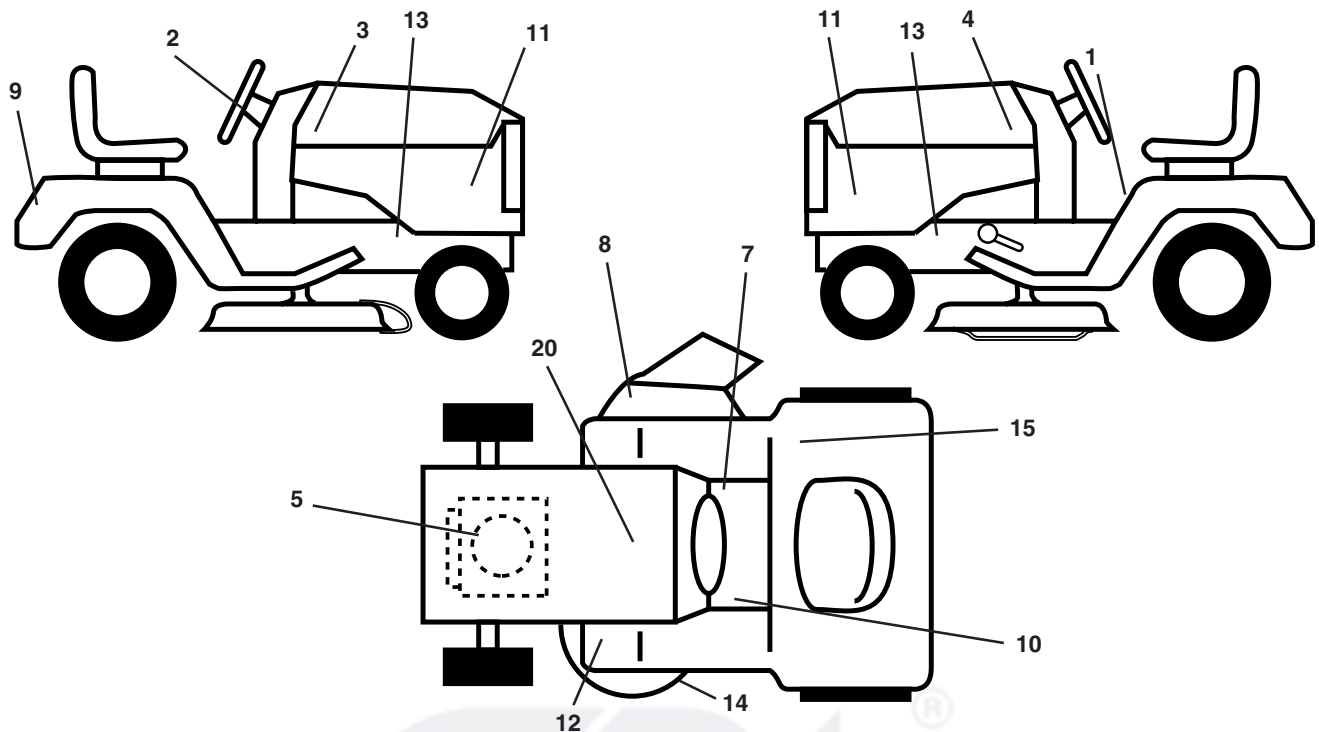
| KEY NO. | PART NO.     | DESCRIPTION                     |
|---------|--------------|---------------------------------|
| 13      | 532 12 12-48 | Bushing Snap Blk Nyl 50 Id      |
| 14      | 872 05 04-12 | Bolt Rdhd Sqnk 1/4-20x1-1/2     |
| 15      | 532 12 12-49 | Spacer Split 28 x .88 Zinc      |
| 16      | 532 12 37-40 | Spring Cprsn Plate              |
| 17      | 532 12 39-76 | Nut Lock 1/4 Lge Flg Gr 5 Zinc  |
| 21      | 532 17 18-52 | Bolt Shoulder 5/16-18 Unc       |
| 22      | 873 80 05-00 | Nut Hex Lock W/Ins 5/16-18      |
| 24      | 819 17 19-12 | Washer 17/32 X 1 -3/16 X 12 Ga. |
| 25      | 532 12 70-18 | Bolt Shoulder 5/16-18 X 62      |

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# REPAIR PARTS

## TRACTOR - MODEL NO. YTH1848XP (HAU18H48F)

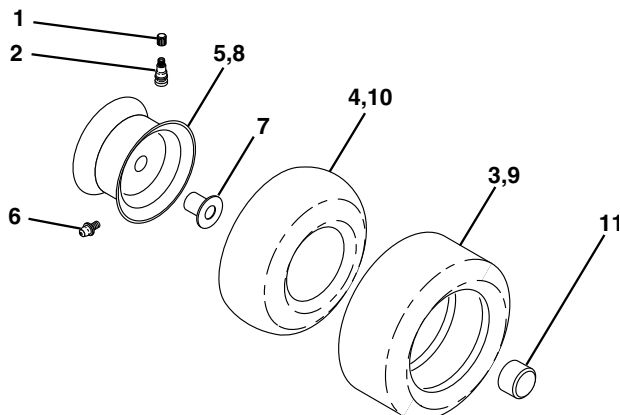
### DECALS



| KEY NO. | PART NO.     | DESCRIPTION               |
|---------|--------------|---------------------------|
| 1       | 532 14 54-98 | Decal Oper Inst Hyd E/F   |
| 2       | 532 17 05-64 | Decal Strg Wheel Logo     |
| 3       | 532 17 76-72 | Decal Hood RH             |
| 4       | 532 17 76-73 | Decal Hood LH             |
| 5       | 532 17 83-86 | Supplied By Kawaski       |
| 7       | 532 14 08-37 | Decal Brake Parking       |
| 8       | 532 18 21-66 | Decal Cut Finger CE       |
| 9       | 532 17 68-22 | Decal Fender Husq         |
| 10      | 532 15 97-37 | Decal Brake/Clutch Symbol |
| 11      | 532 17 68-71 | Decal Hood Sides          |
| 12      | 532 17 85-02 | Decal Clutch/Brake        |

| KEY NO. | PART NO.            | DESCRIPTION                    |
|---------|---------------------|--------------------------------|
| 13      | 532 15 97-36        | Decal Chassis Hot Muffler      |
| 14      | 532 17 52-91        | Decal V-Belt Schematic         |
| 15      | 532 16 88-69        | Decal Tick Mark                |
| 20      | 532 14 50-05        | Decal Bat Dan/Psn              |
| --      | <b>532 16 69-60</b> | Decal By Pass Lt Hydro         |
| --      | <b>532 18 82-52</b> | Pad Footrest LH                |
| --      | <b>532 18 82-53</b> | Pad Footrest RH                |
| --      | 532 13 83-11        | Decal Handle Lft Height Adjust |
| --      | 532 16 25-98        | Decal Draw Bar Load Limit      |
| --      | <b>532 18 82-46</b> | Manual Owner's (English)       |

### WHEELS & TIRES



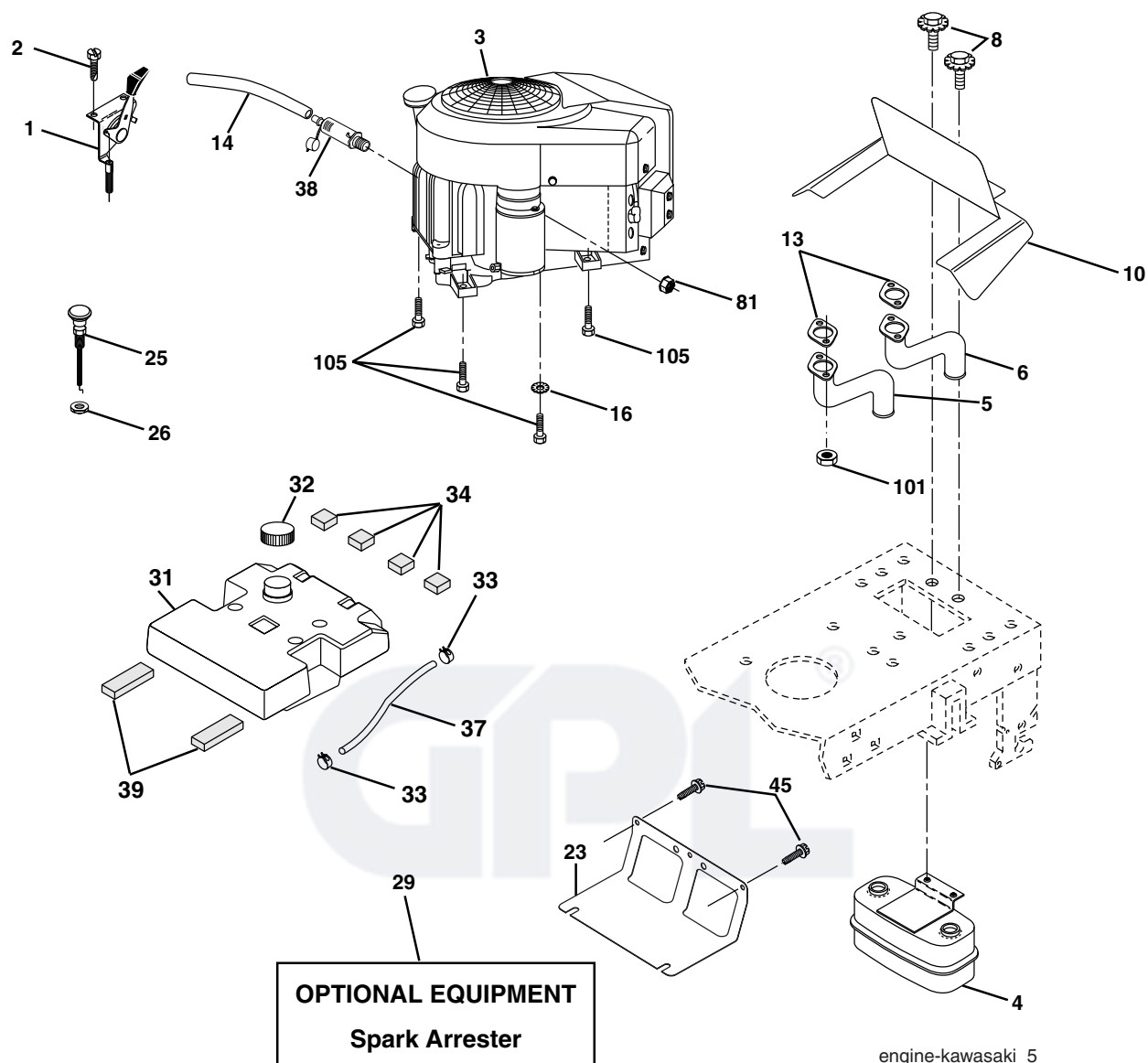
| KEY NO. | PART NO.     | DESCRIPTION                       |
|---------|--------------|-----------------------------------|
| 1       | 532 05 91-92 | Cap Valve Tire                    |
| 2       | 532 06 51-39 | Stem Valve                        |
| 3       | 532 10 62-22 | Tire F Ts 15 X 6 0 - 6 Service    |
| 4       | 532 05 99-04 | Tube Front (Service Item Only)    |
| 5       | 532 13 83-36 | Rim Asm 6"front Silver Service    |
| 6       | 532 12 49-57 | Fitting Grease (Front Wheel Only) |
| 7       | 532 12 49-59 | Bearing Flange (Front Wheel Only) |
| 8       | 532 13 83-37 | Rim Asm 8"rear Silver Service     |
| 9       | 532 12 20-82 | Tire R Ts 20x10-8 C Service       |
| 10      | 532 12 49-26 | Tube Rear (Service Item Only)     |
| 11      | 532 17 50-39 | Cap Axle Blk 1 50 X 1 00          |
| --      | 532 14 43-34 | Sealant, Tire ( 10 oz. Tube)      |

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1 inch = 25.4 mm

# REPAIR PARTS

## TRACTOR - MODEL NO. YTH1848XP (HAU18H48F)

### ENGINE



engine-kawasaki\_5

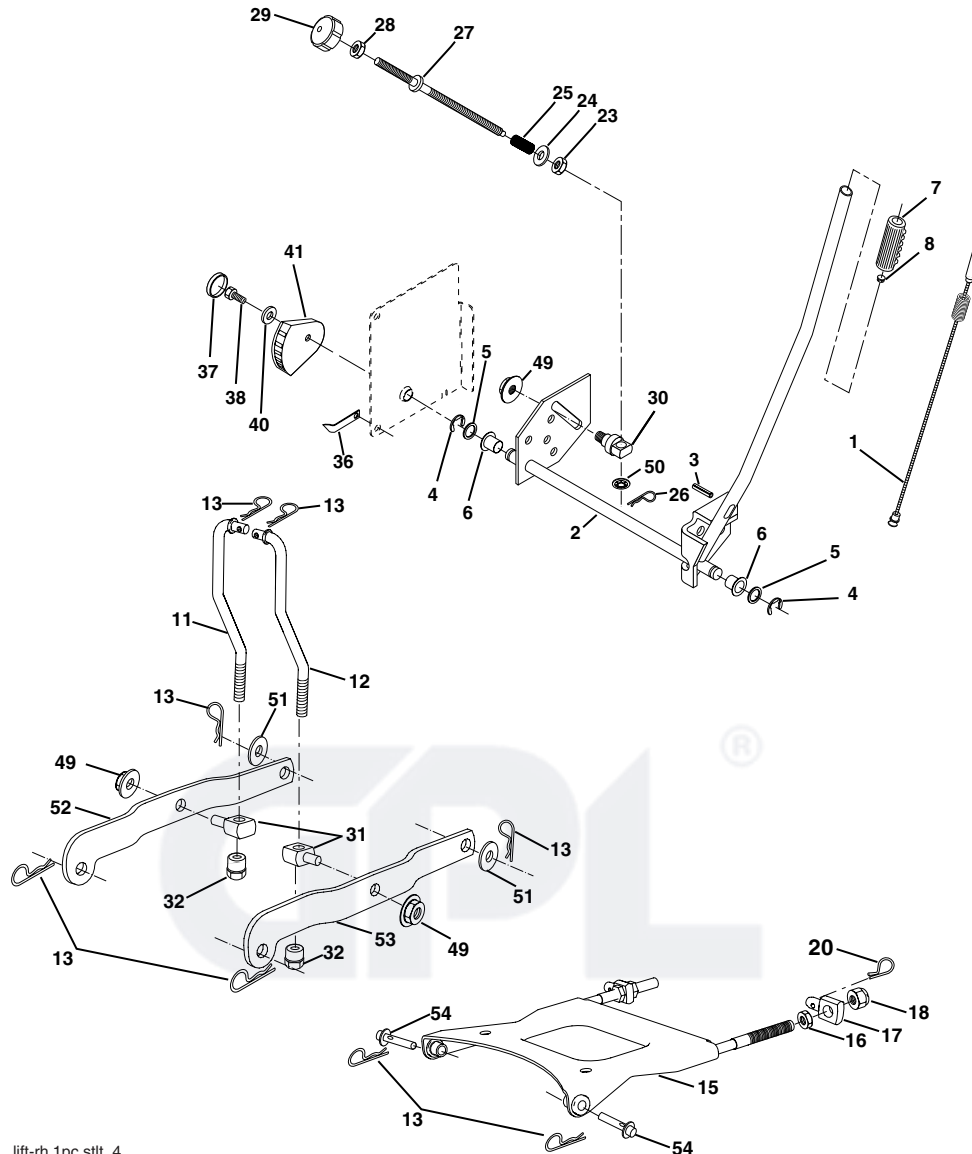
| KEY NO. | PART NO.     | DESCRIPTION                                                  | KEY NO. | PART NO.     | DESCRIPTION                                     |
|---------|--------------|--------------------------------------------------------------|---------|--------------|-------------------------------------------------|
| 1       | 532 17 08-03 | Control Throt Flg                                            | 26      | 873 92 06-00 | Nut, Keps 3/8-24 Unf                            |
| 2       | 817 72 04-08 | Screw Hex Thd Cut 1/4-20 x 1/2                               | 29      | 532 13 71-80 | Kit Spark Arrestor (Flat Scrn)                  |
| 3       | -----        | Engine KAWA FH531V<br>(Order Parts from Engine Manufacturer) | 31      | 532 15 71-03 | Tank Fuel 3 50 Rear                             |
| 4       | 532 14 97-23 | Muffler Asm Twin Lo-Tone                                     | 32      | 532 14 05-27 | Cap Asm Fuel                                    |
| 5       | 532 17 60-67 | Exhaust Tube                                                 | 33      | 532 12 34-87 | Clamp Hose Blk                                  |
| 6       | 532 17 60-68 | Exhaust Tube                                                 | 34      | 532 10 60-82 | Pad, Spacer                                     |
| 8       | 532 17 18-77 | Bolt 5/16-18unc x 3/4 W/Sems                                 | 37      | 532 14 21-58 | Line Fuel                                       |
| 10      | 532 14 66-29 | Shield Browning                                              | 38      | -----        | Plug Drain Oil (Order from Engine Manufacturer) |
| 13      | -----        | Gasket Muffler<br>(Order from Engine Manufacturer)           | 39      | 532 10 92-27 | Pad, Idler                                      |
| 14      | 532 14 84-56 | Tube Drain Oil Easy                                          | 45      | 817 00 06-12 | Screw Hexwsh Thdr 3/8-16 x 3/4                  |
| 16      | 811 05 06-00 | Washer Lock Ext Tooth 3/8                                    | 81      | 873 51 04-00 | Nut Keps Hex 1/4-20 Unc                         |
| 23      | 532 16 98-37 | Shield Browning                                              | 101     | 532 18 43-62 | Nut Flange M8-1.25                              |
| 25      | 532 13 27-82 | Choke Control                                                | 105     | 817 12 06-16 | Screw 3/8-16 x 1                                |

**NOTE:** All component dimensions given in U.S. inches  
1 inch = 25.4 mm

# REPAIR PARTS

## TRACTOR - MODEL NO. YTH1848XP (HAU18H48F)

### MOWER LIFT



lift-rh.1pc.stlt\_4

| KEY NO. | PART NO.     | DESCRIPTION                        |
|---------|--------------|------------------------------------|
| 1       | 532 15 94-60 | Wire Asm Inner/Spring W/Plunger LT |
| 2       | 532 15 94-71 | Shaft Asm Lift RH w/Inf            |
| 3       | 532 10 57-67 | Pin Groove 1 500 Zinc              |
| 4       | 812 00 00-02 | E Ring #5133-62                    |
| 5       | 819 21 16-21 | Washer 21/32 X 1 X 21 Ga           |
| 6       | 532 12 01-83 | Bearing Nylon Blk 629 Id           |
| 7       | 532 12 56-31 | Grip Handle Fluted Blk             |
| 8       | 532 12 45-26 | Button Plunger Black               |
| 11      | 532 17 53-70 | Link Lift LH                       |
| 12      | 532 17 53-71 | Link Lift RH                       |
| 13      | 532 12 46-70 | Retainer Spring                    |
| 15      | 532 17 55-62 | Plate Asm Susp Front               |
| 16      | 873 35 08-00 | Nut Jam Hex 1/2-13 Unc             |
| 17      | 532 17 56-89 | Trunnion                           |
| 18      | 873 80 08-00 | Nut Lock w/Wsh 1/2-13unc           |
| 20      | 532 16 35-52 | Retainer Spring                    |
| 23      | 532 11 08-07 | Nut Special                        |
| 24      | 819 13 10-16 | Washer 13/32 X 5/8 X 16 Ga         |
| 25      | 532 12 48-74 | Spring 2-1/8"                      |
| 26      | 532 16 94-84 | Retainer Clip                      |

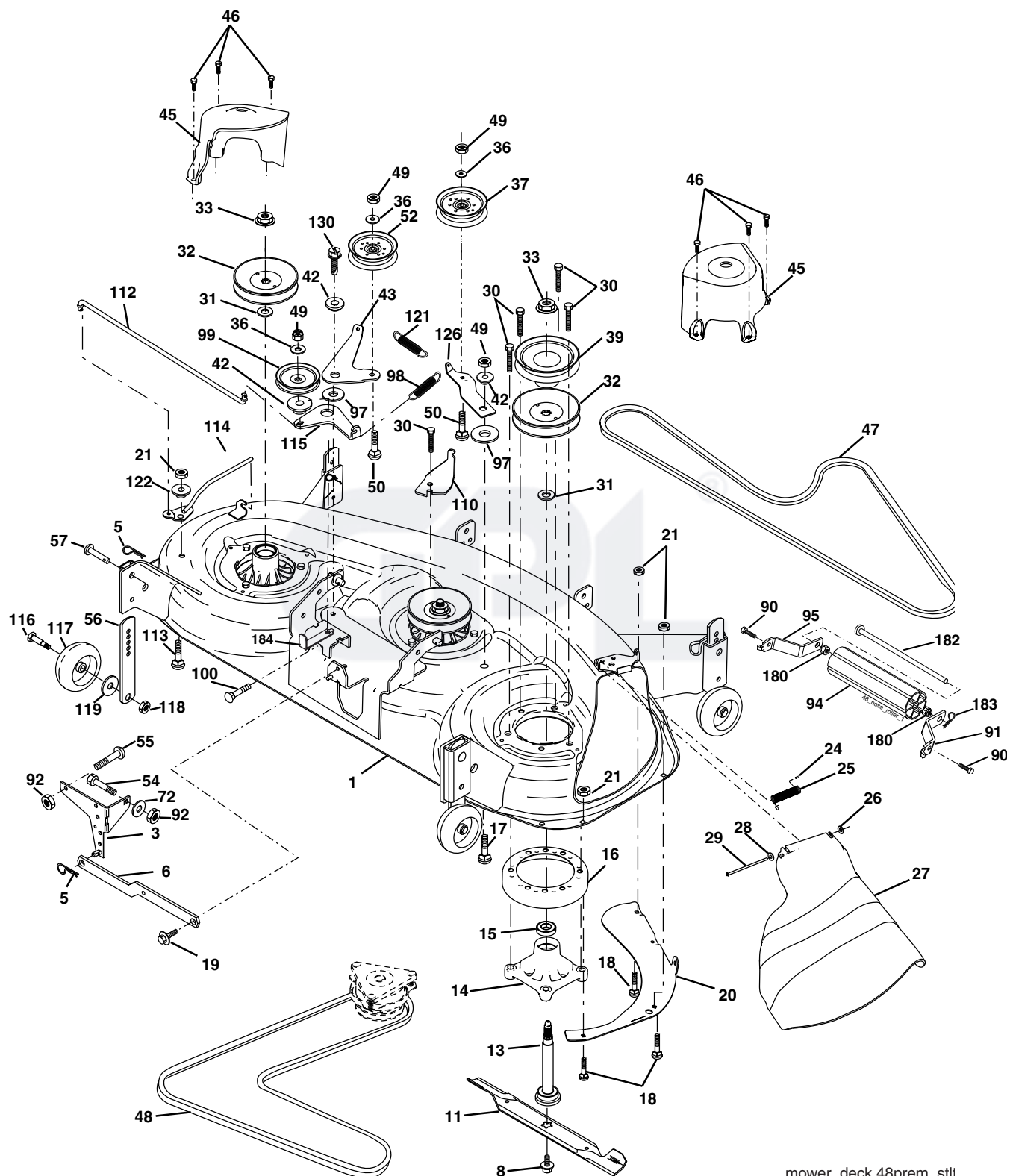
| KEY NO. | PART NO.     | DESCRIPTION                    |
|---------|--------------|--------------------------------|
| 27      | 532 12 69-71 | Rod Adj Lift Zinc 7.49 Wrk Lg  |
| 28      | 873 35 06-00 | Nut Hex Jam 3/8-16 Unc         |
| 29      | 532 13 80-57 | Knob Inf 3/8-16 Unc Blk W/sym  |
| 30      | 532 15 02-33 | Trunnion Infin Height          |
| 31      | 532 17 62-05 | Trunnion                       |
| 32      | 532 17 59-94 | Nut Lift Link 7/16-20          |
| 36      | 532 15 50-97 | Indicator Height STL           |
| 37      | 532 12 39-35 | Plug Hole Blk 1.485/1.515 Dia. |
| 38      | 817 06 05-16 | Screw 5/16-18 x 1              |
| 40      | 819 11 24-10 | Washer 11/32 x 1-1/2 10 Ga.    |
| 41      | 532 15 50-98 | Scale Ind. Height Blk.         |
| 49      | 532 14 52-12 | Nut Hex Flange Lock            |
| 50      | 532 11 04-52 | Nut, Push Phos & Oil           |
| 51      | 819 17 14-16 | Washer 17/32 x 7/8 x 16 Ga.    |
| 52      | 532 17 53-78 | Arm Susp. Rear Lh              |
| 53      | 532 17 58-02 | Arm Susp. Rear Rh              |
| 54      | 532 17 55-60 | Pin Flange                     |

**NOTE:** All component dimensions given in U.S. inches  
1 inch = 25.4 mm

# REPAIR PARTS

TRACTOR - MODEL NO. YTH1848XP (HAU18H48F)

## MOWER DECK



mower\_deck.48prem\_stl

# REPAIR PARTS

## TRACTOR - MODEL NO. YTH1848XP (HAU18H48F)

### MOWER DECK

| KEY NO. | PART NO.     | DESCRIPTION                         |
|---------|--------------|-------------------------------------|
| 1       | 532 18 18-48 | Deck Weldment Mower 48              |
| 3       | 532 13 80-17 | Bracket Asm., Sway Bar              |
| 5       | 532 12 46-70 | Retainer Spring                     |
| 6       | 532 17 80-24 | Sway Bar Deck                       |
| 8       | 532 17 43-65 | Bolt, 7/16 Asm. Blade               |
| 11      | 532 18 00-54 | Blade                               |
| 13      | 532 17 43-60 | Shaft Asm. greaseable               |
| 14      | 532 17 43-58 | Housing Mandrel 48"                 |
| 15      | 532 11 04-85 | Bearing, Ball, Mandrel              |
| 16      | 532 17 44-93 | Stripper, Mower                     |
| 17      | 872 11 06-10 | Bolt Rdhd Sq Neck 3/8-16 x 1.25     |
| 18      | 872 14 05-05 | Bolt, Carriage 5/16-18 x 5/8        |
| 19      | 532 13 28-27 | Bolt, Hex Head, Shoulder 5/16-18    |
| 20      | 532 17 43-78 | Baffle, Vortex Mower                |
| 21      | 873 68 05-00 | Nut, Crownlock 5/16-18 UNC          |
| 24      | 532 10 53-04 | Cap, Sleeve                         |
| 25      | 532 17 81-02 | Spring, Torsion                     |
| 26      | 532 11 04-52 | Nut, Push                           |
| 27      | 532 18 17-07 | Shield, Deflector Mower             |
| 28      | 819 11 10-16 | Washer 11/32 x 5/8 x 16 Ga.         |
| 29      | 532 13 14-91 | Rod, Hinge                          |
| 30      | 532 17 39-84 | Screw, Thdroll, Washer Head         |
| 31      | 532 12 99-63 | Washer, Spacer Mower Vented         |
| 32      | 532 17 78-65 | Pulley, Mandrel                     |
| 33      | 532 17 83-42 | Nut, Flg. Top Lock Cntr. 9/16       |
| 36      | 819 13 13-16 | Washer 13/32 x 13/16 x 16 Ga.       |
| 37      | 532 17 79-68 | Pulley, Idler, Flat                 |
| 39      | 532 17 43-75 | Pulley, Idler, Driven               |
| 42      | 532 12 20-52 | Spacer, Retainer                    |
| 43      | 532 17 43-73 | Arm, Idler Secondary                |
| 45      | 532 18 08-06 | Cover, Mandrel Deck                 |
| 46      | 532 13 77-29 | Screw, Thdroll. 1/4-20 x 5/8        |
| 47      | 532 18 08-08 | V-Belt, Mower, Secondary            |
| 48      | 532 17 43-68 | V-Belt, Mower, Primary              |
| 49      | 873 68 06-00 | Nut, Crownlock 3/8-16 UNC           |
| 50      | 872 11 06-12 | Bolt, Carriage 3/8-16 x 1-1/2 Gr. 5 |

| KEY NO. | PART NO.            | DESCRIPTION                                                                                                   |
|---------|---------------------|---------------------------------------------------------------------------------------------------------------|
| 52      | 532 17 58-20        | Pulley Idler Flat 46 Pri. Drive                                                                               |
| 54      | 874 78 06-16        | Bolt Fin Hex 3/8-16 x 1                                                                                       |
| 55      | 872 14 06-08        | Bolt Rdhd Sqnk 3/8-16 x 1                                                                                     |
| 56      | 532 15 59-86        | Bar Pnt Adjusting Wheel Gauge                                                                                 |
| 57      | 532 15 69-41        | Pin Head Rivet                                                                                                |
| 72      | 819 13 13-12        | Washer 13/32 x 13/16 x 12                                                                                     |
| 90      | 874 76 05-16        | Bolt, Fin, Hex 5/16-18 x 1.0                                                                                  |
| 91      | <b>532 18 05-35</b> | Bracket, Asm Noseroller, RH                                                                                   |
| 92      | 873 80 06-00        | Nut Lock Hex w/Ins 3/8-16                                                                                     |
| 94      | 532 17 60-66        | Roller, Nose 48"                                                                                              |
| 95      | <b>532 18 05-34</b> | Bracket, Asm Noseroller LH                                                                                    |
| 97      | 532 17 85-15        | Washer Hardened                                                                                               |
| 98      | 532 17 94-79        | Spring Primary Drive                                                                                          |
| 99      | 532 18 40-58        | Pulley Idler "V"                                                                                              |
| 100     | 872 11 06-16        | Bolt RDHD Sqnk 3/8-16 Unc x 2                                                                                 |
| 110     | 532 17 50-16        | Arm Spring Secondary                                                                                          |
| 112     | 532 17 43-87        | Link Tension Relief Lever                                                                                     |
| 113     | 872 11 05-06        | Bolt Rdhd Sqnk 5/16-18 Unc x 3/4                                                                              |
| 114     | 532 17 43-84        | Tension Asm Relief Lever                                                                                      |
| 115     | 532 17 46-09        | Arm Spring Tension Relief                                                                                     |
| 116     | 532 18 42-19        | Bolt, Shoulder                                                                                                |
| 117     | 532 13 39-57        | Gauge Wheel                                                                                                   |
| 118     | 873 93 06-00        | Nut, Centerlock 3/8-16 UNC                                                                                    |
| 119     | 819 12 14-14        | Washer 3/8 x 7/8 x 14 Ga.                                                                                     |
| 121     | 532 17 43-71        | Spring Secondary Drive                                                                                        |
| 122     | 532 17 46-06        | Bushing Pivot Tension Relief                                                                                  |
| 126     | 532 17 43-72        | Arm, Idler, Primary Deck                                                                                      |
| 130     | 817 00 06-16        | Screw 3/8-16 x 1.0                                                                                            |
| 180     | 873 80 05-00        | Nut 5/16-18                                                                                                   |
| 182     | 532 17 91-27        | Rod Roller Nose                                                                                               |
| 183     | 532 16 35-52        | Retainer Spring                                                                                               |
| 184     | 532 17 39-79        | Keeper Belt Idler                                                                                             |
| --      | 532 17 43-56        | Mandrel Assembly Service                                                                                      |
| --      | 532 18 15-91        | Replacement Mower, Complete<br>(Nose Roller components, 90,<br>91, 94, 95, 180, 182 and 183, not<br>included) |

**NOTE:** All component dimensions given in U.S. inches  
1 inch = 25.4 mm