

GPL[®]

Repair Parts Manual

YTH2042 / 96043031500



English

114 18 75-27



Please read the operator's manual carefully and make sure you understand the instructions before using the machine.

HOW TO USE THIS MANUAL

This manual is designed to provide the customer with a means to identify the parts on his/her tractor when ordering repair parts. The illustrations may or may not represent the actual assemblies; therefore, it is not recommended to use this manual as a guide to assemble or disassemble the tractor. Some hardware and parts are drawn larger in order to more readily identify them.

Each tractor has its own model number. The model number for your tractor can be found on the fender under the seat.

Support / Help

If you require assistance or have questions concerning the application, operation, maintenance or parts for your product:

- Visit our website: www.husqvarna.com
- Call Us Toll Free: 1-800-487-5951

When ordering parts, always give the following information:

- Product - "TRACTOR"
- MODEL NUMBER - "YTH2042" (96043031500)"
- Part Number
- Part Description

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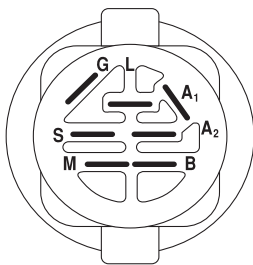
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TRACTOR - MODEL NO. YTH2042 (96043031500), PRODUCT NO. 960 43 03-15
SCHEMATIC

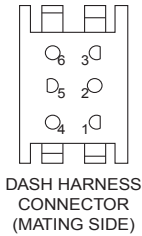
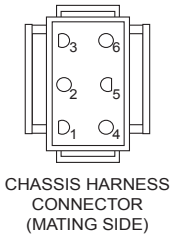
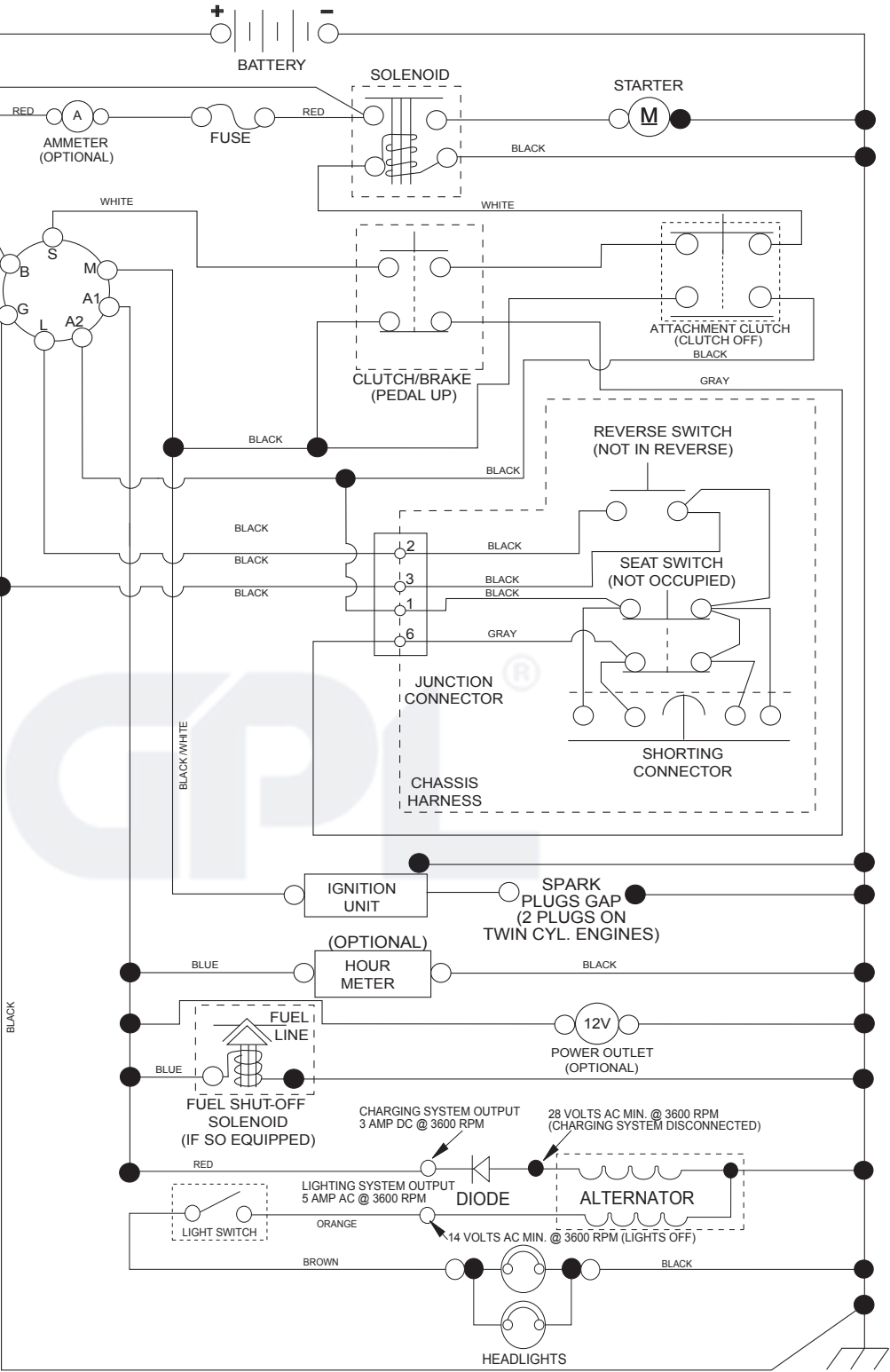
SCH11

NOTE
YOUR TRACTOR IS
EQUIPPED WITH A SPECIAL
ALTERNATOR SYSTEM.
THE LIGHTS ARE NOT
CONNECTED TO THE
BATTERY, BUT HAVE THEIR
OWN ELECTRICAL SOURCE.
BECAUSE OF THIS, THE
BRIGHTNESS OF THE LIGHTS
WILL CHANGE WITH ENGINE
SPEED. AT IDLE THE LIGHTS
WILL DIM. AS THE ENGINE IS
SPEEDED UP, THE LIGHTS
WILL BECOME THEIR
BRIGHTEST.



IGNITION SWITCH

POSITION	CIRCUIT	"MAKE"
OFF	M+G+A1	
RUN/OVERRIDE	B+A1	
RUN	B+A1	L+A2
START	B + S + A1	



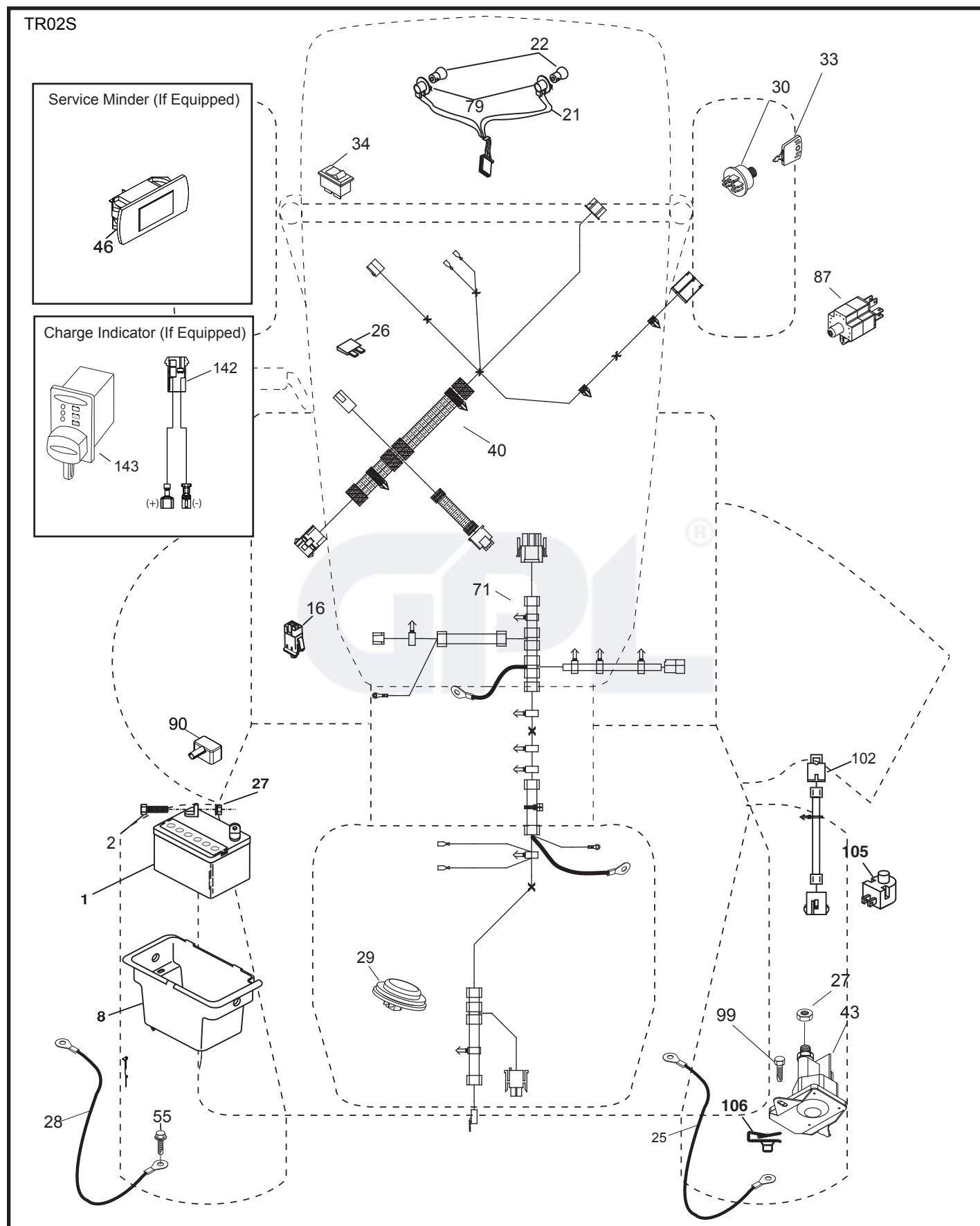
WIRING INSULATED CLIPS
NOTE: IF WIRING INSULATED
CLIPS WERE REMOVED FOR
SERVICING OF UNIT, THEY
SHOULD BE RE-INSTALLED TO
PROPERLY SECURE YOUR
WIRING.

NON-REMOVABLE
CONNECTIONS

REMOVABLE
CONNECTIONS

TRACTOR - MODEL NO. YTH2042 (96043031500), PRODUCT NO. 960 43 03-15

ELECTRICAL



TRACTOR - MODEL NO. YTH2042 (96043031500), PRODUCT NO. 960 43 03-15 ELECTRICAL

KEY NO.	PART NO.	DESCRIPTION
1	532 16 34-65	Battery
2	874 76 04-12	Bolt Hex Head 1/4-20 x 3/4
8	532 19 32-28	Box Battery
16	532 17 61-38	Switch Interlock Push-In
21	532 40 02-52	Harness Socket Light w/4152J
22	532 00 41-52	Bulb Light
25	581 49 80-01	Cable Starter
26	532 17 51-58	Fuse
27	873 51 04-00	Nut Keps Hex 1/4-20 unc
28	532 42 16-86	Cable, Ground
29	532 40 15-45	Switch, Seat
30	532 19 33-50	Switch, Ign
33	532 41 19-33	Key/Chain
34	532 11 07-12	Switch Light/Reset
40	581 02 31-01	Harness Ign. Dash
43	582 04 28-02	Solenoid
55	817 06 05-12	Screw Thdrol 5/16-18 x 3/4
71	501 13 37-01	Harness Chassis
79	532 17 52-42	Socket Asm Bulb Twistlock
87	532 19 78-02	Switch Interlock Clutch Cable
90	532 43 53-95	Cover, Terminal Battery
99	817 67 04-12	Screw
102	532 40 44-54	Harness Pigtail
105	532 40 75-68	Switch Reverse
106	532 17 48-14	Pal nut

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

TRACTOR - MODEL NO. YTH2042 (96043031500), PRODUCT NO. 960 43 03-15
CHASSIS AND ENCLOSURES



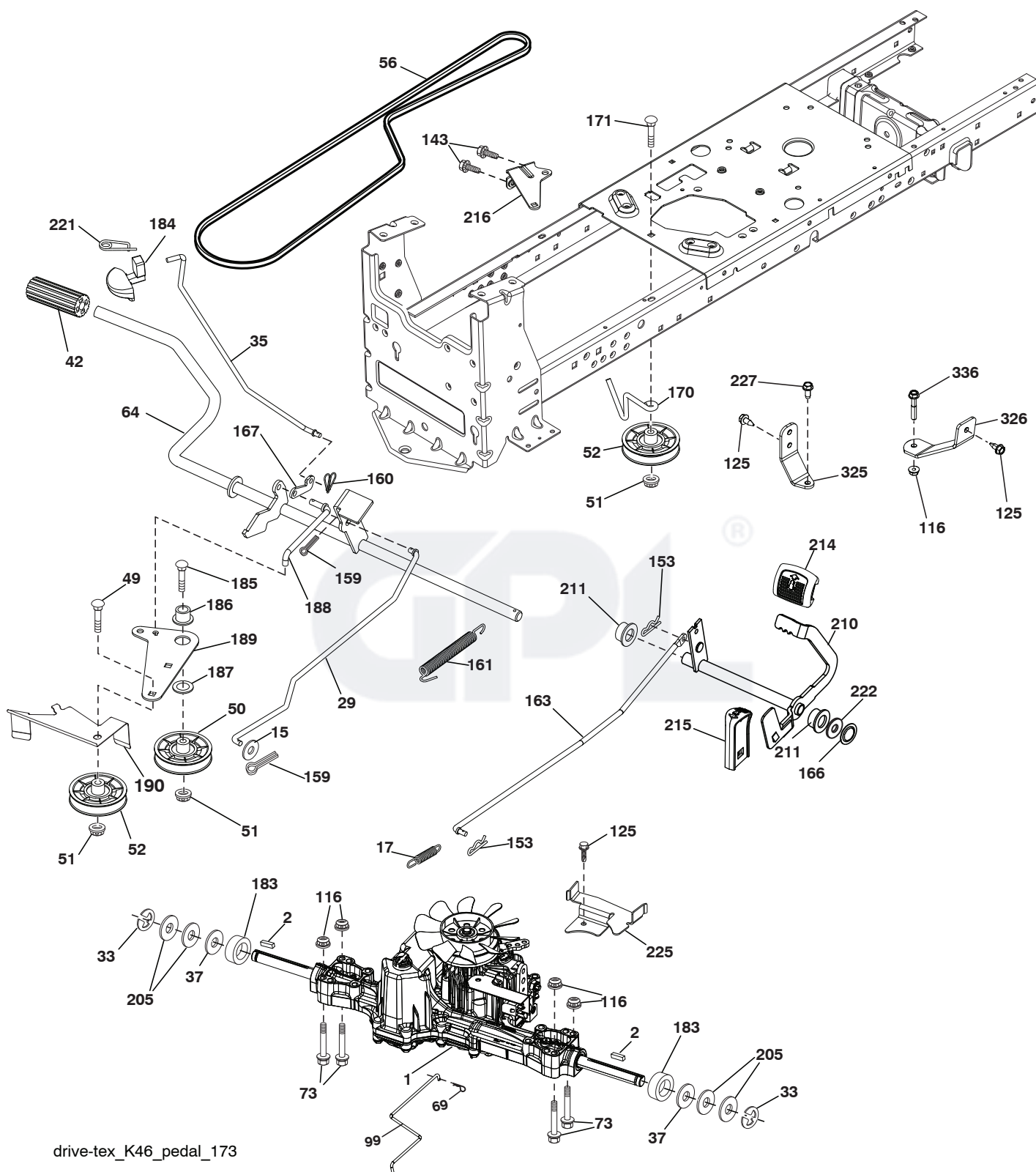
TRACTOR - MODEL NO. YTH2042 (96043031500), PRODUCT NO. 960 43 03-15

CHASSIS AND ENCLOSURES

KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
3	532 44 44-81	Applique Sub Asm.	194	873 90 05-00	Nut Lock Hex Flange 5/16-18
5	590 74 88-18	Dash	195	532 40 41-37	Plug Dash
14	532 44 11-77	Hood	196	532 43 96-47	Console Asm. Deck Lift
15	532 43 97-33	Lens LH	202	532 43 97-28	Vent Side Hood RH
18	587 52 34-01	Grille	203	532 43 97-27	Vent Side Hood LH
25	532 44 33-85	Lens RH	204	587 48 58-01	Vent Top Hood
34	580 91 08-01	Plate Engine	205	532 43 97-30	Trim Side RH
36	817 06 05-12	Screw 5/16-18 x 3/4	206	532 43 97-29	Trim Side LH
37	532 44 12-06	Fender	207	587 46 48-01	Bezel RH
52	873 68 05-00	Nut Crown Lock 5/16	208	587 46 45-01	Bezel LH
68	539 99 08-58	Screw THDROL 5/16-18 x 1/2	213	539 97 69-34	Bolt 5/16-18 x 3/4
125	581 68 48-01	Clip Fuel Line	214	532 19 91-45	Clip Retainer
130	532 41 63-58	Screw #10 x 0.750 BOS Thread	217	532 40 91-67	Rod Pivot Hood
137	532 40 75-90	Bumper Dash	218	532 19 63-95	X-Piece Hood Stop
138	532 43 97-47	Cupholder	228	532 19 51-61	Stud Fastener
146	581 85 79-01	Bolt RDHD SHT SQNK 3/8-16 x 5/8	235	532 40 61-29	Spacer Fender
150	532 43 97-74	Air Duct	236	873 93 05-00	Nut Lock 5/16-18 unc
151	532 43 66-70	Hood Pivot Bracket	287	817 60 04-06	Screw Hex Washhead 1/4-20 x 3/8
152	532 43 98-70	Shield Browning	297	532 43 74-56	Insert Reflective LH
159	817 00 06-12	Screw Hexwash Thor 3/8-16 x 3/4	306	873 90 06-00	Nut Lock Flg 3/8-16 unc
162	532 14 24-32	Screw	335	532 44 82-04	Cover RH
175	590 60 77-02	Crossmember Plate	336	532 44 53-09	Cover LH
176	532 40 07-76	Screw 10-24 x 5/8	350	532 44 51-43	Clip X-mas Tree
177	532 19 52-28	Bushing Steering	375	586 90 82-01	Dash Clip-On Bumper
180	532 19 54-57	Chassis	378	590 84 98-01	Bushing, Flange, Plastic
181	532 43 97-46	Bushing Mtg. Fender Crgo	- -	532 43 99-76	Dash Plug Reminder
182	586 73 86-02	Dash Lower			
183	874 52 05-20	Bolt 5/16-18 x 1-1/4 Full Thd			
189	817 00 05-12	Screw 5/16-18 x 3/4			
191	532 43 74-55	Insert Reflective RH			

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

TRACTOR - MODEL NO. YTH2042 (96043031500), PRODUCT NO. 96043 03-15 DRIVE



drive-tex_K46_pedal_173

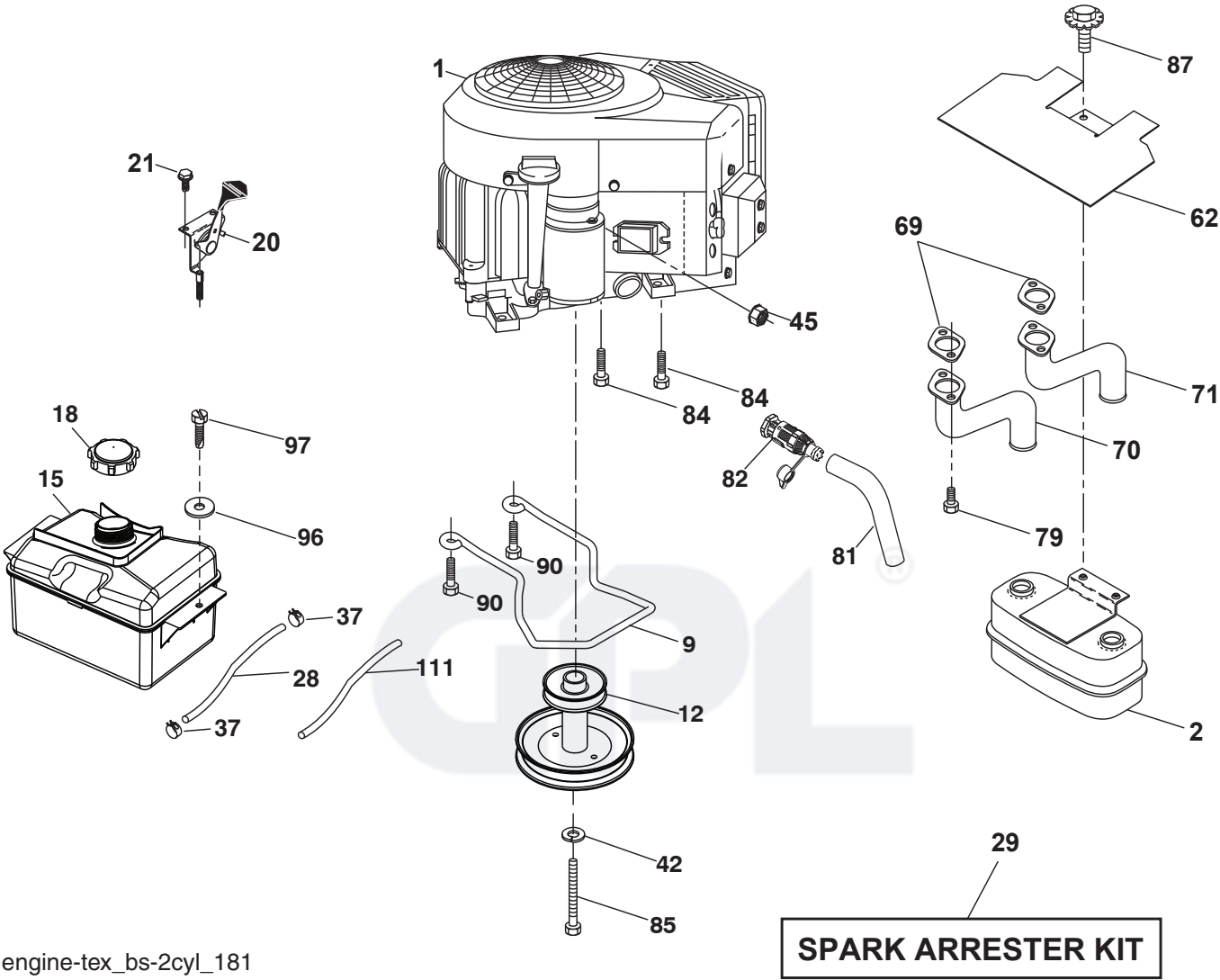
TRACTOR - MODEL NO. YTH2042 (96043031500), PRODUCT NO. 960 43 03-15 DRIVE

KEY NO.	PART NO.	DESCRIPTION
1	— — — — —	Transaxle, TUFFTORQ K46 BT (426120) (Order parts from trans-axle manufacturer.)
2	532 12 35-83	Key
15	819 13 13-16	Washer 13/32 x 13/16 x 16 Ga.
17	532 41 36-78	Spring Brake
29	532 40 38-06	Rod, Brake
33	812 00 00-01	Ring E
35	590 60 59-02	Rod Brake Park
37	532 18 89-67	Washer Hardened
42	532 00 88-83	Cover Foot Pedal
49	872 11 06-14	Bolt
50	532 19 43-27	Pulley Idler Flat
51	873 90 06-00	Lock Nut 3/8-16
52	532 19 43-26	Idler V-Groove
56	592 85 52-01	V-Belt Drive
64	532 19 78-65	Shaft Asm. Pedal Brake Control
69	532 42 33-03	Hairpin
73	874 49 05-40	Bolt 5/16-18 x 2-1/2 Gr. 5
99	582 40 45-01	Rod Asm. Bypass
116	873 90 05-00	Nut Lock Hex Flange 5/16-18
125	817 00 05-12	Screw 5/16-18 x 3/4
143	539 99 08-58	Screw 5/16-18 x 1/2
153	532 00 44-97	Retainer Spring
159	876 02 04-12	Pin Cotter 1/8 x 3/4
160	532 16 94-84	Retainer Clip
161	532 10 57-09	Spring Return Clutch
163	532 44 82-75	Rod Control Pedal

KEY NO.	PART NO.	DESCRIPTION
166	532 42 91-64	Nut Push
167	532 40 52-57	Latch Brake Parking
170	532 19 43-22	Keeper Belt Centerspan
171	872 11 06-16	Bolt Rdhd. Sqnk. 3/8-16 unc x 2
183	532 13 70-57	Spacer Split
184	587 65 37-01	Handle Parking Brake
185	872 11 06-22	Bolt Rdhd. Sqnk. 3/8-16x2-3/4 Gr. 5
186	532 19 43-21	Spacer Retainer
187	819 13 32-10	Washer
188	582 21 70-01	Link Clutch Ground Drive, Long
189	532 19 43-17	Bellcrank Ground Drive
190	532 19 43-18	Keeper Bellcrank Ground Drive
205	532 12 17-48	Washer
210	532 40 09-80	Rocker Asm Pedel Control
211	532 12 01-83	Bearing Nylon
214	532 42 12-63	Pedal Forward Pad
215	586 60 65-02	Pedal Reverse
216	532 19 61-31	Bracket Pulley Idler
221	532 40 31-87	Retainer Spring Clip Handle
222	879 21 20-10	Washer 21/32 x 1-1/4 10 Ga.
225	532 40 33-19	Keeper Belt Trans.
227	817 49 05-12	Screw 5/16-18 x 3/4
325	585 66 85-02	Torque Strap K46 LT RH
326	585 67 08-02	Bracket TRQ STP 46 20" Tire RH
336	587 25 96-01	Bolt 5/16 - 18 x 1-3/4 Flanged

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

TRACTOR - MODEL NO. YTH2042 (96043031500), PRODUCT NO. 960 43 03-15
ENGINE



engine-tex_bs-2cyl_181

TRACTOR - MODEL NO. YTH2042 (96043031500), PRODUCT NO. 960 43 03-15 ENGINE

KEY NO.	PART NO.	DESCRIPTION
1	— — — — —	Engine B&S Model No. 40N877-0004-G1 (587723901)(Order parts from engine manufacturer.)
2	589 81 87-01	Muffler
9	501 83 26-02	Keeper Belt Engine
12	586 47 85-01	Pulley Engine
15	532 43 30-06	Tank Fuel
18	581 17 61-01	Cap Fuel
20	532 42 35-02	Control Throttle/Choke
21	532 41 63-58	Screw #10 x 0.750
28	532 40 11-37	Fuel Line
29	532 13 71-80	Spark Arrester Kit
37	532 12 34-87	Clamp Hose
42	539 99 02-47	Washer 7/16 SLW STD
45	873 51 04-00	Nut Keps Hex 1/4-20 unc
62	532 43 40-17	Shield Heat Muffler
69	532 16 53-91	Gasket
70	581 88 11-01	Exhaust Tube LH
71	581 88 10-01	Exhaust Tube RH
79	532 18 39-06	Screw Socket Hd 5/16-18 x 1
81	532 14 84-56	Tube Drain Oil Easy
82	532 42 82-87	Valve Oil Drain
84	817 06 06-20	Screw 3/8-16 x 1-1/4
85	501 60 65-01	Bolt Hex 7/16-20 X 4 Gr. 5 1.5
87	532 19 82-39	Bolt 5/16-18 unc x 1 w/Sems
90	817 00 06-16	Screw 3/8-16 x 1
96	819 09 14-16	Washer 9/32 x 7/8 x 16 Ga.
97	817 67 04-12	Screw Hexwsh Thdrl 1/4-20 x 3/4
111	596 94 15-01	Purge Tube

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

For engine service and replacement parts, call the toll free number for your engine manufacturer listed below:

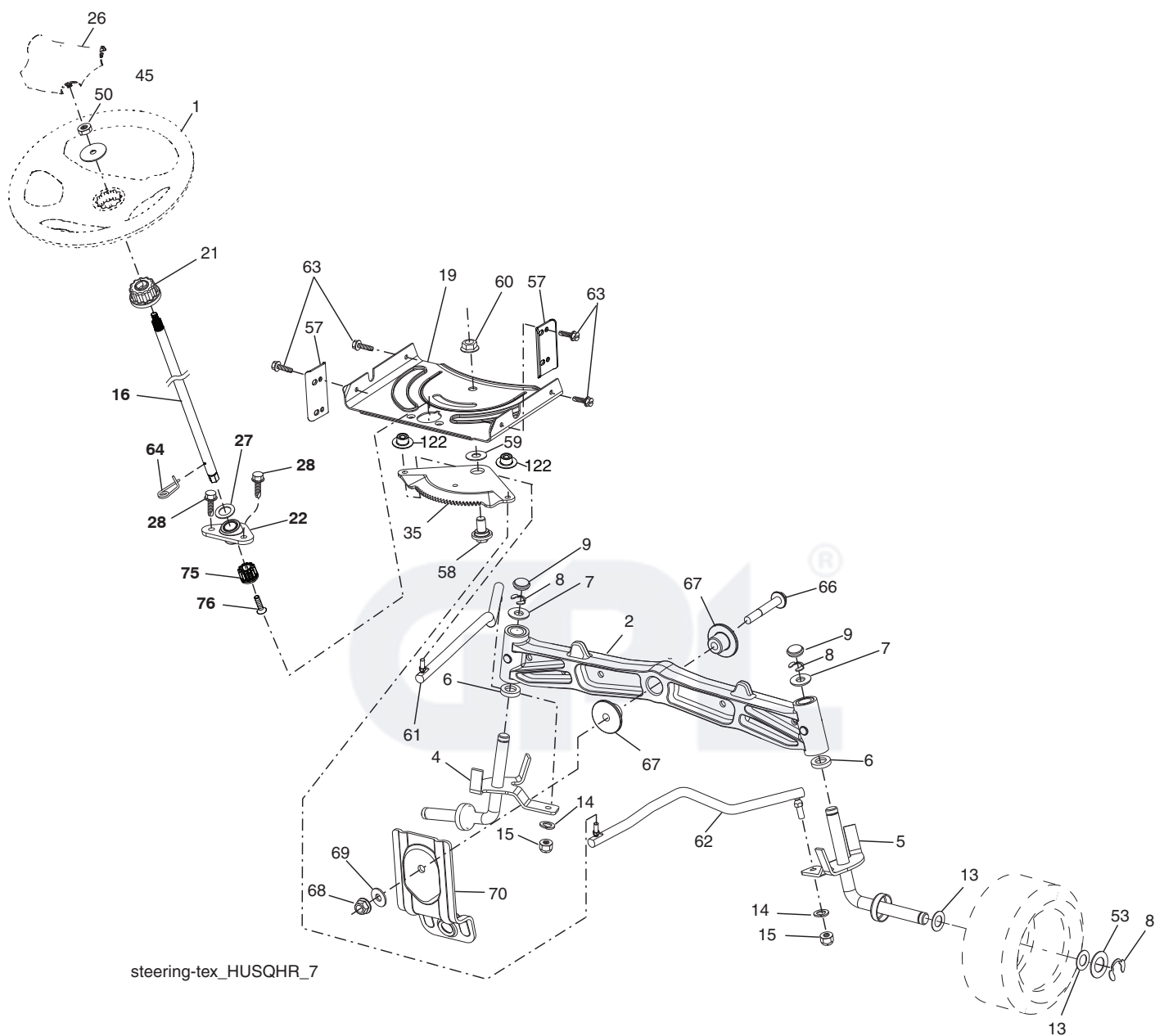
Briggs & Stratton 1-800-233-3723

Engine Power Rating Information

The gross power rating for individual gas engine models is labeled in accordance with SAE (Society of Automotive Engineers) code J1940 (Small Engine Power & Torque Rating Procedure), and rating performance has been obtained and corrected in accordance with SAE J1995 (Revision 2002-05). Torque values are derived at 3060 RPM; horsepower values are derived at 3600 RPM. Actual gross engine power will be lower and is affected by, among other things, ambient operating conditions and engine-to-engine variability. Given both the wide array of products on which engines are placed and the variety of environmental issues applicable to operating the equipment, the gas engine will not develop the rated gross power when used in a given piece of power equipment (actual "on-site" or net power). This difference is due to a variety of factors including, but not limited to, accessories (air cleaner, exhaust, charging, cooling, carburetor, fuel pump, etc.), application limitations, ambient operating conditions (temperature, humidity, altitude), and engine-to-engine variability. Due to manufacturing and capacity limitations, Briggs & Stratton may substitute an engine of higher rated power for this Series engine.

TRACTOR - MODEL NO. YTH2042 (96043031500), PRODUCT NO. 960 43 03-15

STEERING ASSEMBLY



TRACTOR - MODEL NO. YTH2042 (96043031500), PRODUCT NO. 960 43 03-15

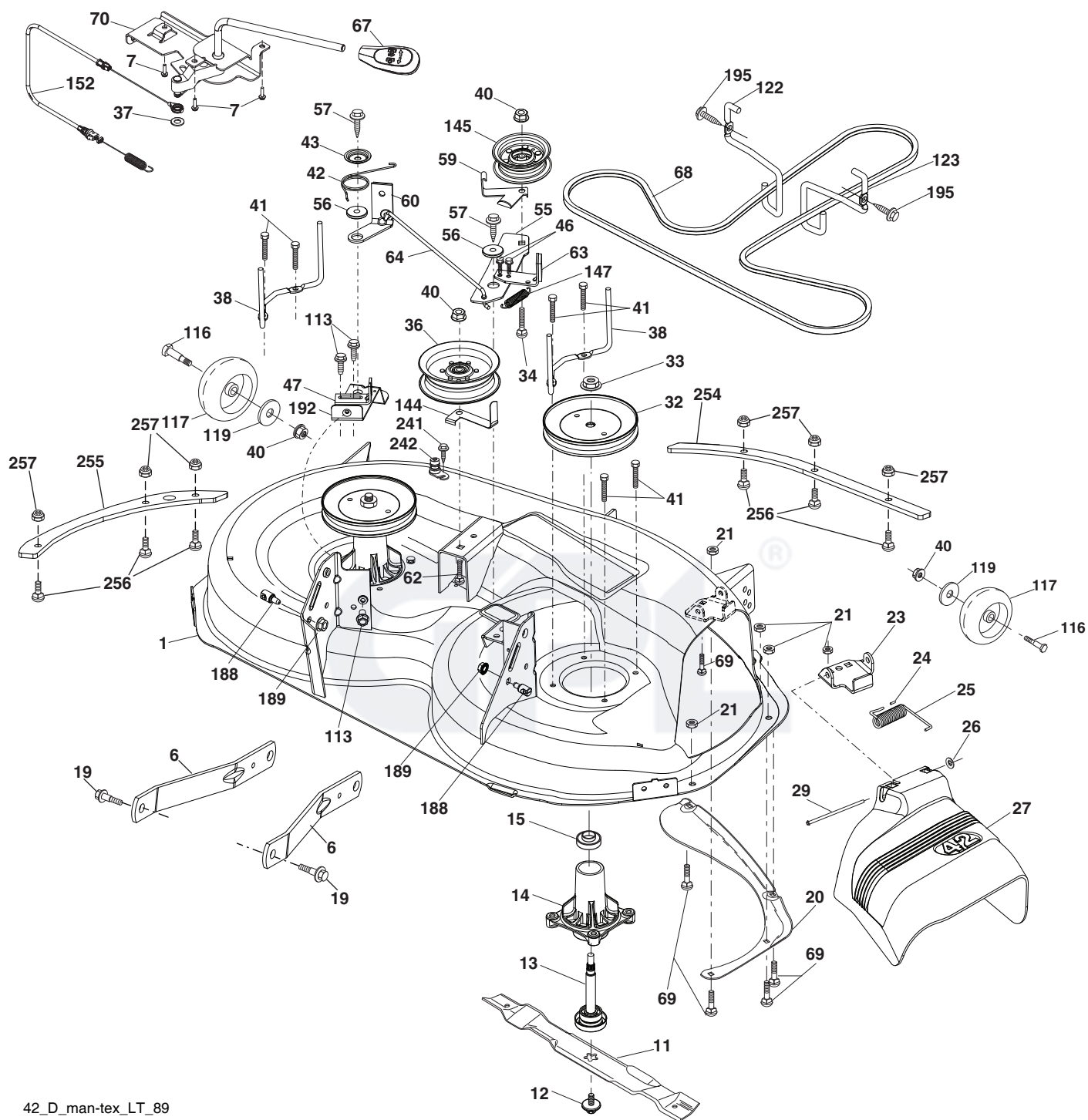
STEERING ASSEMBLY

KEY NO.	PART NO.	DESCRIPTION
1	532 43 99-97	Wheel, Steering
2	532 19 59-68	Axle Asm., Front
4	532 40 30-87	Spindle Asm., LH
5	532 40 30-88	Spindle Asm., RH
6	532 00 62-66	Washer, Thrust
7	532 12 17-48	Washer 25/32 x 1-5/8 x 16 Ga.
8	812 00 00-29	Ring, Klip #T5304-75
9	532 12 12-32	Cap, Spindle
13	532 12 17-49	Washer 25/32 x 1-1/4 x 16 Ga.
14	539 99 01-18	Washer, SLW ZD 3/8
15	873 54 06-00	Nut, Crown Lock 3/8-24 unf
16	587 01 60-02	Shaft Steering
19	532 19 47-29	Plate Steering
21	586 84 02-01	Adapter Wheel Steering
22	585 02 98-02	Bearing
26	532 43 97-43	Insert, Wheel Steering
27	819 21 16-16	Washer
28	817 00 06-12	Screw 3/8-16 x 3/4
35	532 19 47-32	Gear, Sector Plate
45	587 01 64-01	Washer 3/8 ID 2-3/8 OD 12 Ga. PLTD
50	873 90 06-00	Nut Lock Flg 3/8-16 unc
53	532 18 89-67	Washer Hardened .793 x 1.637 x .060
57	532 40 74-65	Bracket Upstop
58	532 19 47-47	Bolt Shoulder Sector Pivot CFM
59	532 19 47-48	Washer Thrust Sector Steering
60	873 97 10-00	Nut Flange Lock 5/8-11
61	532 19 47-40	Draglink, LH
62	532 19 47-41	Draglink, RH
63	817 00 05-12	Screw 5/16-18 x 3/4
64	532 19 98-49	Retainer Clip Spring Steering
66	871 02 07-48	Bolt Hex Fghd 7/16-14 x 3 Serr
67	532 19 47-37	Bushing PM Front Axle
68	873 90 07-00	Nut Lock Flange 7/16-14 Gr. 5
69	532 19 91-62	Washer 1.5 x .505 x .118
70	585 33 88-01	Bracket Deck Susp. Front
75	580 68 37-01	Pinion
76	580 68 36-01	Screw Head Sock
122	532 44 49-62	Cap Gear Sector

NOTE: All component dimensions given in U.S. inches
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TRACTOR - MODEL NO. YTH2042 (96043031500), PRODUCT NO. 960 43 03-15

MOWER DECK



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TRACTOR - MODEL NO. YTH2042 (96043031500), PRODUCT NO. 960 43 03-15

MOWER DECK

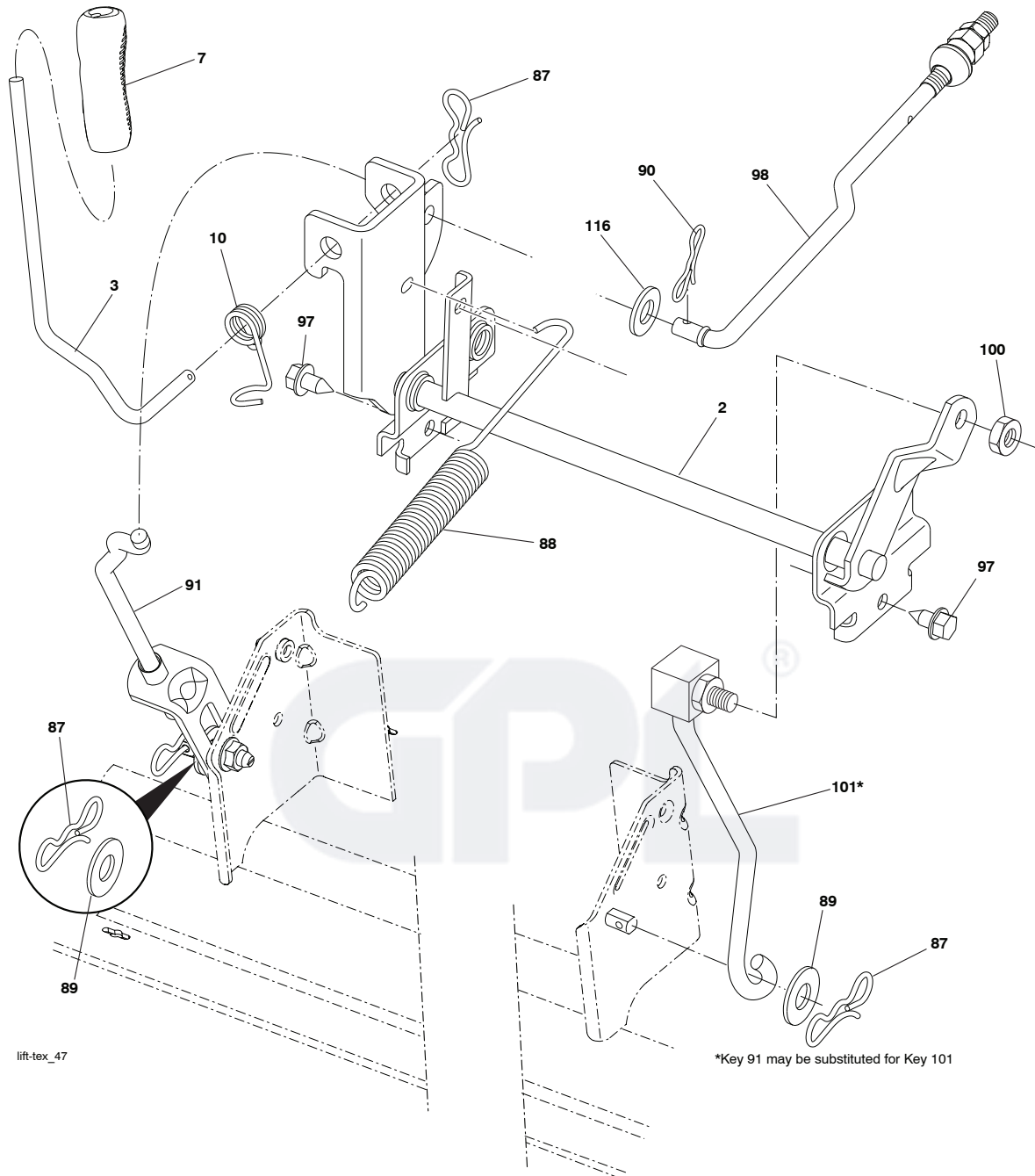
KEY NO.	PART NO.	DESCRIPTION
1	532 44 78-95	Mower Housing
6	532 19 51-86	Arm Suspension
7	532 41 63-58	Screw #10 x .750 BOS Thread
11	532 13 89-71	Blade, 42" Hi-Lift (For bagging or discharge)
12	584 30 93-01	Screw
13	587 25 65-01	Shaft Assembly, Mandrel
14	532 18 72-81	Housing, Mandrel
15	585 32 39-01	Bearing, Mandrel
19	532 19 65-39	Bolt, Shoulder
20	532 15 97-70	Baffle, Vortex
21	873 68 05-00	Nut, Crownlock 5/16-18 unc
23	532 19 25-57	Bracket, Deflector
24	532 10 53-04	Cap, Sleeve
25	532 19 70-26	Spring, Torsion, Deflector
26	532 11 04-52	Nut, Push
27	532 40 30-04	Shield, Deflector
29	532 13 14-91	Rod, Hinge
32	532 19 74-73	Pulley, Mandrel
33	532 40 02-34	Nut, Toplock, Flanged
34	872 11 06-12	Bolt Carr Sh. 3/8-16 x 1-1/2 Gr. 5
36	532 19 73-79	Pulley, Idler, Flat
37	819 13 13-16	Washer
38	589 67 61-02	Keeper Belt Mandrel
40	873 90 06-00	Nut, Lock Flg. 3/8-16 unc
41	584 95 39-01	Bolt Hex Wshrd 3/8-18 x 1.19
42	532 19 84-10	Spring Torsion Brake
43	532 19 72-56	Spring Torsion Retainer
46	532 13 77-29	Screw Thd Roll 1/4-20 x 5/8
47	532 19 72-50	Bracket Clutch Cable
55	532 43 71-10	Arm, Idler
56	532 19 90-92	Spacer, Retainer
57	817 00 06-16	Screw 3/8-16 x 1
59	532 14 10-43	Guard, Tuv Idler
60	532 19 72-61	Arm Brake Mower
62	872 11 06-16	Bolt Rd Hd Sq Nk 3/8-16 unc x 2

KEY NO.	PART NO.	DESCRIPTION
63	532 19 94-77	Arm Brake Mower
64	532 19 99-18	Link Brake
67	532 40 30-12	Handle Clutch Cable
68	532 42 96-36	V-Belt
69	872 14 05-05	Bolt
70	532 19 99-72	Clutch Asm Manual
113	817 00 05-10	Screw 5/16-18
116	532 00 48-98	Bolt Shld "A"
117	589 52 74-01	Wheel, Gauge
119	819 12 14-14	Washer 13/32 x 7/8 x 14 Ga.
122	532 19 72-58	Keeper Belt Engine LH
123	532 19 72-59	Keeper Belt Engine RH
144	532 19 92-04	Keeper Belt
145	532 19 31-97	Pulley Idler
147	532 40 19-71	Spring Return
152	584 24 35-01	Manual Clutch Cable
188	532 19 51-61	Stud Fastener
189	873 90 05-00	Nut Lock Hex Flange
192	532 19 72-60	Bracket Brake Stand LH
195	817 00 06-12	Screw 3/8-16 x 3/4
241	532 15 29-27	Screw TT #10-32 5 3/8 Flange
242	532 41 55-98	Port Washout
254	585 31 68-05	Plate Reinforcement Front
255	585 31 70-05	Plate Reinforcement Side
256	592 80 78-01	Carriage Bolt 1/4-20 x 1 Gr. 5
257	873 90 04-00	Nut Hex Flange 1/4-20 unc
--	532 41 64-05	Coupling Quick connect
--	587 25 33-01	Mandrel Assembly (Includes housing (Key# 14), shaft assembly (Key# 13), and bearing (Key# 15) and nut (Key# 33) only - pulley/washer and blade bolt/washers not included.)
--	532 44 78-93	Replacement Mower, Complete

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

TRACTOR - MODEL NO. YTH2042 (96043031500), PRODUCT NO. 960 43 03-15

MOWER LIFT



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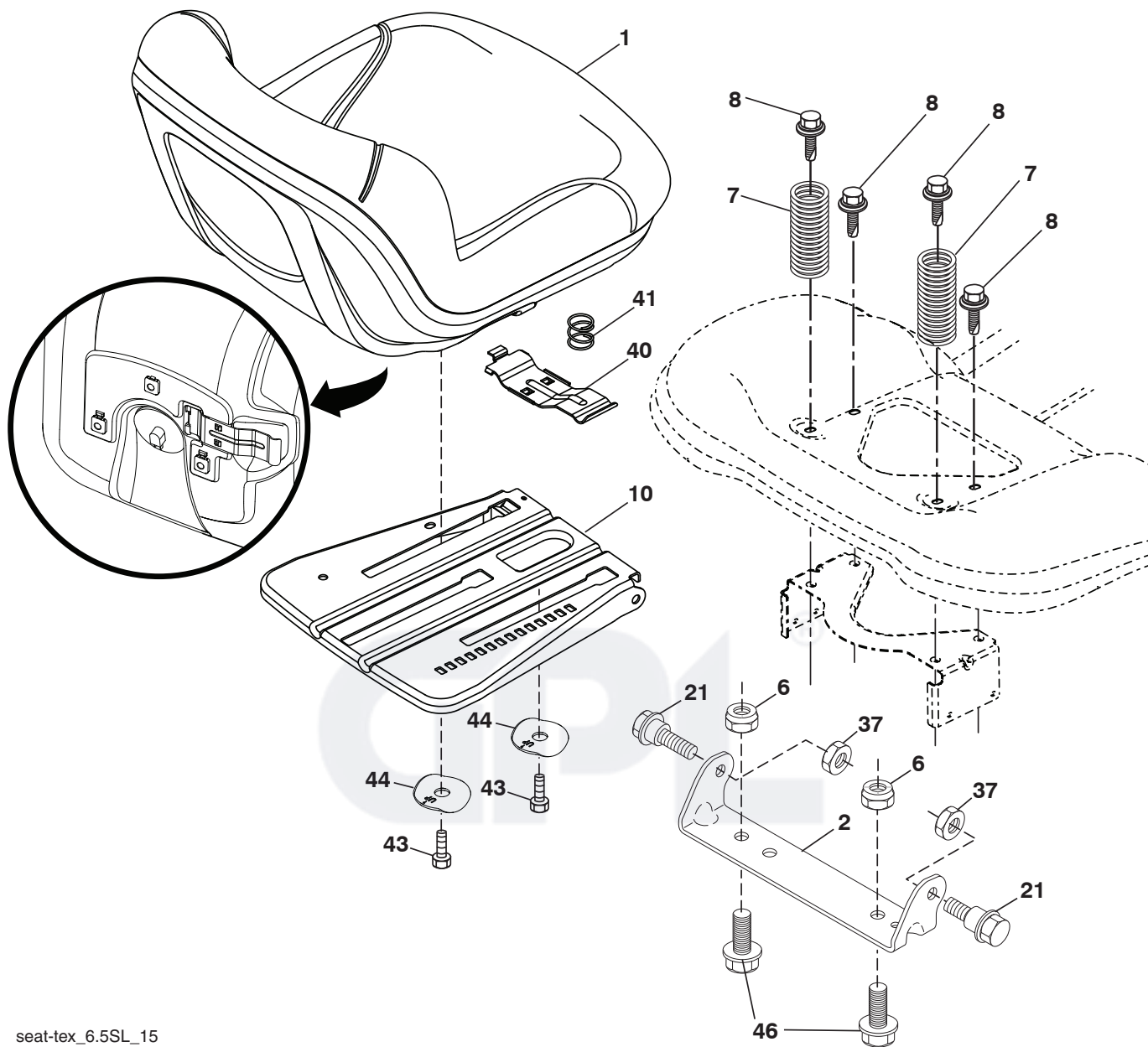
KEY NO.	PART NO.	DESCRIPTION
2	532 42 20-27	Shaft Asm., Lift
3	532 19 52-31	Lever Asm., Lift RH
7	580 96 23-01	Grip, Lever
10	532 19 63-14	Spring Torsion
87	532 19 42-09	Pin Cotter 7/16 Bow Tie Lock
88	532 41 07-10	Spring Lift Assist
89	819 19 19-12	Washer Clear Zinc
90	532 19 42-08	Pin Cotter 5/16 Bow Tie Lock

KEY NO.	PART NO.	DESCRIPTION
91	532 19 51-81	Link Asm Lift Rear
97	817 00 06-12	Screw Hex Wsh. THDR 3/8-16 x 3/4
98	532 19 52-70	Link Lift Susp. Front Mower
100	873 93 06-00	Nut Centerlock 3/8-16 unc
101	532 40 70-03	Link Asm. Fixed
116	819 15 15-16	Washer 15/32 x 15/16 x 16 Ga.

NOTE: All component dimensions given in U.S. inches
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TRACTOR - MODEL NO. YTH2042 (96043031500), PRODUCT NO. 960 43 03-15

SEAT ASSEMBLY



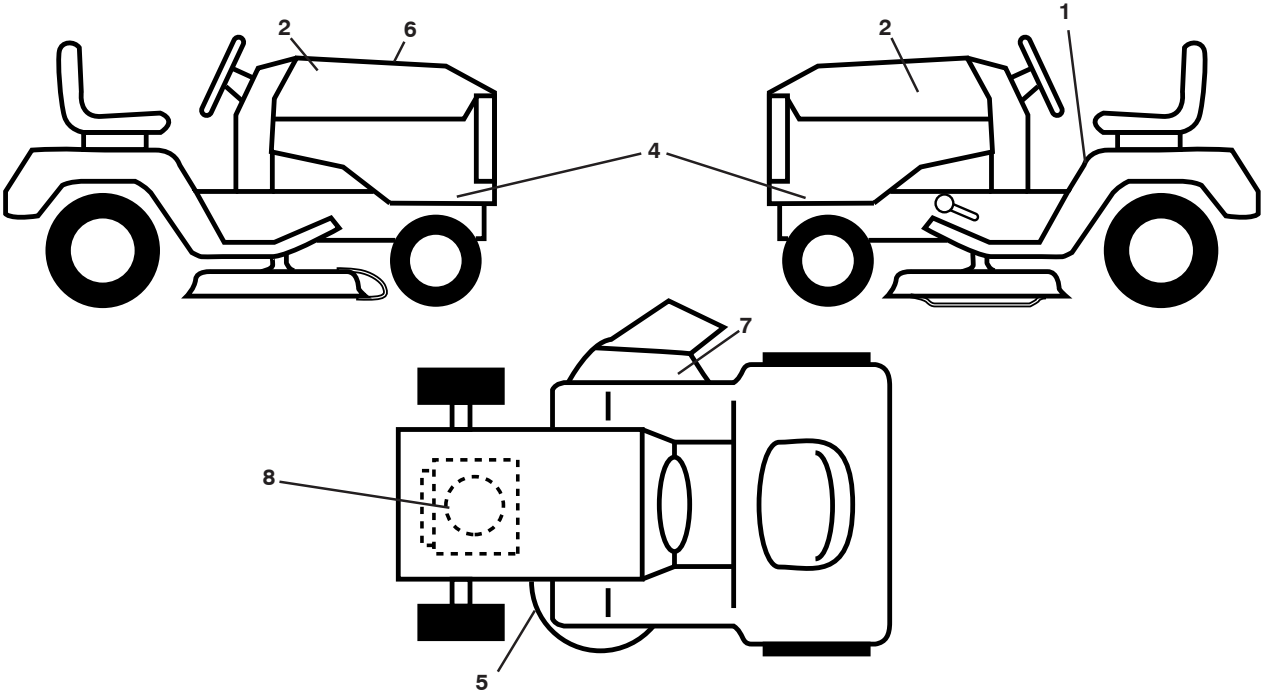
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KEY NO.	PART NO.	DESCRIPTION
1	532 43 98-19	Seat
2	532 18 01-66	Bracket Pivot Fender
6	873 80 06-00	Nut, Lock w/Ins. 3/8-16 unc
7	589 48 35-01	Spring, Seat Cprsn
8	532 17 18-77	Bolt 5/16-18 unc x 3/4 w/Sems
10	596 65 74-02	Seat, Plate
21	587 90 78-01	Bolt, Shoulder 5/16-18 x 5/8
37	873 80 05-00	Nut, Lock 5/16-18 unc

KEY NO.	PART NO.	DESCRIPTION
40	532 19 76-61	Handle Slide Seat
41	532 19 82-00	Spring Latch Seat
43	874 76 06-12	Bolt Fin Hex 3/8-16 unc x 3/4
44	501 05 18-01	Washer Winged
46	588 09 04-01	Bolt 3/8-16 x 1, 1.25 OD

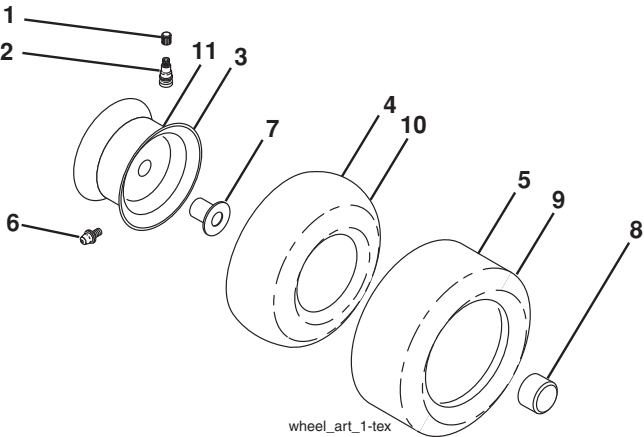
NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

TRACTOR - MODEL NO. YTH2042 (96043031500), PRODUCT NO. 960 43 03-15
DECALS **27**



KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	581 57 90-01	Decal, Fender Warn./Instructions	--	532 43 96-81	Pad, Footrest, LH
2	501 13 14-01	Decal, Hood Logo	--	532 43 96-82	Pad, Footrest, RH
4	532 43 86-65	Decal, Sdpnl	--	114 17 72-49	Manual, Operator's (English/Spanish)
5	581 58 00-01	Decal, Mower V-Belt Schematic	--	114 17 71-32	Manual, Operator's (French)
6	501 30 24-01	Decal, Replacement	--	114 18 75-27	Manual, Parts
7	584 90 46-01	Decal, Deflect. Warning	--	587 71 00-26	Manual, Quick Start Guide (English/Spanish)
8	585 55 60-01	Decal, Engine			
--	581 72 48-01	Decal, Bypass			

WHEELS AND TIRES



KEY NO.	PART NO.	DESCRIPTION
1	532 05 91-92	Cap Valve Tire
2	532 06 51-39	Stem Valve
3	532 13 83-36	Rim Asm 6" Front
4	532 05 99-04	Tube Front (Service Item Only)
5	532 10 62-22	Tire Front 15 x 6-6
6	532 00 02-78	Fitting Grease (Front Wheel Only)
7	532 00 90-40	Bearing Flange (Front Wheel Only)
8	532 17 50-39	Cap Axle
9	532 13 84-68	Tire Rear 20 x 8-8
10	532 00 71-52	Tube Rear (Service Item Only)
11	532 13 83-37	Rim Asm 8" Rear
--	532 14 43-34	Sealant, Tire (10 oz. Tube)

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

NOTES/AVISO



