

YTH220 Twin

Spare parts

Ersatzteile

Pièces détachées

Reserve onderdelen

Repuestos

Reservdelar

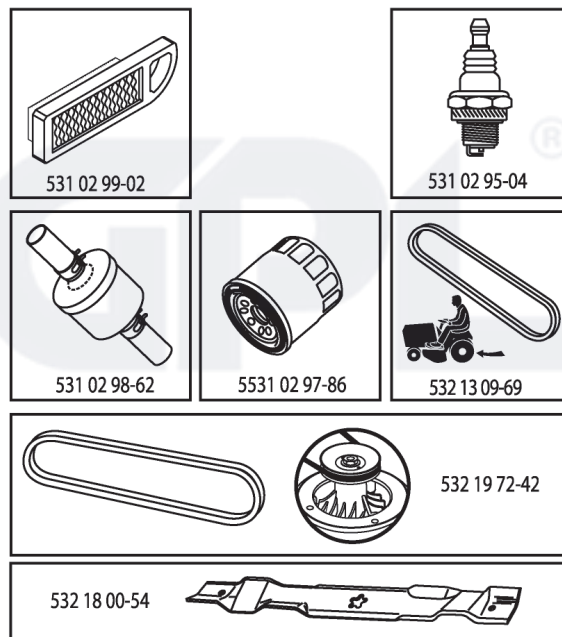
GPL®

ILLUSTRATED PARTS LIST

MODEL NO. 96041002700

CUSTOMER CATALOG NO. YTH220 TWIN

PRODUCT NO. 960 41 00-27

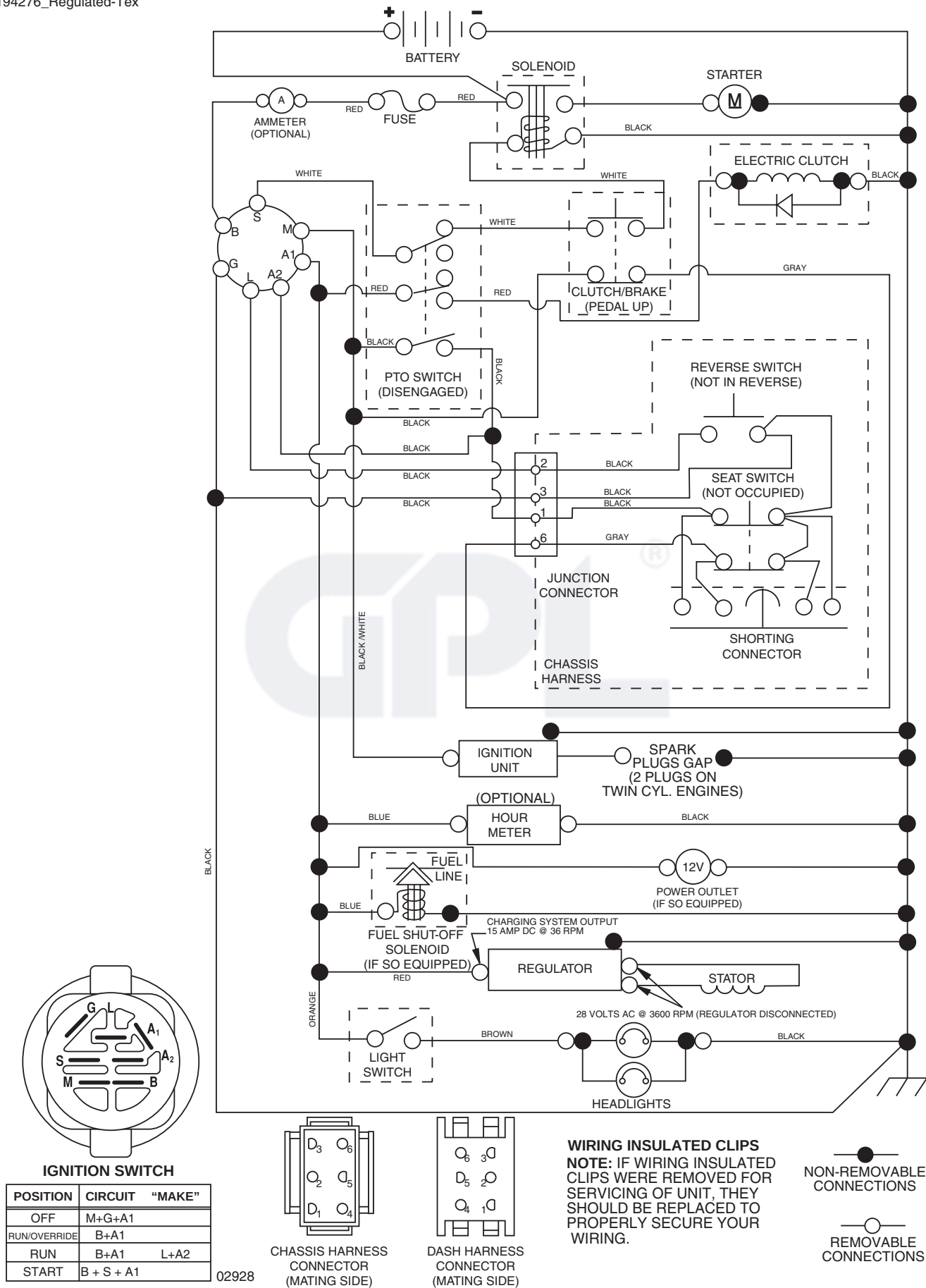


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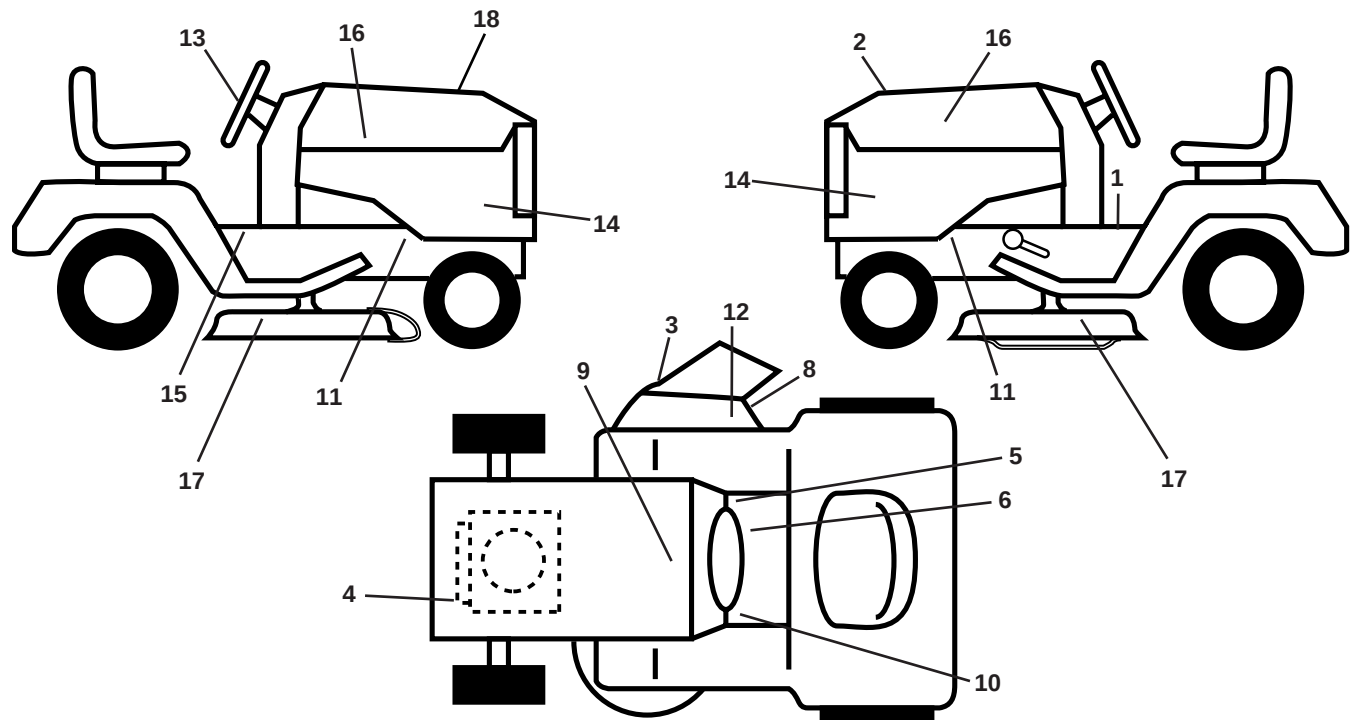
TRACTOR - MODEL NO. YTH220 TWIN (96041002700), PRODUCT NO. 960 41 00-27

SCHEMATIC

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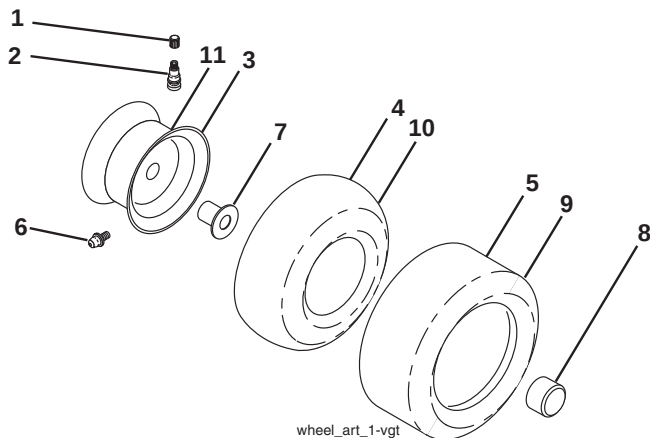
TRACTOR - MODEL NO. YTH220 TWIN (96041002700), PRODUCT NO. 960 41 00-27
DECALS



KEY NO.	PART NO.	DESCRIPTION
1	532 40 03-89	Decal, Warning Syms. CE
2	532 40 21-28	Decal, Hood Insert
3	532 19 63-57	Decal, Warning Deflect Cutfinger
4	532 19 68-41	Decal, Warning Eng. Syms.
5	532 14 08-37	Decal, Saddle Brake Parking
6	532 17 83-02	Decal, Oper Cruise Sym.
8	532 19 87-85	Decal, Mower Sch.
9	532 14 50-05	Decal, Battery Dnge/Poison
10	532 15 97-37	Decal, Brake/Clutch Sym
11	532 15 97-36	Decal, Chassis Hot Muffler
12	532 18 21-66	Decal, Cutfinger CE
13	532 40 44-84	Decal, Steering Whl

KEY NO.	PART NO.	DESCRIPTION
14	532 40 88-46	Decal, Panel Side
15	532 18 04-33	Decal, Fender
16	532 40 28-32	Decal, Hood Logo
17	532 19 68-42	Decal, Saddle Shift
18	532 40 87-75	Decal, Replacement
--	532 16 25-98	Decal, Drawbar Load Limit
--	532 16 69-60	Decal, Bypass
--	532 40 17-71	Pad, Footrest, LH
--	532 40 87-88	Manual Operators Euro
--	532 40 87-89	Manual Operators Scand
--	532 40 87-90	Manual Operators Ebloc
--	532 40 87-91	Manual Operators Baltic

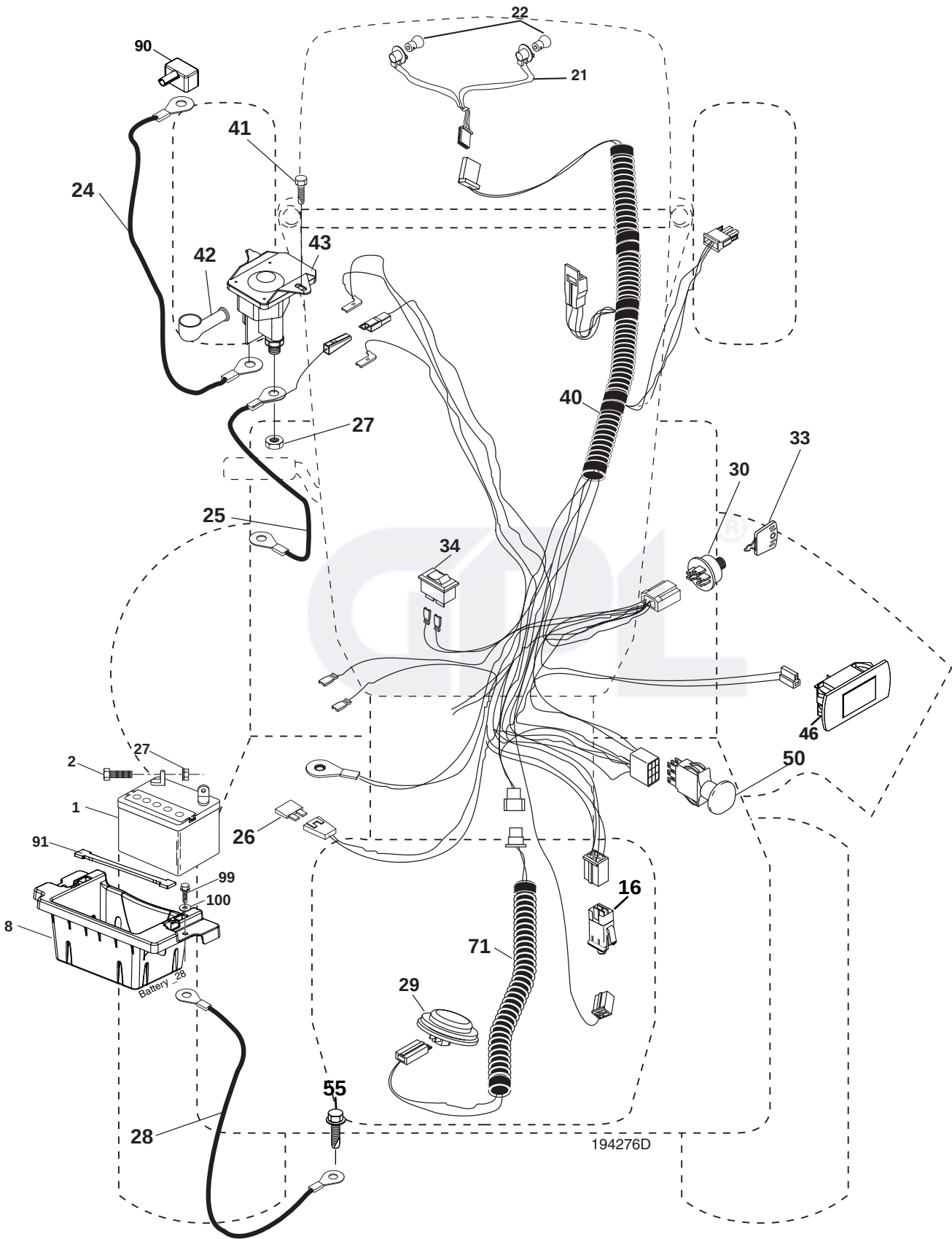
WHEELS AND TIRES



KEY NO.	PART NO.	DESCRIPTION
1	532 05 91-92	Cap, Valve, Tire
2	532 06 51-39	Stem, Valve
3	532 14 45-09	Rim Assembly, Front
4	532 00 81-34	Tube, Front (Service Item Only)
5	532 10 62-30	Tire, Front
6	532 12 49-57	Fitting, Grease (Front Wheel Only)
7	532 12 49-59	Bearing, Flange (Front Wheel Only)
8	532 17 50-39	Cap, Axle (Front Wheel Only)
9	532 18 47-08	Tire, Rear
10	532 00 71-54	Tube, Rear (Service Item Only)
11	532 40 17-82	Rim Assembly, Rear
--	532 14 43-34	Sealant, Tire (10 oz. Tube)

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

TRACTOR - MODEL NO. YTH220 TWIN (96041002700), PRODUCT NO. 960 41 00-27
ELECTRICAL



**TRACTOR - MODEL NO. YTH220 TWIN (96041002700), PRODUCT NO. 960 41 00-27
ELECTRICAL**

KEY NO.	PART NO.	DESCRIPTION
1	532 14 49-27	Battery
2	874 76 04-12	Bolt Hex Hd 1/4-20 unc x 3/4
8	532 18 64-91	Battery Box
16	532 17 61-38	Switch Interlock
21	532 18 37-59	Harness Socket Light
22	532 00 41-52	Bulb, Light # 1156
24	532 40 02-53	Cable Battery
25	532 19 88-93	Cable Starter
26	532 17 51-58	Fuse
27	873 51 04-00	Nut Keps Hex 1/4-20 unc
28	532 14 54-91	Cable Ground 21" Blk 6 Ga.
29	532 40 15-45	Switch Seat
30	532 19 33-50	Switch Ignition
33	532 14 04-01	Key Ignition Molded Generic
34	532 11 07-12	Switch Light/Reset
40	532 40 11-04	Harness Ignition Dash
41	817 72 04-08	Screw Thd Cut 1/4-20 x 1/2
42	532 13 15-63	Cover Terminal Red
43	532 19 25-07	Solenoid
46	532 40 17-63	Gauge Hourmeter
50	532 17 46-51	Switch PTO
55	817 06 05-12	Screw Thdrol 5/16-18 x 3/4
71	532 19 42-76	Harness Ignition
90	532 40 07-24	Cover Terminal Battery
91	532 19 02-70	Strap Battery
99	817 67 04-12	Screw Hexwsh Thdrol 1/4-20 x 3/4
100	819 09 14-16	Washer 9/32 x 7/8 x 16 Ga.

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

chassis-tex 66-at-husa

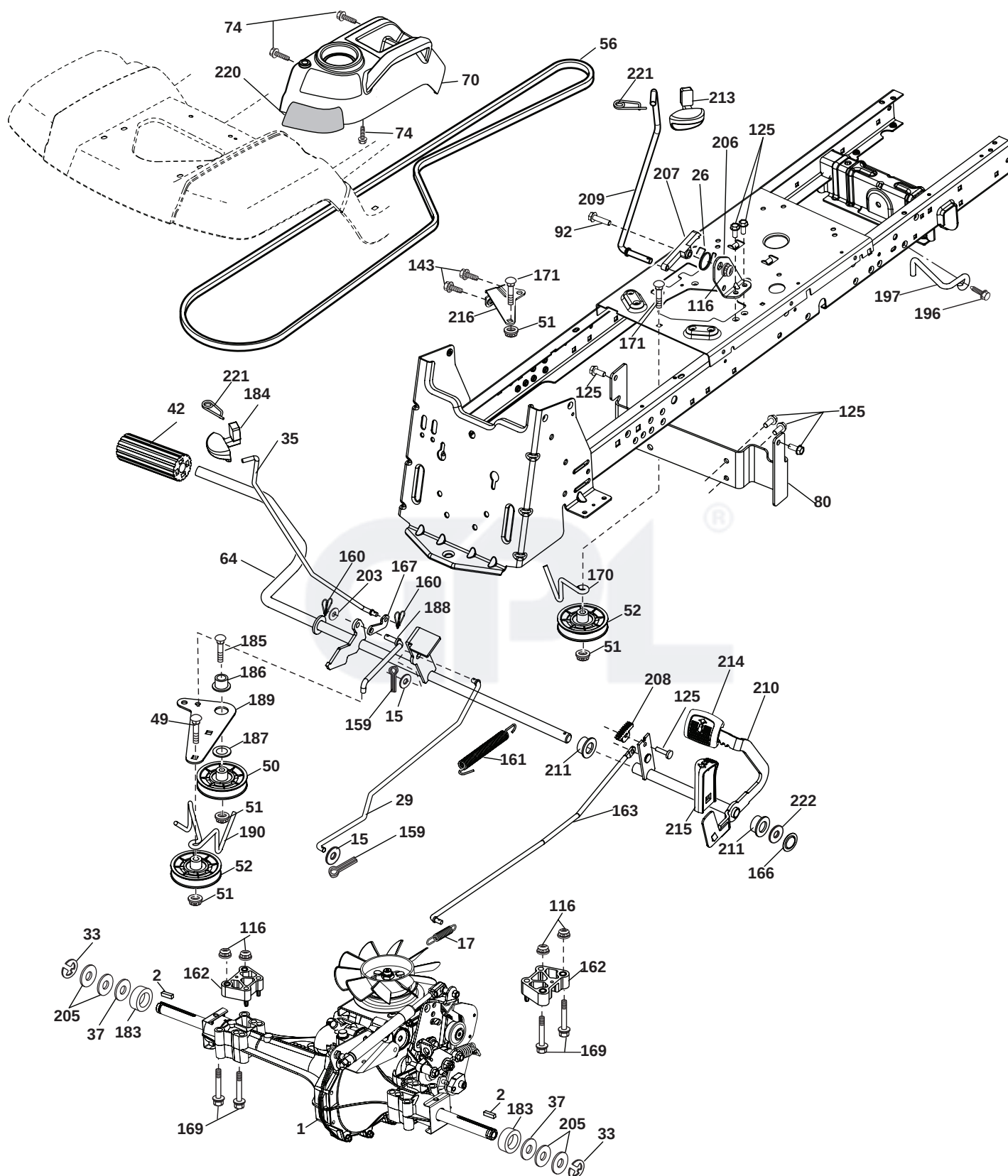
TRACTOR - MODEL NO. YTH220 TWIN (96041002700), PRODUCT NO. 960 41 00-27 CHASSIS

KEY NO.	PART NO.	DESCRIPTION
3	532 40 50-12	Logo
5	532 40 87-01	Dash Asm
14	532 40 18-24	Hood
15	532 19 89-07	Lens LH
18	532 40 86-07	Grille
25	532 19 89-06	Lens RH
34	532 19 61-25	Plate Engine
36	817 06 05-12	Screw 5/16-18 x 3/4
37	532 40 18-25	Fender
52	873 68 05-00	Nut Lock 5/16-18
58	532 19 43-14	Bracket Fender
68	817 49 05-08	Screw 5/16-18 x 1/2
99	532 40 66-42	Rod Bypass Asm.
130	532 19 16-11	Screw 10 x 3/4 Single Lead Hex
137	532 40 75-90	Bumper Dash
150	532 19 85-12	Duct Heat Hood
152	532 19 95-35	Shield Browning/Debris
161	532 40 18-26	Console Fuel Window
162	532 14 24-32	Screw Hex Wsh Hi-Lo 1/4 x 1/2
165	532 19 68-26	Bracket Support Tank
175	532 19 63-04	Crossmember
176	532 40 07-76	Screw 10-24 x 5/8 Rnd Qdrx
177	532 19 52-27	Bushing Steering
178	532 19 97-82	Cargo Asm. Net
180	532 40 15-59	Chassis
181	532 40 30-25	Bushing Mtg. Fender Crgo.
182	532 19 47-87	Dash Lower
183	874 78 05-20	Bolt 5/16-18 x 1-1/4

KEY NO.	PART NO.	DESCRIPTION
189	817 00 05-12	Screw 5/16-18 x 3/4
194	873 90 05-00	Nut Lock Hex Flange 5/16-18
195	532 40 41-37	Plug Hole Dash Lower 12V
196	532 40 02-99	Console Asm. Deck Lift
199	532 19 82-59	Plate Deck Lift
202	532 40 30-48	Vent Side Hood RH
203	532 40 30-76	Vent Side Hood LH
204	532 19 89-04	Vent Asm Hood Top
205	532 40 17-09	Skirt Hood Side RH
206	532 40 17-11	Skirt Hood Side LH
207	532 19 71-98	Bezel RH
208	532 19 71-99	Bezel LH
209	532 19 91-30	Insert Hex Top RH
210	532 19 91-31	Insert Hex Top LH
211	532 19 91-32	Insert Hex Bottom RH
212	532 19 91-33	Insert Hex Bottom LH
213	874 76 05-12	Bolt Hex Hd 5/16-18 unc x 3/4
214	532 19 91-45	Clip Retainer
217	532 15 65-24	Rod Pivot
218	532 19 63-95	Hood Stop
221	532 19 89-09	Reflector LH
228	532 19 51-61	Stud Fastner
234	532 40 47-42	Bumper Hood
235	532 40 61-29	Spacer Fender
236	873 93 05-00	Nut Lock 5/16-18 unc
238	532 40 86-06	Trim
239	532 11 04-52	Nut Push

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

**TRACTOR - MODEL NO. YTH220 TWIN (96041002700), PRODUCT NO. 960 41 00-27
DRIVE**



drive-tex_10-husq-hydro-0510

TRACTOR - MODEL NO. YTH220 TWIN (96041002700), PRODUCT NO. 960 41 00-27 DRIVE

KEY NO.	PART NO.	DESCRIPTION
1	-----	Transaxle, Hydro HG318-0610 (Order Parts from Transaxle Manufacturer)
2	532 18 62-1	Key 187 x 2.50
15	819 13 13-16	Washer 13/32 x 13/16 x 16 Ga.
17	532 19 72-96	Spring, Brake
26	532 19 96-79	Spring Return Cruise
29	532 19 94-67	Rod, Brake
33	812 00 00-01	Ring E
35	532 19 95-91	Rod, Brake, Park
37	532 12 17-48	Washer
42	532 12 48-72	Cover, Foot Pedal
50	532 19 43-27	Pulley Idler Flat
51	873 90 06-00	Lock Nut 3/8-16
52	532 19 43-26	Idler V-Groove 910" Offset
56	532 14 02-18	V-Belt, Drive
64	532 19 78-65	Shaft Asm. Pedal Brake Control
70	532 40 05-30	Control Asm.
74	532 14 24-32	Screw 1/4 x 1/2
80	532 40 05-07	Bracket Strap Torque
92	874 76 05-20	Bolt Fin Hex 5/16-18 unc x 1.25
116	873 90 05-00	Nut Lock Hex Flange 5/16-18
125	817 00 05-12	Screw 5/16-18 x 3/4
143	817 49 05-08	Screw Thdrol 5/16-18 x 1/2
159	876 02 04-12	Pin Cotter 1/8 x 3/4
160	532 16 94-84	Retainer Clip
161	532 19 54-03	Spring, Return, Clutch
162	532 19 57-85	Spacer Transaxle
163	532 19 90-00	Rod Pedal Control
166	532 19 72-90	Nut Push .625

KEY NO.	PART NO.	DESCRIPTION
167	532 40 52-57	Latch Brake Parking
169	874 49 05-60	Bolt Hex Flghd 5/16-18 x 3.75
170	532 19 43-22	Keeper Belt Centerspan
171	872 11 06-16	Bolt
183	532 40 04-24	Spacer Split
184	532 40 31-18	Handle Parking Brake
185	872 11 06-20	Bolt Rdhd Sqnk 3/8-16 x 2-1/2
186	532 19 43-21	Spacer Retainer
187	819 13 32-10	Washer
188	532 19 43-23	Link Clutch Ground Drive
189	532 19 43-17	Bellcrank Ground Drive
190	532 19 43-18	Keeper Bellcrank Ground Drive
196	817 00 06-16	Screw 3/8-16 x 1
197	532 19 97-69	Bracket Clutch Anti-Rotation
203	819 11 11-16	Washer 11/32 x 11/16 x 16 Ga.
205	532 12 17-49	Washer
206	532 19 78-67	Bracket Mount Latch Cruise
207	532 19 78-68	Latch Control Cruise
208	532 19 78-69	Gear Sector Control Cruise
209	532 19 95-92	Rod Control Cruise
210	532 19 78-60	Rocker Asm. Pedal Control
211	532 12 01-83	Bearing Nylon
213	532 40 31-19	Knob Control Cruise
214	532 40 17-22	Pedal Forward
215	532 40 17-23	Pedal Reverse
216	532 19 61-31	Bracket Pulley Idler
220	532 19 89-08	Reflector RH
221	532 40 31-87	Retainer Spring Clip Handle
222	879 21 20-10	Washer 21/32 x 1-1/4 x 10 Ga.

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

This technical diagram illustrates the exploded view of a riding lawn mower deck assembly. The central component is the main deck housing (1), which features two large circular openings for the cutting blades. Surrounding this central unit are various sub-assemblies and individual components, each labeled with a numerical part number. At the top, a long, curved metal handle (47) is shown. Below it, the front and rear suspension arms (6 and 7) are depicted, along with their respective mounting hardware (46, 39, 49, 52, 43, 54, 97, 48, 33, 31, 30). The deck is supported by a series of rollers (32) and a central pivot point (31). The cutting mechanism consists of two main blades (11 and 12) mounted on a central shaft (13) with a drive pulley (14) and a tensioning pulley (15). The blades are secured with nuts (16, 19) and washers (17, 18). The deck is also equipped with a safety interlock system (20, 21, 24, 25, 26, 27, 28, 29) and a collection chute (30). The diagram includes a dashed-line inset showing the internal structure of the deck housing (187, 188, 189, 190). The entire assembly is shown in a disassembled state to highlight the individual components and their relative positions.

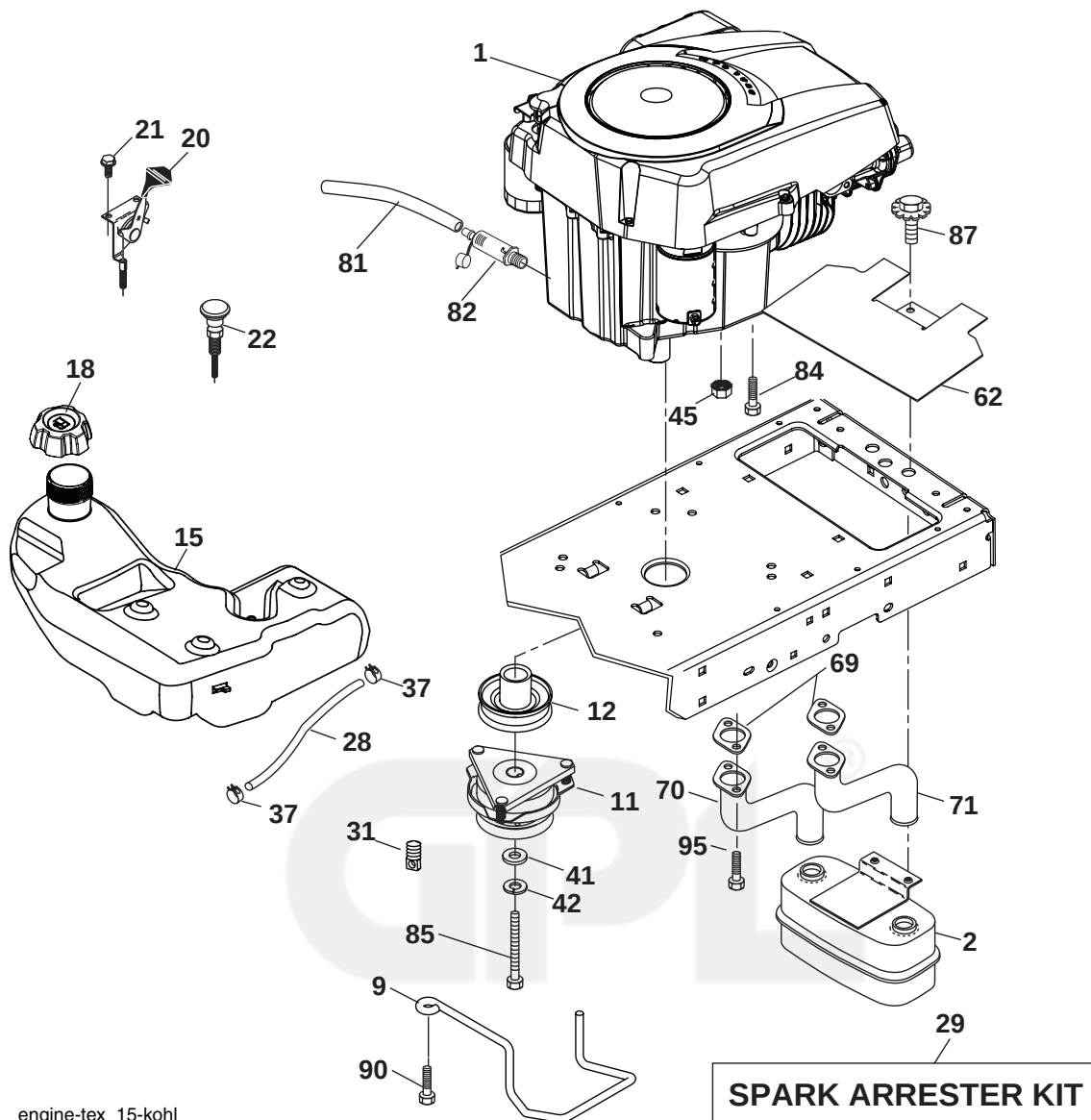
TRACTOR - MODEL NO. YTH220 TWIN (96041002700), PRODUCT NO. 960 41 00-27 MOWER DECK

KEY NO.	PART NO.	DESCRIPTION
1	532 19 72-16	Deck Weldment Mower
6	532 19 72-48	Cover Mandrel LH
7	532 19 91-02	Cover Mandrel RH
8	532 17 43-65	Bolt 7/16 Asm. Blade
11	532 18 00-54	Blade High Lift
12	532 40 03-37	Rod Anti Sway
13	532 18 72-91	Shaft Asm. w/Lower Bearing
14	532 18 72-81	Housing, Mandrel
15	532 11 04-85	Bearing, Ball, Mandrel
16	819 13 13-12	Washer 13/32 x 13/16 x 12 Ga.
17	872 11 05-05	Bolt 5/16-18 x 5/8
18	872 14 05-05	Bolt RdHd 5/16-18 unc x 5/8
19	532 19 42-08	Pin Cotter 5/16 Bow Tie Lock
20	532 17 43-78	Baffle Vortex
21	873 68 05-00	Nut, Crownlock 5/16-18 unc
22	532 17 44-93	Stripper Mandrel
24	532 10 53-04	Cap Sleeve
25	532 17 81-02	Spring, Torsion
26	532 11 04-52	Nut, Push
27	532 18 17-07	Deflector Shield
29	532 13 14-91	Rod, Hinge
30	532 17 39-84	Screw, Thdrol Washer Head
31	532 18 76-90	Washer, Spacer Mower Vented
32	532 15 35-32	Pulley, Mandrel
33	532 40 02-34	Nut, Flg. Top Lock

KEY NO.	PART NO.	DESCRIPTION
39	532 19 73-80	Pulley, Idler
43	532 19 60-65	Arm, Idler
46	532 13 77-29	Screw, Thdrol 1/4-20 x 5/8
47	532 19 72-42	Belt Deck Drive
48	532 19 31-97	Pulley Idler Primary
49	873 90 06-00	Nut, Lock Flg. 3/8-16 unc
50	817 49 06-36	Screw TT 3/8-16 x 2-1/4
52	532 19 73-79	Pulley Idler Clutching
54	872 11 06-12	Bolt Carr. Sh 3/8-16 x 1-1/2 Gr. 5
97	532 17 85-15	Washer Hardened
98	532 19 61-05	Spring Drive
113	872 11 05-08	Bolt Rdhd Sqnk 5/16-18 x 3/4
114	532 19 74-51	Rod Tension Relief
116	532 19 34-06	Bolt, Shoulder
117	532 17 48-73	Gauge Wheel
120	819 13 20-12	Washer 13/32 x 1-1/4 x 12 Ga.
122	532 18 75-57	Bushing Tension Relief
185	873 90 07-00	Nut Lock Flange 7/16-14 Gr. 5
187	532 19 51-61	Stud Fastener w/"D" Anti-Rotation
188	873 90 05-00	Nut Lock Hex Flange
189	532 19 51-85	Arm Susp. Mower Rear
190	532 19 65-39	Bolt Shoulder
194	872 14 07-16	Bolt Carr Sqnk 7/16-24 x 2
--	532 18 72-92	Mandrel Asm. Service (Includes Key Nos. 13-15 and 33)
--	532 19 98-59	Replacement Mower, Complete

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

**TRACTOR - MODEL NO. YTH220 TWIN (96041002700), PRODUCT NO. 960 41 00-27
ENGINE**



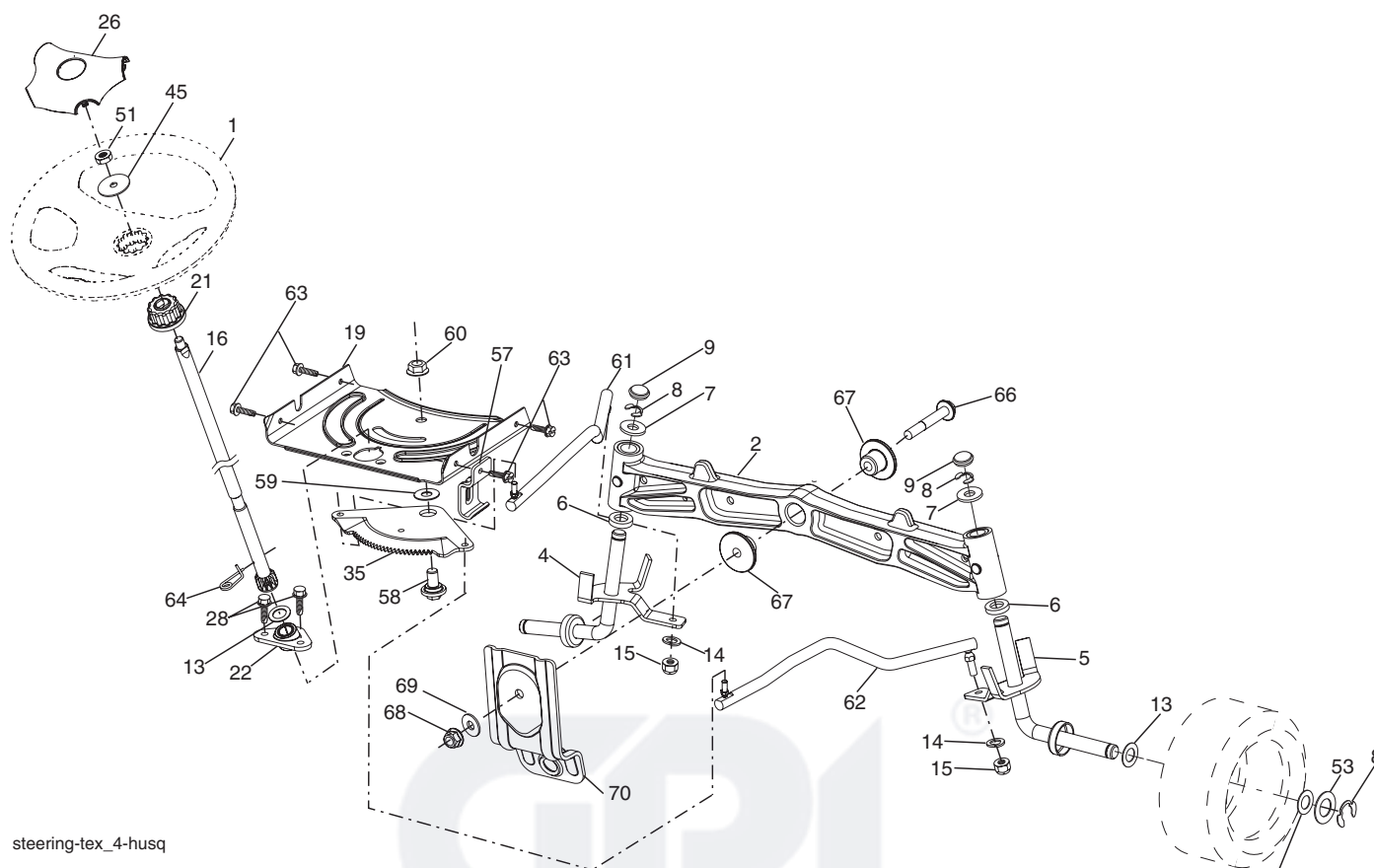
KEY NO.	PART NO.	DESCRIPTION
1	-----	Engine Kohl Model No. SV715
2	532 14 97-23	Muffler
9	532 19 43-19	Keeper Belt Engine
11	532 17 93-35	Clutch Electric
12	532 40 24-63	Pulley Engine
15	532 19 34-99	Tank Fuel 4.0
18	532 19 42-67	Cap Asm
20	532 18 29-37	Control Throttle
21	532 19 16-11	Screw 10 x 3/4 Single Lead Hex
22	532 19 15-96	Control Choke
28	532 14 21-58	Fuel Line
29	532 13 71-80	Spark Arrester Kit
31	532 14 50-06	Clip Push-In
37	532 12 34-87	Clamp Hose
41	532 12 61-97	Washer 1-1/2 OD x 15/32 ID x .250

KEY NO.	PART NO.	DESCRIPTION
42	810 04 07-00	Washer Lock 7/16
45	873 51 04-00	Nut Keps Hex 1/4-20 unc
62	532 14 66-29	Shield Heat Muffler
69	-----	Gasket (Order part from Eng. Mfg.)
70	532 14 66-99	Tube Exhaust LH
71	532 14 67-00	Tube Exhaust RH
81	532 14 84-56	Tube Drain Oil Easy
82	532 18 16-54	Plug Drain Oil Easy
84	817 06 06-20	Screw 3/8-16 x 1-1/4
85	532 17 99-53	Bolt Hex 7/16-20 x 3.75 x Gr. 5
87	532 19 82-39	Bolt 5/16-18 unc x 1 w/Sems
90	817 00 06-16	Screw 3/8-16 x 1
95	532 19 23-34	Screw Socket Head 5/16-18 x .75
--	532 18 74-95	Bushing

NOTE: All component dimensions given in U.S. inches
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TRACTOR - MODEL NO. YTH220 TWIN (96041002700), PRODUCT NO. 960 41 00-27

STEERING ASSEMBLY



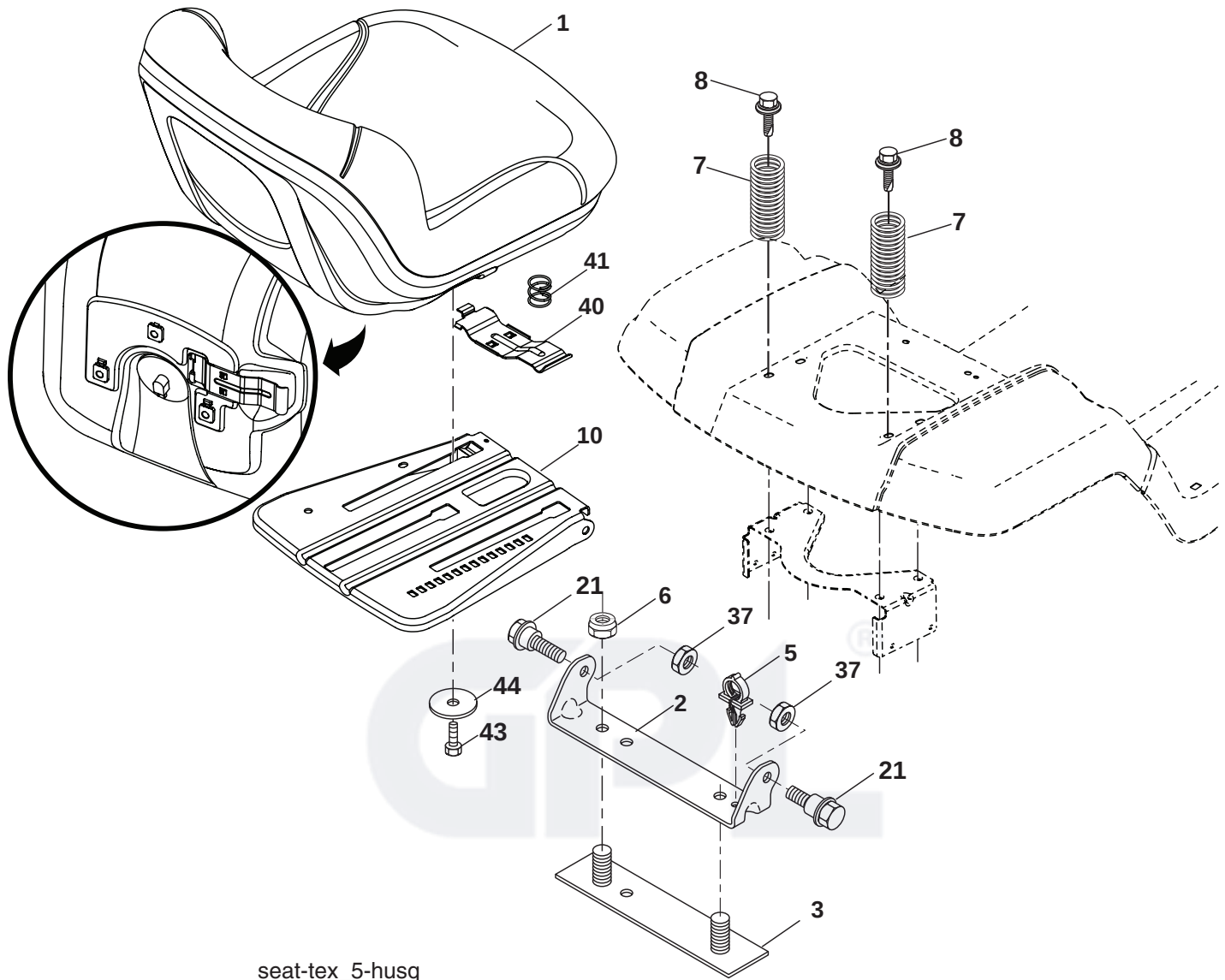
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KEY NO.	PART NO.	DESCRIPTION
1	532 19 36-51	Wheel, Steering
2	532 19 59-68	Axle Asm., Front
4	532 40 30-89	Spindle Asm., LH
5	532 40 30-90	Spindle Asm., RH
6	532 12 49-31	Bearing, Race Thrust Hardened
7	532 12 17-48	Washer 25/32 x 1-5/8 x 16 Ga.
8	812 00 00-29	Ring, Klip #T5304-75
9	532 12 12-32	Cap, Spindle
13	532 12 17-49	Washer 25/32 x 1-1/4 x 16 Ga.
14	810 04 06-00	Washer, Lock Hvy Hlcl Spr 3/8
15	873 54 06-00	Nut, Crown Lock 3/8-24 unf
16	532 19 47-46	Shaft Steering
19	532 19 47-29	Plate Steering
21	532 18 67-37	Adapter, Wheel Steering
22	532 19 48-45	Bushing, Strg. Blk
26	532 19 36-52	Insert, Wheel Steering
28	817 00 06-12	Screw 3/8-16 x 3/4

KEY NO.	PART NO.	DESCRIPTION
35	532 19 47-32	Gear, Sector Plate
45	819 18 38-12	Washer 9/16 x 2-3/8 x 12 Ga.
51	873 94 08-00	Nut Hex Jam Toplock 1/2-20 unf
53	532 18 89-67	Washer Hardened .793 x 1.637 x .060
57	532 19 72-46	Bracket Upstop
58	532 19 47-47	Bolt Shoulder Sector Pivot CFM
59	532 19 47-48	Washer Thrust Sector Steering
60	873 97 10-00	Nut Flange Lock 5/8-11
61	532 19 47-40	Draglink LH
62	532 19 47-41	Draglink, RH
63	817 00 05-12	Screw 5/16-18 x 3/4
64	532 19 98-49	Retainer Clip Spring Steering
66	871 02 07-48	Bolt Hex Fghd 7/16-14 x 3 Serr
67	532 19 47-37	Bushing PM Front Axle
68	873 90 07-00	Nut Lock Flange 7/16-14 Gr. 5
69	532 19 91-62	Washer 1.5 x .505 x .118
70	532 19 61-97	Bracket Deck Susp. Front

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

TRACTOR - MODEL NO. YTH220 TWIN (96041002700), PRODUCT NO. 960 41 00-27
SEAT ASSEMBLY



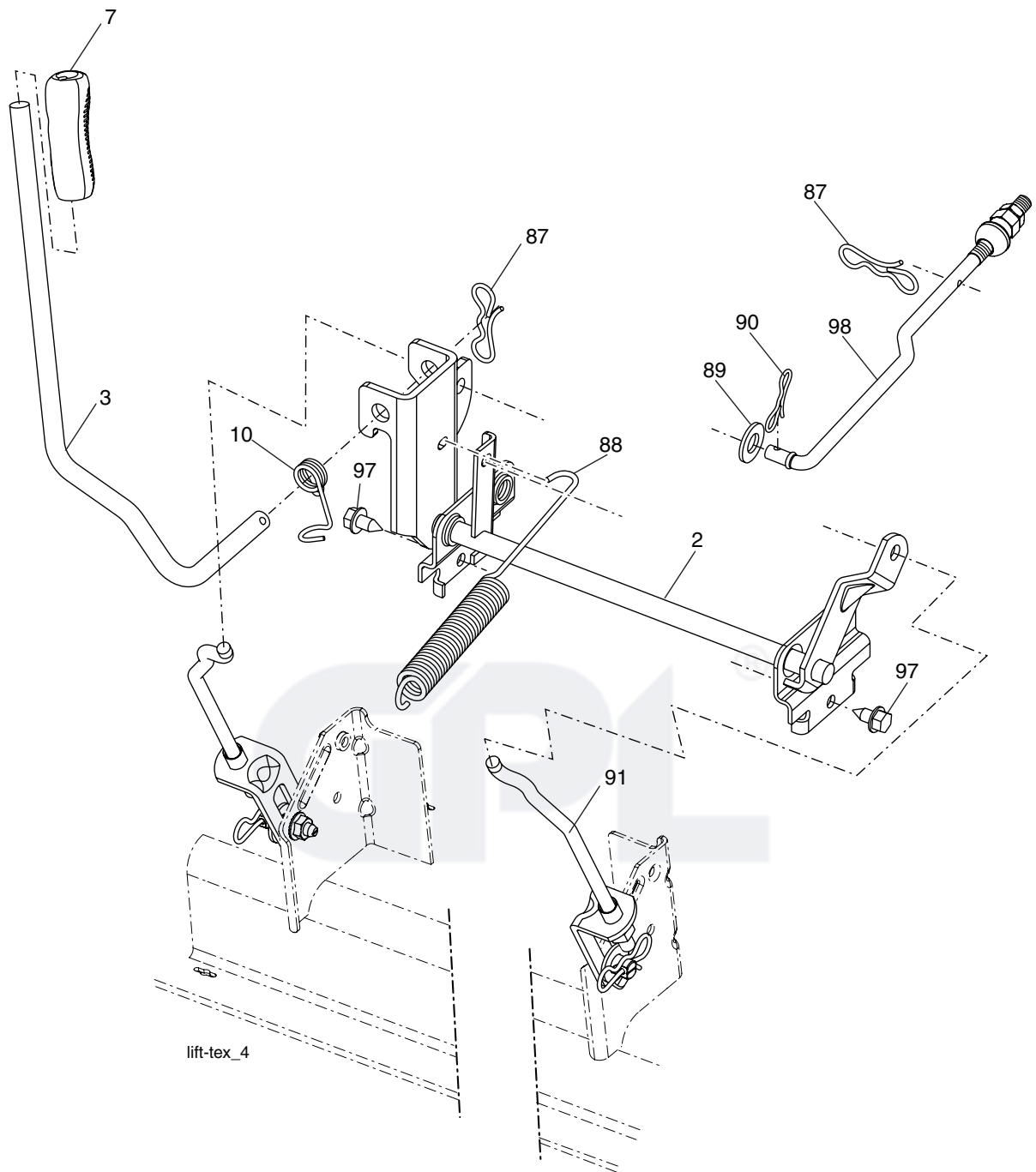
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KEY NO.	PART NO.	DESCRIPTION
1	532 40 66-21	Seat
2	532 18 01-66	Bracket Pivot Fender
3	532 14 06-75	Strap, Asm Fender
5	532 14 50-06	Clip, Push In, Hinged
6	873 80 06-00	Nut, Lock W/Ins. 3/8-16 unc
7	532 12 41-81	Spring, Seat Cprsn
8	532 17 18-77	Bolt 5/16-18 unc x 3/4 w/Sems

KEY NO.	PART NO.	DESCRIPTION
10	532 19 69-77	Pan, Seat
21	532 17 18-52	Bolt, Shoulder 5/16-18
37	873 80 05-00	Nut, Lock 5/16-18 unc
40	532 19 76-61	Handle Slide Seat
41	532 19 82-00	Spring Latch Seat
43	874 76 06-12	Bolt 3/8-16 x 3/4
44	819 13 38-12	Washer 13/32 x 2-3/8 x 12 Ga.

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

TRACTOR - MODEL NO. YTH220 TWIN (96041002700), PRODUCT NO. 960 41 00-27
MOWER LIFT



KEY NO.	PART NO.	DESCRIPTION
2	532 19 52-23	Shaft Asm., Lift
3	532 19 52-30	Lever Asm., Lift Rh
7	532 41 15-55	Grip, Lever
10	532 19 63-14	Spring Torsion
87	532 19 42-09	Pin Cotter 7/16 Bow Tie Lock
88	532 19 53-04	Spring Lift Assist

KEY NO.	PART NO.	DESCRIPTION
89	819 19 19-12	Washer Clear Zinc
90	532 19 42-08	Pin Cotter 5/16 Bow Tie Lock
91	532 19 79-84	Link Lift Susp Mower Rear
97	817 06 06-12	Screw 3/8-16 x .75 Smgml Tap/R.Z
98	532 19 52-64	Link Lift Susp. Front Mower

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm