



Repair Parts Manual IPL Manual

YTH24K54/96043013300

Please read the operator's manual carefully and make sure
you understand the instructions before using the machine.

Por favor lea cuidadosamente y comprenda
estas instrucciones antes de usar esta máquina.



English



532 44 77-48

HOW TO USE THIS MANUAL

This manual is designed to provide the customer with a means to identify the parts on his/her tractor when ordering repair parts. The illustrations may or may not represent the actual assemblies; therefore, it is not recommended to use this manual as a guide to assemble or disassemble the tractor. Some hardware and parts are drawn larger in order to more readily identify them.

Each tractor has its own model number.

The model number for your tractor can be found on the fender under the seat.

When ordering parts, always give the following information:

- Product - "TRACTOR"
- MODEL NUMBER - "YTH24K54" (96043013300)"
- Part Number
- Part Description

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COMO UTILIZAR ESTE MANUAL

Este manual está diseñado para brindarle al comprador un medio para identificar las piezas del tractor para cuando necesite hacer el pedido de un repuesto. Las ilustraciones pueden o no representar los ensambles reales; por lo tanto, no se recomienda utilizar este manual como una guía para ensamblar o desarmar el tractor. Algunos accesorios y piezas están dibujados en tamaños más grandes para identificarlos con mayor facilidad.

Cada tractor tiene su propio número de modelo.

El número de modelo del tractor se encuentra en el guardabarros debajo del asiento.

Cuando haga el pedido de una pieza, siempre brinde la siguiente información:

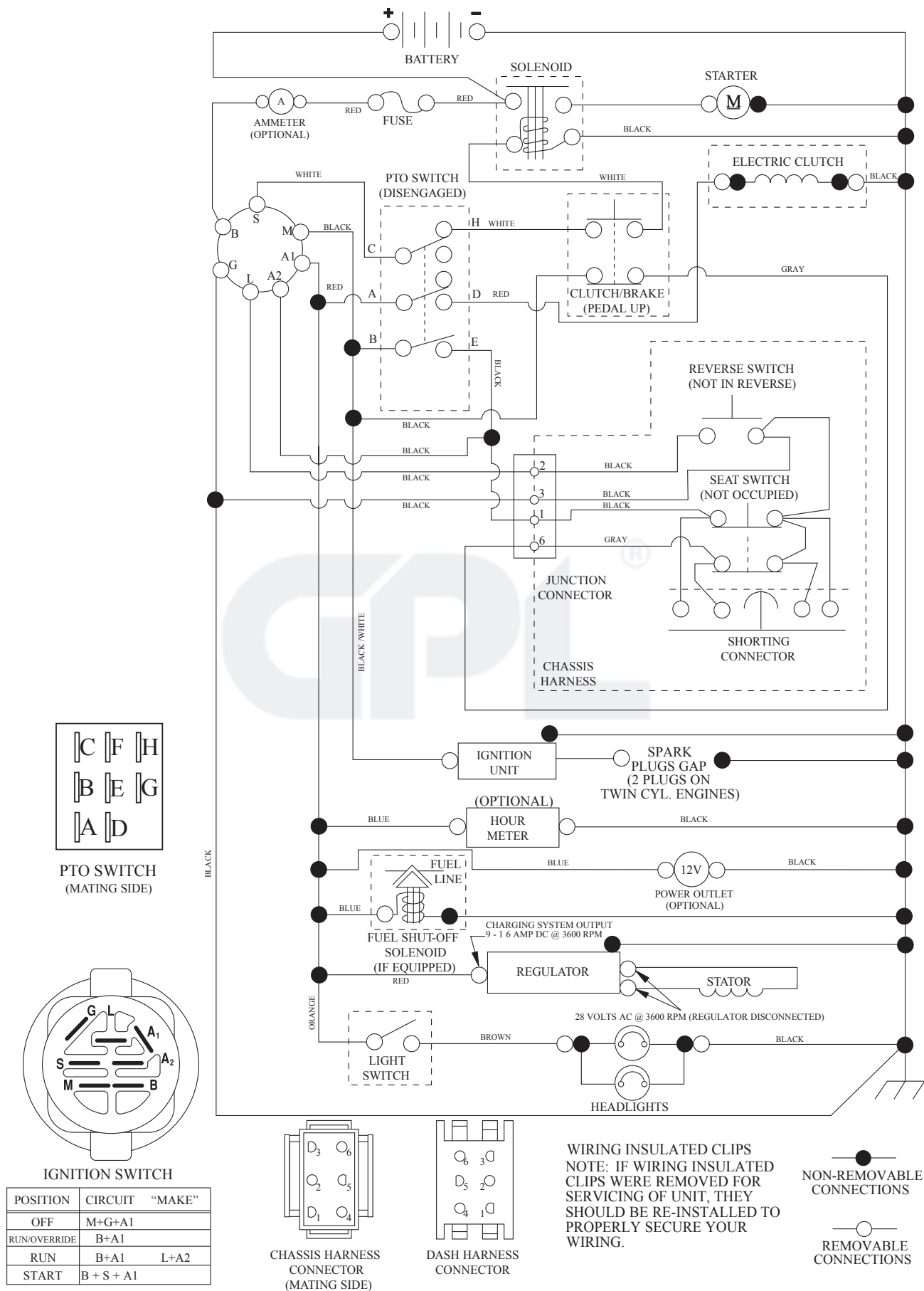
- Producto: "TRACTOR"
- NÚMERO DE MODELO: "YTH24K54" (96043013300)"
- Número de pieza
- Descripción de la pieza

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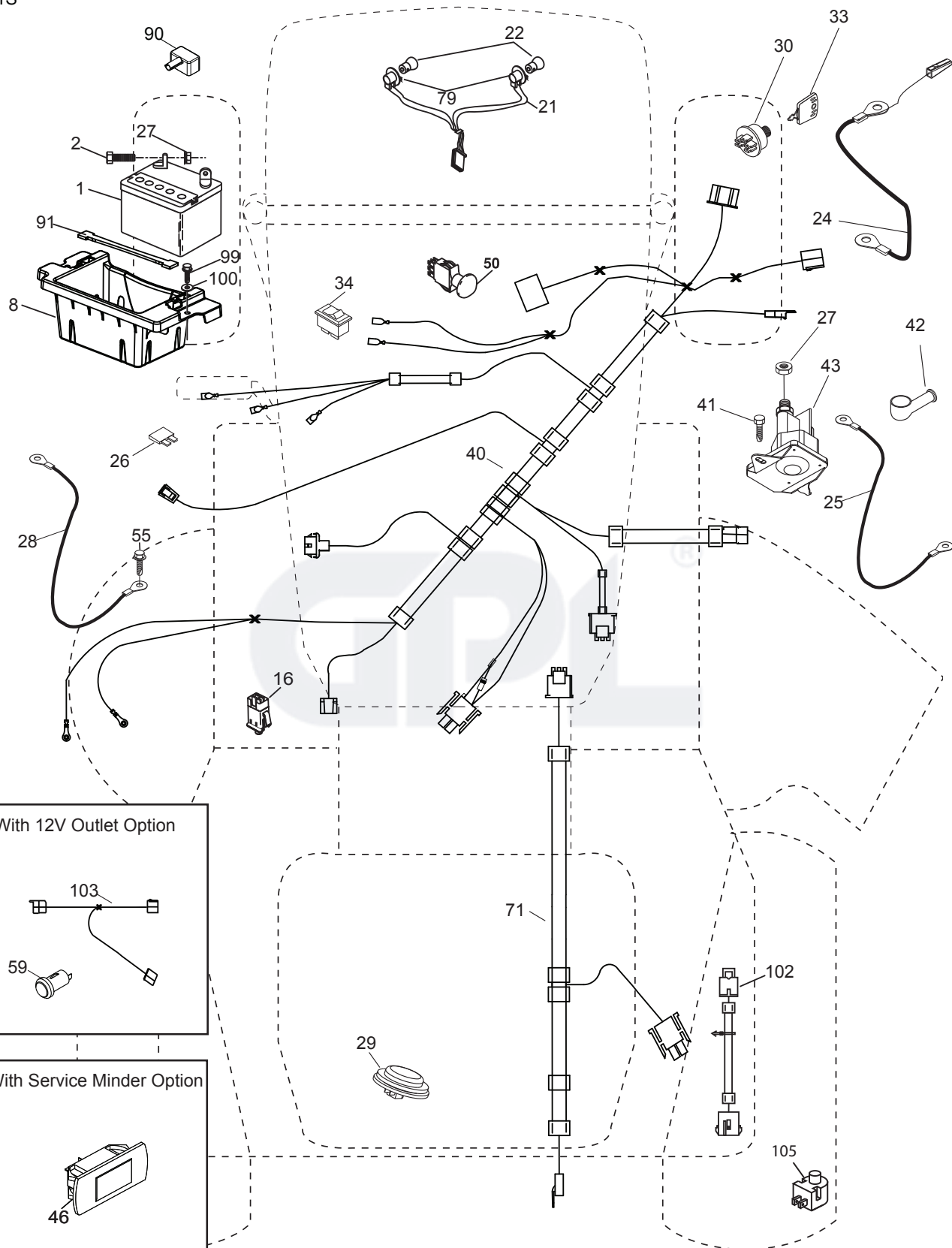
TRACTOR - - MODEL NUMBER YTH24K54 (96043013300), PRODUCT NO. 960 43 01-33
SCHEMATIC

SCH12



TRACTOR - - MODEL NUMBER YTH24K54 (96043013300), PRODUCT NO. 960 43 01-33
ELECTRICAL

T11S



**TRACTOR - - MODEL NUMBER YTH24K54 (96043013300), PRODUCT NO. 960 43 01-33
ELECTRICAL**

KEY NO.	PART NO.	DESCRIPTION
1	532 16 34-65	Battery
2	874 76 04-12	Bolt Hex Head 1/4-20 x 3/4
8	532 18 64-91	Box Battery
16	532 17 61-38	Switch Interlock Push-In
21	532 40 02-52	Harness Socket Light w/4152J
22	532 00 41-52	Bulb Light
24	532 40 02-53	Cable Battery
25	532 41 28-95	Cable Starter
26	532 17 51-58	Fuse
27	873 51 04-00	Nut Keps Hex 1/4-20 unc
28	532 14 54-91	Cable, Ground
29	532 40 15-45	Switch, Seat
30	532 19 33-50	Switch, Ign
33	532 41 19-33	Key\Chain
34	532 11 07-12	Switch Light / Reset
40	532 42 95-35	Harness Ign. Dash
41	817 72 04-08	Screw Thd Cut 1/4-20 x 1/2
42	532 13 15-63	Cover, Terminal
43	532 19 25-07	Solenoid
46	532 40 17-63	Gauge Servicere minder Hrmtr
50	532 17 46-51	Switch PTO
55	817 06 05-12	Screw Thdrol 5/16-18 x 3/4 TYTT
71	532 19 42-76	Harness Ign. Chassis
79	532 17 52-42	Socket Asm Bulb Twistlock
90	532 43 53-95	Cover Terminal
91	532 19 02-70	Strap Battery Mount
99	817 67 04-12	Screw Hexwsh Thdrol 1/4-20 x 3/4
100	819 09 14-16	Washer 9/32 x 7/8 x 16 Ga.
102	532 40 44-54	Harness Pigtail
105	532 40 75-68	Switch Reverse TT Pedal Control

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

TRACTOR - - MODEL NUMBER YTH24K54 (96043013300), PRODUCT NO. 960 43 01-33 CHASSIS



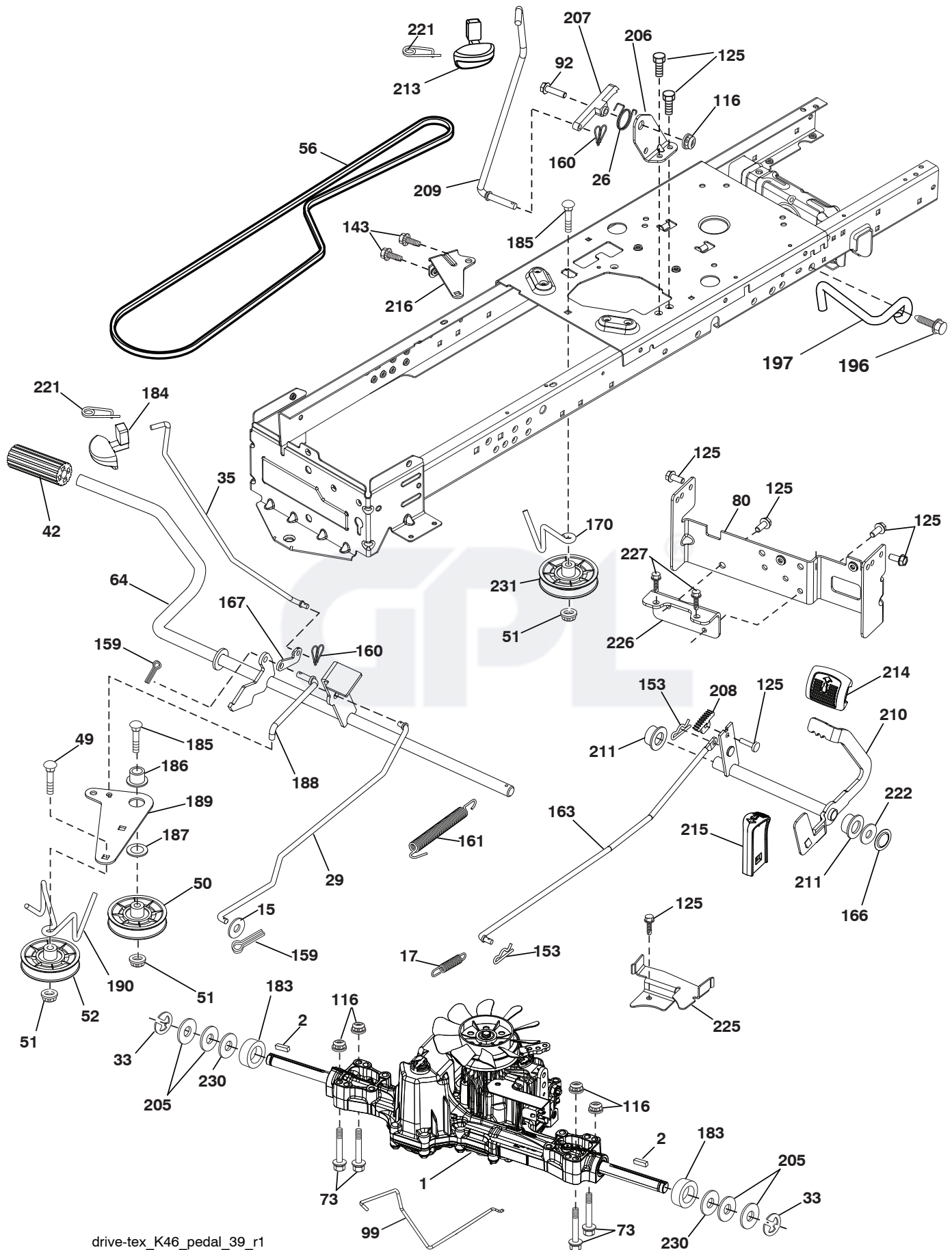
TRACTOR - - MODEL NUMBER YTH24K54 (96043013300), PRODUCT NO. 960 43 01-33 CHASSIS

KEY NO.	PART NO.	DESCRIPTION
3	532 43 97-52	Applique Subasm.
5	532 43 74-72	Dash
14	532 44 11-77	Hood
15	532 43 97-33	Lens LH
18	532 43 77-62	Grille
25	532 44 33-85	Lens RH
34	532 44 72-53	Plate Engine
36	817 06 05-12	Screw 5/16-18 x 3/4
37	532 44 11-78	Fender
52	873 68 05-00	Nut Lock 5/16-18
58	532 41 22-80	Drawbar Upper
68	817 49 05-08	Screw 5/16-18 x 1/2
130	532 41 63-58	Screw #10 x 0.750 BOS Thread
137	532 40 75-90	Bumper Dash
150	532 43 97-74	Air Duct
151	532 43 66-70	Pivot Bracket
152	532 43 98-70	Shield Browning
159	817 00 06-12	Screw 3/8-16 x 3/4
161	532 43 97-81	Window Fuel
162	532 14 24-32	Screw
165	532 19 68-26	Support Tank Rear
175	532 19 63-04	Crossmember
176	532 40 07-76	Screw 10-24 x 5/8
177	532 19 52-27	Bushing Steering
178	532 19 97-82	Cargo Net Asm.
180	532 41 50-63	Chassis
182	532 40 68-59	Dash Lower
183	874 52 05-20	Bolt 5/16-18 x 1-1/4
189	817 00 05-12	Screw 5/16-18 x 3/4
191	532 43 74-55	Insert Reflective RH
194	873 90 05-00	Nut Lock Hex Flange 5/16-18
195	532 40 41-37	Plug Hole Dash

KEY NO.	PART NO.	DESCRIPTION
199	532 41 34-85	Plate Deck Lift
202	532 43 97-28	Vent Side Hood RH
203	532 43 97-27	Vent Side Hood LH
204	532 43 57-14	Vent Top Hood
205	532 43 97-30	Skirt Hood Side RH
206	532 43 97-29	Skirt Hood Side LH
207	532 43 97-34	Bezel RH
208	532 43 97-35	Bezel LH
213	874 76 05-12	Bolt 5/16-18 unc x 3/4
214	532 19 91-45	Clip Retainer Tinner
217	532 40 91-67	Rod Pivot
218	532 19 63-95	X-Piece Hood Stop
228	532 19 51-61	Stud Fastner
233	532 19 65-39	Bolt Shoulder
234	532 40 47-42	Bumper Hood
235	532 40 61-29	Spacer Fender
236	873 93 05-00	Nut Lock 5/16-18 unc
282	532 41 41-10	Clip Retainer Console
283	532 43 98-61	Console Asm. Decklift
284	532 43 98-23	Console Asm.
285	532 41 63-15	Console Insert RH
286	532 41 63-17	Console Insert LH
287	817 60 04-06	Screw Hex Washhead 1/4-20 x 3/8
297	532 43 74-56	Insert Reflective LH
335	532 44 82-04	Cover Lower Dash RH
336	532 44 53-09	Cover Lower Dash LH
350	532 44 51-43	Clip X-mas Tree

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

**TRACTOR - - MODEL NUMBER YTH24K54 (96043013300), PRODUCT NO. 960 43 01-33
DRIVE**



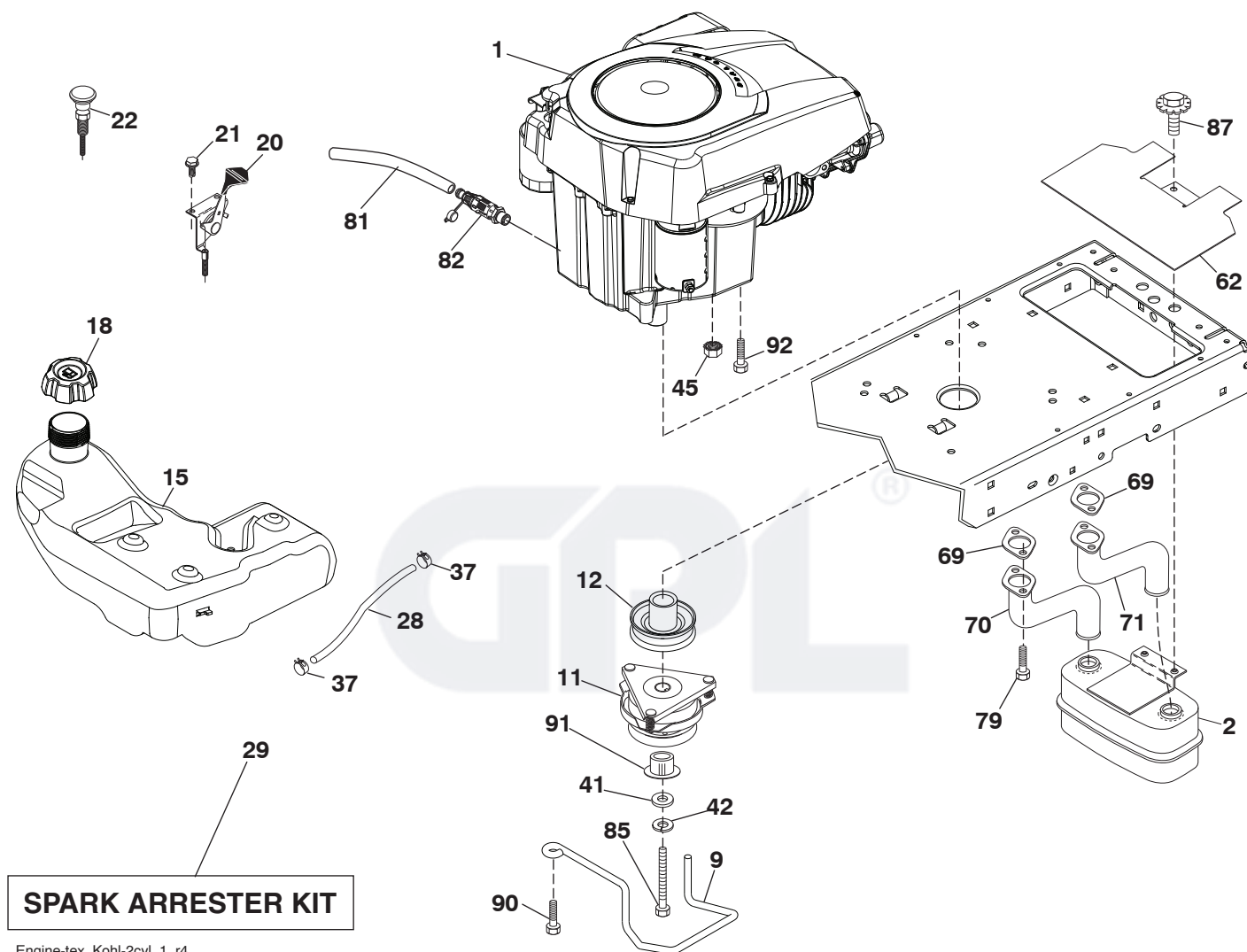
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TRACTOR - - MODEL NUMBER YTH24K54 (96043013300), PRODUCT NO. 960 43 01-33 DRIVE

KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	— — — — —	Transaxle, TUFFTORQ K46BT (426120) (Order parts from transaxle manufacturer.)	183	532 13 70-57	Spacer Split
2	532 12 35-83	Key	184	532 44 14-55	Handle Parking Brake
15	819 13 13-16	Washer 13/32 x 13/16 x 16 Ga.	185	872 11 06-22	Bolt Rdhd Sqnk 3/8-16 x 2-3/4 Gr. 5
17	532 41 36-78	Spring, Brake	186	532 19 43-21	Spacer Retainer
26	532 19 96-79	Spring Return Cruise	187	819 13 32-10	Washer
29	532 40 38-06	Rod, Brake	188	532 19 43-23	Link Clutch Ground Drive
33	812 00 00-01	Ring E	189	532 19 43-17	Bellcrank Ground Drive
35	532 43 54-86	Rod, Brake, Park	190	532 19 43-18	Keeper Bellcrank Ground Drive
42	532 12 48-72	Cover, Foot Pedal	196	817 00 06-16	Screw 3/8-16 x 1
49	872 11 06-14	Bolt	197	532 19 58-04	Bracket Clutch Anti-Rotation
50	532 19 43-27	Pulley Idler Flat	205	532 12 17-48	Washer
51	873 90 06-00	Lock Nut 3/8-16	206	532 19 78-67	Bracket Mount Latch Cruise
52	532 19 43-26	Idler V-Groove 910" Offset	207	532 19 78-68	Latch Control Cruise
56	532 13 09-69	V-Belt, Drive	208	532 19 78-69	Gear Sector Control Cruise
64	532 19 78-65	Shaft Asm. Pedal Brake Control	209	532 19 95-92	Rod Control Cruise
73	874 49 05-40	Bolt Hex Flghd 5/16-18 x 2.1/2 G5	210	532 40 09-80	Rocker Asm. Pedal Control
80	532 44 06-19	Bracket Strap Torque	211	532 12 01-83	Bearing Nylon
92	874 76 05-20	Bolt Fin Hex 5/16-18 unc x 1.25	213	532 40 31-19	Knob Control Cruise
99	532 41 57-42	Rod Spring Bypass	214	532 42 12-63	Pedal Forward
116	873 90 05-00	Nut Lock Hex Flange 5/16-18	215	532 40 17-23	Pedal Reverse
125	817 00 05-12	Screw 5/16-18 x 3/4	216	532 19 61-31	Bracket Pulley Idler
143	817 49 05-08	Screw 5/16-18 x 1/2	221	532 40 31-87	Retainer Spring Clip Handle
153	532 12 47-88	Retainer Spring	222	879 21 20-10	Washer 21/32 x 1-1/4 x 10 Ga.
159	876 02 04-12	Pin Cotter 1/8 x 3/4	225	532 40 33-19	Keeper Belt Trans.
160	532 16 94-84	Retainer Clip	226	532 40 15-64	Bracket Mount Touque
161	532 10 57-09	Spring, Return, Clutch	227	817 49 05-12	Screw 5/16-18 x 3/4
163	532 40 10-34	Rod Pedal Control	230	532 18 89-67	Washer Hardened
166	532 42 91-64	Nut Push	231	532 40 72-87	Idler V-Groove
167	532 40 52-57	Latch Brake Parking			
170	532 41 34-30	Keeper Belt Centerspan			

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

**TRACTOR - - MODEL NUMBER YTH24K54 (96043013300), PRODUCT NO. 960 43 01-33
ENGINE**



TRACTOR - - MODEL NUMBER YTH24K54 (96043013300), PRODUCT NO. 960 43 01-33 ENGINE

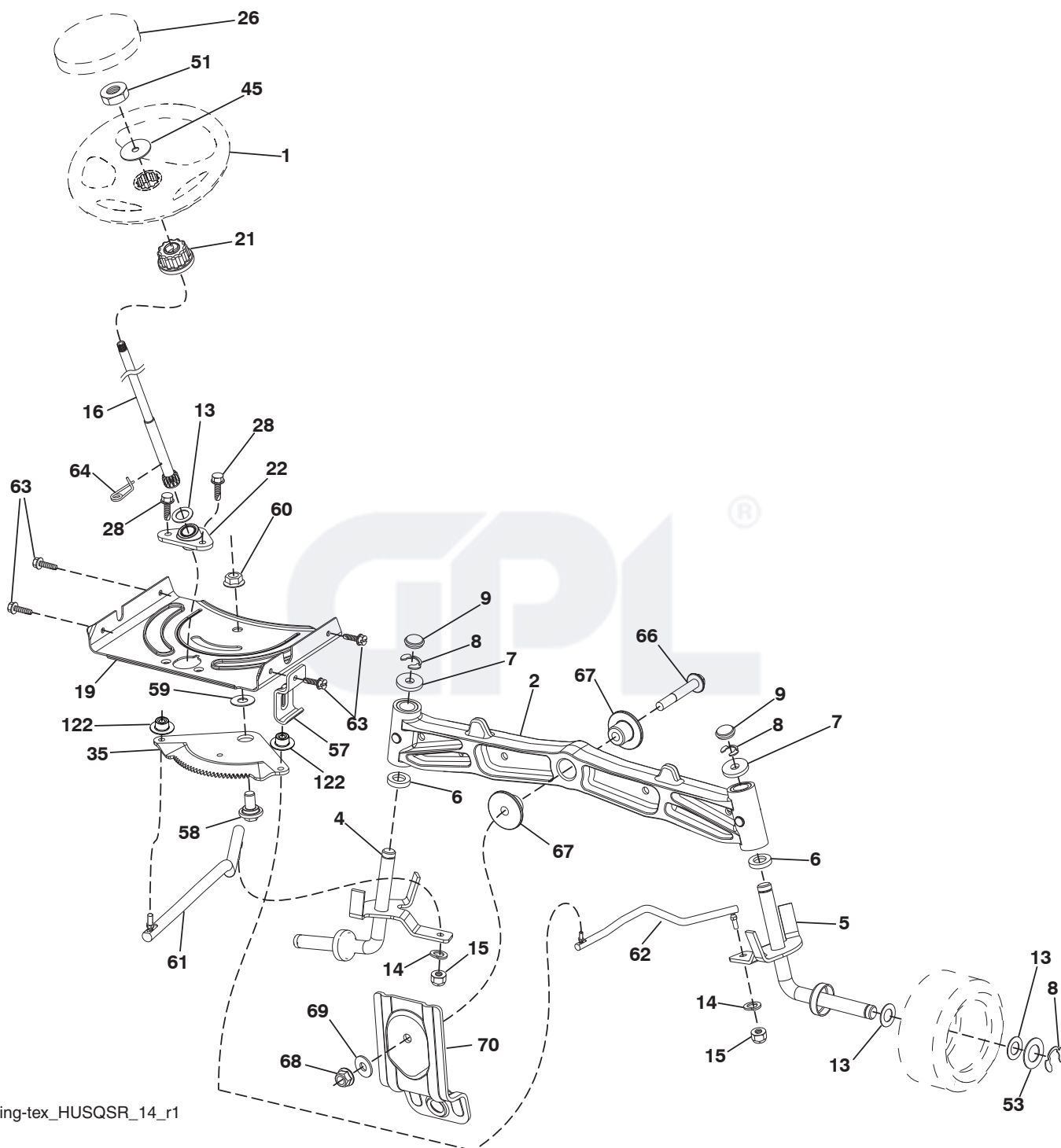
KEY NO.	PART NO.	DESCRIPTION
1	- - - - -	Kohler Model No. SV725-3027 (445505) (Order parts from engine manufacturer.)
2	532 44 59-62	Muffler
9	532 19 43-20	Keeper Belt Engine
11	532 40 00-08	Clutch
12	532 40 50-97	Pulley Engine
15	532 43 80-80	Tank Fuel
18	532 43 92-08	Cap Asm Fuel
20	532 18 29-37	Control Throttle/Choke
21	532 41 63-58	Screw #10 x .750 BOS Thread
22	532 19 15-96	Control Choke
28	532 40 11-35	Fuel Line
29	532 13 71-80	Spark Arrester Kit
37	532 12 34-87	Clamp Hose
41	532 12 61-97	Washer 1-1/2 OD x 15/32 ID x .250
42	810 04 07-00	Washer Lock 7/16
45	873 51 04-00	Nut Keps Hex 1/4-20 unc
62	532 43 40-17	Heat Shield
69	532 18 60-54	Gasket
70	532 14 66-99	Exhaust Tube LH 
71	532 14 67-00	Exhaust Tube RH
79	532 19 23-34	Screw Socket Head 5/16-18 x1
81	532 14 84-56	Tube Drain Oil Easy
82	532 42 82-87	Valve Oil Drain
85	532 17 39-37	Bolt Hex 7/16-20 x 4 x Gr. 5-1.5 Thr
87	537 17 18-77	Bolt 5/16-18 unc x 3/4 w/Sems
90	817 00 06-16	Screw 3/8-16 x 1
91	532 18 74-95	Bushing
92	817 12 06-16	Screw 3/8-16 x 1

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

For engine service and replacement parts, call the toll free
number for your engine manufacturer listed below:

Kohler Co. 1-800-544-2444

TRACTOR - - MODEL NUMBER YTH24K54 (96043013300), PRODUCT NO. 960 43 01-33
STEERING ASSEMBLY



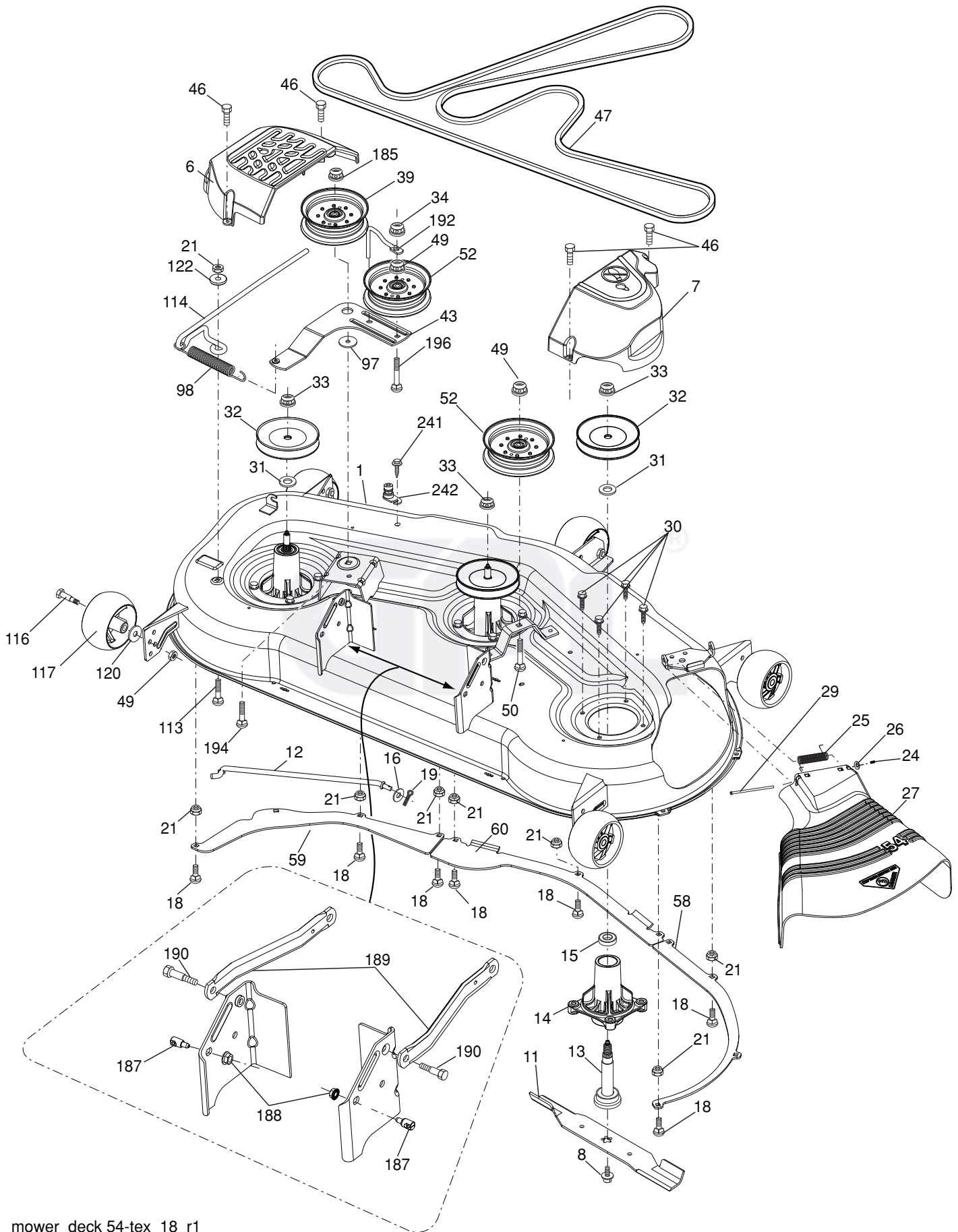
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TRACTOR - - MODEL NUMBER YTH24K54 (96043013300), PRODUCT NO. 960 43 01-33
STEERING ASSEMBLY

KEY NO.	PART NO.	DESCRIPTION
1	532 43 97-40	Wheel, Steering
2	532 19 59-68	Axle Asm., Front
4	532 40 30-87	Spindle Asm., LH
5	532 40 30-88	Spindle Asm., RH
6	532 12 49-31	Bearing, Race Thrust Harden
7	532 12 17-48	Washer 25/32 x 1-5/8 x 16 Ga.
8	812 00 00-29	Ring, Klip #T5304-75
9	532 12 12-32	Cap, Spindle
13	532 12 17-49	Washer 25/32 x 1-1/4 x 16 Ga.
14	810 04 06-00	Washer, Lock Hvy Hlcl Spr 3/8
15	873 54 06-00	Nut, Crown Lock 3/8-24 unf
16	532 40 82-19	Shaft Steering
19	532 19 47-29	Plate Steering
21	532 18 67-37	Adapter, Wheel Steering
22	532 42 05-37	Strg. Supt. Lower
26	532 43 97-43	Insert, Wheel Steering
28	817 00 06-12	Screw 3/8-16 x 3/4
35	532 19 47-32	Gear, Sector Plate
45	819 18 38-12	Washer 9/16 ID x 2-3/8 OD 12 Ga.
51	873 94 08-00	Nut Hex Jam Toplock 1/2-20 unf
53	532 18 89-67	WasherHardened.793x1.637x.060
57	532 19 72-46	Bracket Upstop
58	532 19 47-47	Bolt Shoulder Sector Pivot CFM
59	532 19 47-48	Washer Thrust Sector Steering
60	873 97 10-00	Nut Flange Lock 5/8-11
61	532 19 47-40	Draglink LH
62	532 19 47-41	Draglink, RH
63	817 00 05-12	Screw 5/16-18 x 3/4
64	532 19 98-49	Retainer Clip Spring Steering
66	871 02 07-48	Bolt Hex Fghd 7/16-14 x 3 Serr
67	532 19 47-37	Bushing PM Front Axle
68	873 90 07-00	Nut Lock Flange 7/16-14 Gr. 5
69	532 19 91-62	Washer 1.5 x .505 x .118
70	532 19 61-97	Bracket Deck Susp. Front
122	532 44 49-62	Cap Gear Sector Tex

NOTE: All component dimensions given in U.S. inches
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TRACTOR - - MODEL NUMBER YTH24K54 (96043013300), PRODUCT NO. 960 43 01-33
MOWER DECK



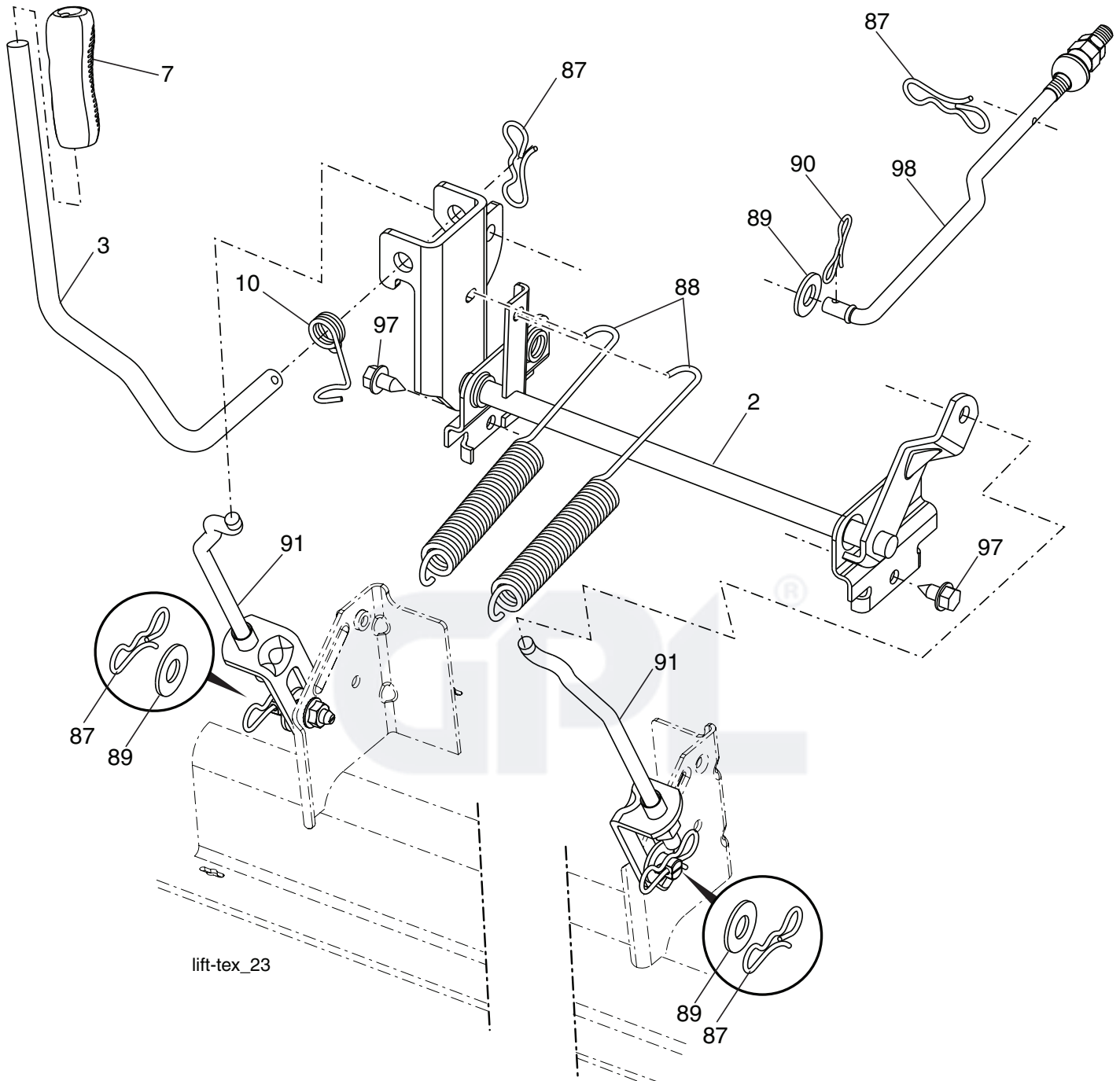
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TRACTOR - - MODEL NUMBER YTH24K54 (96043013300), PRODUCT NO. 960 43 01-33 MOWER DECK

KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	532 44 15-47	Deck Weldment Mower	59	532 18 73-44	Baffle Left
6	532 19 60-66	Cover Mandrel LH	60	532 18 76-07	Baffle Center
7	532 19 71-81	Cover Mandrel RH	97	532 17 85-15	Washer Hardened
8	532 19 30-03	Bolt 7/16 Asm. Blade	98	532 19 61-05	Spring Drive
11	532 18 72-56	Blade Bagging	113	872 11 05-08	Bolt Carr. 5/16-18 unc x1
12	532 40 48-51	Rod Anti Sway	114	532 18 75-56	Rod Tension Relief
13	532 18 72-91	Shaft Asm. w/Lower Bearing	116	532 19 34-06	Bolt, Shoulder
14	532 18 72-81	Housing, Mandrel	117	532 17 48-73	Gauge Wheel
16	819 13 13-12	Washer 3/8	120	819 13 20-12	Washer 13/32 x 1-1/4 x 12 Ga.
15	532 11 04-85	Bearing, Ball, Mandrel	122	532 18 75-57	Bushing Tension Relief
18	872 14 05-05	Bolt Carriage 5/16-18 x 5/8	185	873 90 07-00	Nut Lock Flange 7/16-14 Gr. 5
19	532 19 42-08	Pin Cotter 5/16 Bowtie	187	532 19 51-61	Stud Fastener w/"D" Anti-Rotation
21	873 68 05-00	Nut, Crownlock 5/16-18 unc	188	873 90 05-00	Nut Lock Hex Flange 5/16-18
24	532 10 53-04	Cap Sleeve	189	532 19 51-85	Arm Susp. Mower Rear
25	532 17 81-02	Spring, Torsion	190	532 19 65-39	Bolt Shoulder
26	532 11 04-52	Nut, Push	192	532 19 84-68	Keeper Belt Idler
27	532 18 89-38	Deflector Shield	194	874 49 07-36	Bolt Hex Washer Head 7/16-24
29	532 13 14-91	Rod, Hinge	196	872 14 06-20	Bolt Rdhd 3/8-16 x 2-1/2 Gr. 5
30	532 17 39-84	Screw, Thdroll Washer Head	241	532 15 29-27	Screw TT #10-32.5. 3/8 Flange
31	532 18 76-90	Washer, Spacer Mower Vented	242	532 41 55-98	Port Washout
32	532 15 35-35	Pulley, Mandrel	- -	532 18 72-92	Mandrel Asm. Service Mandre-
33	532 40 02-34	Nut, Flg. Top Lock			lAssembly (Includes housing,
34	873 68 06-00	Nut Crownlock 3/8-16 unc			shaft assembly, and bearing only
39	532 19 73-80	Pulley, Idler, 4.50			- pulley/nut/washer and blade
43	532 19 60-65	Arm, Idler			bolt/washers not included)
46	532 13 77-29	Screw, Thdroll. 1/4-20 x 5/8	- -	532 19 93-00	Replacement Mower, Complete
47	532 19 61-03	Belt Deck Drive			
49	873 90 06-00	Nut, Lock Flg. 3/8-16 unc			
50	872 11 06-16	Bolt Rdhd Sqnk 3/8-16 unc x 2			
52	532 19 73-79	Pulley Idler			
58	532 18 73-42	Baffle Right			

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

TRACTOR - - MODEL NUMBER YTH24K54 (96043013300), PRODUCT NO. 960 43 01-33
MOWER LIFT



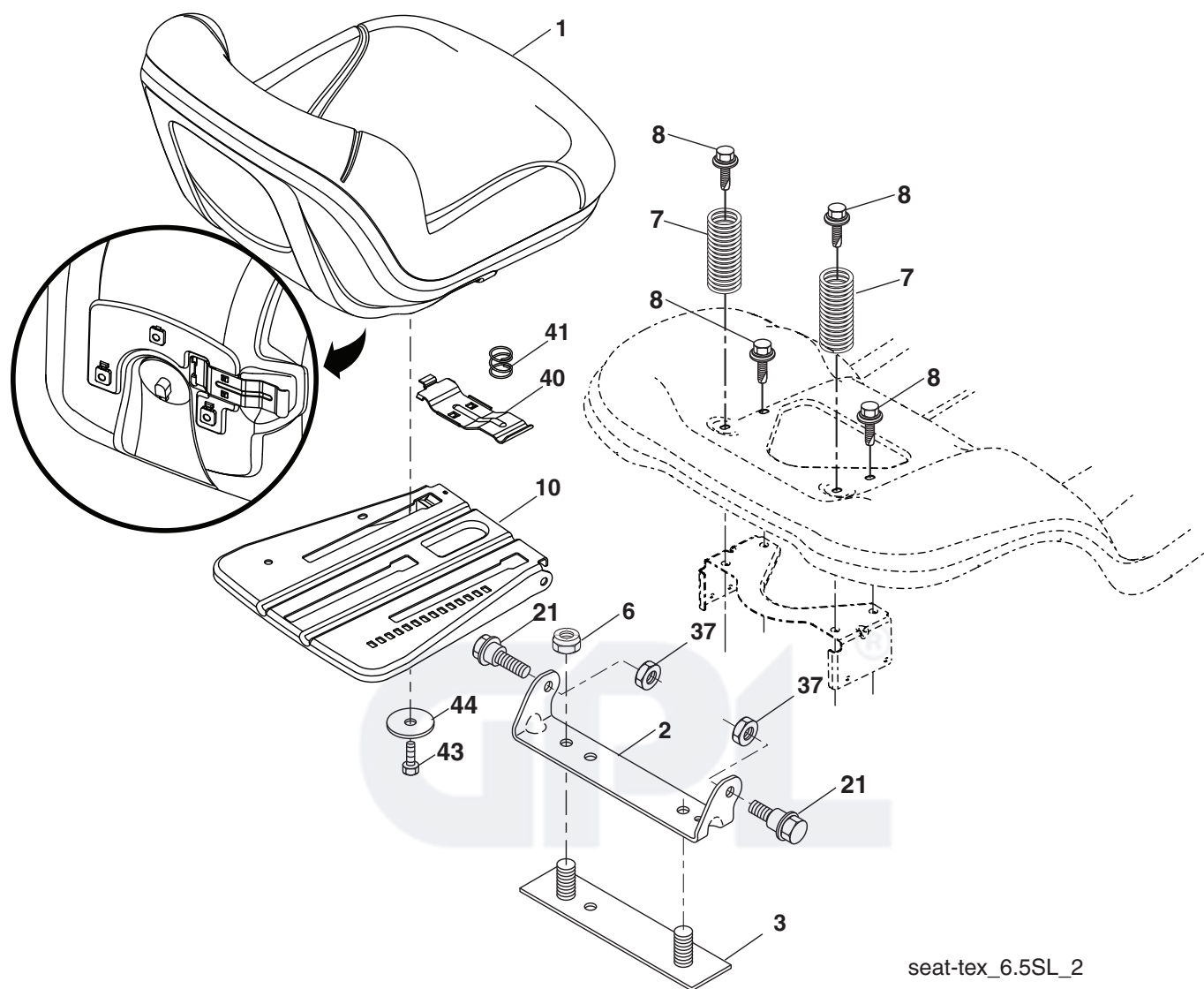
lift-tex_23

KEY NO.	PART NO.	DESCRIPTION
2	532 42 20-27	Shaft Asm., Lift
3	532 19 52-31	Lever Lift Handle
7	532 41 15-55	Grip, Lever
10	532 19 63-14	Spring Torsion
87	532 19 42-09	Pin Cotter 7/16 Bow Tie Lock
88	532 41 07-10	Spring Lift Assist
89	819 19 19-12	Washer Clear Zinc

KEY NO.	PART NO.	DESCRIPTION
90	532 19 42-08	Pin Cotter 5/16 Bow Tie Lock
91	532 40 34-07	Link Lift Susp Mower Rear
97	817 00 06-12	Screw 3/8-16 x 3/4
98	532 19 52-64	Link Asm. Susp. Front Mower

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

**TRACTOR - - MODEL NUMBER YTH24K54 (96043013300), PRODUCT NO. 960 43 01-33
SEAT ASSEMBLY**

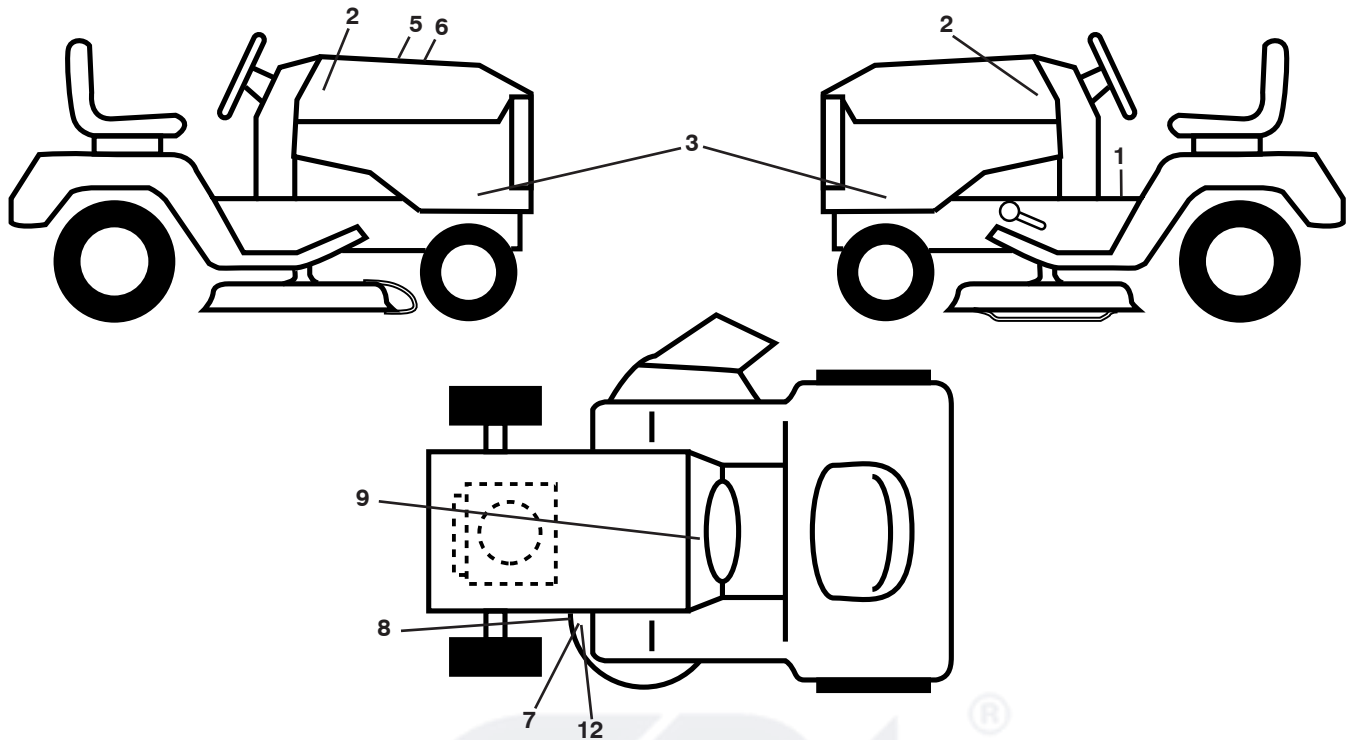


KEY NO.	PART NO.	DESCRIPTION
1	532 43 98-22	Seat
2	532 18 01-66	Bracket Pivot Fender
3	532 14 06-75	Strap, Asm Fender
4	532 12 41-81	Spring, Seat Cprsn
5	532 17 18-77	Bolt 5/16-18 unc x 3/4 w/Sems
6	873 80 06-00	Nut, Lock W/Ins. 3/8-16 unc
7	532 12 41-81	Spring, Seat Cprsn
8	532 17 18-77	Bolt 5/16-18 unc x 3/4 w/Sems
9	819 13 38-12	Washer 13/32 x 2-3/8 x 12 Ga.
10	532 19 69-77	Pan, Seat
11	532 17 18-52	Bolt, Shoulder 5/16-18

KEY NO.	PART NO.	DESCRIPTION
12	532 19 82-00	Spring Latch Seat
13	874 76 06-12	Bolt Fin Hex 3/8-16 unc x 3/4
14	819 13 38-12	Washer 13/32 x 2-3/8 x 12 Ga.

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

TRACTOR - - MODEL NUMBER YTH24K54 (96043013300), PRODUCT NO. 960 43 01-33 DECALS



KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	532 41 16-57	Decal, Operators	12	532 19 87-85	Decal, Mower V-Belt Schematic
2	532 42 91-96	Decal, Badge	--	532 16 69-60	Decal, Bypass
3	532 44 76-91	Decal, Panel SD	--	532 43 96-81	Pad, Footrest, LH
5	532 42 38-29	Decal, Customer Respons.	--	532 43 96-82	Pad, Footrest, RH
6	532 44 55-11	Decal, Replacement	--	532 44 77-47	Manual, Operator's (English/Spanish)
7	532 17 05-63	Decal, Mower Caution	--	532 44 77-48	Manual, Repair Parts (English/Spanish)
8	532 17 84-55	Decal, Mower Caution			
9	532 14 50-05	Decal, Battery Dnge/Poi			

WHEELS AND TIRES

KEY NO.	PART NO.	DESCRIPTION
1	532 05 91-92	Cap Valve Tire
2	532 06 51-39	Stem Valve
3	532 13 83-36	Rim Front Service
4	532 05 99-04	Tube Front (Service Item Only)
5	532 10 62-22	Tire TM Front 15 x 6.00-6
6	532 12 49-57	Fitting Grease (Front Wheel Only)
7	532 12 49-59	Bearing Flange (Front Wheel Only)
8	532 17 50-39	Cap Axle Blk 1 50 x 1 00
9	532 13 84-68	Tire TM Rear 30 x 10.00-8
10	532 12 49-26	Tube Rear (Service Item Only)
11	532 13 83-37	Rim Asm 8" rear Service
--	532 14 43-34	Sealant, Tire (10 oz. Tube)

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

NOTES/AVISO



